1. Identification of the substance/mixture and of the company/undertaking

Product name	Self-Etching Primer	
Product code	615S	Formula Date: 2015-10-09
Intended use	Coating for professional use	
	Axalta Coating Systems, LLC Applied Corporate Center 50 Applied Card Way, Suite 300 US Glen Mills, PA 19342	
Telephone	Product information Medical emergency Transportation emergency	(855) 6-AXALTA (855) 274-5698 (800) 424-9300 (CHEMTREC)

2. Hazards identification

This preparation is hazardous per the following GHS criteria

GHS-Classification

Flammable liquids	Category 2
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Skin sensitisation	Category 1
Carcinogenicity	Category 1A
Toxicity for reproduction	Category 2
Target Organ Systemic Toxicant - Single exposure	Category 3
Target Organ Systemic Toxicant - Repeated exposure	Category 2

Endpoints which are “”not classified“”, “”cannot classified“” and “”not applicable“” are not shown

GHS-Labelling

Hazard symbols	
Signal word	Danger
Hazard statements	Highly flammable liquid and vapour. Causes skin irritation. Causes serious eye irritation. May cause an allergic skin reaction. May cause cancer. Suspected of damaging fertility or the unborn child. May cause drowsiness or dizziness. May cause damage to organs through prolonged or repeated exposure.
Precautionary statements	Contaminated work clothing should not be allowed out of the workplace. Do not breathe dust/ fume/ gas/ mist/ vapours/ spray. Ground/bond container and receiving equipment. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Obtain special instructions before use. Take precautionary measures against static discharge. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools.

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Use only outdoors or in a well-ventilated area.
Wear protective gloves/protective clothing/eye protection/face protection.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
If eye irritation persists: Get medical advice/ attention.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower.
IF ON SKIN: Wash with plenty of soap and water.
If skin irritation or rash occurs: Get medical advice/ attention.
Specific treatment (see supplemental first aid instructions on this label).
Take off contaminated clothing and wash before reuse.
Store in a well-ventilated place. Keep container tightly closed.
Store locked up.
Dispose of contents/container in accordance with local regulations.

Other hazards which do not result in classification
Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal.

The following percentage of the mixture consists of ingredient(s) with unknown acute toxicity:
0 %

3. Composition/information on ingredients

Mixture of synthetic resins, pigments, and solvents

Components

CAS-No.	Chemical Name	Concentration
108-88-3	Toluene	16%
108-10-1	Methyl isobutyl ketone	6.0%
123-86-4	Butyl acetate	4 - 15%
64-17-5	Ethyl alcohol	4 - 15%
67-63-0	Isopropyl alcohol	4 - 15%
71-36-3	N-butyl alcohol	3%
13463-67-7	Titanium dioxide	3.5%
13530-65-9	Zinc chromate	3.3%
1314-13-2	Zinc oxide	2%
67-64-1	Acetone	1 - 4%
25036-25-3	Bisphenol a/epichlorohydrin poly mn 700 - 1200 g/mol	1 - 4%
100-41-4	Ethylbenzene	0.1%

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

Non-regulated ingredients 30 - 40%
OSHA Hazardous: Yes

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4. First aid measures

Eye contact
Remove contact lenses. Irrigate copiously with clean, fresh water for at least 15 minutes, holding the eyelids apart. Seek medical advice.

Skin contact
Do NOT use solvents or thinners. Take off all contaminated clothing immediately. Wash skin thoroughly with soap and water or use recognized skin cleanser. If skin irritation persists, call a physician.

Inhalation
Avoid inhalation of vapour or mist. Move to fresh air in case of accidental inhalation of vapours. If breathing is irregular or stopped, administer artificial respiration. If unconscious place in recovery position and seek medical advice. If symptoms persist, call a physician.

Ingestion
If swallowed, seek medical advice immediately and show this container or label. Do NOT induce vomiting. Keep at rest.

Most Important Symptoms/effects, acute and delayed

Inhalation
May cause nose and throat irritation. May cause nervous system depression characterized by the following progressive steps: headache, dizziness, nausea, staggering gait, confusion, unconsciousness. Reports have associated repeated and prolonged overexposure to solvents with permanent brain and nervous system damage.

Ingestion
May result in gastrointestinal distress.

Skin or eye contact
May cause irritation or burning of the eyes. Repeated or prolonged liquid contact may cause skin irritation with discomfort and dermatitis.

