

MATERIAL SAFETY DATA SHEET

Product Trade Name: CL-40™ **CROSSLINKER**

Revision Date: 05-Aug-2014

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Statement of Hazardous Nature Hazardous according to the criteria of NOHSC, Non-Dangerous Goods according to the criteria of ADG.

Manufacturer/Supplier Halliburton Australia Pty. Ltd.
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Jandakot
WA 6164
Australia

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Telephone Number: 61 (08) 9455 8300
Fax Number: 61 (08) 9455 5300

Product Emergency Telephone

Australia: 08-64244950
Papua New Guinea: 05 1 281 575 5000
NewZealand: 06-7559274

Fire, Police & Ambulance - Emergency Telephone

Australia: 000
Papua New Guinea: 000
New Zealand: 111

Identification of Substances or Preparation

Product Trade Name: CL-40™ **CROSSLINKER**
Synonyms: None
Chemical Family: Blend
Dangerous Goods Class: None
Subsidiary Risk: None
Hazchem Code: None Allocated
Poisons Schedule: None Allocated
Application: Crosslinker

Prepared By Chemical Compliance
Telephone: 1-580-251-4335
e-mail: fdunexchem@halliburton.com

2. HAZARDS IDENTIFICATION

Statement of Hazardous Nature Hazardous according to the criteria of NOHSC, Non-Dangerous Goods according to the criteria of ADG.

Hazard Overview May cause eye and skin irritation.

Classification Xi - Irritant.

Risk Phrases R36/38 Irritating to eyes and skin.

Safety Phrases S23 Do not breathe gas, fumes, vapour or spray.
S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
S45 In case of accident or if you feel unwell, seek medical advice immediately.

HSNO Classification 6.3A Irritating to the skin
6.4A Irritating to the eye

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT (w/w)	Australia	NOHSC	New Zealand	ACGIH TLV-TWA
			WES			
Zirconium complex	Proprietary	10 - 30%	5 mg/m ³	5 mg/m ³	5 mg/m ³	
Triisopropanolamine	122-20-3	10 - 30%	Not applicable	Not applicable	Not applicable	

Non-Hazardous Substance to Total of 100%

4. FIRST AID MEASURES

Inhalation If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Skin Get medical attention if irritation persists. Wash with soap and water.

Eyes In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.

Ingestion If swallowed, induce vomiting immediately by giving two glasses of water and sticking fingers down throat; never give anything to an unconscious person. Get medical attention.

Notes to Physician Not Applicable

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media
All standard fire fighting media

Extinguishing media which must not be used for safety reasons
None known.

Special Exposure Hazards Decomposition in fire may produce toxic gases.

Special Protective Equipment for Fire-Fighters Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment.

Environmental Precautionary Measures	Prevent from entering sewers, waterways, or low areas.
Procedure for Cleaning / Absorption	Contain spill with sand or other inert materials. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions	Avoid contact with eyes, skin, or clothing. Avoid creating or inhaling dust.
Storage Information	Store away from oxidizers. Product has a shelf life of 24 months.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls	Use in a well ventilated area.
Respiratory Protection	If engineering controls and work practices cannot keep exposure below occupational exposure limits or if exposure is unknown, wear a NIOSH certified, European Standard EN 149, AS/NZS 1715:2009, or equivalent respirator when using this product. Selection of and instruction on using all personal protective equipment, including respirators, should be performed by an Industrial Hygienist or other qualified professional. Organic vapor/acid gas respirator.
Hand Protection	Chemical-resistant protective gloves (EN 374) Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374): Polyvinylchloride gloves. Nitrile gloves. (>= 0.35 mm thickness) This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced. Manufacturer's directions for use should be observed because of great diversity of types.
Skin Protection	Rubber apron.
Eye Protection	Chemical goggles; also wear a face shield if splashing hazard exists.
Other Precautions	Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
Color:	Clear to Light straw
Odor:	Slight Ammonia
pH:	8.5 - 9.5
Specific Gravity @ 20 C (Water=1):	1.14 - 1.24
Density @ 20 C (kg/l):	1.8
Bulk Density @ 20 C (kg/M3):	Not Determined
Boiling Point/Range (C):	117
Freezing Point/Range (C):	Not Determined
Pour Point/Range (C):	Not Determined
Flash Point/Range (C):	Not Determined Min: > 93
Flash Point Method:	PMCC
Autoignition Temperature (C):	

