

## MATERIAL SAFETY DATA SHEET

**Product Trade Name:** CoalStim

**Revision Date:** 04-Jan-2011

<b>1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING</b>
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**Statement of Hazardous Nature** Hazardous according to the criteria of NOHSC, Non-Dangerous Goods according to the criteria of ADG.

**Manufacturer/Supplier** Halliburton Australia Pty. Ltd.  
15 Marriott Road  
Jandakot  
WA 6164  
Australia

ACN Number: 009 000 775  
Telephone Number: 61 (08) 9455 8300  
Fax Number: 61 (08) 9455 5300

**Product Emergency Telephone**

Australia: 08-64244950  
Papua New Guinea: 05 1 281 575 5000  
NewZealand: 06-7559274

**Fire, Police & Ambulance - Emergency Telephone**

Australia: 000  
Papua New Guinea: 000  
New Zealand: 111

**Identification of Substances or Preparation**

**Product Trade Name:** CoalStim  
**Synonyms:** None  
**Chemical Family:** Organic acid  
**UN Number:** None  
**Dangerous Goods Class:** None  
**Subsidiary Risk:** None  
**Hazchem Code:** None Allocated  
**Poisons Schedule:** None Allocated  
**Application:** Acid System

**Prepared By** Chemical Compliance  
Telephone: 1-580-251-4335  
e-mail: fdunexchem@halliburton.com

<b>2. COMPOSITION/INFORMATION ON INGREDIENTS</b>
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Substances	CAS Number	PERCENT	Australia NOHSC	New Zealand WES	ACGIH TLV-TWA
Acetic anhydride	108-24-7	1 - 5%	5 ppm	Not applicable	TWA: 5 ppm

## 2. COMPOSITION/INFORMATION ON INGREDIENTS

Acetic acid	64-19-7	1 - 5%	TWA: 10 ppm TWA: 25 mg/m <sup>3</sup> STEL: 15 ppm STEL: 37 mg/m <sup>3</sup>	STEL: 15 ppm STEL: 37 mg/m <sup>3</sup> TWA: 10 ppm TWA: 25 mg/m <sup>3</sup>	TWA: 10 ppm STEL: 15 ppm
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**Non-Hazardous Substance to Total of 100%**

## 3. HAZARDS IDENTIFICATION

**Hazard Overview** May cause eye, skin, and respiratory irritation. May be harmful if swallowed.

**Risk Phrases** R36 Irritating to eyes.

**HSNO Classification** Not Determined

## 4. FIRST AID MEASURES

**Inhalation** If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

**Skin** In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention. Remove contaminated clothing and launder before reuse.

**Eyes** In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

**Ingestion** Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.

**Notes to Physician** Not Applicable

## 5. FIRE FIGHTING MEASURES

**Suitable Extinguishing Media** Water fog, carbon dioxide, foam, dry chemical.

**Extinguishing media which must not be used for safety reasons** None known.

**Special Exposure Hazards** Use water spray to cool fire exposed surfaces. Decomposition in fire may produce toxic gases. Do not allow runoff to enter waterways.

**Special Protective Equipment for Fire-Fighters** Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

## 6. ACCIDENTAL RELEASE MEASURES

**Personal Precautionary Measures** Use appropriate protective equipment.

**Environmental Precautionary Measures** Prevent from entering sewers, waterways, or low areas.

**Procedure for Cleaning / Absorption** Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Neutralize with lime slurry, limestone, or soda ash. Scoop up and remove.

## 7. HANDLING AND STORAGE

<b>Handling Precautions</b>	Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after use. Launder contaminated clothing before reuse.
<b>Storage Information</b>	Store away from alkalis. Store in a cool, dry location. Keep container closed when not in use.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