Indication of Immediate medical attention and special treatment needed if necessary
No data available on the product. See section 3 and 11 for hazardous ingredients found in the product.

5. Firefighting measures

Suitable extinguishing media
Universal aqueous film-forming foam, Carbon dioxide (CO_2), Dry chemical

Extinguishing media which shall not be used for safety reasons
High volume water jet

Hazardous combustion products
CO, CO_2, smoke, and oxides of any heavy metals that are reported in “Composition, Information on Ingredients” section.

Fire and Explosion Hazards
Flammable liquid. Vapor/air mixture will burn when an ignition source is present.

Special Protective Equipment and Fire Fighting Procedures
Full protective flameproof clothing should be worn as appropriate. Wear self contained breathing apparatus for fire fighting if necessary. In the event of fire, cool tanks with water spray. Do not allow run-off from fire fighting to enter public sewer systems or public waterways.

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6. Accidental release measures

Procedures for cleaning up spills or leaks
Ventilate area. Remove sources of ignition. Prevent skin and eye contact and breathing of vapor. Wear a properly fitted air-purifying respirator with organic vapor cartridges (NIOSH approved TC-23C), eye protection, gloves and protective clothing. Confine, remove with inert absorbent, and dispose of properly.

Environmental precautions
Do not let product enter drains. Notify the respective authorities in accordance with local law in the case of contamination of rivers, lakes or waste water systems.

7. Handling and storage

Precautions for safe handling
Observe label precautions. Keep away from heat, sparks, flame, static discharge and other sources of ignition. VAPORS MAY CAUSE FLASH FIRE. Close container after each use. Ground containers when pouring. Do not transfer contents to bottles or unlabeled containers. Wash thoroughly after handling and before eating or smoking. Do not store above 49 °C (120 °F).
If material is a coating: do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves. Combustible dust clouds may be created where operations produce fine material (dust). Avoid formation of significant deposits of material as they may become airborne and form combustible dust clouds. Build up of fine material should be cleaned using gentle sweeping or vacuuming in accordance with best practices. Cleaning methods (e.g. compressed air) which can generate potentially combustible dust clouds should not be used.

Advice on protection against fire and explosion
Solvent vapours are heavier than air and may spread along floors. Vapors may form explosive mixtures with air and will burn when an ignition source is present. Always keep in containers of same material as the original one. Never use pressure to empty container: container is not a pressure vessel. The accumulation of contaminated rags may result in spontaneous combustion. Good housekeeping standards and regular safe removal of waste materials will minimize the risks of spontaneous combustion and other fire hazards.

Storage
Requirements for storage areas and containers
Observe label precautions. Store in a dry, well ventilated place away from sources of heat, ignition and direct sunlight. No smoking. Prevent unauthorized access. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

Advice on common storage
Store separately from oxidizing agents and strongly alkaline and strongly acidic materials.

OSHA/NFPA Storage Classification: IB

8. Exposure controls/personal protection

Engineering controls and work practices
Provide adequate ventilation. This should be achieved by a good general extraction and -if practically feasible- by the use of a local exhaust ventilation. If these are not sufficient to maintain concentrations of particulates and solvent vapour below the OEL, suitable respiratory protection must be worn.

National occupational exposure limits

CAS-No.	Chemical Name	Source	Time	Type	Value	Note
108-88-3	Toluene	OSHA		CEIL	300 ppm	
			10 min	TWA	500 ppm	
			8 hr	TWA	200 ppm	

