HALLIBURTON

MATERIAL SAFETY DATA SHEET

Product Trade Name: **DURATONE®** E

Revision Date: 04-Nov-2013

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: DURATONE® E

Synonyms: None Chemical Family: Blend

Application: Fluid Loss Additive

Manufacturer/Supplier Baroid Fluid Services

Product Service Line of Halliburton

P.O. Box 1675 Houston, TX 77251

Telephone: (281) 871-4000

Emergency Telephone: (281) 575-5000

Prepared By Chemical Compliance

Telephone: 1-580-251-4335

e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT (w/w)	ACGIH TLV-TWA	OSHA PEL-TWA
Crystalline silica, quartz	14808-60-7	1 - 5%	TWA: 0.025 mg/m ³	10 mg/m ³
				%SiO2 + 2

More restrictive exposure limits may be enforced by some states, agencies, or other authorities.

3. HAZARDS IDENTIFICATION

Hazard Overview

DANGER! - CHRONIC HEALTH HAZARD

Breathing crystalline silica can cause lung disease, including silicosis and lung cancer. Crystalline silica has also been associated with scleroderma and kidney disease.

This product contains quartz, cristobalite, and/or tridymite which may become airborne without a visible cloud. Avoid breathing dust. Avoid creating dusty conditions. Use only with adequate ventilation to keep exposures below recommended exposure limits. Wear a NIOSH certified, European Standard EN 149, or equivalent respirator when using this product. Review the Material Safety Data Sheet (MSDS) for this product, which has been provided to your employer.

4. FIRST AID MEASURES

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory

irritation develops or if breathing becomes difficult.

Skin Wash with soap and water. Get medical attention if irritation persists.

Eyes In case of contact, immediately flush eyes with plenty of water for at least 15

minutes and get medical attention if irritation persists.

Ingestion Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek

medical attention. Never give anything by mouth to an unconscious person.

Notes to Physician Not Applicable

5. FIRE FIGHTING MEASURES

Flash Point/Range (F):

Flash Point/Range (C):

Flash Point Method:

Autoignition Temperature (F):

Autoignition Temperature (C):

Flammability Limits in Air - Lower (%):

Not Determined

Not Determined

Not Determined

Not Determined

Flammability Limits in Air - Lower (oz./ft3):

Flammability Limits in Air - Upper (%): Not Determined

Flammability Limits in Air - Upper (oz./ft3):

Fire Extinguishing Media Water fog, carbon dioxide, foam, dry chemical.

Special Exposure Hazards Decomposition in fire may produce toxic gases.

Special Protective Equipment

for Fire-Fighters

Full protective clothing and approved self-contained breathing apparatus required

for fire fighting personnel.

NFPA Ratings: Health 1, Flammability 0, Reactivity 0
HMIS Ratings: Health 1*, Flammability 0, Reactivity 0

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary

Measures

Use appropriate protective equipment. Avoid creating and breathing dust.

Environmental Precautionary

Measures

None known.

Procedure for Cleaning /

Absorption

Collect using dustless method and hold for appropriate disposal. Consider possible toxic or fire hazards associated with contaminating substances and use appropriate methods for collection, storage and disposal.

7. HANDLING AND STORAGE

Handling Precautions Avoid contact with eyes, skin, or clothing. This product contains quartz,

cristobalite, and/or tridymite which may become airborne without a visible cloud. Avoid breathing dust. Avoid creating dusty conditions. Use only with adequate ventilation to keep exposure below recommended exposure limits. Wear a NIOSH certified, European Standard En 149, or equivalent respirator when using this

product. Material is slippery when wet.

Storage Information Store in a dry location. Use good housekeeping in storage and work areas to

prevent accumulation of dust. Close container when not in use. Do not reuse

empty container.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering ControlsUse approved industrial ventilation and local exhaust as required to maintain

exposures below applicable exposure limits.

Respiratory Protection Wear a NIOSH certified, European Standard EN 149 (FFP2/FFP3), or equivalent

respirator when using this product.

Hand Protection Normal work gloves.

Skin Protection Wear clothing appropriate for the work environment. Dusty clothing should be

laundered before reuse. Use precautionary measures to avoid creating dust when

removing or laundering clothing.

Eye Protection Wear safety glasses or goggles to protect against exposure.

Other Precautions None known.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Solid Powder

Color: Gray to black Odor: Odorless

pH: Not Determined

Specific Gravity @ 20 C (Water=1): 1.8

Density @ 20 C (lbs./gallon): Not Determined Bulk Density @ 20 C (lbs/ft3): Not Determined **Boiling Point/Range (F):** Not Determined **Boiling Point/Range (C):** Not Determined Freezing Point/Range (F): Not Determined Freezing Point/Range (C): Not Determined Vapor Pressure @ 20 C (mmHg): Not Determined Vapor Density (Air=1): Not Determined **Percent Volatiles:** Not Determined Evaporation Rate (Butyl Acetate=1): Not Determined

Solubility in Water (g/100ml): Insoluble Solubility in Solvents (g/100ml): Not Determined

VOCs (lbs./gallon):
Viscosity, Dynamic @ 20 C (centipoise):
Viscosity, Kinematic @ 20 C (centistokes):

Partition Coefficient/n-Octanol/Water:
Molecular Weight (g/mole):

Not Determined
Not Determined
Not Determined

10. STABILITY AND REACTIVITY

Stability Data: Stable

Hazardous Polymerization: Will Not Occur

Conditions to Avoid None anticipated

Incompatibility (Materials to Avoid)

Strong alkalis. Strong acids.

