

MATERIAL SAFETY DATA SHEET

Product Trade Name: CLEANBORE SOLVENT

Revision Date: 24-Mar-2014

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: CLEANBORE SOLVENT
Synonyms: None
Chemical Family: Organic hydrocarbon
Application: Solvent

Manufacturer/Supplier Halliburton Energy Services
P.O. Box 1431
Duncan, Oklahoma 73536-0431
Emergency Telephone: (281) 575-5000

Prepared By Chemical Compliance
Telephone: 1-580-251-4335
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2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT (w/w)	ACGIH TLV-TWA	OSHA PEL-TWA
Terpene hydrocarbon by-products	68956-56-9	30 - 60%	Not applicable	Not applicable

3. HAZARDS IDENTIFICATION

Hazard Overview May cause eye and skin irritation. Combustible

4. FIRST AID MEASURES

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Skin In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention. Remove contaminated clothing and launder before reuse.

Eyes In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

Ingestion Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.

Notes to Physician Not Applicable

5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	131
Flash Point/Range (C):	55
Flash Point Method:	Not Determined
Autoignition Temperature (F):	458
Autoignition Temperature (C):	236
Flammability Limits in Air - Lower (%):	0.7
Flammability Limits in Air - Upper (%):	6.1

Fire Extinguishing Media	Sand, Carbon Dioxide, Dry Chemicals, Foam.
Special Exposure Hazards	Decomposition in fire may produce toxic gases.
Special Protective Equipment for Fire-Fighters	Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.
NFPA Ratings:	Health 1, Flammability 2, Reactivity 0
HMIS Ratings:	Health 1, Flammability 2, Reactivity 0

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures	Use appropriate protective equipment. Wear self-contained breathing apparatus in enclosed areas.
Environmental Precautionary Measures	Prevent from entering sewers, waterways, or low areas.
Procedure for Cleaning / Absorption	Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions	Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after use. Launder contaminated clothing before reuse.
Storage Information	Store in a cool well ventilated area. Keep from heat, sparks, and open flames. Keep container closed when not in use. Product has a shelf life of 36 months. Store at temperatures between 50 and 100 F (10 and 37.8 C). Do not freeze.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls	Use in a well ventilated area. Local exhaust ventilation should be used in areas without good cross ventilation.
Respiratory Protection	Organic vapor respirator.
Hand Protection	Impervious rubber gloves.
Skin Protection	Rubber apron.
Eye Protection	Chemical goggles; also wear a face shield if splashing hazard exists.
Other Precautions	Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
Color:	Colorless to slight yellow
Odor:	Lemon
pH:	7.5
Specific Gravity @ 20 C (Water=1):	0.87
Density @ 20 C (lbs./gallon):	7.2471
Bulk Density @ 20 C (lbs/ft3):	Not Determined
Boiling Point/Range (F):	352
Boiling Point/Range (C):	177
Freezing Point/Range (F):	Not Determined
Freezing Point/Range (C):	Not Determined
Vapor Pressure @ 20 C (mmHg):	1.4
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	Not Determined
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Disperses
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	None anticipated
Incompatibility (Materials to Avoid)	Strong oxidizers.
Hazardous Decomposition Products	Toxic fumes. Carbon monoxide and carbon dioxide.
Additional Guidelines	Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure	Eye or skin contact, inhalation.
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Symptoms related to exposure

Acute Toxicity

Inhalation	May cause respiratory irritation.
Eye Contact	May cause eye irritation
Skin Contact	May cause skin defatting with prolonged exposure. May cause skin irritation.
Ingestion	Irritation of the mouth, throat, and stomach.

Chronic Effects/Carcinogenicity	No data available to indicate product or components present at greater than 1% are chronic health hazards.
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Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
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Terpene hydrocarbon by-products	68956-56-9	No data available	No data available	No data available
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12. ECOLOGICAL INFORMATION

Ecotoxicological Information

Ecotoxicity Product

Acute Fish Toxicity:	Not determined
Acute Crustaceans Toxicity:	TLM96: 518 ppm (Crangon crangon)
Acute Algae Toxicity:	Not determined

Ecotoxicity Substance

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Terpene hydrocarbon by-products	68956-56-9	No information available	TLM96: 550 mg/l (Pimephales promelas)	No information available	No information available

12.2 Persistence and degradability

No information available

12.3 Bioaccumulative potential

No information available

12.4 Mobility in soil

No information available

12.5 Results of PBT and vPvB assessment

No information available.

12.6 Other adverse effects

13. DISPOSAL CONSIDERATIONS

Disposal Method Disposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Dispose of container according to national or local regulations. Do NOT reuse container.

14. TRANSPORT INFORMATION

Land Transportation

DOT

UN1993, Flammable Liquid, N.O.S. (Contains Monoterpene) , 3 , III , (56 C)
NAERG 128

Canadian TDG

Flammable Liquid, N.O.S. (Contains Monoterpene) , 3 , UN1993 , III , (56 C)

ADR

UN1993, Flammable Liquid, N.O.S (Contains Monoterpene) , 3 , III

Air Transportation

ICAO/IATA

UN1993, Flammable Liquid, N.O.S , 3 , III (Contains Monoterpene)

Sea Transportation

IMDG

UN1993, Flammable Liquid, N.O.S (Contains Monoterpene) , 3 , III , (56 C)
EmS F-E, S-E

Other Transportation Information

Labels: Flammable Liquid

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory	All components listed on inventory or are exempt.
EPA SARA Title III Extremely Hazardous Substances	Not applicable
EPA SARA (311,312) Hazard Class	Acute Health Hazard Fire Hazard
EPA SARA (313) Chemicals	This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).
EPA CERCLA/Superfund Reportable Spill Quantity	Not applicable.
EPA RCRA Hazardous Waste Classification	If product becomes a waste, it does meet the criteria of a hazardous waste as defined by the US EPA, because of: Ignitability D001
California Proposition 65	All components listed do not apply to the California Proposition 65 Regulation.
MA Right-to-Know Law	Does not apply.
NJ Right-to-Know Law	One or more components listed.
PA Right-to-Know Law	Does not apply.
Canadian Regulations	
Canadian DSL Inventory	All components listed on inventory or are exempt.
WHMIS Hazard Class	B3 Combustible Liquids D2B Toxic Materials

16. OTHER INFORMATION

The following sections have been revised since the last issue of this SDS

Not applicable

Additional information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

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*****END OF MSDS*****