HALLIBURTON

MATERIAL SAFETY DATA SHEET

Product Trade Name: CRUDE OIL

Revision Date: 03-Jan-2012

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: CRUDE OIL

Synonyms: None

Chemical Family: Organic hydrocarbon

Application: Sample Kit

Manufacturer/Supplier Halliburton Energy Services

P.O. Box 1431

Duncan, Oklahoma 73536-0431

Emergency Telephone: (281) 575-5000

Prepared By Chemical Compliance

Telephone: 1-580-251-4335

e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT	ACGIH TLV-TWA	OSHA PEL-TWA
Aromatic solvent	8002-05-9	60 - 100%	Not applicable	Not applicable
Benzene	71-43-2	< 1	0.5 ppm	1 ppm
Hydrogen sulfide	7783-06-4	< 1	1 ppm	20 ppm

3. HAZARDS IDENTIFICATION

Hazard Overview May cause eye and skin irritation. May be harmful if swallowed. Potential carcinogen.

May be harmful if inhaled. Flammable.

4. FIRST AID MEASURES

Inhalation If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably

mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Skin Wash with soap and water. Get medical attention if irritation persists. Remove

contaminated clothing and launder before reuse.

Eyes In case of contact, or suspected contact, immediately flush eyes with plenty of water

for at least 15 minutes and get medical attention immediately after flushing.

Ingestion Get medical attention! If vomiting occurs, keep head lower than hips to prevent

aspiration.

Notes to Physician Not Applicable

FIRE FIGHTING MEASURES

Flash Point/Range (F): 20 Flash Point/Range (C): -6.7 - 22.8 TCC Flash Point Method: **Autoignition Temperature (F):** 590 **Autoignition Temperature (C):** 310 Flammability Limits in Air - Lower (%): 1.1 Flammability Limits in Air - Upper (%): 6.0

Carbon Dioxide, Dry Chemicals, Foam. Fire Extinguishing Media

Special Exposure Hazards Decomposition in fire may produce toxic gases. Use water spray to cool fire exposed

surfaces. Vapors are heavier than air and may accumulate in low areas. Vapors may

travel along the ground to be ignited at distant locations.

Fire-Fighters

Special Protective Equipment for Full protective clothing and approved self-contained breathing apparatus required for

fire fighting personnel.

NFPA Ratings: Health 1, Flammability 3, Reactivity 0 Health 1, Flammability 3, Reactivity 0 **HMIS Ratings:**

ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment.

Environmental Precautionary

Measures

Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning /

Absorption

Isolate spill and stop leak where safe. Contain spill with sand or other inert materials.

Scoop up and remove.

HANDLING AND STORAGE

Handling Precautions Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after

use. Launder contaminated clothing before reuse.

Store away from oxidizers. Store in a cool well ventilated area. Keep container **Storage Information**

closed when not in use.

EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls Use in a well ventilated area. Local exhaust ventilation should be used in areas

without good cross ventilation.

Not normally needed. But if significant exposures are possible then the following **Respiratory Protection**

> respirator is recommended: Organic vapor respirator. Acid gas respirator.

Hand Protection Nitrile gloves.

Skin Protection Rubber apron.

Eye Protection Chemical goggles; also wear a face shield if splashing hazard exists.

Other Precautions Eyewash fountains and safety showers must be easily accessible.

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9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Liquid

Color: Yellow to Green or Black

Odor: Rotten egg
pH: Not Determined
Specific Gravity @ 20 C (Water=1): 0.78 - 0.97
Density @ 20 C (Ibs./gallon): Not Determined
Bulk Density @ 20 C (Ibs/ft3): Not Determined

Boiling Point/Range (F): < 100
Boiling Point/Range (C): < 38

Freezing Point/Range (F):

Freezing Point/Range (C):

Vapor Pressure @ 20 C (mmHg):

Vapor Density (Air=1):

Not Determined
-60 - -20
100-500
3 - 4

Percent Volatiles:

