

SAFETY DATA SHEET

Version 1.2
Revision Date 27.05.2015

SDS Number 300000002855
Print Date 16.12.2017

1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND THE COMPANY/UNDERTAKING

Identification of the substance/preparation : WELDAP 20

Use of the Substance/Mixture : General Industrial

Restrictions on Use : No data available.

Manufacturer/Importer/Distributor : Air Products Singapore Industrial Gases Pte. Ltd.
2 International Business Park
The Strategy, #03-20
Singapore 609930
Toll Free No: 800 448 1755

Email Address – Technical Information : GASTECH@airproducts.com

Telephone : 6332 2440

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2. HAZARDS IDENTIFICATION

GHS classification

Gases under pressure - Compressed gas.

GHS label elements

Hazard pictograms/symbols



Signal Word: Warning

Hazard Statements:

H280: Contains gas under pressure; may explode if heated.

Precautionary Statements:

Storage : P403: Store in a well-ventilated place.

Other hazards which do not result in classification

Use a back flow preventative device in the piping.
Use only with equipment rated for cylinder pressure.

SAFETY DATA SHEET

Version 1.2
Revision Date 27.05.2015

SDS Number 300000002855
Print Date 16.12.2017

Close valve after each use and when empty.
Read and follow the Safety Data Sheet (SDS) before use.
May increase respiration and heartrate.
High pressure gas.
Can cause rapid suffocation.
Self contained breathing apparatus (SCBA) may be required.

Environmental Effects

Not harmful.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance/Mixture : Mixture

Components	Chemical formula	CAS Number	Concentration (Volume)
Carbon dioxide	CO ₂	124-38-9	20 %
Argon	Ar	7440-37-1	80 %

Concentration is nominal. For the exact product composition, please refer to Air Products technical specifications.

4. FIRST AID MEASURES

General advice : Remove victim to uncontaminated area wearing self contained breathing apparatus. Keep victim warm and rested. Call a doctor. Apply artificial respiration if breathing stopped.

Eye contact : Not applicable.

Skin contact : Not applicable.

Ingestion : Ingestion is not considered a potential route of exposure.

Inhalation : Remove to fresh air. If breathing has stopped or is labored, give assisted respirations. Supplemental oxygen may be indicated. If the heart has stopped, trained personnel should begin cardiopulmonary resuscitation immediately. In case of shortness of breath, give oxygen.

Symptoms : Shivering fit. Sweating. Blurred vision. Headache. Increased pulse rate. Shortness of breath. Rapid respiration. Exposure to oxygen deficient atmosphere may cause the following symptoms: Dizziness. Salivation. Nausea. Vomiting. Loss of mobility/consciousness.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : All known extinguishing media can be used.

Specific hazards : Upon exposure to intense heat or flame, cylinder will vent rapidly and or rupture violently. Product is nonflammable and does not support combustion. Move away from container and cool with water from a protected position. Keep containers and surroundings cool with water spray.

SAFETY DATA SHEET

Version 1.2
Revision Date 27.05.2015

SDS Number 300000002855
Print Date 16.12.2017

Special protective equipment for fire-fighters : Wear self contained breathing apparatus for fire fighting if necessary. Standard protective clothing and equipment (Self Contained Breathing Apparatus) for fire fighters. Standard EN 137 - Self-contained open-circuit compressed air breathing apparatus with full face mask. Standard EN 469 - Protective clothing for firefighters. Standard - EN 659: Protective gloves for firefighters.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions : Gas/vapor heavier than air. May accumulate in confined spaces, particularly at or below ground level. Monitor carbon dioxide level. Evacuate personnel to safe areas. Wear self-contained breathing apparatus when entering area unless atmosphere is proved to be safe. Monitor oxygen level. Ventilate the area.

Environmental precautions : Do not discharge into any place where its accumulation could be dangerous. Prevent further leakage or spillage if safe to do so.

Methods for cleaning up : Ventilate the area.

