

MATERIAL SAFETY DATA SHEET

Product Trade Name: CL-28E CROSSLINKER

Revision Date: 23-Apr-2014

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: CL-28E CROSSLINKER

Synonyms: None

Chemical Family: Blend

Application: Crosslinker

Manufacturer/Supplier: Halliburton Energy Services
P.O. Box 1431
Duncan, Oklahoma 73536-0431
Emergency Telephone: (281) 575-5000

Prepared By: Chemical Compliance
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2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT (w/w)	ACGIH TLV-TWA	OSHA PEL-TWA
Ulexite	1319-33-1	30 - 60%	Not applicable	Not applicable

3. HAZARDS IDENTIFICATION

Hazard Overview: May cause eye irritation Potential reproductive hazard.

4. FIRST AID MEASURES

Inhalation: If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Skin: Wash with soap and water. Get medical attention if irritation persists.

Eyes: In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.

Ingestion: Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.

Notes to Physician: Not Applicable

5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	Not Determined
Flash Point/Range (C):	Not Determined
Flash Point Method:	Not Determined
Autoignition Temperature (F):	Not Determined
Autoignition Temperature (C):	Not Determined
Flammability Limits in Air - Lower (%):	Not Determined
Flammability Limits in Air - Upper (%):	Not Determined

Fire Extinguishing Media All standard firefighting media.

Special Exposure Hazards Not applicable.

Special Protective Equipment for Fire-Fighters Not applicable.

NFPA Ratings: Health 1, Flammability 0, Reactivity 0
HMS Ratings: Health 1, Flammability 0, Reactivity 0

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment.

Environmental Precautionary Measures None known.

Procedure for Cleaning / Absorption Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions Avoid contact with eyes, skin, or clothing. Keep floors clean of spills.

Storage Information Keep container closed when not in use. Product has a shelf life of 24 months.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls None known.

Respiratory Protection Not normally necessary.

Hand Protection Normal work gloves.

Skin Protection Normal work coveralls.

Eye Protection Wear safety glasses or goggles to protect against exposure.

Other Precautions None known.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Liquid
Color: Light gray
Odor: Odorless

pH:	10.6
Specific Gravity @ 20 C (Water=1):	1.28
Density @ 20 C (lbs./gallon):	10.66
Bulk Density @ 20 C (lbs/ft3):	Not Determined
Boiling Point/Range (F):	> 212
Boiling Point/Range (C):	> 100
Freezing Point/Range (F):	< 32
Freezing Point/Range (C):	< 0
Vapor Pressure @ 20 C (mmHg):	0.52
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	Not Determined
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Soluble
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	None anticipated
Incompatibility (Materials to Avoid)	None known.
Hazardous Decomposition Products	None known.
Additional Guidelines	Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure Eye or skin contact, inhalation.

Symptoms related to exposure

Acute Toxicity

Inhalation	None known.
Eye Contact	May cause moderate eye irritation.
Skin Contact	Prolonged or repeated contact may cause slight skin irritation.
Ingestion	May cause abdominal pain, vomiting, nausea, and diarrhea.

Chronic Effects/Carcinogenicity Prolonged or repeated exposure may cause reproductive system damage.

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Ulexite	1319-33-1	No data available	No data available	No data available

12. ECOLOGICAL INFORMATION

Ecotoxicological Information

Ecotoxicity Product

Acute Fish Toxicity: Not determined
Acute Crustaceans Toxicity: Not determined
Acute Algae Toxicity: Not determined

Ecotoxicity Substance

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Ulexite	1319-33-1	EC50(72h): 1398.64 mg/L (Skeletonema costatum)	LC50(96h): > 320 mg/L (Scophthalmus maximus)	No information available	EC50(48h): 7341.67 mg/L (Acartia tonsa)

12.2 Persistence and degradability

Substances	Persistence and Degradability
Ulexite	The methods for determining biodegradability are not applicable to inorganic substances.

12.3 Bioaccumulative potential

Does not bioaccumulate

Substances	Log Pow
Ulexite	0.175

12.4 Mobility in soil

No information available

12.5 Results of PBT and vPvB assessment

No information available.

12.6 Other adverse effects

13. DISPOSAL CONSIDERATIONS

Disposal Method Disposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

US DOT

UN Number: Not restricted.
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable

US DOT Bulk

DOT (Bulk) Not Applicable

Canadian TDG u10

UN Number: Not restricted.
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable

IMDG/IMO

UN Number: Not restricted.
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable

Packing Group: Not applicable

IATA/ICAO

UN Number: Not restricted.
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable

Special Precautions for User None

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

EPA SARA Title III Extremely Hazardous Substances Not applicable

EPA SARA (311,312) Hazard Class None

EPA SARA (313) Chemicals This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).

EPA CERCLA/Superfund Reportable Spill Quantity Not applicable.

EPA RCRA Hazardous Waste Classification If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.

California Proposition 65 All components listed do not apply to the California Proposition 65 Regulation.

MA Right-to-Know Law Does not apply.

NJ Right-to-Know Law Does not apply.

PA Right-to-Know Law Does not apply.

Canadian Regulations

Canadian DSL Inventory All components listed on inventory or are exempt.

WHMIS Hazard Class Un-Controlled

16. OTHER INFORMATION

The following sections have been revised since the last issue of this SDS

Not applicable

Additional information For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

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*****END OF MSDS*****