

## MATERIAL SAFETY DATA SHEET

**Product Trade Name:**           **CLA-STA XP ADDITIVE**

**Revision Date:**                   20-Dec-2012

### 1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

**Statement of Hazardous Nature**   Hazardous according to the criteria of NOHSC, Non-Dangerous Goods according to the criteria of ADG.

**Manufacturer/Supplier**           Halliburton Australia Pty. Ltd.  
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Jandakot  
WA 6164  
Australia

ACN Number: 009 000 775  
Telephone Number: 61 (08) 9455 8300  
Fax Number: 61 (08) 9455 5300

**Product Emergency Telephone**

Australia: 08-64244950  
Papua New Guinea: 05 1 281 575 5000  
NewZealand: 06-7559274

**Fire, Police & Ambulance - Emergency Telephone**

Australia: 000  
Papua New Guinea: 000  
New Zealand: 111

**Identification of Substances or Preparation**

**Product Trade Name:**           CLA-STA XP ADDITIVE  
**Synonyms:**                       None  
**Chemical Family:**               Blend  
**UN Number:**                     None  
**Dangerous Goods Class:**       None  
**Subsidiary Risk:**               None  
**Hazchem Code:**                 None Allocated  
**Poisons Schedule:**           None Allocated  
**Application:**                   Clay Stabilizer

**Prepared By**                     Chemical Compliance  
Telephone: 1-580-251-4335  
e-mail: fdunexchem@halliburton.com

### 2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT	Australia NOHSC	New Zealand WES	ACGIH TLV-TWA
Polyepichlorohydrin, trimethyl amine quaternized	51838-31-4	30 - 60%	Not applicable	Not applicable	Not applicable

## Non-Hazardous Substance to Total of 100%

### 3. HAZARDS IDENTIFICATION

<b>Hazard Overview</b>	May cause eye, skin, and respiratory irritation. May be harmful if swallowed.
<b>Risk Phrases</b>	R41 Risk of serious damage to eyes.
<b>HSNO Classification</b>	Not Determined

### 4. FIRST AID MEASURES

<b>Inhalation</b>	If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.
<b>Skin</b>	Wash with soap and water. Get medical attention if irritation persists.
<b>Eyes</b>	In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.
<b>Ingestion</b>	Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.
<b>Notes to Physician</b>	Not Applicable

### 5. FIRE FIGHTING MEASURES

<b>Suitable Extinguishing Media</b>	Water fog, carbon dioxide, foam, dry chemical.
<b>Extinguishing media which must not be used for safety reasons</b>	None known.
<b>Special Exposure Hazards</b>	Product is not expected to burn unless all the water is boiled away. Decomposition in fire may produce toxic gases.
<b>Special Protective Equipment for Fire-Fighters</b>	Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

### 6. ACCIDENTAL RELEASE MEASURES

<b>Personal Precautionary Measures</b>	Use appropriate protective equipment.
<b>Environmental Precautionary Measures</b>	Prevent from entering sewers, waterways, or low areas.
<b>Procedure for Cleaning / Absorption</b>	Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Scoop up and remove.

### 7. HANDLING AND STORAGE

<b>Handling Precautions</b>	Avoid contact with eyes, skin, or clothing. Avoid breathing vapors.
<b>Storage Information</b>	Store away from oxidizers. Store in a cool well ventilated area. Keep container closed when not in use.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls	Use in a well ventilated area. Local exhaust ventilation should be used in areas without good cross ventilation.
Respiratory Protection	Organic vapor respirator with a dust/mist filter. (A2P2/P3)
Hand Protection	Impervious rubber gloves.
Skin Protection	Rubber apron.
Eye Protection	Chemical goggles; also wear a face shield if splashing hazard exists.
Other Precautions	Eyewash fountains and safety showers must be easily accessible.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
Color:	Clear amber
Odor:	Amine
pH:	4-8
Specific Gravity @ 20 C (Water=1):	1.13
Density @ 20 C (kg/l):	1.13
Bulk Density @ 20 C (kg/m <sup>3</sup> ):	Not Determined
Boiling Point/Range (C):	Not Determined
Freezing Point/Range (C):	Not Determined
Pour Point/Range (C):	Not Determined
Flash Point/Range (C):	Not Determined
Flash Point Method:	PMCC
Autoignition Temperature (C):	Not Determined
Flammability Limits in Air - Lower (g/m <sup>3</sup> ):	Not Determined
Flammability Limits in Air - Lower (%):	Not Determined
Flammability Limits in Air - Upper (g/m <sup>3</sup> ):	Not Determined
Flammability Limits in Air - Upper (%):	Not Determined
Vapor Pressure @ 20 C (mmHg):	Not Determined
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	Not Determined
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Soluble
Solubility in Solvents (g/100ml):	Not Determined
VOCs (g/l):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	40-55
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined
Decomposition Temperature (C):	Not Determined

