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Document No.:	M0015	SDS-ID:	US-EN/15.0

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

Product identifier

Product name: DP-LUBRICANT BLUE
Cat. No. 40700005, 40700006, 40700056, 40700063

Container size: 1 l, 2,5 l, 5 l, 10 l

Relevant identified uses of the substance or mixture and uses advised against

Application: Cutting and cooling additive for fine grinding and polishing of materialographic preparations

Details of the supplier of the safety data sheet

Supplier: Struers A/S
Pederstrupvej 84
DK-2750 Ballerup
Tel:+45 44 600 800

Responsible for material safety data sheet authoring: Responsible for material safety data sheet authoring: DHI
Any questions to the contents of this material safety data sheet should be sent to:
Lisbeth.Mygind@struers.dk

Emergency telephone number

Emergency telephone: Infotrac:
1-800-535-5053
Struers US:
1-440-871-0071

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SECTION 2: HAZARDS IDENTIFICATION

Classification of the substance or mixture

The product is classified: F;R11

Physical and Chemical The product is highly flammable.

Hazards:

Human health: Organic solvents may be absorbed into the body by inhalation and ingestion and cause permanent damage to the nervous system, including the brain. The liquid may irritate the skin, the eyes and the respiratory tract.

Environment: The product is not expected to be hazardous to the environment.

Label elements



Highly flammable

R11 Highly flammable.
S16 Keep away from sources of ignition - No smoking.
S51 Use only in well-ventilated areas.
S60 This material and its container must be disposed of as hazardous waste.
NFPA Rating: Health:1 Fire:3 Reactivity:0 Other:-

Other hazards

PBT/vPvB: Not relevant.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

The product contains: organic solvents and pigments .

67/548/EEC:

<u>%:</u>	<u>CAS-No.:</u>	<u>EC No.:</u>	<u>REACH Reg. No:</u>	<u>Chemical name:</u>	<u>Hazard classification:</u>	<u>Notes:</u>
70-85	64-17-5	200-578-6	-	Ethanol	F;R11	
5-<10	67-63-0	200-661-7	01-2119457558-25-xxxx	Propan-2-ol	F;R11 Xi;R36 R67	
5-15	107-21-1	203-473-3	-	Ethandiol	Xn;R22	
<1	81457-64-9	279-766-5	-	Blue dye	-	

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GHS:

<u>%:</u>	<u>CAS-No.:</u>	<u>EC No.:</u>	<u>REACH Reg. No:</u>	<u>Chemical name:</u>	<u>Hazard classification:</u>	<u>Notes:</u>
70-85	64-17-5	200-578-6	-	Ethanol	Flam. Liq. 2;H225	
5-<10	67-63-0	200-661-7	01-2119457558-25-xxxx	Propan-2-ol	Flam. Liq. 2;H225 Eye Irrit. 2;H319 STOT SE 3;H336	
5-15	107-21-1	203-473-3	-	Ethanediol	Acute Tox. 4;H302	
<1	81457-64-9	279-766-5	-	Blue dye	-	

References: The full text for all R-phrases and hazard statements are displayed in section 16.

SECTION 4: FIRST AID MEASURES

Description of first aid measures

Burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital.

Inhalation: Move into fresh air and keep at rest.

Skin contact: Remove contaminated clothes and rinse skin thoroughly with water.

Eye contact: Immediately flush with plenty of water for up to 15 minutes. Remove any contact lenses and open eyelids widely. If irritation persists: Continue flushing during transport to hospital. Bring along these instructions.

Ingestion: Immediately rinse mouth and drink plenty of water. Keep person under observation. If person becomes uncomfortable seek hospital and bring these instructions.

Most important symptoms and effects, both acute and delayed

Symptoms/effects: See section 11 for more detailed information on health effects and symptoms.

Indication of any immediate medical attention and special treatment needed

Medical attention/treatments: Not known.

