

MATERIAL SAFETY DATA SHEET

Product Trade Name: GEM™ GP

Revision Date: 24-Mar-2014

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: GEM™ GP
Synonyms: None
Chemical Family: Glycol Ether
Application: Shale stabilizer

Manufacturer/Supplier Baroid Fluid Services
Product Service Line of Halliburton
P.O. Box 1675
Houston, TX 77251
Telephone: (281) 871-4000
Emergency Telephone: (281) 575-5000

Prepared By Chemical Compliance
Telephone: 1-580-251-4335
e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT (w/w)	ACGIH TLV-TWA	OSHA PEL-TWA
Polyethylene glycol butyl ether	9004-77-7	60 - 100%	Not applicable	Not applicable

3. HAZARDS IDENTIFICATION

Hazard Overview May cause eye, skin, and respiratory irritation. May cause headache, dizziness, and other central nervous system effects. May be harmful if swallowed.

4. FIRST AID MEASURES

Inhalation If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Skin Wash with soap and water. Get medical attention if irritation persists.

Eyes In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

Ingestion Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.

Notes to Physician Not Applicable

5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	330
Flash Point/Range (C):	166
Flash Point Method:	PMCC
Autoignition Temperature (F):	Not Determined
Autoignition Temperature (C):	Not Determined
Flammability Limits in Air - Lower (%):	Not Determined
Flammability Limits in Air - Upper (%):	Not Determined

Fire Extinguishing Media Water fog, carbon dioxide, foam, dry chemical.

Special Exposure Hazards Decomposition in fire may produce toxic gases.

Special Protective Equipment for Fire-Fighters Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

NFPA Ratings: Health 1, Flammability 1, Reactivity 0
HMIS Ratings: Health 1, Flammability 1, Physical Hazard 0 , PPE: D

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment.

Environmental Precautionary Measures Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning / Absorption Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after use. Launder contaminated clothing before reuse.

Storage Information Store away from oxidizers. Store away from acids. Keep container closed when not in use.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls Use in a well ventilated area. Local exhaust ventilation should be used in areas without good cross ventilation.

Respiratory Protection Not normally needed. But if significant exposures are possible then the following respirator is recommended:
Organic vapor respirator.

Hand Protection Impervious rubber gloves. Nitrile gloves.

Skin Protection Rubber apron.

Eye Protection Chemical goggles; also wear a face shield if splashing hazard exists.

Other Precautions Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
Color:	Yellow to brown
Odor:	Mild
pH:	6.5 - 9
Specific Gravity @ 20 C (Water=1):	1.012
Density @ 20 C (lbs./gallon):	8.4
Bulk Density @ 20 C (lbs/ft3):	Not Determined
Boiling Point/Range (F):	260
Boiling Point/Range (C):	126
Freezing Point/Range (F):	Not Determined Max: < 10
Freezing Point/Range (C):	-45 Max. < -12
Vapor Pressure @ 20 C (mmHg):	Not Determined
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	Not Determined
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Miscible
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistokes):	7.3
Partition Coefficient/n-Octanol/Water:	0.436
Molecular Weight (g/mole):	Not Determined

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	Keep away from heat, sparks and flame.
Incompatibility (Materials to Avoid)	Strong oxidizers. Mineral acids.
Hazardous Decomposition Products	Carbon monoxide and carbon dioxide.
Additional Guidelines	Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure	Eye or skin contact, inhalation.
Symptoms related to exposure	
Acute Toxicity	
Inhalation	May cause respiratory irritation. May cause central nervous system depression including headache, dizziness, drowsiness, incoordination, slowed reaction time, slurred speech, giddiness and unconsciousness.
Eye Contact	Causes eye damage.
Skin Contact	May cause skin irritation.
Ingestion	Irritation of the mouth, throat, and stomach. May cause abdominal pain, vomiting, nausea, and diarrhea.
Chronic Effects/Carcinogenicity	No data available to indicate product or components present at greater than 1% are chronic health hazards.

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Polyethylene glycol butyl ether	9004-77-7	> 5000 mg/kg (Rat) > 2000 mg/kg (Rat)	6540 mg/kg (Rat) 3540 mg/kg (Rabbit) (similar substance – 2-(2-(2-butoxyethoxy)ethoxy)ethanol)	No data available

12. ECOLOGICAL INFORMATION

Ecotoxicological Information

Ecotoxicity Product

Acute Fish Toxicity:	EC50: 475 ppm (Abra alba)
Acute Crustaceans Toxicity:	TLM48: 310 mg/l (Acartia tonsa)
Acute Algae Toxicity:	EC50: 391 mg/l (Skeletonema costatum)

Ecotoxicity Substance

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Polyethylene glycol butyl ether	9004-77-7	EC50: 391 mg/l (Skeletonema costatum) EC50(72h): 391 mg/L (growth rate) (Skeletonema costatum)	EC50: 475 ppm (Abra alba) LC50(96h): > 1000 - >1800 mg/L (Scophthalmus maximus)	IC50(16h): > 5000 mg/L (Growth inhibition, Activated sludge) (similar substance – 2-(2-(2-butoxyethoxy)ethoxy)ethanol) EC10(30m): > 1995 mg/L (respiration rate, activated sludge) (similar substance – 2-(2-(2-butoxyethoxy)ethoxy)ethanol)	TLM48: 310 mg/l (Acartia tonsa) EC50(48h): > 3200 mg/L (Daphnia magna) (similar substance – ethanol, 2-butoxy-, manufacture of, by-products from)

12.2 Persistence and degradability

Readily biodegradable

Substances	Persistence and Degradability
Polyethylene glycol butyl ether	Readily biodegradable (69% @ 28d)

12.3 Bioaccumulative potential

Does not bioaccumulate

Substances	Log Pow
Polyethylene glycol butyl ether	0.436

12.4 Mobility in soil

No information available

12.5 Results of PBT and vPvB assessment

This substance is not considered to be persistent, bioaccumulating nor toxic (PBT).

12.6 Other adverse effects

13. DISPOSAL CONSIDERATIONS

Disposal Method Disposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT

Not restricted

Canadian TDG

Not restricted

ADR

Not restricted

Air Transportation

ICAO/IATA

Not restricted

Sea Transportation

IMDG

Not restricted

Other Transportation Information

Labels: None

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory	All components listed on inventory or are exempt.
EPA SARA Title III Extremely Hazardous Substances	Not applicable
EPA SARA (311,312) Hazard Class	Acute Health Hazard
EPA SARA (313) Chemicals	This product contains toxic chemical(s) listed below which is(are) subject to the reporting requirements of Section 313 of Title III of SARA and 40 CFR Part 372: Glycol ether
EPA CERCLA/Superfund Reportable Spill Quantity	Not applicable.
EPA RCRA Hazardous Waste Classification	If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.
California Proposition 65	All components listed do not apply to the California Proposition 65 Regulation.
MA Right-to-Know Law	Does not apply.
NJ Right-to-Know Law	Does not apply.
PA Right-to-Know Law	Does not apply.

Canadian Regulations

Canadian DSL Inventory	All components listed on inventory or are exempt.
WHMIS Hazard Class	D2B Toxic Materials

16. OTHER INFORMATION

The following sections have been revised since the last issue of this SDS

Not applicable

Additional information For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

*****END OF MSDS*****