

MATERIAL SAFETY DATA SHEET

Product Trade Name: **CLA-STA XP ADDITIVE**

Revision Date: 06-Nov-2014

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: CLA-STA XP ADDITIVE
Synonyms: None
Chemical Family: Blend
Application: Clay Stabilizer

Manufacturer/Supplier Halliburton Energy Services
P.O. Box 1431
Duncan, Oklahoma 73536-0431
Emergency Telephone: (281) 575-5000

Prepared By Chemical Compliance
Telephone: 1-580-251-4335
e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT (w/w)	ACGIH TLV-TWA	OSHA PEL-TWA
Polyepichlorohydrin, trimethyl amine quaternized	51838-31-4	30 - 60%	Not applicable	Not applicable

3. HAZARDS IDENTIFICATION

Hazard Overview May cause eye, skin, and respiratory irritation. May be harmful if swallowed.

4. FIRST AID MEASURES

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Skin Wash with soap and water. Get medical attention if irritation persists.

Eyes In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

Ingestion Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.

Notes to Physician Not Applicable

5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	Not Determined Min: > 200
Flash Point/Range (C):	Not Determined Min: > 93
Flash Point Method:	PMCC
Autoignition Temperature (F):	Not Determined
Autoignition Temperature (C):	Not Determined
Flammability Limits in Air - Lower (%):	Not Determined
Flammability Limits in Air - Upper (%):	Not Determined

Fire Extinguishing Media Water fog, carbon dioxide, foam, dry chemical.

Special Exposure Hazards Product is not expected to burn unless all the water is boiled away. Decomposition in fire may produce toxic gases.

Special Protective Equipment for Fire-Fighters Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

NFPA Ratings: Health 2, Flammability 1, Reactivity 0
HMS Ratings: Health 2, Flammability 1, Reactivity 0

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment.

Environmental Precautionary Measures Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning / Absorption Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions Avoid contact with eyes, skin, or clothing. Avoid breathing vapors.

Storage Information Store away from oxidizers. Store in a cool well ventilated area. Keep container closed when not in use.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls Use in a well ventilated area. Local exhaust ventilation should be used in areas without good cross ventilation.

Respiratory Protection Organic vapor respirator with a dust/mist filter. (A2P2/P3)

Hand Protection Impervious rubber gloves.

Skin Protection Rubber apron.

Eye Protection Chemical goggles; also wear a face shield if splashing hazard exists.

Other Precautions Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Liquid
CLA-STA XP ADDITIVE
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Color:	Clear amber
Odor:	Amine
pH:	4-8
Specific Gravity @ 20 C (Water=1):	1.13
Density @ 20 C (lbs./gallon):	9.41
Bulk Density @ 20 C (lbs/ft3):	Not Determined
Boiling Point/Range (F):	Not Determined
Boiling Point/Range (C):	Not Determined
Freezing Point/Range (F):	Not Determined
Freezing Point/Range (C):	Not Determined
Vapor Pressure @ 20 C (mmHg):	Not Determined
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	Not Determined
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Soluble
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	40-55
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	None anticipated
Incompatibility (Materials to Avoid)	Strong oxidizers.
Hazardous Decomposition Products	Oxides of nitrogen. Carbon monoxide and carbon dioxide.
Additional Guidelines	Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure Eye or skin contact, inhalation.

Symptoms related to exposure

Acute Toxicity

Inhalation	May cause respiratory irritation.
Eye Contact	May cause severe eye irritation.
Skin Contact	May cause skin irritation.
Ingestion	Irritation of the mouth, throat, and stomach. May cause abdominal pain, vomiting, nausea, and diarrhea.

Chronic Effects/Carcinogenicity No data available to indicate product or components present at greater than 1% are chronic health hazards.

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
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Polyepichlorohydrin, trimethyl amine quaternized	51838-31-4	> 2000 mg/kg (Rat)	No data available	No data available
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12. ECOLOGICAL INFORMATION

Ecotoxicological Information

Ecotoxicity Product

Acute Fish Toxicity:	Not determined
Acute Crustaceans Toxicity:	TLM96: 300 ppm (Mysidopsis Bahía)
Acute Algae Toxicity:	Not determined

Ecotoxicity Substance

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Polyepichlorohydrin, trimethyl amine quaternized	51838-31-4	No information available	No information available	No information available	EC50 (48h) 13 mg/L (Daphnia magna) NOEC (48h) 5 mg/L (Daphnia magna)

12.2. Persistence and degradability

Substances	CAS Number	Persistence and Degradability
Polyepichlorohydrin, trimethyl amine quaternized	51838-31-4	(5% @ 28d)

12.3. Bioaccumulative potential

Substances	CAS Number	Log Pow
Polyepichlorohydrin, trimethyl amine quaternized	51838-31-4	No information available

12.4. Mobility in soil

No information available

12.5. Results of PBT and vPvB assessment

No information available.

Substances	PBT and vPvB assessment
Polyepichlorohydrin, trimethyl amine quaternized	No data available

12.6. Other adverse effects

13. DISPOSAL CONSIDERATIONS

Disposal Method Disposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

US DOT

UN Number:	Not restricted
UN Proper Shipping Name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable

US DOT Bulk

DOT (Bulk) Not Applicable

Canadian TDG u10

UN Number: Not restricted
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable

IMDG/IMO

UN Number: Not restricted
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable

IATA/ICAO

UN Number: Not restricted
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable
Special Precautions for User: None

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

EPA SARA Title III Extremely Hazardous Substances Not applicable

EPA SARA (311,312) Hazard Class Acute Health Hazard

EPA SARA (313) Chemicals This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).

EPA CERCLA/Superfund Reportable Spill Quantity Not applicable.

EPA RCRA Hazardous Waste Classification If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.

California Proposition 65 All components listed do not apply to the California Proposition 65 Regulation.

MA Right-to-Know Law Does not apply.

NJ Right-to-Know Law Does not apply.

PA Right-to-Know Law Does not apply.

Canadian Regulations

Canadian DSL Inventory All components listed on inventory or are exempt.

WHMIS Hazard Class D2B Toxic Materials

16. OTHER INFORMATION

The following sections have been revised since the last issue of this SDS

Not applicable

Additional information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

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*****END OF MSDS*****