

DOW CORNING CORPORATION
Material Safety Data Sheet

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Version: 4.1

Revision Date: 2013/02/19

DOW CORNING(R) 3145 RTV MIL-A-46146 ADHESIVE/SEALANT-CLEAR**1. PRODUCT AND COMPANY IDENTIFICATION**

Dow Corning Corporation
South Saginaw Road
Midland, Michigan 48686

24 Hour Emergency Telephone: (989) 496-5900

Customer Service: (989) 496-6000

Product Disposal Information: (989) 496-6315

CHEMTREC: (800) 424-9300

MSDS No.: 01190300

Revision Date: 2013/02/19

Generic Description: Silicone elastomer

Physical Form: Paste

Color: Translucent white

Odor: Slight odor

NFPA Profile: Health 2 Flammability 1 Instability/Reactivity 0

Note: NFPA = National Fire Protection Association

2. HAZARDS IDENTIFICATION**POTENTIAL HEALTH EFFECTS****Acute Effects**

Eye: Direct contact may cause temporary redness and discomfort.

Skin: No significant irritation expected from a single short-term exposure.

Inhalation: Irritates respiratory passages very slightly.

Oral: Low ingestion hazard in normal use.

Prolonged/Repeated Exposure Effects

Skin: Repeated skin contact may cause allergic skin reaction. Repeated or prolonged exposure may cause irritation.

Inhalation: Overexposure by inhalation may injure the following organ(s): Kidneys. Bladder.

Oral: Repeated ingestion or swallowing large amounts may injure internally.

Signs and Symptoms of Overexposure

No known applicable information.

Medical Conditions Aggravated by Exposure

No known applicable information.

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The above listed potential effects of overexposure are based on actual data, results of studies performed upon similar compositions, component data and/or expert review of the product. Please refer to Section 11 for the detailed toxicology information.

3. COMPOSITION/INFORMATION ON INGREDIENTS

<u>CAS Number</u>	<u>Wt %</u>	<u>Component Name</u>
1185-55-3	5.0 - 10.0	Methyltrimethoxysilane

The above components are hazardous as defined in 29 CFR 1910.1200.

4. FIRST AID MEASURES

Eye:	If irritation occurs, flush eye(s) with lukewarm gently flowing water for 5 minutes. Obtain medical attention.
Skin:	As quickly as possible remove contaminated clothing, shoes and leather goods (e.g. watchbands, belts). Quickly and gently blot or brush away excess chemical. Immediately flush with lukewarm gently flowing water for 15 minutes. Completely decontaminate clothing, shoes and leather goods before reuse or discard. If irritation persists, obtain medical advice.
Inhalation:	Remove from the source of contamination or move to fresh air. If irritation persists, obtain medical advice.
Oral:	If irritation or discomfort occur, obtain medical advice.
Notes to Physician:	Treat according to person's condition and specifics of exposure.

5. FIRE FIGHTING MEASURES

Flash Point:	Not applicable.
Autoignition Temperature:	Not determined.
Flammability Limits in Air:	Not determined.
Extinguishing Media:	On large fires use dry chemical, foam or water spray. On small fires use carbon dioxide (CO ₂), dry chemical or water spray. Water can be used to cool fire exposed containers.
Fire Fighting Measures:	Self-contained breathing apparatus and protective clothing should be worn in fighting large fires involving chemicals. Determine the need to evacuate or isolate the area according to your local emergency plan. Use water spray to keep fire exposed containers cool.

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Unusual Fire Hazards: None.

6. ACCIDENTAL RELEASE MEASURES

Containment/Clean up: Observe all personal protection equipment recommendations described in Sections 5 and 8. Wipe up or scrape up and contain for salvage or disposal. Clean area as appropriate since spilled materials, even in small quantities, may present a slip hazard. Final cleaning may require use of steam, solvents or detergents. Dispose of saturated absorbant or cleaning materials appropriately, since spontaneous heating may occur. Local, state and federal laws and regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which federal, state and local laws and regulations are applicable. Sections 13 and 15 of this MSDS provide information regarding certain federal and state requirements.

Note: See Section 8 for Personal Protective Equipment for Spills. Call (989) 496-5900, if additional information is required.

7. HANDLING AND STORAGE

Use with adequate ventilation. Product evolves flammable methyl alcohol when exposed to water or humid air. Provide ventilation during use to control exposure within Section 8 guidelines or use air-supplied or self-contained breathing apparatus. Avoid eye contact. Avoid skin contact. Avoid breathing vapor, mist, dust, or fumes. Keep container closed. Do not take internally.

Use reasonable care and store away from oxidizing materials. Keep container closed and store away from water or moisture. This material in its finely divided form presents an explosion hazard. Follow NFPA 654 (for chemical dusts) or 484 (for metal dusts) as appropriate for managing dust hazards to minimize secondary explosion potential.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION**Component Exposure Limits**

<u>CAS Number</u>	<u>Component Name</u>	<u>Exposure Limits</u>
1185-55-3	Methyltrimethoxysilane	Dow Corning guide: TWA 50 ppm. See methyl alcohol comments.