Hazardous Decomposition Products

Oxides of nitrogen. Carbon monoxide and carbon dioxide. Amorphous silica may transform at elevated temperatures to tridymite (870 C) or cristobalite (1470 C).

Additional Guidelines

Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure

Eye or skin contact, inhalation.

Sympotoms related to exposure

Acute Toxicity
Inhalation

Inhaled crystalline silica in the form of quartz or cristobalite from occupational sources is carcinogenic to humans (IARC, Group 1). There is sufficient evidence in experimental animals for the carcinogenicity of tridymite (IARC, Group 2A).

Breathing silica dust may cause irritation of the nose, throat, and respiratory passages. Breathing silica dust may not cause noticeable injury or illness even though permanent lung damage may be occurring. Inhalation of dust may also have serious chronic health effects (See "Chronic Effects/Carcinogenicity" subsection below).

Eye Contact Skin Contact Ingestion May cause mild eye irritation. May cause mild skin irritation.

Irritation of the mouth, throat, and stomach.

Chronic Effects/Carcinogenicity

Silicosis: Excessive inhalation of respirable crystalline silica dust may cause a progressive, disabling, and sometimes-fatal lung disease called silicosis. Symptoms include cough, shortness of breath, wheezing, non-specific chest illness, and reduced pulmonary function. This disease is exacerbated by smoking. Individuals with silicosis are predisposed to develop tuberculosis.

Cancer Status: The International Agency for Research on Cancer (IARC) has determined that crystalline silica inhaled in the form of quartz or cristobalite from occupational sources can cause lung cancer in humans (Group 1 - carcinogenic to humans) and has determined that there is sufficient evidence in experimental animals for the carcinogenicity of tridymite (Group 2A - possible carcinogen to humans). Refer to IARC Monograph 68, Silica, Some Silicates and Organic Fibres (June 1997) in conjunction with the use of these minerals. The National Toxicology Program classifies respirable crystalline silica as "Known to be a human carcinogen". Refer to the 9th Report on Carcinogens (2000). The American Conference of Governmental Industrial Hygienists (ACGIH) classifies crystalline silica, quartz, as a suspected human carcinogen (A2).

There is some evidence that breathing respirable crystalline silica or the disease silicosis is associated with an increased incidence of significant disease endpoints such as scleroderma (an immune system disorder manifested by scarring of the lungs, skin, and other internal organs) and kidney disease.

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Crystalline silica, quartz	14808-60-7	500 mg/kg (Rat)	No data available	No data available

12. ECOLOGICAL INFORMATION

Ecotoxicological Information

Ecotoxicity Product

Acute Fish Toxicity: Not determined

Acute Crustaceans Toxicity: TLM48: > 2000 mg/l (Acartia tonsa)
Acute Algae Toxicity: EC50: 656 mg/l (Skeletonema costatum)

Ecotoxicity Substance

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Daphnia Magna (Water Flea)
Crystalline silica, quartz	14808-60-7	No information available	No information available	No information available	No information available

12.2 Persistence and degradability

Not readily biodegradable

12.3 Bioaccumulative potential

Does not bioaccumulate

12.4 Mobility in soil

No information available

12.5 Results of PBT and vPvB assessment

No information available.

12.6 Other adverse effects

13. DISPOSAL CONSIDERATIONS

Disposal MethodBury in a licensed landfill according to federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT

Not restricted

Canadian TDG

Not restricted

ADR

Not restricted

Air Transportation

ICAO/IATA

Not restricted

Sea Transportation

IMDG

Not restricted

Other Transportation Information

Labels: None

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

EPA SARA Title III Extremely Hazardous Substances

Not applicable

EPA SARA (311,312) Hazard

Class

Acute Health Hazard Chronic Health Hazard

EPA SARA (313) Chemicals This product does not contain a toxic chemical for routine annual "Toxic Chemical

Release Reporting" under Section 313 (40 CFR 372).

EPA CERCLA/Superfund Reportable Spill Quantity

Not applicable.

EPA RCRA Hazardous Waste

Classification

If product becomes a waste, it does NOT meet the criteria of a hazardous waste

as defined by the US EPA.

California Proposition 65 The California Proposition 65 regulations apply to this product.

MA Right-to-Know Law One or more components listed.

NJ Right-to-Know Law One or more components listed.

PA Right-to-Know Law One or more components listed.

Canadian Regulations

Canadian DSL Inventory Product contains one or more components not listed on the inventory.

WHMIS Hazard Class D2A Very Toxic Materials

Crystalline silica

16. OTHER INFORMATION

The following sections have been revised since the last issue of this SDS

Not applicable

Additional Information For additional information on the use of this product, contact your local Halliburton

representative.

For questions about the Safety Data Sheet for this or other Halliburton products,

contact Chemical Compliance at 1-580-251-4335.

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accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the

sole responsibility of the user.

END OF MSDS

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