

MATERIAL SAFETY DATA SHEET

Product Trade Name: **EN-SUR-XL**

Revision Date: 03-Jan-2012

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: EN-SUR-XL

Synonyms: None

Chemical Family: Organic acid Blend

Application: Cement Retarder

Manufacturer/Supplier Halliburton Energy Services
P.O. Box 1431
Duncan, Oklahoma 73536-0431
Emergency Telephone: (281) 575-5000

Prepared By Chemical Compliance
Telephone: 1-580-251-4335
e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

| Substances | CAS Number | PERCENT | ACGIH TLV-TWA | OSHA PEL-TWA |
|-------------------|-------------------|----------------|----------------------|---------------------|
| Tartaric acid | 87-69-4 | 10 - 30% | Not applicable | Not applicable |

3. HAZARDS IDENTIFICATION

Hazard Overview May cause eye, skin, and respiratory irritation.

4. FIRST AID MEASURES

| | |
|---------------------------|---|
| Inhalation | If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult. |
| Skin | Wash with soap and water. Get medical attention if irritation persists. Remove contaminated clothing and launder before reuse. |
| Eyes | In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing. |
| Ingestion | Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person. |
| Notes to Physician | Not Applicable |

5. FIRE FIGHTING MEASURES

| | |
|--|----------------|
| Flash Point/Range (F): | Not Determined |
| Flash Point/Range (C): | Not Determined |
| Flash Point Method: | Not Determined |
| Autoignition Temperature (F): | Not Determined |
| Autoignition Temperature (C): | Not Determined |
| Flammability Limits in Air - Lower (%): | Not Determined |
| Flammability Limits in Air - Upper (%): | Not Determined |

Fire Extinguishing Media All standard firefighting media.

Special Exposure Hazards Decomposition in fire may produce toxic gases.

Special Protective Equipment for Fire-Fighters Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

NFPA Ratings: Health 1, Flammability 0, Reactivity 0

HMIS Ratings: Health 1, Flammability 0, Physical Hazard 0

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment.

Environmental Precautionary Measures Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning / Absorption Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Neutralize to pH of 6-8. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after use. Launder contaminated clothing before reuse.

Storage Information Store away from alkalis. Store away from oxidizers. Store in a cool well ventilated area. Keep container closed when not in use.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls Use in a well ventilated area.

Respiratory Protection If engineering controls and work practices cannot keep exposure below occupational exposure limits or if exposure is unknown, wear a NIOSH certified, European Standard EN 149, or equivalent respirator when using this product. Selection of and instruction on using all personal protective equipment, including respirators, should be performed by an Industrial Hygienist or other qualified professional.

Dust/mist respirator. (95%)

Hand Protection Impervious rubber gloves.

Skin Protection Rubber apron.

Eye Protection Chemical goggles; also wear a face shield if splashing hazard exists.

Other Precautions Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

| | |
|---|----------------|
| Physical State: | Liquid |
| Color: | White |
| Odor: | Sweet |
| pH: | 2.0 |
| Specific Gravity @ 20 C (Water=1): | 1.24 |
| Density @ 20 C (lbs./gallon): | 10.3 |
| Bulk Density @ 20 C (lbs/ft3): | Not Determined |
| Boiling Point/Range (F): | Not Determined |
| Boiling Point/Range (C): | Not Determined |
| Freezing Point/Range (F): | Not Determined |
| Freezing Point/Range (C): | Not Determined |
| Vapor Pressure @ 20 C (mmHg): | Not Determined |
| Vapor Density (Air=1): | Not Determined |
| Percent Volatiles: | 50 |
| Evaporation Rate (Butyl Acetate=1): | Not Determined |
| Solubility in Water (g/100ml): | Soluble |
| Solubility in Solvents (g/100ml): | Not Determined |
| VOCs (lbs./gallon): | Not Determined |
| Viscosity, Dynamic @ 20 C (centipoise): | Not Determined |
| Viscosity, Kinematic @ 20 C (centistrokes): | Not Determined |
| Partition Coefficient/n-Octanol/Water: | Not Determined |
| Molecular Weight (g/mole): | Not Determined |