Additional advice : If possible, stop flow of product. Increase ventilation to the release area and monitor oxygen level. If leak is from cylinder or cylinder valve, call the Air Products emergency telephone number. If the leak is in the user's system, close the cylinder valve and safely vent the pressure before attempting repairs.

7. HANDLING AND STORAGE

Handling

Protect cylinders from physical damage; do not drag, roll, slide or drop. Do not allow storage area temperature to exceed 50°C (122°F). Only experienced and properly instructed persons should handle compressed gases/cryogenic liquids. Before using the product, determine its identity by reading the label. Know and understand the properties and hazards of the product before use. When doubt exists as to the correct handling procedure for a particular gas, contact the supplier. Do not remove or deface labels provided by the supplier for the identification of the cylinder contents. When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport cylinders. Leave valve protection caps in place until the container has been secured against either a wall or bench or placed in a container stand and is ready for use. Use an adjustable strap wrench to remove over-tight or rusted caps. Before connecting the container, check the complete gas system for suitability, particularly for pressure rating and materials. Before connecting the container for use, ensure that back feed from the system into the container is prevented. Ensure the complete gas system is compatible for pressure rating and materials of construction. Ensure the complete gas system has been checked for leaks before use. Employ suitable pressure regulating devices on all containers when the gas is being emitted to systems with lower pressure rating than that of the container. Never insert an object (e.g. wrench, screwdriver, pry bar, etc.) into valve cap openings. Doing so may damage valve, causing a leak to occur. Open valve slowly. If user experiences any difficulty operating cylinder valve discontinue use and contact supplier. Close container valve after each use and when empty, even if still connected to equipment. Never attempt to repair or modify container valves or safety relief devices. Damaged valves should be reported immediately to the supplier. Close valve after each use and when empty. Replace outlet caps or plugs and container caps as soon as container is disconnected from equipment. Do not subject containers to abnormal mechanical shock. Never attempt to lift a cylinder by its valve protection cap or guard. Do not use containers as rollers or supports or for any other purpose than to contain the gas as supplied. Never strike an arc on a compressed gas cylinder or make a cylinder a part of an electrical circuit. Do not smoke while handling product or cylinders. Never re-compress a gas or a gas mixture without first consulting the supplier. Never attempt to transfer gases from one cylinder/container to another. Always use backflow protective device in piping. When returning cylinder install valve outlet cap or plug leak tight. Never use direct flame or electrical heating devices to raise the pressure of a container. Containers should not be subjected

SAFETY DATA SHEET

Version 1.2
Revision Date 27.05.2015

SDS Number 300000002855
Print Date 16.12.2017

to temperatures above 50°C (122°F).

Storage

Full containers should be stored so that oldest stock is used first. Containers should be stored in a purpose built compound which should be well ventilated, preferably in the open air. Stored containers should be periodically checked for general condition and leakage. Observe all regulations and local requirements regarding storage of containers. Protect containers stored in the open against rusting and extremes of weather. Containers should not be stored in conditions likely to encourage corrosion. Containers should be stored in the vertical position and properly secured to prevent toppling. The container valves should be tightly closed and where appropriate valve outlets should be capped or plugged. Container valve guards or caps should be in place. Keep containers tightly closed in a cool, well-ventilated place. Store containers in location free from fire risk and away from sources of heat and ignition. Full and empty cylinders should be segregated. Do not allow storage temperature to exceed 50°C (122°F). Return empty containers in a timely manner.

Technical measures/Precautions

Containers should be segregated in the storage area according to the various categories (e.g. flammable, toxic, etc.) and in accordance with local regulations. Keep away from combustible material.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering measures

Provide natural or mechanical ventilation to prevent accumulation above exposure limits.
Provide natural or mechanical ventilation to prevent oxygen deficient atmospheres below 19.5% oxygen.

