HALLIBURTON

MATERIAL SAFETY DATA SHEET

Product Trade Name: **EXPEDITE 225 CLEAN-UP SOLUTION**

Revision Date: 07-Jan-2015

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: EXPEDITE 225 CLEAN-UP SOLUTION
Synonyms: None
Chemical Family: Glycol Ether
Application: Solvent

Manufacturer/Supplier
Halliburton Energy Services
P.O. Box 1431
Duncan, Oklahoma 73536-0431
Emergency Telephone: (281) 575-5000

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2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT (w/w)	ACGIH TLV-TWA	OSHA PEL-TWA
Acetic acid	64-19-7	5 - 10%	TWA: 10 ppm STEL: 15 ppm	10 ppm
Ethylene glycol monobutyl ether	111-76-2	30 - 60%	TWA: 20 ppm Skin	TWA: 50 ppm Skin

3. HAZARDS IDENTIFICATION

Hazard Overview
May cause headache, dizziness, and other central nervous system effects. May be harmful if swallowed. May be absorbed through the skin. May cause eye, skin, and respiratory irritation.

4. FIRST AID MEASURES

Inhalation
If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Skin
In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention. Remove contaminated clothing and launder before reuse.

Eyes
In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

Ingestion
Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.

Notes to Physician Not Applicable

5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	>200
Flash Point/Range (C):	98.9
Flash Point Method:	PMCC
Autoignition Temperature (F):	446
Autoignition Temperature (C):	Not Determined
Flammability Limits in Air - Lower (%):	Not Determined
Flammability Limits in Air - Upper (%):	Not Determined

Fire Extinguishing Media Water fog, carbon dioxide, foam, dry chemical.

Special Exposure Hazards May be ignited by heat, sparks or flames. Use water spray to cool fire exposed surfaces. Closed containers may explode in fire. Decomposition in fire may produce toxic gases.

Special Protective Equipment for Fire-Fighters Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

NFPA Ratings: Health 2, Flammability 1, Reactivity 0
HMIS Ratings: Health 2, Flammability 1, Reactivity 0

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment. Wear self-contained breathing apparatus in enclosed areas.

Environmental Precautionary Measures Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning / Absorption Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after use. Launder contaminated clothing before reuse.

Storage Information Store away from oxidizers. Keep container closed when not in use. Product has a shelf life of 6 months.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls Local exhaust ventilation should be used in areas without good cross ventilation. Use in a well ventilated area.

Respiratory Protection Organic vapor respirator.

Hand Protection Impervious rubber gloves.

Skin Protection Rubber apron.

Eye Protection Chemical goggles; also wear a face shield if splashing hazard exists.

Other Precautions Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
Color:	Clear Green
Odor:	Vinegar
pH:	3.0
Specific Gravity @ 20 C (Water=1):	0.96
Density @ 20 C (lbs./gallon):	8.0
Bulk Density @ 20 C (lbs/ft3):	7.91
Boiling Point/Range (F):	Not Determined
Boiling Point/Range (C):	Not Determined
Freezing Point/Range (F):	Not Determined
Freezing Point/Range (C):	Not Determined
Vapor Pressure @ 20 C (mmHg):	Not Determined
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	Not Determined
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Soluble
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined

10. STABILITY AND REACTIVITY

Stability Data: Stable

Hazardous Polymerization: Will Not Occur

Conditions to Avoid None anticipated

Incompatibility (Materials to Avoid) Strong oxidizers. Peroxides. Amphoteric metals such as aluminum, magnesium, lead, tin, or zinc.

Hazardous Decomposition Products Carbon monoxide and carbon dioxide.

Additional Guidelines Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure Eye or skin contact, inhalation.

Sympotoms related to exposure

Acute Toxicity

Inhalation	May cause central nervous system depression including headache, dizziness, drowsiness, incoordination, slowed reaction time, slurred speech, giddiness and unconsciousness. May cause respiratory irritation.
Eye Contact	May cause eye irritation
Skin Contact	May be absorbed through the skin and contribute to the symptoms listed under ingestion. May cause skin irritation.
Ingestion	May cause abdominal pain, vomiting, nausea, and diarrhea. May produce nervous system effects such as feeling of weakness, unsteady walk, and dilation of blood vessels.

Chronic Effects/Carcinogenicity Prolonged or repeated exposure may cause fetal damage and testicular effects.

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Acetic acid	64-19-7	3310 mg/kg (Rat) 600 mg/kg (Rabbit) 4960 mg/kg (Mouse)	1060 mg/kg (Rabbit)	11.4 mg/L (Rat) 4 h
Ethylene glycol monobutyl ether	111-76-2	470 mg/kg (Rat) 1414 mg/kg (Guinea pig) 1746 mg/kg (Rat) 320 mg/kg (Rabbit) 530 mg/kg (Rat) 560 mg/kg (Rat) 3000 mg/kg (Rat) 2400 mg/kg (Rat)	220 mg/kg (Rabbit) 2270 mg/kg (Rat) 200 mg/kg (Guinea pig) >2000 mg/kg (Rabbit) 841 mg/kg (Rabbit) 435 mg/kg (Rabbit) >2000 mg/kg (Guinea pig) >2000 mg/kg (Rat) 100 mg/kg (Rabbit) 207 mg/kg (Guinea pig) 400-500 mg/kg (Rabbit)	450 ppm (Rat) 4h 2.174 mg/L (Rat) 4h 2.21 mg/L (Rat) 4h 450-486 ppm (Rat) 4h 925 ppm (Rat) 4h >633 ppm (Guinea pig) 1h

