HALLIBURTON

MATERIAL SAFETY DATA SHEET

Product Trade Name: **CL-40™ CROSSLINKER**

Revision Date: 05-Aug-2014

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: CL-40™ CROSSLINKER
Synonyms: None
Chemical Family: Blend
Application: Crosslinker

Manufacturer/Supplier
Halliburton Energy Services
P.O. Box 1431
Duncan, Oklahoma 73536-0431
Emergency Telephone: (281) 575-5000

Prepared By
Chemical Compliance
Telephone: 1-580-251-4335
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2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT (w/w)	ACGIH TLV-TWA	OSHA PEL-TWA
Zirconium complex	Proprietary	10 - 30%	5 mg/m^3	5 mg/m^3
Triisopropanolamine	122-20-3	10 - 30%	Not applicable	Not applicable

3. HAZARDS IDENTIFICATION

Hazard Overview May cause eye and skin irritation.

4. FIRST AID MEASURES

Inhalation If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Skin Get medical attention if irritation persists. Wash with soap and water.

Eyes In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.

Ingestion If swallowed, induce vomiting immediately by giving two glasses of water and sticking fingers down throat; never give anything to an unconscious person. Get medical attention.

Notes to Physician Not Applicable

5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	Not Determined **Min:** > 200
Flash Point/Range (C):	Not Determined **Min:** > 93
Flash Point Method:	PMCC
Autoignition Temperature (F):	Not Determined
Autoignition Temperature (C):	
Flammability Limits in Air - Lower (%):	Not Determined
Flammability Limits in Air - Upper (%):	Not Determined

Fire Extinguishing Media All standard firefighting media.

Special Exposure Hazards Decomposition in fire may produce toxic gases.

Special Protective Equipment for Fire-Fighters Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

NFPA Ratings: Health 1, Flammability 0, Reactivity 0
HMIS Ratings: Health 1, Flammability 0, Reactivity 0

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment.

Environmental Precautionary Measures Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning / Absorption Contain spill with sand or other inert materials. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions Avoid contact with eyes, skin, or clothing. Avoid creating or inhaling dust.

Storage Information Store away from oxidizers. Product has a shelf life of 24 months.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls Use in a well ventilated area.

Respiratory Protection If engineering controls and work practices cannot keep exposure below occupational exposure limits or if exposure is unknown, wear a NIOSH certified, European Standard EN 149, AS/NZS 1715:2009, or equivalent respirator when using this product. Selection of and instruction on using all personal protective equipment, including respirators, should be performed by an Industrial Hygienist or other qualified professional.
Organic vapor/acid gas respirator.

Hand Protection	Chemical-resistant protective gloves (EN 374) Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374): Polyvinylchloride gloves. Nitrile gloves. (>= 0.35 mm thickness) This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced. Manufacturer's directions for use should be observed because of great diversity of types.
Skin Protection	Rubber apron.
Eye Protection	Chemical goggles; also wear a face shield if splashing hazard exists.
Other Precautions	Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
Color:	Clear to Light straw
Odor:	Slight Ammonia
pH:	8.5 - 9.5
Specific Gravity @ 20 C (Water=1):	1.14 - 1.24
Density @ 20 C (lbs./gallon):	9.5-10.33
Bulk Density @ 20 C (lbs/ft3):	Not Determined
Boiling Point/Range (F):	242
Boiling Point/Range (C):	117
Freezing Point/Range (F):	Not Determined
Freezing Point/Range (C):	Not Determined
Vapor Pressure @ 20 C (mmHg):	Not Determined
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	Not Determined
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Soluble
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	May Occur
Conditions to Avoid	None anticipated
Incompatibility (Materials to Avoid)	Strong oxidizers.
Hazardous Decomposition Products	Oxides of nitrogen. Carbon monoxide and carbon dioxide.
Additional Guidelines	Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure Eye or skin contact, inhalation.

Sympotoms related to exposure

Acute Toxicity

Inhalation May cause respiratory irritation. Excessive inhalation causes headache, dizziness, nausea and incoordination.

Eye Contact May cause eye irritation

Skin Contact May cause skin irritation.

Ingestion May be harmful if swallowed. May cause abdominal pain, vomiting, nausea, and diarrhea.

Chronic Effects/Carcinogenicity No data available to indicate product or components present at greater than 1% are chronic health hazards.

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Zirconium complex	Proprietary	No data available	No data available	No data available
Triisopropanolamine	122-20-3	4730 mg/kg (Rat) 4000 mg/kg (Rat)	> 5000 mg/kg (Rabbit)	No data available

12. ECOLOGICAL INFORMATION

Ecotoxicological Information

Ecotoxicity Product

Acute Fish Toxicity: Not determined

Acute Crustaceans Toxicity: Not determined

Acute Algae Toxicity: Not determined

Ecotoxicity Substance

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Zirconium complex	Proprietary	No information available	No information available	No information available	No information available
Triisopropanolamine	122-20-3	EC50(72h): 710 mg/L (Desmodesmus subspicatus) NOEC(72h): 0.64 mg/L (Desmodesmus subspicatus)	LC50(96h): 3158.48 mg/L (Leuciscus idus) LC50(96h): > 100 mg/L (Pimephales promelas)	EC20(30m): > 1995 mg/L (activated sludge, industrial)	EC50(48h): > 500 mg/L (Daphnia magna) EC50(48h): 966 mg/L (Daphnia magna)

12.2. Persistence and degradability

Substances	Persistence and Degradability
Triisopropanolamine	Not readily biodegradable (0 - 18% @ 28d)

12.3. Bioaccumulative potential

Substances	Log Pow
Triisopropanolamine	-0.015

12.4. Mobility in soil

No information available

12.5. Results of PBT and vPvB assessment

No information available.

12.6. Other adverse effects

13. DISPOSAL CONSIDERATIONS

Disposal Method Disposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

US DOT

UN Number: Not restricted.
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable

US DOT Bulk

DOT (Bulk) Not Applicable

Canadian TDG ul0

UN Number: Not restricted.
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable

IMDG/IMO

UN Number: Not restricted.
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable

IATA/ICAO

UN Number: Not restricted.
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable
Special Precautions for User: None

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

EPA SARA Title III Extremely Hazardous Substances Not applicable

EPA SARA (311,312) Hazard Class Acute Health Hazard

EPA SARA (313) Chemicals This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).

EPA CERCLA/Superfund Reportable Spill Quantity Not applicable.

EPA RCRA Hazardous Waste Classification	If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.
California Proposition 65	All components listed do not apply to the California Proposition 65 Regulation.
MA Right-to-Know Law	One or more components listed.
NJ Right-to-Know Law	Does not apply.
PA Right-to-Know Law	One or more components listed.

Canadian Regulations

Canadian DSL Inventory	All components listed on inventory or are exempt.
WHMIS Hazard Class	D2B Toxic Materials

16. OTHER INFORMATION

The following sections have been revised since the last issue of this SDS
Not applicable

Additional information	For additional information on the use of this product, contact your local Halliburton representative. For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.
Disclaimer Statement	This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

*****END OF MSDS*****