HALLIBURTON

MATERIAL SAFETY DATA SHEET

Product Trade Name: **DCA-19002**

Revision Date: 20-Mar-2014

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: DCA-19002
Synonyms: None
Chemical Family: Blend
Application: Crosslinker

Manufacturer/Supplier
Halliburton Energy Services, Inc.
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Emergency Telephone: (281) 575-5000

Prepared By
Chemical Compliance
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2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT (w/w)	ACGIH TLV-TWA	OSHA PEL-TWA
Ulexite	1319-33-1	30 - 60%	Not applicable	Not applicable
Ethylene glycol	107-21-1	10 - 30%	100 mg/m^3	50 ppm CEIL
Crystalline silica, quartz	14808-60-7	1 - 5%	TWA: 0.025 mg/m^3	$\frac{10 \text{ mg/m}^3}{\%SiO2 + 2}$

3. HAZARDS IDENTIFICATION

Hazard Overview

May cause eye irritation Repeated overexposure may cause liver and kidney effects. Potential reproductive hazard. Breathing crystalline silica can cause lung disease, including silicosis and lung cancer. Crystalline silica has also been associated with scleroderma and kidney disease.

This product contains quartz, cristobalite, and/or tridymite which may become airborne without a visible cloud if this product becomes dry. Avoid breathing or creating dust. Use only with adequate ventilation to keep exposures below recommended exposure limits. Wear a NIOSH certified, European Standard EN 149, or equivalent respirator when using dried product. Review the Material Safety Data Sheet (MSDS) for this product, which has been provided to your employer.

4. FIRST AID MEASURES

Inhalation

If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Skin	Remove contaminated clothing and launder before reuse. In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention.
Eyes	In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.
Ingestion	Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.
Notes to Physician	Not Applicable

5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	Not Determined **Min:** > 212
Flash Point/Range (C):	Not Determined **Min:** > 100
Flash Point Method:	Not Determined
Autoignition Temperature (F):	Not Determined
Autoignition Temperature (C):	Not Determined
Flammability Limits in Air - Lower (%):	Not Determined
Flammability Limits in Air - Upper (%):	Not Determined

Fire Extinguishing Media	Water fog, carbon dioxide, foam, dry chemical.
Special Exposure Hazards	Decomposition in fire may produce toxic gases.
Special Protective Equipment for Fire-Fighters	Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.
NFPA Ratings:	Health 2, Flammability 1, Reactivity 0
HMIS Ratings:	Health 2, Flammability 1, Physical Hazard 0 , PPE: E

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures	Use appropriate protective equipment.
Environmental Precautionary Measures	Prevent from entering sewers, waterways, or low areas.
Procedure for Cleaning / Absorption	Contain spill with sand or other inert materials. Scoop up and remove. Isolate spill and stop leak where safe.

7. HANDLING AND STORAGE

Handling Precautions	Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Avoid breathing mist. This product contains quartz, cristobalite, and/or tridymite which may become airborne without a visible cloud if this product becomes dry. Avoid breathing or creating dust. Use only with adequate ventilation to keep exposures below recommended exposure limits. Wear a NIOSH certified, European Standard EN 149, or equivalent respirator when using dried product. Material is slippery underfoot.
Storage Information	Store away from oxidizers. Store in a cool well ventilated area. Keep container closed when not in use. Product has a shelf life of 12 months.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls	Use in a well ventilated area.
Respiratory Protection	If engineering controls and work practices cannot keep exposure below occupational exposure limits or if exposure is unknown, wear a NIOSH certified, European Standard EN 149, or equivalent respirator when using this product. Selection of and instruction on using all personal protective equipment, including respirators, should be performed by an Industrial Hygienist or other qualified professional.
Hand Protection	Rubber gloves.
Skin Protection	Rubber apron.
Eye Protection	Chemical goggles; also wear a face shield if splashing hazard exists.
Other Precautions	Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
Color:	Milky white
Odor:	Odorless
pH:	6.5 - 7.5
Specific Gravity @ 20 C (Water=1):	1.45
Density @ 20 C (lbs./gallon):	12.09
Bulk Density @ 20 C (lbs/ft3):	Not Determined
Boiling Point/Range (F):	Not Determined
Boiling Point/Range (C):	Not Determined
Freezing Point/Range (F):	-29.2
Freezing Point/Range (C):	-34
Vapor Pressure @ 20 C (mmHg):	Not Determined
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	Not Determined
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Soluble
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	None anticipated
Incompatibility (Materials to Avoid)	Strong oxidizers.
Hazardous Decomposition Products	Carbon monoxide and carbon dioxide.

Additional Guidelines Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure Eye or skin contact, inhalation.

Sympotoms related to exposure

Acute Toxicity

Inhalation

May cause respiratory irritation. In high air concentrations: May cause central nervous system depression including headache, dizziness, drowsiness, incoordination, slowed reaction time, slurred speech, giddiness and unconsciousness.
Inhaled crystalline silica in the form of quartz or cristobalite from occupational sources is carcinogenic to humans (IARC, Group 1). There is sufficient evidence in experimental animals for the carcinogenicity of tridymite (IARC, Group 2A).

Breathing silica dust may cause irritation of the nose, throat, and respiratory passages. Breathing silica dust may not cause noticeable injury or illness even though permanent lung damage may be occurring. Inhalation of dust may also have serious chronic health effects (See "Chronic Effects/Carcinogenicity" subsection below).

