

MATERIAL SAFETY DATA SHEET

Product Trade Name: FE-5

Revision Date: 02-Jan-2013

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Statement of Hazardous Nature Hazardous according to the criteria of NOHSC, Dangerous Goods according to the criteria of ADG.

Manufacturer/Supplier Halliburton Australia Pty. Ltd.
15 Marriott Road
Jandakot
WA 6164
Australia

ACN Number: 009 000 775
Telephone Number: 61 (08) 9455 8300
Fax Number: 61 (08) 9455 5300

Product Emergency Telephone

Australia: 08-64244950
Papua New Guinea: 05 1 281 575 5000
New Zealand: 06-7559274

Fire, Police & Ambulance - Emergency Telephone

Australia: 000
Papua New Guinea: 000
New Zealand: 111

Identification of Substances or Preparation

Product Trade Name: FE-5
Synonyms: None
Chemical Family: Not applicable
UN Number: , UN1940
Dangerous Goods Class: None
Subsidiary Risk: None
Hazchem Code: None Allocated
Poisons Schedule: None Allocated
Application: Iron Reducing Agent

Prepared By Chemical Compliance
Telephone: 1-580-251-4335
e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT	Australia NOHSC	New Zealand WES	ACGIH TLV-TWA
Thioglycolic acid	68-11-1	60 - 100%	TWA: 1 ppm 3.8 mg/m ³	TWA: 1 ppm 3.8 mg/m ³	TWA: 1 ppm

Non-Hazardous Substance to Total of 100%

3. HAZARDS IDENTIFICATION

Hazard Overview	May cause eye, skin, and respiratory burns. May cause allergic skin reaction. May be harmful if swallowed.
Risk Phrases	R34 Causes burns. R23/24/25 Toxic by inhalation, by contact with skin, and if swallowed.
HSNO Classification	Not Determined

4. FIRST AID MEASURES

Inhalation	If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.
Skin	In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention. Remove contaminated clothing and launder before reuse.
Eyes	In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.
Ingestion	Under normal conditions, first aid procedures are not required.
Notes to Physician	None known.

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media	Water fog, carbon dioxide, foam, dry chemical.
Extinguishing media which must not be used for safety reasons	None known.
Special Exposure Hazards	Not applicable.
Special Protective Equipment for Fire-Fighters	Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures	Use appropriate protective equipment.
Environmental Precautionary Measures	Prevent from entering sewers, waterways, or low areas.
Procedure for Cleaning / Absorption	Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Neutralize to pH of 6-8. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions	Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after use. Launder contaminated clothing before reuse.
Storage Information	Store away from oxidizers. Store in a dry location. Store in a cool well ventilated area. Keep container closed when not in use. Product has a shelf life of 24 months.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls	Use in a well ventilated area. Local exhaust ventilation should be used in areas without good cross ventilation.
Respiratory Protection	Not normally needed. But if significant exposures are possible then the following respirator is recommended: Organic vapor/acid gas respirator.
Hand Protection	Impervious rubber gloves.
Skin Protection	Full protective chemical resistant clothing. Not normally necessary.
Eye Protection	Chemical goggles; also wear a face shield if splashing hazard exists.
Other Precautions	Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
Color:	Clear
Odor:	Irritating
pH:	1.04
Specific Gravity @ 20 C (Water=1):	1.29
Density @ 20 C (kg/l):	1.287
Bulk Density @ 20 C (kg/m³):	Not Determined
Boiling Point/Range (C):	105
Freezing Point/Range (C):	Not Determined
Pour Point/Range (C):	Not Determined
Flash Point/Range (C):	100
Flash Point Method:	Not Determined
Autoignition Temperature (C):	Not Determined
Flammability Limits in Air - Lower (g/m³):	Not Determined
Flammability Limits in Air - Lower (%):	Not Determined
Flammability Limits in Air - Upper (g/m³):	Not Determined
Flammability Limits in Air - Upper (%):	Not Determined
Vapor Pressure @ 20 C (mmHg):	10
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	Not Determined
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Soluble
Solubility in Solvents (g/100ml):	Not Determined
VOCs (g/l):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	92.11
Decomposition Temperature (C):	Not Determined

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	Keep away from heat, sparks and flame.
Incompatibility (Materials to Avoid)	Strong oxidizers. Strong acids. Strong alkalis. Contact with metals.

Hazardous Decomposition Products	Hydrogen sulfide. Carbon monoxide and carbon dioxide.
Additional Guidelines	Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure	Eye or skin contact, inhalation.
<u>Symptoms related to exposure</u>	
Inhalation	Causes severe respiratory burns.
Skin Contact	Causes severe burns. May cause an allergic skin reaction.
Eye Contact	May cause eye burns.
Ingestion	Causes burns of the mouth, throat and stomach. May cause weakness, dyspnea, or coma.
Aggravated Medical Conditions	Skin disorders. Eye ailments.
Chronic Effects/Carcinogenicity	Prolonged or repeated skin exposure may cause dermatitis.
Other Information	None known.
Toxicity Tests	
Oral Toxicity:	Not determined
Dermal Toxicity:	Not determined
Inhalation Toxicity:	Not determined
Primary Irritation Effect:	Not determined
Carcinogenicity	Not determined
Genotoxicity:	Not determined
Reproductive / Developmental Toxicity:	Not determined

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air)	Not determined
Persistence/Degradability	Not determined
Bio-accumulation	Not determined

Ecotoxicological Information

Acute Fish Toxicity:	Not determined
Acute Crustaceans Toxicity:	Not determined
Acute Algae Toxicity:	Not determined
Chemical Fate Information	Not determined
Other Information	Not applicable

13. DISPOSAL CONSIDERATIONS

Disposal Method	Disposal should be made in accordance with federal, state, and local regulations.
Contaminated Packaging	Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

ADR

UN1940,Thioglycolic Acid, 8, II

Air Transportation

ICAO/IATA

UN1940,Thioglycolic Acid, 8, II

Sea Transportation

IMDG

UN1940,Thioglycolic Acid, 8, II
EmS F-A, S-B

Other Transportation Information

Labels: Corrosive

15. REGULATORY INFORMATION

Chemical Inventories

Australian AICS Inventory	All components listed on inventory or are exempt.
New Zealand Inventory of Chemicals	All components listed on inventory or are exempt.
US TSCA Inventory	All components listed on inventory or are exempt.
EINECS Inventory	This product, and all its components, complies with EINECS

Classification T - Toxic.

Risk Phrases R34 Causes burns.
R23/24/25 Toxic by inhalation, by contact with skin, and if swallowed.

Safety Phrases S25 Avoid contact with eyes.
S27 Immediately take off all contaminated clothing.
S28 After contact with skin, wash immediately with plenty of water
S45 In case of accident or if you feel unwell, seek medical advice immediately.
S1/2 Keep locked up and out of reach of children.

16. OTHER INFORMATION

The following sections have been revised since the last issue of this SDS

Not applicable

Contact

Australian Poisons Information Centre

24 Hour Service: - 13 11 26

Police or Fire Brigade: - 000 (exchange): - 1100

New Zealand National Poisons Centre

0800 764 766

Additional Information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

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END OF MSDS