Personal protective equipment

- Respiratory protection : Self contained breathing apparatus (SCBA) or positive pressure airline with mask are to be used in oxygen-deficient atmosphere.
Air purifying respirators will not provide protection. Users of breathing apparatus must be trained.
- Hand protection : Wear working gloves when handling gas containers.
Standard EN 388 - Protective gloves against mechanical risk.
- Eye protection : Safety glasses recommended when handling cylinders.
Standard EN 166 - Personal eye-protection.
- Skin and body protection : Safety shoes are recommended when handling cylinders.
Standard EN ISO 20345 - Personal protective equipment - Safety footwear.
- Special instructions for protection and hygiene : Ensure adequate ventilation, especially in confined areas.

Exposure limit(s)

Carbon dioxide	Time Weighted Average (TWA): EH40 WEL	5,000 ppm	9,150 mg/m ³
Carbon dioxide	Short Term Exposure Limit (STEL): EH40 WEL	15,000 ppm	27,400 mg/m ³
Carbon dioxide	Time Weighted Average (TWA): EU ELV	5,000 ppm	9,000 mg/m ³

Remarks : Simple asphyxiant.

9. PHYSICAL AND CHEMICAL PROPERTIES

SAFETY DATA SHEET

Version 1.2
Revision Date 27.05.2015

SDS Number 300000002855
Print Date 16.12.2017

Appearance	: Compressed gas. Colorless gas
Odor	: Mixture contains one or more component(s) which have the following odor: No odor warning properties.
Odor threshold	: No data available.
pH	: Not applicable.
Melting point/range	: No data available.
Boiling point/range	: -19,878 °F (-110,61 °C)
Flash point	: Not applicable.
Evaporation rate	: Not applicable.
Flammability (solid, gas)	: Refer to product classification in Section 2
Upper/lower explosion/flammability limit	: No data available.
Vapor pressure	: No data available.
Water solubility	: Not known, but considered to have low solubility.
Relative vapor density	: 1.41 (air = 1) Heavier than air.
Relative density	: 2.2638 (water = 1)
Partition coefficient (n-octanol/water)	: Not applicable.
Auto-ignition temperature	: No data available.
Decomposition temperature	: No data available.
Viscosity	: Not applicable.
Molecular Weight	: 40.8 g/mol
Specific Volume	: 151.23 ft ³ /lb (9.44 m ³ /kg)

10. STABILITY AND REACTIVITY

Chemical Stability : Stable under normal conditions.

11. TOXICOLOGICAL INFORMATION

Likely routes of exposure

Effects on Eye : No adverse effect.

SAFETY DATA SHEET

Version 1.2
Revision Date 27.05.2015

SDS Number 300000002855
Print Date 16.12.2017

Effects on Skin	:	No adverse effect.
Inhalation Effects	:	Concentrations of 10% CO ₂ or more can produce unconsciousness or death. Unlike simple asphyxiants, carbon dioxide has the ability to cause death even when normal oxygen levels (20-21%) are maintained. Carbon Dioxide is physiologically active, affecting circulation and breathing. At concentrations between 2 and 10%, carbon dioxide can cause nausea, dizziness, headache, mental confusion, increased blood pressure and respiratory rate. In high concentrations may cause asphyxiation. Asphyxiation may bring about unconsciousness without warning and so rapidly that victim may be unable to protect themselves.
Ingestion Effects	:	Ingestion is not considered a potential route of exposure.
Symptoms	:	Exposure to oxygen deficient atmosphere may cause the following symptoms: Dizziness. Salivation. Nausea. Vomiting. Loss of mobility/consciousness. Shivering fit. Sweating. Blurred vision. Headache. Increased pulse rate. Shortness of breath. Rapid respiration.

Acute toxicity

Acute Oral Toxicity	:	No data is available on the product itself.
Inhalation	:	Unlike simple asphyxiants, carbon dioxide has the ability to cause death even when normal oxygen levels (20-21%) are maintained. 5% CO ₂ has been found to act synergistically to increase the toxicity of certain other gases (CO, NO ₂). CO ₂ has been shown to enhance the production of carboxy- or met-hemoglobin by these gases possibly due to carbon dioxide's stimulatory effects on the respiratory and circulatory systems.
Acute Dermal Toxicity	:	No data is available on the product itself.
Serious eye damage/eye irritation	:	No data available.
Sensitization.	:	No data available.