<b>Engineering Controls</b>	Use in a well ventilated area.
<b>Respiratory Protection</b>	Not normally needed. But if significant exposures are possible then the following respirator is recommended: Acid gas respirator.
<b>Hand Protection</b>	Impervious rubber gloves.
<b>Skin Protection</b>	Rubber apron.
<b>Eye Protection</b>	Chemical goggles; also wear a face shield if splashing hazard exists.
<b>Other Precautions</b>	Eyewash fountains and safety showers must be easily accessible.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical State:</b>	Liquid
<b>Color:</b>	Clear colorless
<b>Odor:</b>	Vinegar
<b>pH:</b>	2.4
<b>Specific Gravity @ 20 C (Water=1):</b>	1.01
<b>Density @ 20 C (kg/l):</b>	1.01
<b>Bulk Density @ 20 C (kg/m<sup>3</sup>):</b>	Not Determined
<b>Boiling Point/Range (C):</b>	118
<b>Freezing Point/Range (C):</b>	-3
<b>Pour Point/Range (C):</b>	Not Determined
<b>Flash Point/Range (C):</b>	> 100Min: > 100
<b>Flash Point Method:</b>	PMCC
<b>Autoignition Temperature (C):</b>	Not Determined
<b>Flammability Limits in Air - Lower (g/m<sup>3</sup>):</b>	Not Determined
<b>Flammability Limits in Air - Lower (%):</b>	Not Determined
<b>Flammability Limits in Air - Upper (g/m<sup>3</sup>):</b>	Not Determined
<b>Flammability Limits in Air - Upper (%):</b>	Not Determined
<b>Vapor Pressure @ 20 C (mmHg):</b>	11
<b>Vapor Density (Air=1):</b>	Not Determined
<b>Percent Volatiles:</b>	94
<b>Evaporation Rate (Butyl Acetate=1):</b>	Not Determined
<b>Solubility in Water (g/100ml):</b>	Soluble
<b>Solubility in Solvents (g/100ml):</b>	Not Determined
<b>VOCs (g/l):</b>	Not Determined
<b>Viscosity, Dynamic @ 20 C (centipoise):</b>	Not Determined
<b>Viscosity, Kinematic @ 20 C (centistokes):</b>	Not Determined
<b>Partition Coefficient/n-Octanol/Water:</b>	Not Determined
<b>Molecular Weight (g/mole):</b>	Not Determined
<b>Decomposition Temperature (C):</b>	Not Determined

## 10. STABILITY AND REACTIVITY

**Stability Data:** Stable

<b>Hazardous Polymerization:</b>	Will Not Occur
<b>Conditions to Avoid</b>	Avoid contact with oxidizers.
<b>Incompatibility (Materials to Avoid)</b>	Strong alkalis. Strong oxidizers.
<b>Hazardous Decomposition Products</b>	Toxic fumes. Carbon monoxide and carbon dioxide.
<b>Additional Guidelines</b>	Not Applicable

## 11. TOXICOLOGICAL INFORMATION

**Principle Route of Exposure** Eye or skin contact, inhalation.

### Symptoms related to exposure

**Inhalation** May cause irritation (upper respiratory) which includes soreness of the nose and throat, coughing and sneezing.

**Skin Contact** May cause skin irritation. May cause an allergic skin reaction.

**Eye Contact** Causes severe eye irritation which may damage tissue.

**Ingestion** Irritation of the mouth, throat, and stomach. May cause abdominal pain, vomiting, nausea, and diarrhea.

**Aggravated Medical Conditions** Skin disorders.

**Chronic Effects/Carcinogenicity** Prolonged, excessive exposure may cause erosion of the teeth.

**Other Information** None known.

### **Toxicity Tests**

**Oral Toxicity:** Not determined

**Dermal Toxicity:** Not determined

**Inhalation Toxicity:** Not determined

**Primary Irritation Effect:** Not determined

**Carcinogenicity** Not determined

**Genotoxicity:** Not determined

**Reproductive / Developmental Toxicity:** Not determined

## 12. ECOLOGICAL INFORMATION

**Mobility (Water/Soil/Air)** Not determined

**Persistence/Degradability** Not determined

**Bio-accumulation** Not determined

### **Ecotoxicological Information**

**Acute Fish Toxicity:** Not determined

**Acute Crustaceans Toxicity:** Not determined  
**Acute Algae Toxicity:** Not determined

**Chemical Fate Information** Not determined

**Other Information** Not applicable

### 13. DISPOSAL CONSIDERATIONS

**Disposal Method** Disposal should be made in accordance with federal, state, and local regulations.

**Contaminated Packaging** Follow all applicable national or local regulations.

### 14. TRANSPORT INFORMATION

#### Land Transportation

**ADR**  
Not restricted

#### Air Transportation

**ICAO/IATA**  
Not restricted

#### Sea Transportation

**IMDG**  
Not restricted

#### Other Transportation Information

**Labels:** None

### 15. REGULATORY INFORMATION

#### Chemical Inventories

**Australian AICS Inventory** Product contains one or more components not listed on inventory.  
**New Zealand Inventory of Chemicals** This product does not comply with NZIOC  
**US TSCA Inventory** All components listed on inventory or are exempt.  
**EINECS Inventory** This product, and all its components, complies with EINECS

**Classification** Xi - Irritant.

**Risk Phrases** R36 Irritating to eyes.

**Safety Phrases** S24/25 Avoid contact with skin and eyes.

### 16. OTHER INFORMATION

**The following sections have been revised since the last issue of this SDS**  
Not applicable

## Contact

### Australian Poisons Information Centre

24 Hour Service: - 13 11 26

Police or Fire Brigade: - 000 (exchange): - 1100

### New Zealand National Poisons Centre

0800 764 766

### Additional Information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

### Disclaimer Statement

This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

**\*\*\*END OF MSDS\*\*\***