Methyl alcohol forms on contact with water or humid air. Provide adequate ventilation to control exposures within guidelines of OSHA PEL: TWA 200 ppm and ACGIH TLV-skin: TWA 200 ppm, STEL 250 ppm.

Engineering Controls

Local Ventilation: Recommended.

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General Ventilation: Recommended.

Personal Protective Equipment for Routine Handling

Eyes: Use proper protection - safety glasses as a minimum.

Skin: Wash at mealtime and end of shift. If skin contact occurs, change contaminated clothing as soon as possible and thoroughly flush affected areas with cool water. Chemical protective gloves are recommended.

Suitable Gloves: Avoid skin contact by implementing good industrial hygiene practices and procedures. Select and use gloves and/or protective clothing to further minimize the potential for skin contact. Consult with your glove and/or personnel protective equipment manufacturer for selection of appropriate compatible materials.

Inhalation: Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. IH personnel can assist in judging the adequacy of existing engineering controls.

Suitable Respirator: General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators.

Personal Protective Equipment for Spills

Eyes: Use full face respirator.

Skin: Wash at mealtime and end of shift. If skin contact occurs, change contaminated clothing as soon as possible and thoroughly flush affected areas with cool water. Chemical protective gloves are recommended.

Inhalation/Suitable Respirator: Respiratory protection recommended. Follow OSHA Respirator Regulations (29 CFR 1910.134) and use NIOSH/MHSA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Precautionary Measures: Avoid eye contact. Avoid skin contact. Avoid breathing vapor, mist, dust, or fumes. Keep container closed. Do not take internally. Use reasonable care.

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Product evolves flammable methyl alcohol when exposed to water or humid air. Provide ventilation during use to control exposure within Section 8 guidelines or use air-supplied or self-contained breathing apparatus.

When heated to temperatures above 180 degrees C in the presence of air, product can form formaldehyde vapors. Formaldehyde is a potential cancer hazard, a known skin and respiratory sensitizer, and an irritant to the eyes, nose, throat, skin, and digestive system. Safe handling conditions may be maintained by keeping vapor concentrations within the OSHA Permissible Exposure Limit for formaldehyde.

Note: These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical Form: Paste
Color: Translucent white
Odor: Slight odor
Specific Gravity @ 25°C: 1.12
Viscosity: Not determined.
Freezing/Melting Point: Not determined.
Boiling Point: Not determined.
Vapor Pressure @ 25°C: Not determined.
Vapor Density: Not determined.
Solubility in Water: Not determined.
pH: Not determined.
Volatile Content: Not determined.
Flash Point: Not applicable.
Autoignition Temperature: Not determined.
Flammability Limits in Air: Not determined.

Note: The above information is not intended for use in preparing product specifications. Contact Dow Corning before writing specifications.

10. STABILITY AND REACTIVITY

Chemical Stability: Stable.

Hazardous Polymerization: Hazardous polymerization will not occur.

Conditions to Avoid: None.

Materials to Avoid: Oxidizing material can cause a reaction. Water, moisture, or humid air can cause hazardous vapors to form as described in Section 8.

Hazardous Decomposition Products

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Thermal breakdown of this product during fire or very high heat conditions may evolve the following decomposition products: Carbon oxides and traces of incompletely burned carbon compounds. Silicon dioxide. Formaldehyde. Metal oxides. Nitrogen oxides.

11. TOXICOLOGICAL INFORMATION**Acute Toxicology Data for Product**

	<u>Species</u>	<u>Test Results</u>
Dermal LD50:	Rabbit	> 2,000 mg/kg

Component Toxicology Information

Octamethylcyclotetrasiloxane administered to rats by inhalation at concentrations of 500 and 700 ppm resulted in statistically significant decreases in the number of pups born and the live litter size in both the first and second generations. Prolonged estrous cycles, and decreased mating and fertility indices were observed following 700 ppm exposure in the second generation only. There were also increases in the incidence of deliveries of offspring extending over an unusually long time period (dystocia).

Results from a 2 year repeated vapour inhalation exposure study to rats of octamethylcyclotetrasiloxane (D4) indicate effects (benign uterine adenomas) in the uterus of female animals. This finding occurred at the highest exposure dose (700 ppm) only.

Studies to date have not demonstrated if these effects occur through pathways that are relevant to humans.

Based on the available information on its potential to cause harm to human health, Health Canada, in a 2008 screening assessment, has concluded that octamethylcyclotetrasiloxane is not entering the environment in a quantity or concentration or under conditions that constitute or may constitute a danger in Canada to human life or health (http://www.ec.gc.ca/substances/ese/eng/challenge/batch2/batch2_556-67-2.cfm).

Repeated exposure in rats to D4 resulted in what appears to be protoporphyrin accumulation in the liver. Without knowledge of the specific mechanism leading to the protoporphyrin accumulation the relevance of this finding to humans is unknown.

