

SAFETY DATA SHEET

FE-2

Revision Date: 16-Apr-2015

Revision Number: 28

1. Product Identifier & Identity for the Chemical

Statement of Hazardous Nature Hazardous according to the criteria of the 3rd Revised Edition of the Globally Harmonised System of Classification and Labelling of Chemicals (GHS), Non-Dangerous Goods according to the criteria of ADG.

1.1. Product Identifier

Product Name FE-2

Other means of Identification

Synonyms: None
Product Code: HM000682

Recommended use of the chemical and restrictions on use

Recommended Use Iron Control Agent
Uses Advised Against No information available

Supplier's name, address and phone number

Manufacturer/Supplier Halliburton Australia Pty. Ltd.
15 Marriott Road
Jandakot
WA 6164
Australia

ACN Number: 009 000 775
Telephone Number: + 61 1 800 686 951
Fax Number: 61 (08) 9455 5300
E-Mail address: fdunexchem@halliburton.com

Emergency phone number

+ 61 1 800 686 951

Australian Poisons Information Centre

24 Hour Service: - 13 11 26
Police or Fire Brigade: - 000 (exchange): - 1100

2. Hazard Identification

Statement of Hazardous Nature Hazardous according to the criteria of the 3rd Revised Edition of the Globally Harmonised System of Classification and Labelling of Chemicals (GHS), Non-Dangerous Goods according to the criteria of ADG.

Classification of the hazardous chemical

Serious Eye Damage / Eye Irritation	Category 2 - H319
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Label elements, including precautionary statements

Hazard Pictograms



Signal Word	Warning
Hazard Statements	H319 - Causes serious eye irritation
Precautionary Statements	
Prevention	P264 - Wash face, hands and any exposed skin thoroughly after handling P280 - Wear eye protection/face protection
Response	P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing P337 + P313 - If eye irritation persists: Get medical advice/attention
Storage	None
Disposal	None

Contains Substances
Citric acid

CAS Number
77-92-9

Other hazards which do not result in classification

This substance is not considered to be persistent, bioaccumulating nor toxic (PBT).
This substance is not considered to be very persistent nor very bioaccumulating (vPvB).

Australia Classification

For the full text of the H-phrases mentioned in this Section, see Section 16

Classification	Xi - Irritant.
Risk Phrases	R36 Irritating to eyes.

3. Composition/information on Ingredients

Substances	CAS Number	PERCENT (w/w)	GHS Classification - Australia
Citric acid	77-92-9	60 - 100%	Eye Irrit. 2A (H319)

4. First aid measures

Description of necessary first aid measures

Inhalation	If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.
Eyes	In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.
Skin	Wash with soap and water. Get medical attention if irritation persists.
Ingestion	Do NOT induce vomiting. Give nothing by mouth. Obtain immediate medical attention.

Symptoms caused by exposure

Causes eye irritation.

Medical Attention and Special Treatment

Notes to Physician Treat symptomatically

5. Fire Fighting Measures

Suitable extinguishing equipment**Suitable Extinguishing Media**

Water fog, carbon dioxide, foam, dry chemical.

Extinguishing media which must not be used for safety reasons

None known.

Specific hazards arising from the chemical**Special Exposure Hazards**

Decomposition in fire may produce harmful gases. Organic dust in the presence of an ignition source can be explosive in high concentrations. Good housekeeping practices are required to minimize this potential.

Special protective equipment and precautions for fire fighters**Special Protective Equipment for Fire-Fighters**

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use appropriate protective equipment. Avoid creating and breathing dust. Avoid contact with skin, eyes and clothing. Ensure adequate ventilation.

6.2. Environmental precautions

Prevent from entering sewers, waterways, or low areas.

6.3. Methods and material for containment and cleaning up

Scoop up and remove.

7. Handling and storage

7.1. Precautions for Safe Handling**Handling Precautions**

Avoid contact with eyes, skin, or clothing. Avoid creating or inhaling dust. Ensure adequate ventilation. Wash hands after use. Launder contaminated clothing before reuse. Use appropriate protective equipment.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities**Storage Information**

Store away from alkalis. Store away from oxidizers. Store in a cool, dry location. Product has a shelf life of 60 months.