12. ECOLOGICAL INFORMATION

Ecotoxicological Information

Ecotoxicity Product

Acute Fish Toxicity: Not determined
Acute Crustaceans Toxicity: Not determined
Acute Algae Toxicity: Not determined

Ecotoxicity Substance

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Acetic acid	64-19-7	EC50: 90 mg/L (Microcystis aeruginosa) EC50(72h): > 1000 mg/L (>300.82 mg/L – acetate ion) (Skeletonema costatum)	LC50: 79 mg/l (Pimephales promelas) LC50: 75 mg/l (Pimephales promelas) LC50(96h) > 1000 mg/L (>300.82 mg/L – acetate ion) (Oncorhynchus mykiss)	NOEC(16h): 1150 mg/L (Pseudomonas putida)	EC50: 47 mg/l (Daphnia magna) LC50: 32 mg/L (Artemia salina) EC50(48h) > 1000 mg/L (>300.82 mg/L – acetate ion) (Daphnia magna) NOEC(21d): 31.4 - 37.9 mg/L (Daphnia magna) (reproduction)
Ethylene glycol monobutyl ether	111-76-2	EC50: 839.56 mg/l (Skeletonema costatum) EC50(72h): 911 mg/L (biomass) EC50: > 500 mg/l (Scenedesmus subspicatus) NOEC(72h): 88 mg/L (biomass)(Pseudokirchnerella subcapitata)	LC50: > 1000 mg/l (Scophthalmus maximus juvenile) LC50(96h): 1474 mg/L (Oncorhynchus mykiss) NOEC(21d): > 100mg/L (Danio rerio)	TT/EC3(48h): 463 mg/L (Uronema parduzci) TT/EC3(72h): 73 mg/L (Entosiphon sulcatum) TT/EC3(16h): 700 mg/L (Pseudomonas putida)	EC50: >1000 mg/L (Daphnia magna) EC50 (48h): 1800 mg/L (Daphnia magna) EC50: 1875 mg/l (Daphnia magna) NOEC(21d)(reproduction) : 100 mg/L (Daphnia magna)

12.2. Persistence and degradability

Substances	CAS Number	Persistence and Degradability
Acetic acid	64-19-7	Readily biodegradable (> 95% @ 28d)
Ethylene glycol monobutyl ether	111-76-2	Readily biodegradable (75-88% @ 28d)

12.3. Bioaccumulative potential

Substances	CAS Number	Log Pow
Acetic acid	64-19-7	-0.17 BCF 3.16 (Calculated)
Ethylene glycol monobutyl ether	111-76-2	0.81

12.4. Mobility in soil
No information available

12.5. Results of PBT and vPvB assessment
No information available.

12.6. Other adverse effects

13. DISPOSAL CONSIDERATIONS

Disposal Method Disposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

US DOT
- **UN Number:** Not restricted
- **UN Proper Shipping Name:** Not restricted
- **Transport Hazard Class(es):** Not applicable
- **Packing Group:** Not applicable

US DOT Bulk
- **DOT (Bulk)** Not applicable

Canadian TDG ul0
- **UN Number:** Not restricted
- **UN Proper Shipping Name:** Not restricted
- **Transport Hazard Class(es):** Not applicable
- **Packing Group:** Not applicable

IMDG/IMO
- **UN Number:** Not restricted
- **UN Proper Shipping Name:** Not restricted
- **Transport Hazard Class(es):** Not applicable
- **Packing Group:** Not applicable

IATA/ICAO
- **UN Number:** Not restricted
- **UN Proper Shipping Name:** Not restricted
- **Transport Hazard Class(es):** Not applicable
- **Packing Group:** Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable
Special Precautions for User: None

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

EPA SARA Title III Extremely Hazardous Substances Not applicable

EPA SARA (311,312) Hazard Class	Acute Health Hazard Chronic Health Hazard
EPA SARA (313) Chemicals	This product contains toxic chemical(s) listed below which is(are) subject to the reporting requirements of Section 313 of Title III of SARA and 40 CFR Part 372: Glycol Ethers//111-76-2
EPA CERCLA/Superfund Reportable Spill Quantity	Not applicable.
EPA RCRA Hazardous Waste Classification	If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.
California Proposition 65	All components listed do not apply to the California Proposition 65 Regulation.
MA Right-to-Know Law	One or more components listed.
NJ Right-to-Know Law	One or more components listed.
PA Right-to-Know Law	One or more components listed.

Canadian Regulations

Canadian DSL Inventory	All components listed on inventory or are exempt.
WHMIS Hazard Class	D1A Very Toxic Materials D2B Toxic Materials

16. OTHER INFORMATION

The following sections have been revised since the last issue of this SDS
Not applicable

Additional information	For additional information on the use of this product, contact your local Halliburton representative. For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.
Disclaimer Statement	This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

*****END OF MSDS*****