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CAS-No.	Chemical Name	Source	Time	Type	Value	Note
		Dupont	8 & 12 hour	TWA	20 ppm	Skin
108-10-1	Methyl isobutyl ketone	ACGIH	15 min	STEL	75 ppm	
			8 hr	TWA	20 ppm	
		OSHA	8 hr	TWA	100 ppm	
123-86-4	Butyl acetate	ACGIH	15 min	STEL	200 ppm	
			8 hr	TWA	150 ppm	
		OSHA	8 hr	TWA	150 ppm	
64-17-5	Ethyl alcohol			TWA	1,000 ppm	
		ACGIH	8 hr	TWA	1,000 ppm	
		OSHA	8 hr	TWA	1,000 ppm	
		Dupont	8 & 12 hour	TWA	1,000 ppm	
71-36-3	N-butyl alcohol	ACGIH	8 hr	TWA	20 ppm	
		OSHA	8 hr	TWA	100 ppm	
		Dupont	15 min	TWA	50 ppm	
			8 & 12 hour	TWA	25 ppm	
13463-67-7	Titanium dioxide	OSHA	8 hr	TWA	15 mg/m3	Total Dust
		Dupont	8 & 12 hour	TWA	10 mg/m3	Total Dust
			8 & 12 hour	TWA	5 mg/m3	Respirable Dust
13530-65-9	Zinc chromate	ACGIH	8 hr	TWA	10 ug/m3	Cr(VI)
		OSHA	8 hr	TWA	5 ug/m3	Cr(VI)
		Dupont	8 hr	TWA	50 ug/m3	Cr(VI)
1314-13-2	Zinc oxide	ACGIH	15 min	STEL	10 mg/m3	Respirable Dust
			8 hr	TWA	2 mg/m3	Respirable Dust
		OSHA	8 hr	TWA	15 mg/m3	Total Dust
			8 hr	TWA	5 mg/m3	Respirable Dust
67-64-1	Acetone	ACGIH	15 min	STEL	750 ppm	
			8 hr	TWA	500 ppm	
		OSHA	8 hr	TWA	1,000 ppm	

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CAS-No.	Chemical Name	Source	Time	Type	Value	Note
		Dupont	8 & 12 hour	TWA	500 ppm	
25036-25-3	Bisphenol a/epichlorohydrin poly mn 700 - 1200 g/mol	ACGIH	8 hr	TWA	10 mg/m3	Total Dust
			8 hr	TWA	5 mg/m3	Respirable Dust
		OSHA	8 hr	TWA	15 mg/m3	Total Dust
			8 hr	TWA	5 mg/m3	Respirable Dust
100-41-4	Ethylbenzene	ACGIH	8 hr	TWA	20 ppm	
		OSHA	8 hr	TWA	100 ppm	
		Dupont	8 & 12 hour	TWA	25 ppm	

** CEIL = Ceiling.
TWA = Time-weighted average.
STEL = Short term exposure limit.

Protective equipment
Personal protective equipment should be worn to prevent contact with eyes, skin or clothing.

Respiratory protection
Do not breathe vapors or mists. Wear a properly fitted air-purifying respirator with organic vapor cartridges (NIOSH approved TC-23C) and particulate filter (NIOSH TC-84A) during application and until all vapors and spray mists are exhausted. In confined spaces, or in situations where continuous spray operations are typical, or if proper air-purifying respirator fit is not possible, wear a positive pressure, supplied-air respirator (NIOSH TC-19C). In all cases, follow respirator manufacturer's directions for respirator use. Do not permit anyone without protection in the painting area.

Eye protection
Desirable in all industrial situations. Goggles are preferred to prevent eye irritation. If safety glasses are substituted, include splash guard or side shields.

Skin and body protection
Neoprene gloves and coveralls are recommended.

Hygiene measures
Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.

Environmental exposure controls
Do not let product enter drains. For ecological information, refer to Ecological Information Section 12.

9. Physical and chemical properties

Appearance

Form: liquid Colour: green

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Flash point	50 °F	
Lower Explosive Limit	1.1 %	
Upper Explosive Limit	21.2 %	
Evapouration rate	Slower than Ether	
Vapor pressure of principal solvent	22.1 hPa	
Water solubility	appreciable	
Vapor density of principal solvent (Air = 1)	3.1	
Approx. Boiling Range	75 °C	
Approx. Freezing Range	Not applicable.	
Gallon Weight (lbs/gal)	9.76	
Specific Gravity	1.17	
Percent Volatile By Volume	74.75%	
Percent Volatile By Weight	53.73%	
Percent Solids By Volume	25.25%	
Percent Solids By Weight	46.26%	
pH (waterborne systems only)	No data available.	
Partition coefficient: n-octanol/water	no data available	
Ignition temperature	340 °C	DIN 51794
Decomposition temperature	Not applicable.	
Viscosity (23 °C)	Not applicable.	ISO 2431-1993
VOC* less exempt (lbs/gal)	5.2	
VOC* as packaged (lbs/gal)	5.0	

* VOC less exempt (theoretical) and VOC as packaged (theoretical) are based upon the VOC of the packaged material at the point of manufacture.