SECTION 5: FIREFIGHTING MEASURES

Extinguishing media

Extinguishing media: Extinguish with alcohol-resistant foam, carbon dioxide, dry powder or water fog. Cool containers exposed to heat with water spray and remove container, if no risk is involved.

Special hazards arising from the substance or mixture

Specific hazards: The product is highly flammable, and explosive vapors/air mixtures may be formed even at normal room temperatures. Vapors are heavier than air and may travel along the floor and in the bottom of containers. Vapors may be ignited by a spark, a hot surface or an ember.

Advice for firefighters

Protective equipment for fire-fighters: Use air-supplied respirator during fire fighting.

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SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions: Do not smoke or use open fire, or other sources of ignition. Avoid inhalation of vapors and contact with skin and eyes.

Environmental precautions

Environmental precautions: Do not discharge into drains, water courses or onto the ground.

Methods and material for containment and cleaning up

Spill Cleanup Methods: Large quantities of concentrate should not be discharged into the drain but removed with absorbing material. Do not use sawdust or other combustible material.

Reference to other sections

References: For personal protection, see section 8. For waste disposal, see section 13.

SECTION 7: HANDLING AND STORAGE

Precautions for safe handling

Safe handling advice: Avoid inhalation of vapors and contact with skin and eyes. Observe good chemical hygiene practices.

Technical measures: Do not smoke or use open fire or other sources of ignition.

Technical precautions: Local exhaust is recommended.

Conditions for safe storage, including any incompatibilities

Technical measures for safe storage: Follow rules for flammable liquids.

Storage conditions: Store in a cool and well-ventilated place. Avoid contact with oxidizing agents.

Specific end use(s)

Specific use(s): Not relevant.

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SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Occupational exposure limits:

<u>CAS-No.:</u>	<u>Chemical name:</u>	<u>As:</u>	<u>Exposure limits:</u>	<u>Type:</u>	<u>Notes:</u>	<u>References:</u>
107-21-1	Ethylene glycol, aerosol	-	100 mg/m3	CLV	A4	ACGIH
67-63-0	2-Propanol	-	200 ppm	TWA	A4	ACGIH
		-	400 ppm	STEL	A4; 15min	
64-17-5	Ethanol	-	1000 ppm	STEL	A3; 15min	ACGIH
67-63-0	Isopropyl alcohol	-	400 ppm	980 mg/m3 TWA	-	OSHA
64-17-5	Ethyl alcohol	-	1000 ppm	1900 mg/m3 TWA	-	OSHA

Notes: A3: Confirmed Animal Carcinogen with Unknown Relevance to Humans.
A4: Not Classifiable as a Human Carcinogen.

Exposure controls

Engineering measures: Provide adequate ventilation. Observe Occupational Exposure Limits and minimize the risk of inhalation of vapors.

Personal protection: Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.

Respiratory equipment: In case of inadequate ventilation and work of brief duration, use suitable respiratory equipment. Use respiratory equipment with gas filter, type A2.

Hand protection: Wear protective gloves. Risk of contact: Nitrile gloves are recommended, but be aware that the liquid may penetrate the gloves. Frequent change is advisable. The most suitable glove must be chosen in consultation with the gloves supplier, who can inform about the breakthrough time of the glove material.

Eye protection: Risk of contact: Wear goggles/face shield.

Skin protection: No special precautions.

Environmental Exposure Controls: Not available.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance: blue liquid
Odor: odor of alcohol
Boiling point: 85°C
Flash point: 12°C
Explosion limits: 2-12%
Relative density: 0,82
Solubility: Miscible with water.

Other information

Other data: VOC (Volatile Organic Substances): 812 g/l (calculated)

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SECTION 10: STABILITY AND REACTIVITY

Reactivity

Reactivity: None known.

Chemical stability

Stability: Stable under normal temperature conditions.

Possibility of hazardous reactions

Hazardous Reactions: None known.