Other Guidelines

No information available

8. Exposure Controls/Personal Protection

Control parameters - exposure standards, biological monitoring**Exposure Limits**

Substances	CAS Number	Australia NOHSC	ACGIH TLV-TWA
Citric acid	77-92-9	Not applicable	Not applicable

Appropriate engineering controls

Engineering Controls Use in a well ventilated area.

Personal protective equipment (PPE)

Respiratory Protection

If engineering controls and work practices cannot keep exposure below occupational exposure limits or if exposure is unknown, wear a NIOSH certified, European Standard EN 149, AS/NZS 1715:2009, or equivalent respirator when using this product. Selection of and instruction on using all personal protective equipment, including respirators, should be performed by an Industrial Hygienist or other qualified professional.

Dust/mist respirator. (N95, P2/P3)

Hand Protection

Chemical-resistant protective gloves (EN 374) Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374): Nitrile gloves. (>= 0.35 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced. Manufacturer's directions for use should be observed because of great diversity of types.

Skin Protection

Normal work coveralls.

Eye Protection

Chemical goggles; also wear a face shield if splashing hazard exists.

Other Precautions

None known.

Environmental Exposure Controls

Do not allow material to contaminate ground water system

9. Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State: Solid

Color: White

Odor: Odorless

Odor Threshold: No information available

Property

Values

Remarks/ - Method

pH:

2 - 2.2

Freezing Point/Range

No data available

Melting Point/Range

No data available

Boiling Point/Range

No data available

Flash Point

No data available

upper flammability limit

65

lower flammability limit

8

Evaporation rate

No data available

Vapor Pressure

No data available

Vapor Density

No data available

Specific Gravity

1.665

Water Solubility

Soluble in water

Solubility in other solvents

No data available

Partition coefficient: n-octanol/water

No data available

Autoignition Temperature

1000 °C / 1832 °F

Decomposition Temperature

No data available

Viscosity

No data available

Explosive Properties

No information available

Oxidizing Properties

No information available

9.2. Other information

Molecular Weight

192.13

VOC Content (%)

No data available

10. Stability and Reactivity

10.1. Reactivity

Not expected to be reactive.

10.2. Chemical Stability

Stable

10.3. Possibility of Hazardous Reactions

Will Not Occur

10.4. Conditions to Avoid

None anticipated

10.5. Incompatible Materials

Strong alkalis. Strong oxidizers.

10.6. Hazardous Decomposition Products

Carbon monoxide and carbon dioxide.

11. Toxicological Information

Information on routes of exposure**Principle Route of Exposure** Eye or skin contact, inhalation.**Symptoms related to exposure****Most Important Symptoms/Effects**

Causes eye irritation.

Numerical measures of toxicity**Toxicology data for the components**

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Citric acid	77-92-9	5400 mg/kg (Rat) 5790 mg/kg (Mouse) 11,700 mg/kg (Rat)	> 2000 mg/kg	No data available

Immediate, delayed and chronic health effects from exposure**Inhalation** May cause mild respiratory irritation.**Eye Contact** Causes eye irritation.**Skin Contact** May cause mild skin irritation.**Ingestion** Irritation of the mouth, throat, and stomach. May cause abdominal pain, vomiting, nausea, and diarrhea.**Chronic Effects/Carcinogenicity** No data available to indicate product or components present at greater than 0.1% are chronic health hazards.**Exposure Levels**

No data available

Interactive effects

None known.

Data limitations

No data available

Substances	CAS Number	Skin corrosion/irritation
Citric acid	77-92-9	Not irritating to skin in rabbits.

Substances	CAS Number	Eye damage/irritation
Citric acid	77-92-9	Causes severe eye irritation.

Substances	CAS Number	Skin Sensitization
Citric acid	77-92-9	Patch test on human volunteers did not demonstrate sensitization properties

Substances	CAS Number	Respiratory Sensitization
Citric acid	77-92-9	No information available

Substances	CAS Number	Mutagenic Effects
Citric acid	77-92-9	Did not show mutagenic effects in animal experiments

Substances	CAS Number	Carcinogenic Effects
Citric acid	77-92-9	Did not show carcinogenic effects in animal experiments
Substances	CAS Number	Reproductive toxicity
Citric acid	77-92-9	Animal testing did not show any effects on fertility. Did not show teratogenic effects in animal experiments.
Substances	CAS Number	STOT - single exposure
Citric acid	77-92-9	No data of sufficient quality are available.
Substances	CAS Number	STOT - repeated exposure
Citric acid	77-92-9	No significant toxicity observed in animal studies at concentration requiring classification.
Substances	CAS Number	Aspiration hazard
Citric acid	77-92-9	No adverse health effects are expected from swallowing.