Flammability Limits in Air - Lower (g/m ³):	Not Determined
Flammability Limits in Air - Lower (%):	Not Determined
Flammability Limits in Air - Upper (g/m ³):	Not Determined
Flammability Limits in Air - Upper (%):	Not Determined
Vapor Pressure @ 20 C (mmHg):	Not Determined
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	Not Determined
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Soluble
Solubility in Solvents (g/100ml):	Not Determined
VOCs (g/l):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined
Decomposition Temperature (C):	Not Determined

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	May Occur
Conditions to Avoid	None anticipated
Incompatibility (Materials to Avoid)	Strong oxidizers.
Hazardous Decomposition Products	Oxides of nitrogen. Carbon monoxide and carbon dioxide.
Additional Guidelines	Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure Eye or skin contact, inhalation.

Symptoms related to exposure

Acute Toxicity

Inhalation	May cause respiratory irritation. Excessive inhalation causes headache, dizziness, nausea and incoordination.
Eye Contact	May cause eye irritation
Skin Contact	May cause skin irritation.
Ingestion	May be harmful if swallowed. May cause abdominal pain, vomiting, nausea, and diarrhea.

Chronic Effects/Carcinogenicity No data available to indicate product or components present at greater than 1% are chronic health hazards.

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Zirconium complex	Proprietary	No data available	No data available	No data available
Triisopropanolamine	122-20-3	4730 mg/kg (Rat) 4000 mg/kg (Rat)	> 5000 mg/kg (Rabbit)	No data available

12. ECOLOGICAL INFORMATION

Ecotoxicological Information

Ecotoxicity Product

Acute Fish Toxicity: Not determined
Acute Crustaceans Toxicity: Not determined
Acute Algae Toxicity: Not determined

Ecotoxicity Substance

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Zirconium complex	Proprietary	No information available	No information available	No information available	No information available
Triisopropanolamine	122-20-3	EC50(72h): 710 mg/L (Desmodesmus subspicatus) NOEC(72h): 0.64 mg/L (Desmodesmus subspicatus)	LC50(96h): 3158.48 mg/L (Leuciscus idus) LC50(96h): > 100 mg/L (Pimephales promelas)	EC20(30m): > 1995 mg/L (activated sludge, industrial)	EC50(48h): > 500 mg/L (Daphnia magna) EC50(48h): 966 mg/L (Daphnia magna)

12.2. Persistence and degradability

Substances	Persistence and Degradability
Triisopropanolamine	Not readily biodegradable (0 - 18% @ 28d)

12.3. Bioaccumulative potential

Substances	Log Pow
Triisopropanolamine	-0.015

12.4. Mobility in soil

No information available

12.5. Results of PBT and vPvB assessment

No information available.

12.6. Other adverse effects

13. DISPOSAL CONSIDERATIONS

Disposal Method Disposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Australia Dangerous Goods

UN Number: Not restricted.
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable

IMDG/IMO

UN Number: Not restricted.
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

IATA/ICAO

UN Number: Not restricted.
UN Proper Shipping Name: Not restricted

Transport Hazard Class(es): Not applicable
Packing Group: Not applicable

Special Precautions for User: None

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable

15. REGULATORY INFORMATION

Chemical Inventories

Australian AICS Inventory Product contains one or more components not listed on inventory.
New Zealand Inventory of Chemicals This product does not comply with NZIOC
US TSCA Inventory All components listed on inventory or are exempt.
EINECS Inventory This product, and all its components, complies with EINECS

Classification Xi - Irritant.

Risk Phrases

R36/38 Irritating to eyes and skin.

Safety Phrases

S23 Do not breathe gas, fumes, vapour or spray.
S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
S45 In case of accident or if you feel unwell, seek medical advice immediately.

16. OTHER INFORMATION

The following sections have been revised since the last issue of this SDS

Not applicable

Contact

Australian Poisons Information Centre

24 Hour Service: - 13 11 26
Police or Fire Brigade: - 000 (exchange): - 1100

New Zealand National Poisons Centre

0800 764 766

Additional information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

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END OF MSDS