## 10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	None anticipated
Incompatibility (Materials to Avoid)	Strong oxidizers.
Hazardous Decomposition Products	Oxides of nitrogen. Carbon monoxide and carbon dioxide.

**11. TOXICOLOGICAL INFORMATION**

**Principle Route of Exposure** Eye or skin contact, inhalation.

Symptoms related to exposure

**Inhalation** May cause respiratory irritation.

**Skin Contact** May cause skin irritation.

**Eye Contact** May cause severe eye irritation.

**Ingestion** Irritation of the mouth, throat, and stomach. May cause abdominal pain, vomiting, nausea, and diarrhea.

**Aggravated Medical Conditions** None known.

**Chronic Effects/Carcinogenicity** No data available to indicate product or components present at greater than 1% are chronic health hazards.

**Other Information** None known.

**Toxicity Tests**

**Oral Toxicity:** Not determined

**Dermal Toxicity:** Not determined

**Inhalation Toxicity:** Not determined

**Primary Irritation Effect:** Not determined

**Carcinogenicity** Not determined

**Genotoxicity:** Not determined

**Reproductive /  
Developmental Toxicity:** Not determined

**12. ECOLOGICAL INFORMATION**

**Mobility (Water/Soil/Air)** Not determined

**Persistence/Degradability** Not determined

**Bio-accumulation** Not determined

**Ecotoxicological Information**

**Acute Fish Toxicity:** Not determined

**Acute Crustaceans Toxicity:** TLM96: 300 ppm (Mysidopsis Bahia)

**Acute Algae Toxicity:** Not determined

**Chemical Fate Information** Not determined

**Other Information** Not applicable

### 13. DISPOSAL CONSIDERATIONS

<b>Disposal Method</b>	Disposal should be made in accordance with federal, state, and local regulations.
<b>Contaminated Packaging</b>	Follow all applicable national or local regulations.

### 14. TRANSPORT INFORMATION

#### Land Transportation

**ADR**  
Not restricted

#### Air Transportation

**ICAO/IATA**  
Not restricted

#### Sea Transportation

**IMDG**  
Not restricted

#### Other Transportation Information

**Labels:** None

### 15. REGULATORY INFORMATION

#### Chemical Inventories

<b>Australian AICS Inventory</b>	Product contains one or more components not listed on inventory.
<b>New Zealand Inventory of Chemicals</b>	This product does not comply with NZIOC
<b>US TSCA Inventory</b>	All components listed on inventory or are exempt.
<b>EINECS Inventory</b>	This product, and all its components, complies with EINECS

**Classification** Xi - Irritant.

**Risk Phrases** R41 Risk of serious damage to eyes.

**Safety Phrases** S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.  
S29 Do not empty into drains.  
S35 This material and its container must be disposed of in a safe way.

### 16. OTHER INFORMATION

**The following sections have been revised since the last issue of this SDS**  
Not applicable

## **Contact**

### **Australian Poisons Information Centre**

24 Hour Service: - 13 11 26

Police or Fire Brigade: - 000 (exchange): - 1100

### **New Zealand National Poisons Centre**

0800 764 766

### **Additional Information**

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

### **Disclaimer Statement**

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**\*\*\*END OF MSDS\*\*\***