Evaporation Rate (Butyl Acetate=1):

Solubility in Water (g/100ml):

Not Determined
Insoluble
Not Determined
Not Determined

Solubility in Solvents (g/100ml):

VOCs (lbs./gallon):

Viscosity, Dynamic @ 20 C (centipoise):

Not Determined

Not Determined

Viscosity, Kinematic @ 20 C (centistrokes): < 15

Partition Coefficient/n-Octanol/Water: Not Determined Molecular Weight (g/mole): Not Determined

10. STABILITY AND REACTIVITY

Stability Data: Stable

Hazardous Polymerization: Will Not Occur

Conditions to Avoid None anticipated

Incompatibility (Materials to

Avoid)

Strong oxidizers.

Hazardous Decomposition

Products

Carbon monoxide and carbon dioxide.

Additional Guidelines Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure Eye or skin contact, inhalation.

Inhalation May cause respiratory irritation. May cause chemical pneumonia. Excessive

inhalation causes headache, dizziness, nausea and incoordination.

Skin ContactCauses drying of the skin. Prolonged or repeated contact may cause skin irritation.

Eye Contact May cause eye irritation.

Ingestion Aspiration into the lungs may cause chemical pneumonitis including coughing,

difficulty breathing, wheezing, coughing up blood and pneumonia, which can be fatal.

Aggravated Medical Conditions Skin disorders. Respiratory disorders.

Chronic Effects/Carcinogenicity Contains petroleum distillates which have been shown to cause skin cancer in

laboratory animals.

Other Information None known.

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Toxicity Tests

Oral Toxicity: LD50: 4300 mg/kg (Rat)

Dermal Toxicity: LD50: > 2000 mg/kg (Rabbit)

Inhalation Toxicity: Not determined

Primary Irritation Effect: Not determined

Carcinogenicity Not determined

Genotoxicity: Not determined

Reproductive / Not determined

Developmental Toxicity:

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air) Not determined

Persistence/Degradability Slowly biodegradable

Bio-accumulation Not determined

Ecotoxicological Information

Acute Fish Toxicity: Not determined Acute Crustaceans Toxicity: Not determined Acute Algae Toxicity: Not determined

Chemical Fate InformationNot determinedOther InformationNot applicable

13. DISPOSAL CONSIDERATIONS

Disposal MethodDisposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT

UN1267, Petroleum Crude Oil, 3, II, (-6.7 C) NAERG 128

Canadian TDG

Petroleum Crude Oil, 3, UN1267, II, (-6.7 C)

ADR

UN1267, Petroleum Crude Oil, 3, II

Air Transportation

ICAO/IATA

UN1267, Petroleum Crude Oil, 3, II

Sea Transportation

IMDG

UN1267, Petroleum Crude Oil, 3, II, (-6.7 C) EmS F-E, S-E

Other Transportation Information

Labels: Flammable Liquid

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

EPA SARA Title III Extremely Hazardous Substances

Not applicable

EPA SARA (311,312) Hazard

Class

Acute Health Hazard

EPA SARA (313) Chemicals

This product does not contain a toxic chemical for routine annual "Toxic Chemical

Release Reporting" under Section 313 (40 CFR 372).

EPA CERCLA/Superfund Reportable Spill Quantity

Not applicable.

EPA RCRA Hazardous Waste

Classification

If product becomes a waste, it does meet the criteria of a hazardous waste as

defined by the US EPA, because of:

Ignitability D001

California Proposition 65 The California Proposition 65 regulations apply to this product.

MA Right-to-Know Law One or more components listed.

NJ Right-to-Know Law One or more components listed.

PA Right-to-Know Law One or more components listed.

Canadian Regulations

Canadian DSL Inventory All components listed on inventory or are exempt.

WHMIS Hazard Class B2 Flammable Liquids

D2B Toxic Materials

16. OTHER INFORMATION

The following sections have been revised since the last issue of this MSDS

Not applicable

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Additional Information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Material Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

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END OF MSDS