12. Ecological Information

Ecotoxicity

Product Ecotoxicity Data

No data available

Substance Ecotoxicity Data

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Citric acid	77-92-9	NOEC (8d) 425 mg/L (cell density) (<i>Scenedesmus quadricauda</i>) LOEC (8d) >80 mg/L (<i>Microcystis aeruginosa</i>)	LC50 (96h) 1516 mg/L (<i>Lepomis macrochirus</i>) LC50 (48h) 440 mg/L (<i>Leuciscus idus melanotus</i>) LC50 (96h) >100 mg/L (<i>Pimephales promelas</i>)	TT (72h) 485 mg/L (<i>Entosiphon sulcatum</i>)	TLM96 100-330 ppm (<i>Crangon crangon</i>) EC50 (24h) 1535 mg/L (<i>Daphnia magna</i>) LC50 (48h) 160 mg/L (<i>Daphnia magna</i>) EC50 (48h) >50 mg/L (<i>Daphnia magna</i>)

12.2. Persistence and degradability

Biodegradable.

Substances	CAS Number	Persistence and Degradability
Citric acid	77-92-9	Readily biodegradable (97% @ 28d)

12.3. Bioaccumulative potential

Does not bioaccumulate

Substances	CAS Number	Log Pow
Citric acid	77-92-9	-1.61 to -1.80

12.4. Mobility in soil

Substances	CAS Number	Mobility
Citric acid	77-92-9	No information available

12.6. Other adverse effects

Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors

13. Disposal Considerations

Safe handling and disposal methods

Bury in a licensed landfill according to federal, state, and local regulations.

Disposal of any contaminated packaging

Follow all applicable national or local regulations. Contaminated packaging may be disposed of by: rendering packaging incapable of containing any substance, or treating packaging to remove residual contents, or treating packaging to make sure the residual

contents are no longer hazardous, or by disposing of packaging into commercial waste collection.

Environmental regulations

Not applicable

14. Transport Information

Transportation Information

UN Number:	Not restricted
UN Proper Shipping Name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

Special precautions during transport

None

HazChem Code

None Allocated

15. Regulatory Information

Safety, health and environmental regulations specific for the product**International Inventories**

Australian AICS Inventory	All components listed on inventory or are exempt.
New Zealand Inventory of Chemicals	All components listed on inventory or are exempt.
EINECS Inventory	This product, and all its components, complies with EINECS
US TSCA Inventory	All components listed on inventory or are exempt.
Canadian DSL Inventory	All components listed on inventory or are exempt.

Poisons Schedule number

None Allocated

16. Other information

Date of preparation or review

Revision Date: 16-Apr-2015

Revision Note Revision Note
SDS sections updated: 2

Full text of R-phrases referred to under Sections 2 and 3

R36 - Irritating to eyes

Full text of H-Statements referred to under sections 2 and 3

H319 - Causes serious eye irritation

Additional information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Stewardship at 1-580-251-4335.

Key abbreviations or acronyms used

bw – body weight CAS – Chemical Abstracts Service EC50 – Effective Concentration 50% LC50 – Lethal Concentration 50% LD50

– Lethal Dose 50% LL50 – Lethal Loading 50% mg/kg – milligram/kilogram mg/L – milligram/liter NOEC – No Observed Effect Concentration OEL – Occupational Exposure Limit PBT – Persistent Bioaccumulative and Toxic ppm – parts per million STEL – Short Term Exposure Limit TWA – Time-Weighted Average vPvB – very Persistent and very Bioaccumulative h - hour mg/m³ - milligram/cubic meter mm - millimeter mmHg - millimeter mercury w/w - weight/weight d - day

Key literature references and sources for data

www.ChemADVISOR.com/
NZ CCID

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End of Safety Data Sheet