Conditions to avoid

Conditions/materials to avoid: Direct sunlight. Heating. Oxidizing agents.

Incompatible materials

Incompatible materials: None known.

Hazardous decomposition products

Hazardous decomposition products: None in particular.

SECTION 11: TOXICOLOGICAL INFORMATION

Information on toxicological effects

In case of insufficient ventilation, extensive use may cause the damage described below.

Inhalation: Small quantities: Vapors may irritate throat and respiratory system and cause coughing.
Large quantities: Vapors may irritate throat and respiratory system and cause headache, dizziness and dullness. In serious cases, unconsciousness and permanent damage to the nervous system, including the brain, and liver may be seen. Frequent inhalation of even small concentrations may cause irritability, fatigue, memory failure and in time permanent damage to the nervous system, including the brain, and possibly kidneys, too.

Skin contact: Prolonged contact may cause redness, irritation and dry skin. Contains 2-propanol which may penetrate the skin.

Eye contact: Splashes may irritate.

Ingestion: May irritate and cause malaise.

Specific effects: Frequent inhalation of even small concentrations may cause irritability, fatigue, memory failure and in time permanent damage to the nervous system, including the brain, and possibly kidneys, too.

Carcinogenicity:
National Toxicology Program (NTP): No.
I.A.R.C. Monographs: No.
OSHA: No.

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SECTION 12: ECOLOGICAL INFORMATION

Toxicity

Ecotoxicity: The product is not expected to be hazardous to the environment.

Persistence and degradability

Degradability: The product is biodegradable. BOD₂₀ > 78%

Bioaccumulative potential

Bioaccumulative potential: The product is not bioaccumulating.

Mobility in soil

Mobility: No data available.

Results of PBT and vPvB assessment

PBT/vPvB: Not relevant.

Other adverse effects

Other adverse effects: None known.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste treatment methods

Dispose of waste and residues in accordance with local authority requirements. Waste is classified as hazardous waste.

Waste from residues: EWC-code: 16 05 08

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SECTION 14: TRANSPORT INFORMATION

UN number

UN-No: 1993

UN proper shipping name

Proper Shipping Name: FLAMMABLE LIQUID, N.O.S (Ethanol, Isopropylalcohol Mixture)

Additional IMDG information:

EmS: F-E , S-E

MFAG: 1

Transport hazard class(es)

Class: 3

Packing group

PG: II

Environmental hazards

Marine pollutant: No.

Environmentally Hazardous substance: No.

Special precautions for user

Special precautions: None known.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Transport in bulk: Not relevant.

SECTION 15: REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

Special provisions: TSCA: Listed.

National regulation: Europe/USA:
This Material Safety Data Sheet has been prepared according to the EU-regulation.
Threshold Limit Values (2013), ACGIH, by the American Conference on Governmental Industrial Hygienists.
The Code of Federal Regulation, Title 29, part 1910. Occupational Safety and Health Standards, Air contaminants (OSHA), with amendments.

Chemical Safety Assessment

CSA status: Not relevant.

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SECTION 16: OTHER INFORMATION

The user must be instructed in the proper work procedure and be familiar with the contents of these instructions.

The following sections contain revisions or new statements: -
The (*) indicates the changes made with respect to the previous version.

Approved by DHI.

Allan Vorup

Wording of H-statements:

R11	Highly flammable.
R22	Harmful if swallowed.
R36	Irritating to eyes.
R67	Vapors may cause drowsiness and dizziness.
H225	Highly flammable liquid and vapour.
H302	Harmful if swallowed.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.

The information on this data sheet represents our current data and is reliable provided that the product is used under the prescribed conditions and in accordance with the application specified on the packaging and/or in the technical guidance literature. Any other use of the product which involves using the product in combination with any other product or any other process is the responsibility of the user.

Made by DHI - Environment and Toxicology, Agern Allé 5, DK-2970 Hørsholm, Denmark.
www.dhigroup.com.