10. Stability and reactivity

Stability
Stable

Conditions to avoid
Stable under recommended storage conditions.

Materials to avoid
None reasonably foreseeable.

Hazardous decomposition products
When exposed to high temperatures may produce hazardous decomposition products such as carbon monoxide and dioxide, smoke, oxides of nitrogen.

Hazardous Polymerization
Will not occur.

Sensitivity to Static Discharge
Solvent vapors in air may explode if static grounding and bonding is not used during transfer of this product.

Sensitivity to Mechanical Impact
None known.

11. Toxicological information

Information on likely routes of exposure

Inhalation
May cause nose and throat irritation. May cause nervous system depression characterized by the following progressive steps: headache, dizziness, nausea, staggering gait, confusion, unconsciousness. Reports have associated repeated and prolonged overexposure to solvents with permanent brain and nervous system damage.

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Ingestion
May result in gastrointestinal distress.

Skin or eye contact
May cause irritation or burning of the eyes. Repeated or prolonged liquid contact may cause skin irritation with discomfort and dermatitis.

Delayed and immediate effects and also chronic effects from short and long term exposure:

Acute oral toxicity
not hazardous

Acute dermal toxicity
not hazardous

Acute inhalation toxicity
not hazardous

% of unknown composition 0 %

Skin corrosion/irritation

Toluene	Category 2
Methyl isobutyl ketone	Category 3
Butyl acetate	Category 3
N-butyl alcohol	Category 2
Acetone	Category 3
Bisphenol a/epichlorohydrin poly mn 700 -1200 g/mol	Category 2

Serious eye damage/eye irritation

Methyl isobutyl ketone	Category 2A
Isopropyl alcohol	Category 2A
N-butyl alcohol	Category 1
Acetone	Category 2A
Bisphenol a/epichlorohydrin poly mn 700 -1200 g/mol	Category 2A

Respiratory sensitisation
Not classified according to GHS criteria

Skin sensitisation

Zinc chromate	Category 1
Bisphenol a/epichlorohydrin poly mn 700 -1200 g/mol	Category 1

Germ cell mutagenicity
Not classified according to GHS criteria

Carcinogenicity

Zinc chromate	Category 1A

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Toxicity for reproduction

Toluene	Category 2

Target Organ Systemic Toxicant - Single exposure

- **Skin Absorption**

  Narcotic effects Toluene

- **Inhalation**

  Respiratory system Isopropyl alcohol

Target Organ Systemic Toxicant - Repeated exposure
No data available.

Aspiration toxicity
Not classified according to GHS criteria

Numerical measures of toxicity (acute toxicity estimation (ATE),etc.)
No information available.

Symptoms related to the physical, chemical and toxicological characteristics
Exposure to component solvents vapours concentration in excess of the stated occupational exposure limit may result in adverse health effect such as mucous membrane and respiratory system irritation and adverse effect on kidney, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases, loss of consciousness. Through skin resorbtion, solvents can cause some of the effects described here. Repeated or prolonged contact with the preparation may cause removal of natural fat from the skin resulting in non-allergic contact dermatitis and absorption through the skin. The liquid splashed in the eyes may cause irritation and reversible damage. Based on the properties of the epoxy constituent(s) and considering toxicological data on similar preparations, this preparation may be a skin sensitiser and an irritant. Low molecular epoxy constituents are irritating to eyes, mucous membranes and skin. Repeated skin contact may lead to irritation and to sensitization, possibly with cross-sensitization to other epoxies. Avoid skin and eye contact. Avoid inhalation of vapour or mist.

Whether the hazardous chemical is listed by NTP, IARC or OSHA

Methyl isobutyl ketone	IARC 2B
Titanium dioxide	IARC 2B
Zinc chromate	IARC 1
Zinc chromate	NTP Known
Zinc chromate	OSHA 1910.1026
Ethylbenzene	IARC 2B

12. Ecological information

There are no data available on the product itself. The product should not be allowed to enter drains or watercourses.

13. Disposal considerations

Waste Disposal Method
Do not allow material to contaminate ground water systems. Incinerate or otherwise dispose of waste material in accordance with Federal, State, Provincial, and local requirements. Do not incinerate in closed containers.