Chronic toxicity or effects from long term exposures

Carcinogenicity	:	No data available.
Reproductive toxicity	:	No data is available on the product itself.
Germ cell mutagenicity	:	No data is available on the product itself.
Specific target organ systemic toxicity (single exposure)	:	No data available.
Specific target organ systemic toxicity (repeated exposure)	:	No data available.

SAFETY DATA SHEET

Version 1.2
Revision Date 27.05.2015

SDS Number 300000002855
Print Date 16.12.2017

Aspiration hazard : No data available.

12. ECOLOGICAL INFORMATION

Ecotoxicity effects

Aquatic toxicity : No data is available on the product itself.

Toxicity to fish - Components

Carbon dioxide	LC50 (1 h) : 240 mg/l	Species : Rainbow trout (Oncorhynchus mykiss).
Carbon dioxide	LC50 (96 h) : 35 mg/l	Species : Rainbow trout (Oncorhynchus mykiss).

Toxicity to other organisms : No data available.

Persistence and degradability

Biodegradability : No data is available on the product itself.

Mobility : No data available.

Bioaccumulation : No data is available on the product itself.

Further information

When discharged in large quantities may contribute to the greenhouse effect. When discharged in large quantities may contribute to the greenhouse effect.

13. DISPOSAL CONSIDERATIONS

Waste from residues / unused products : Contact supplier if guidance is required. Return unused product in original cylinder to supplier. Refer to the EIGA code of practice Doc. 30 "Disposal of Gases", downloadable at <http://www.eiga.org> for more guidance on suitable disposal methods. List of hazardous waste codes: 16 05 05: Gases in pressure containers other than those mentioned in 16 05 04.

Contaminated packaging : Return cylinder to supplier.

14. TRANSPORT INFORMATION

ADR

UN/ID No.	: UN1956
Proper shipping name	: COMPRESSED GAS, N.O.S., (Argon, Carbon dioxide)
Class or Division	: 2
Tunnel Code	: (E)
Label(s)	: 2.2
ADR/RID Hazard ID no.	: 20
Marine Pollutant	: No

SAFETY DATA SHEET

Version 1.2
Revision Date 27.05.2015

SDS Number 300000002855
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IATA

UN/ID No. : UN1956
Proper shipping name : Compressed gas, n.o.s., (Argon, Carbon dioxide)
Class or Division : 2.2
Label(s) : 2.2
Marine Pollutant : No

IMDG

UN/ID No. : UN1956
Proper shipping name : COMPRESSED GAS, N.O.S., (Argon, Carbon dioxide)
Class or Division : 2.2
Label(s) : 2.2
Marine Pollutant : No

RID

UN/ID No. : UN1956
Proper shipping name : COMPRESSED GAS, N.O.S., (Argon, Carbon dioxide)
Class or Division : 2
Label(s) : 2.2
Marine Pollutant : No

Further Information

Avoid transport on vehicles where the load space is not separated from the driver's compartment. Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency. The transportation information is not intended to convey all specific regulatory data relating to this material. For complete transportation information, contact an Air Products customer service representative.

15. REGULATORY INFORMATION

Workplace Safety and Health Act & Workplace Safety and Health (General Provisions) Regulations

Workplace Health and Safety Act , SS586 Labeling.

Country	Regulatory list	Notification
USA	TSCA	Included on Inventory.
EU	EINECS	Included on Inventory.
Canada	DSL	Included on Inventory.
Australia	AICS	Included on Inventory.
Japan	ENCS	Included on Inventory.
South Korea	ECL	Included on Inventory.
China	SEPA	Included on Inventory.
Philippines	PICCS	Included on Inventory.

16. OTHER INFORMATION

Ensure all national/local regulations are observed.

Prepared by : Air Products and Chemicals, Inc. Global EH&S Product Safety Department

SAFETY DATA SHEET

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SDS Number 300000002855

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For additional information, please visit our Product Stewardship web site at
<http://www.airproducts.com/productstewardship/>