10. STABILITY AND REACTIVITY

| | |
|--------------------------------------|-------------------------------------|
| Stability Data: | Stable |
| Hazardous Polymerization: | Will Not Occur |
| Conditions to Avoid | None anticipated |
| Incompatibility (Materials to Avoid) | Strong oxidizers. Strong alkalis. |
| Hazardous Decomposition Products | Carbon monoxide and carbon dioxide. |
| Additional Guidelines | Not Applicable |

11. TOXICOLOGICAL INFORMATION

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| Principle Route of Exposure | Eye or skin contact, inhalation. |
| Inhalation | May cause respiratory irritation. |
| Skin Contact | May cause skin irritation. |
| Eye Contact | May cause eye irritation. |
| Ingestion | Irritation of the mouth, throat, and stomach. |
| Aggravated Medical Conditions | Skin disorders. |
| Chronic Effects/Carcinogenicity | No data available to indicate product or components present at greater than 1% are chronic health hazards. |
| Other Information | None known. |
| Toxicity Tests | |

| | |
|---|----------------|
| Oral Toxicity: | Not determined |
| Dermal Toxicity: | Not determined |
| Inhalation Toxicity: | Not determined |
| Primary Irritation Effect: | Not determined |
| Carcinogenicity | Not determined |
| Genotoxicity: | Not determined |
| Reproductive / Developmental Toxicity: | Not determined |

12. ECOLOGICAL INFORMATION

| | |
|----------------------------------|----------------|
| Mobility (Water/Soil/Air) | Not determined |
| Persistence/Degradability | Not determined |
| Bio-accumulation | Not determined |

Ecotoxicological Information

| | |
|------------------------------------|----------------|
| Acute Fish Toxicity: | Not determined |
| Acute Crustaceans Toxicity: | Not determined |
| Acute Algae Toxicity: | Not determined |

| | |
|----------------------------------|----------------|
| Chemical Fate Information | Not determined |
| Other Information | Not applicable |

13. DISPOSAL CONSIDERATIONS

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|-------------------------------|---|
| Disposal Method | Disposal should be made in accordance with federal, state, and local regulations. |
| Contaminated Packaging | Follow all applicable national or local regulations. |

14. TRANSPORT INFORMATION

Land Transportation

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| DOT |
| Not restricted |

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| Canadian TDG |
| Not restricted |

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| ADR |
| Not restricted |

Air Transportation

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|------------------|
| ICAO/IATA |
| Not restricted |

Sea Transportation

IMDG

Not restricted

Other Transportation Information

Labels: None

15. REGULATORY INFORMATION

US Regulations

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|--|--|
| US TSCA Inventory | All components listed on inventory or are exempt. |
| EPA SARA Title III Extremely Hazardous Substances | Not applicable |
| EPA SARA (311,312) Hazard Class | Acute Health Hazard |
| EPA SARA (313) Chemicals | This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372). |
| EPA CERCLA/Superfund Reportable Spill Quantity | Not applicable. |
| EPA RCRA Hazardous Waste Classification | If product becomes a waste, it does meet the criteria of a hazardous waste as defined by the US EPA, because of: Corrosivity D002 |
| California Proposition 65 | All components listed do not apply to the California Proposition 65 Regulation. |
| MA Right-to-Know Law | Does not apply. |
| NJ Right-to-Know Law | Does not apply. |
| PA Right-to-Know Law | Does not apply. |

Canadian Regulations

| | |
|-------------------------------|---|
| Canadian DSL Inventory | All components listed on inventory or are exempt. |
| WHMIS Hazard Class | E Corrosive Material |

16. OTHER INFORMATION

The following sections have been revised since the last issue of this MSDS
Not applicable

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|-------------------------------|--|
| Additional Information | For additional information on the use of this product, contact your local Halliburton representative. For questions about the Material Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335. |
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*****END OF MSDS*****