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14. Transport information

International transport regulations

IMDG (Sea transport)

UN number:	1263
Proper shipping name:	PAINT
Hazard Class:	3
Subsidiary Hazard Class:	Not applicable.
Packing group:	II
Marine Pollutant:	yes [zinc chromates]

ICAO/IATA (Air transport)

UN number:	1263
Proper shipping name:	PAINT
Hazard Class:	3
Subsidiary Hazard Class:	Not applicable.
Packing group:	II

DOT

UN number:	1263
Proper shipping name:	PAINT
Hazard Class:	3
Subsidiary Hazard Class:	Not applicable.
Packing group:	II
Marine Pollutant:	yes [zinc chromates]
EmS:	F-E,S-E

Matters needing attention for transportation
Confirm that there is no breakage, corrosion, or leakage from the container before shipping. Be sure to prevent damage to cargo by loading so as to avoid falling, dropping, or collapse. Ship in appropriate containers with denotation of the content in accordance with the relevant statutes and rules.

15. Regulatory information

TSCA Status
In compliance with TSCA Inventory requirements for commercial purposes.

DSL Status
All components of the mixture are listed on the DSL.

Photochemical Reactivity
Photochemically reactive

US. California Safe Drinking Water & Toxic Enforcement Act (Proposition 65)
WARNING: This product contains a chemical known to the state of California to cause cancer, birth defects, or other reproductive harm.

Regulatory information

		EPCRA					CERCLA	CAA
CAS #	Ingredient	302	TPQ	RQ	311/312	313	RQ(lbs)	HAP
108-88-3	Toluene	N	NR	NR	A,C,F	Y	1,000	Y
108-10-1	Methyl isobutyl ketone	N	NR	NR	,A,C,F,N,R	Y	5,000	Y

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CAS #	Ingredient	EPCRA 302	EPCRA TPQ	EPCRA RQ	EPCRA 311/312	EPCRA 313	CERCLA RQ(lbs)	CAA HAP
123-86-4	Butyl acetate	N	NR	NR	A,C,F	N	NR	N
64-17-5	Ethyl alcohol	N	NR	NR	,A,C,F,N,R	N	NR	N
67-63-0	Isopropyl alcohol	N	NR	NR	,A,C,F,N,R	N	NR	N
71-36-3	N-butyl alcohol	N	NR	NR	A,C,F	Y	5,000	N
13463-67-7	Titanium dioxide	N	NR	NR	A	N	NR	N
13530-65-9	Zinc chromate	N	NR	NR	,A,C,F,N,R	Y	NR	Y
1314-13-2	Zinc oxide	N	NR	NR	,A,C,F,N,R	Y	1,000	N
67-64-1	Acetone	N	NR	NR	A,C,F	N	5,000	N
25036-25-3	Bisphenol a/epichlorohydrin poly mn 700 -1200 g/mol	N	NR	NR	C	N	NR	N
100-41-4	Ethylbenzene	N	NR	NR	A,C,F	Y	1,000	Y

Key:

EPCRA	Emergency Planning and Community Right-to-know Act (aka Title III, SARA)
302	Extremely hazardous substances
311/312 Categories	F = Fire Hazard A = Acute Hazard R = Reactivity Hazard C = Chronic Hazard P = Pressure Related Hazard
313 Information	Section 313 Supplier Notification - The chemicals listed above with a 'Y' in the 313 column are subject to reporting requirements of Section 313 of the Emergency Planning and Community Right-to-Know act of 1986 and of 40 CFR 372.
CERCLA	Comprehensive Emergency Response, Compensation and Liability Act of 1980.
HAP	Listed as a Clean Air Act Hazardous Air Pollutant.
TPQ	Threshold Planning Quantity.
RQ	Reportable Quantity
NA	not available
NR	not regulated

16. Other information

HMIS rating H: 2 F: 3 R: 1

Glossary of Terms:

ACGIH	American Conference of Governmental Industrial Hygienists.
IARC	International Agency for Research on Cancer.
NTP	National Toxicology Program.
OEL	Occupational Exposure Limit
OSHA	Occupational Safety and Health Administration.
STEL	Short term exposure limit.
TWA	Time-weighted average.
PNOR	Particles not otherwise regulated.
PNOC	Particles not otherwise classified.

NOTE: The list (above) of glossary terms may be modified.

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SDS prepared by:
Axalta Coating Systems Regulatory Affairs
Report version

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Version	Changes
3.0	3, 8, 9, 11, 15, 16

Revision Date: 2015-10-13

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