Eye Contact May cause mild eye irritation.

Skin Contact May cause mild skin irritation. Prolonged or widespread contact may result in the absorption of potentially harmful amounts of material.

Ingestion May be harmful if swallowed. In large amounts: May cause abdominal pain, vomiting, nausea, and diarrhea. May cause heart, kidney and brain disorders.

Chronic Effects/Carcinogenicity

Prolonged or repeated exposure may cause embryo and fetus toxicity. Prolonged or repeated exposure may cause reproductive system damage. Repeated overexposure may cause liver and kidney effects. Silicosis: Excessive inhalation of respirable crystalline silica dust may cause a progressive, disabling, and sometimes-fatal lung disease called silicosis. Symptoms include cough, shortness of breath, wheezing, non-specific chest illness, and reduced pulmonary function. This disease is exacerbated by smoking. Individuals with silicosis are predisposed to develop tuberculosis.

See "Inhalation" subsection above with respect to silicosis, cancer status and other data with possible relevance to human health. There is some evidence that breathing respirable crystalline silica or the disease silicosis is associated with an increased incidence of significant disease endpoints such as scleroderma (an immune system disorder manifested by scarring of the lungs, skin, and other internal organs) and kidney disease.

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Ulexite	1319-33-1	No data available	No data available	No data available
Ethylene glycol	107-21-1	4000 mg/kg (Rat) 7712 mg/kg (Rat) 1670 mg/kg (Cat)	9530 µL/kg (Rabbit) > 3500 mg/kg (Mouse)	> 2.5 mg/L (Rat) 6h
Crystalline silica, quartz	14808-60-7	500 mg/kg (Rat)	No data available	No data available

12. ECOLOGICAL INFORMATION

Ecotoxicological Information

Ecotoxicity Product

Acute Fish Toxicity: Not determined

Acute Crustaceans Toxicity: Not determined

Acute Algae Toxicity: Not determined

Ecotoxicity Substance

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Ulexite	1319-33-1	No information available	No information available	No information available	No information available
Ethylene glycol	107-21-1	EC50: 6500 - 13000 mg/L (Pseudokirchneriella subcapitata) TGK(8d): > 10000 mg/L (Scenedesmus quadricauda)	LC50: 41000 mg/L (Oncorhynchus mykiss) LC50(96h): 72860 mg/L (Pimephales promelas) NOEC(7d): 32000 mg/L (mortality) (Pimephales promelas)	TTC(16h): > 10000 mg/L (Pseudomonas putida) EC20(30 m): > 1995 mg/L (activated sludge, domestic) (similar substance – diethylene glycol)	EC50: 46300 mg/L (Daphnia magna) EC50(48h): >100 mg/L (Daphnia magna) NOEC(7d): 8590 mg/L (reproduction) (Ceriodaphnia dubia)
Crystalline silica, quartz	14808-60-7	EC50(72h): 89 mg/L (biomass) (Scenedesmus subspicatus) (similar substance)	LC50(96h): 508 mg/L (Danio rerio) (similar substance)	No information available	LC50(48h): 731 mg/L (Daphnia magna) (similar substance) LC50(48h): 33.5 mg/L (Ceriodaphnia dubia) (similar substance)

12.2 Persistence and degradability

Substances	Persistence and Degradability
Ulexite	The methods for determining biodegradability are not applicable to inorganic substances.
Ethylene glycol	Readily biodegradable (100% @ 10d)
Crystalline silica, quartz	The methods for determining biodegradability are not applicable to inorganic substances.

12.3 Bioaccumulative potential

Substances	Log Pow
Ethylene glycol	-1.36

12.4 Mobility in soil
No information available

12.5 Results of PBT and vPvB assessment

Substances	PBT and vPvB assessment
Ethylene glycol	Not PBT/vPvB

12.6 Other adverse effects

13. DISPOSAL CONSIDERATIONS

Disposal Method Disposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT
Not restricted

Canadian TDG
Not restricted

ADR
Not restricted

Air Transportation

ICAO/IATA
Not restricted

Sea Transportation

IMDG
Not restricted

Other Transportation Information

Labels: None

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

EPA SARA Title III Extremely Hazardous Substances Not applicable

EPA SARA (311,312) Hazard Class Acute Health Hazard
Chronic Health Hazard

EPA SARA (313) Chemicals This product contains toxic chemical(s) listed below which is(are) subject to the reporting requirements of Section 313 of Title III of SARA and 40 CFR Part 372:
Ethylene Glycol//107-21-1

EPA CERCLA/Superfund Reportable Spill Quantity EPA Reportable Spill Quantity is 1880 Gallons based on Ethylene glycol (CAS: 107-21-1).

EPA RCRA Hazardous Waste Classification If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.

California Proposition 65 The California Proposition 65 regulations apply to this product.

MA Right-to-Know Law One or more components listed.

NJ Right-to-Know Law One or more components listed.

PA Right-to-Know Law One or more components listed.

Canadian Regulations

Canadian DSL Inventory All components listed on inventory or are exempt.

WHMIS Hazard Class D1B Toxic Materials
D2A Very Toxic Materials

16. OTHER INFORMATION

The following sections have been revised since the last issue of this SDS
Not applicable

Additional information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

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*****END OF MSDS*****