This material contains methyltrimethoxysilane (MTMS). MTMS was evaluated in a combined repeated-dose toxicity study with the reproduction/developmental toxicity screening test (OECD 422). Sprague-Dawley rats were gavaged daily at dose levels of 0, 50, 250, and 1000 mg MTMS (in corn oil)/kg body weight. Test article-related effects were seen in one or both sexes at the two top dose levels (unless otherwise noted) and included (but not limited to): increased liver weights; increased incidence of hyperplasia and/or hypertrophy in the liver, thyroid and adrenals (high dose only); acanthocytosis (high dose only); increased prothrombin time; elevations in blood platelet count (high dose only), serum total protein and cholesterol. The no observed adverse effect level (NOAEL) was determined to be 50 mg/kg/day for parental toxicity and 1000 mg/kg/day for effects on reproductive performance and on developmental toxicity.

In a 90-day study, five (5) groups of 10 male and 10 female Sprague-Dawley rats were exposed to target methyltrimethoxysilane concentrations of 0 (control), 25, 100, 400 and 1600 ppm for groups 1 through 5, respectively, for six hours per day, five days per week. Additional satellite groups of 10 males and 10 females were included in the 0 and

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1600 ppm exposure groups for evaluation of a 28-day post-exposure recovery period. Based on the grossly observed urinary bladder calculi and kidney dilation at the 400 and 1600 ppm exposure levels, the No Observable Effect Level (NOEL) for methyltrimethoxysilane was 100 ppm.

This material may liberate methanol upon exposure to moisture or humid air. Overexposure to methanol can result in blindness and nervous system effects.

Special Hazard Information on Components**Sensitizers**

<u>CAS Number</u>	<u>Wt %</u>	<u>Component Name</u>	
1185-55-3	5.0 - 10.0	Methyltrimethoxysilane	Possible skin sensitizer.

12. ECOLOGICAL INFORMATION**Environmental Fate and Distribution**

Complete information is not yet available.

Environmental Effects

Complete information is not yet available.

Fate and Effects in Waste Water Treatment Plants

Complete information is not yet available.

Ecotoxicity Classification Criteria

Hazard Parameters (LC50 or EC50)	High	Medium	Low
Acute Aquatic Toxicity (mg/L)	<=1	>1 and <=100	>100
Acute Terrestrial Toxicity	<=100	>100 and <= 2000	>2000

This table is adapted from "Environmental Toxicology and Risk Assessment", ASTM STP 1179, p.34, 1993.

This table can be used to classify the ecotoxicity of this product when ecotoxicity data is listed above. Please read the other information presented in the section concerning the overall ecological safety of this material.

13. DISPOSAL CONSIDERATIONS**RCRA Hazard Class (40 CFR 261)**

When a decision is made to discard this material, as received, is it classified as a hazardous waste? No

State or local laws may impose additional regulatory requirements regarding disposal. Call (989) 496-6315, if additional information is required.

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Not subject to DOT.

Ocean Shipment (IMDG)

Not subject to IMDG code.

Air Shipment (IATA)

Not subject to IATA regulations.

Call Dow Corning Transportation, (989) 496-8577, if additional information is required.

15. REGULATORY INFORMATION

Contents of this MSDS comply with the OSHA Hazard Communication Standard 29 CFR 1910.1200.

TSCA Status: All chemical substances in this material are included on or exempted from listing on the TSCA Inventory of Chemical Substances.

EPA SARA Title III Chemical Listings**Section 302 Extremely Hazardous Substances (40 CFR 355):**

None.

Section 304 CERCLA Hazardous Substances (40 CFR 302):

None.

Section 311/312 Hazard Class (40 CFR 370):

Acute: Yes
Chronic: Yes
Fire: No
Pressure: No
Reactive: No

Section 313 Toxic Chemicals (40 CFR 372):

None present or none present in regulated quantities.

Note: Chemicals are listed under the 313 Toxic Chemicals section only if they meet or exceed a reporting threshold.

Supplemental State Compliance Information

California

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Warning: This product contains the following chemical(s) listed by the State of California under the Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65) as being known to cause cancer, birth defects or other reproductive harm.

<u>CAS Number</u>	<u>Wt %</u>	<u>Component Name</u>
67-56-1	<0.1000	Methyl alcohol Developmental toxin.

New Jersey

<u>CAS Number</u>	<u>Wt %</u>	<u>Component Name</u>
70131-67-8	55.0 - 75.0	Dimethyl siloxane, hydroxy-terminated
68909-20-6	15.0 - 35.0	Trimethylated silica
1185-55-3	5.0 - 10.0	Methyltrimethoxysilane
67-56-1	<0.1	Methyl alcohol

Pennsylvania

<u>CAS Number</u>	<u>Wt %</u>	<u>Component Name</u>
70131-67-8	55.0 - 75.0	Dimethyl siloxane, hydroxy-terminated
68909-20-6	15.0 - 35.0	Trimethylated silica
1185-55-3	5.0 - 10.0	Methyltrimethoxysilane

16. OTHER INFORMATION

Prepared by: Dow Corning Corporation

These data are offered in good faith as typical values and not as product specifications. No warranty, either expressed or implied, is hereby made. The recommended industrial hygiene and safe handling procedures are believed to be generally applicable. However, each user should review these recommendations in the specific context of the intended use and determine whether they are appropriate.

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