HALLIBURTON

MATERIAL SAFETY DATA SHEET

Product Trade Name: FERCHEK A SOLUTION

Revision Date: 08-Feb-2012

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: FERCHEK A SOLUTION

Synonyms: None Chemical Family: Blend

Application: Iron Reducing Agent

Manufacturer/Supplier Halliburton Energy Services

P.O. Box 1431

Duncan, Oklahoma 73536-0431

Emergency Telephone: (281) 575-5000

Prepared By Chemical Compliance

Telephone: 1-580-251-4335

e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT	ACGIH TLV-TWA	OSHA PEL-TWA
Hydroxylamine hydrochloride	5470-11-1	5 - 10%	Not applicable	Not applicable
Citric acid	77-92-9	5 - 10%	Not applicable	Not applicable

3. HAZARDS IDENTIFICATION

Hazard Overview May cause eye, skin, and respiratory irritation. May be harmful if swallowed. May

cause allergic skin and respiratory reaction.

4. FIRST AID MEASURES

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation

develops or if breathing becomes difficult.

Skin Wash with soap and water. Get medical attention if irritation persists.

Eyes In case of contact, or suspected contact, immediately flush eyes with plenty of water

for at least 15 minutes and get medical attention immediately after flushing.

Ingestion Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek

medical attention. Never give anything by mouth to an unconscious person.

Notes to Physician Not Applicable

FIRE FIGHTING MEASURES

Flash Point/Range (F): > 180 Flash Point/Range (C): > 82 **Flash Point Method: PMCC**

Autoignition Temperature (F): Not Determined **Autoignition Temperature (C):** Not Determined Flammability Limits in Air - Lower (%): Not Determined Flammability Limits in Air - Upper (%): Not Determined

Fire Extinguishing Media Water fog, carbon dioxide, foam, dry chemical. **Special Exposure Hazards** Decomposition in fire may produce toxic gases.

Fire-Fighters

Special Protective Equipment for Full protective clothing and approved self-contained breathing apparatus required for

fire fighting personnel.

Health 2, Flammability 0, Reactivity 0 **NFPA Ratings: HMIS Ratings:** Health 2, Flammability 0, Reactivity 0

ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment. Avoid creating and breathing dust.

Environmental Precautionary

Measures

Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning /

Absorption

Scoop up and remove.

HANDLING AND STORAGE

Avoid contact with eyes, skin, or clothing. Wash hands after use. Launder **Handling Precautions**

contaminated clothing before reuse.

Storage Information Store away from oxidizers. Store in a cool, dry location.

EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls Use in a well ventilated area.

Respiratory Protection Not normally necessary.

Hand Protection Impervious rubber gloves.

Skin Protection Rubber apron.

Eye Protection Chemical goggles; also wear a face shield if splashing hazard exists.

Other Precautions Eyewash fountains and safety showers must be easily accessible.

PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Liquid

Color: Brown Light brown Odor: Characteristic Not Determined pH: Specific Gravity @ 20 C (Water=1): Not Determined

9. PHYSICAL AND CHEMICAL PROPERTIES

Density @ 20 C (lbs./gallon): Not Determined Bulk Density @ 20 C (lbs/ft3): Not Determined **Boiling Point/Range (F):** Not Determined Not Determined **Boiling Point/Range (C):** Freezing Point/Range (F): Not Determined Freezing Point/Range (C): Not Determined Vapor Pressure @ 20 C (mmHg): Not Determined Vapor Density (Air=1): Not Determined **Percent Volatiles:** Not Determined **Evaporation Rate (Butyl Acetate=1):** Not Determined Solubility in Water (g/100ml): Partially soluble Solubility in Solvents (g/100ml): Not Determined VOCs (lbs./gallon): Not Determined Viscosity, Dynamic @ 20 C (centipoise): Not Determined Not Determined Viscosity, Kinematic @ 20 C (centistrokes): Partition Coefficient/n-Octanol/Water: Not Determined Molecular Weight (g/mole): Not Determined

10. STABILITY AND REACTIVITY

Stability Data: Stable

Hazardous Polymerization: Will Not Occur

Conditions to Avoid None anticipated

Incompatibility (Materials to

Avoid)

Contact with metals. Strong oxidizers.

Hazardous Decomposition

Products

Carbon monoxide and carbon dioxide. Hydrogen chloride. Oxides of nitrogen.

Ammonium hydroxide.

Additional Guidelines Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure Eye or skin contact, inhalation.

Inhalation May cause allergic respiratory reaction. May cause respiratory irritation.

Skin Contact May cause an allergic skin reaction. May cause skin irritation.

Eye Contact May cause eye irritation.

Ingestion May cause abdominal pain, vomiting, nausea, and diarrhea. Irritation of the mouth,

throat, and stomach.

Aggravated Medical Conditions None known.

Chronic Effects/Carcinogenicity No data available to indicate product or components present at greater than 1% are

chronic health hazards.

Other Information None known.

Toxicity Tests

Oral Toxicity: Not determined

Dermal Toxicity: Not determined

Inhalation Toxicity: Not determined

Primary Irritation Effect: Not determined

Carcinogenicity Not determined

Genotoxicity: Not determined

Reproductive / Developmental Toxicity:

Not determined

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air) Not determined

Persistence/Degradability Not determined

Bio-accumulation Not determined

Ecotoxicological Information

Acute Fish Toxicity: Not determined Acute Crustaceans Toxicity: Not determined Acute Algae Toxicity: Not determined

Chemical Fate Information Not determined

Other Information Not applicable

13. DISPOSAL CONSIDERATIONS

Disposal MethodDisposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT

Not restricted

Canadian TDG

Not restricted

ADR

Not restricted

Air Transportation

ICAO/IATA

Not restricted

Sea Transportation

IMDG

Not restricted

Other Transportation Information

Labels: None

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

EPA SARA Title III Extremely Hazardous Substances

Not applicable

EPA SARA (311,312) Hazard

Class

Acute Health Hazard

EPA SARA (313) Chemicals

This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).

EPA CERCLA/Superfund Reportable Spill Quantity

Not applicable.

EPA RCRA Hazardous Waste

Classification

If product becomes a waste, it does NOT meet the criteria of a hazardous waste as

defined by the US EPA.

California Proposition 65

All components listed do not apply to the California Proposition 65 Regulation.

MA Right-to-Know Law

One or more components listed.

NJ Right-to-Know Law

One or more components listed.

PA Right-to-Know Law

One or more components listed.

Canadian Regulations

Canadian DSL Inventory

All components listed on inventory or are exempt.

WHMIS Hazard Class

D2B Toxic Materials

16. OTHER INFORMATION

The following sections have been revised since the last issue of this MSDS

Not applicable

Additional Information For additional information on the use of this product, contact your local Halliburton

representative.

For guestions about the Material Safety Data Sheet for this or other Halliburton

products, contact Chemical Compliance at 1-580-251-4335.

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or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of

the user.

END OF MSDS