

# MATERIAL SAFETY DATA SHEET

**Product Trade Name:** **CL-27 CROSSLINKER**

**Revision Date:** 02-Jan-2013

## 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

**Product Trade Name:** CL-27 CROSSLINKER  
**Synonyms:** None  
**Chemical Family:** Blend  
**Application:** Crosslinker  
**Manufacturer/Supplier:** Halliburton Energy Services  
P.O. Box 1431  
Duncan, Oklahoma 73536-0431  
Emergency Telephone: (281) 575-5000  
**Prepared By:** Chemical Compliance  
Telephone: 1-580-251-4335  
e-mail: fdunexchem@halliburton.com

## 2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT	ACGIH TLV-TWA	OSHA PEL-TWA
Triethanolamine	102-71-6	5-20	5 mg/m <sup>3</sup>	Not applicable
Boric acid	10043-35-3	0-20	2 mg/m <sup>3</sup>	Not applicable
Sodium hydroxide	1310-73-2	2-10	2 mg/m <sup>3</sup>	2 mg/m <sup>3</sup>
Methanol	67-56-1	10-20	200 ppm (S)	200 ppm

## 3. HAZARDS IDENTIFICATION

**Hazard Overview** May cause eye and skin burns. May cause headache, dizziness, and other central nervous system effects. May be fatal if swallowed. May cause blindness. May be absorbed through the skin. Repeated overexposure may cause liver and kidney effects. Flammable.

## 4. FIRST AID MEASURES

**Inhalation** If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

**Skin** In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention. Remove contaminated clothing and launder before reuse.

**Eyes** In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

**Ingestion** Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.

**Notes to Physician** Not Applicable

## 5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	94
Flash Point/Range (C):	34
Flash Point Method:	Not Determined
Autoignition Temperature (F):	Not Determined
Autoignition Temperature (C):	Not Determined
Flammability Limits in Air - Lower (%):	Not Determined
Flammability Limits in Air - Upper (%):	Not Determined

**Fire Extinguishing Media** Carbon Dioxide, Dry Chemicals, Foam.

**Special Exposure Hazards** Use water spray to cool fire exposed surfaces. Closed containers may explode in fire. Decomposition in fire may produce toxic gases.

**Special Protective Equipment for Fire-Fighters** Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

**NFPA Ratings:** Health 3, Flammability 2, Reactivity 0

**HMIS Ratings:** Health 3, Flammability 2, Reactivity 0

## 6. ACCIDENTAL RELEASE MEASURES

**Personal Precautionary Measures** Use appropriate protective equipment. Wear self-contained breathing apparatus in enclosed areas.

**Environmental Precautionary Measures** Prevent from entering sewers, waterways, or low areas.

**Procedure for Cleaning / Absorption** Isolate spill and stop leak where safe. Remove ignition sources and work with non-sparking tools. Contain spill with sand or other inert materials. Scoop up and remove.

## 7. HANDLING AND STORAGE

**Handling Precautions** Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after use. Launder contaminated clothing before reuse.

**Storage Information** Store away from oxidizers. Keep from heat, sparks, and open flames. Keep container closed when not in use. Product has a shelf life of 24 months.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

**Engineering Controls** Use in a well ventilated area. Local exhaust ventilation should be used in areas without good cross ventilation.

**Respiratory Protection** Positive pressure self-contained breathing apparatus if methanol is released.

**Hand Protection** Impervious rubber gloves.

**Skin Protection** Full protective chemical resistant clothing.

**Eye Protection** Chemical goggles; also wear a face shield if splashing hazard exists.

**Other Precautions** Eyewash fountains and safety showers must be easily accessible.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
Color:	Light green
Odor:	Alcohol
pH:	Not Determined
Specific Gravity @ 20 C (Water=1):	1.2
Density @ 20 C (lbs./gallon):	9.996
Bulk Density @ 20 C (lbs/ft3):	Not Determined
Boiling Point/Range (F):	Not Determined
Boiling Point/Range (C):	Not Determined
Freezing Point/Range (F):	Not Determined
Freezing Point/Range (C):	Not Determined
Vapor Pressure @ 20 C (mmHg):	Not Determined
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	30
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Soluble
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined

## 10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	Keep away from heat, sparks and flame.
Incompatibility (Materials to Avoid)	Strong acids, strong oxidizers, corrosive to aluminum.
Hazardous Decomposition Products	Oxides of nitrogen. Carbon monoxide and carbon dioxide.
Additional Guidelines	Not Applicable

## 11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure	Eye or skin contact, inhalation.
Inhalation	Causes severe respiratory irritation. May cause central nervous system depression including headache, dizziness, drowsiness, incoordination, slowed reaction time, slurred speech, giddiness and unconsciousness.
Skin Contact	Causes severe burns. May be absorbed through the skin and produce effects similar to those caused by inhalation and/or ingestion.
Eye Contact	May cause eye burns.
Ingestion	May be fatal or cause blindness if swallowed. Causes burns of the mouth, throat and stomach. May cause abdominal pain, vomiting, nausea, and diarrhea. May cause central nervous system depression including headache, dizziness, drowsiness, muscular weakness, incoordination, slowed reaction time, fatigue blurred vision, slurred speech, giddiness, tremors and convulsions. May cause heart, kidney and brain disorders.

<b>Aggravated Medical Conditions</b>	Skin disorders. Eye ailments.
<b>Chronic Effects/Carcinogenicity</b>	Prolonged or repeated exposure may cause eye, blood, lung, liver, kidney, heart, central nervous system and spleen damage.
<b>Other Information</b>	None known.
<b>Toxicity Tests</b>	
<b>Oral Toxicity:</b>	Not determined
<b>Dermal Toxicity:</b>	Not determined
<b>Inhalation Toxicity:</b>	Not determined
<b>Primary Irritation Effect:</b>	Not determined
<b>Carcinogenicity</b>	Not determined
<b>Genotoxicity:</b>	Not determined
<b>Reproductive / Developmental Toxicity:</b>	Not determined

## 12. ECOLOGICAL INFORMATION

<b>Mobility (Water/Soil/Air)</b>	Not determined
<b>Persistence/Degradability</b>	Not determined
<b>Bio-accumulation</b>	Not determined

### Ecotoxicological Information

<b>Acute Fish Toxicity:</b>	Not determined
<b>Acute Crustaceans Toxicity:</b>	Not determined
<b>Acute Algae Toxicity:</b>	Not determined
<b>Chemical Fate Information</b>	Not determined
<b>Other Information</b>	Not applicable

## 13. DISPOSAL CONSIDERATIONS

<b>Disposal Method</b>	Disposal should be made in accordance with federal, state, and local regulations.
<b>Contaminated Packaging</b>	Follow all applicable national or local regulations.

## 14. TRANSPORT INFORMATION

### Land Transportation

#### DOT

UN2924, Flammable Liquid, Corrosive, N.O.S. (Contains Methanol, Sodium Hydroxide), 3, (8), III, (34 C)  
NAERG 132

#### Canadian TDG

Flammable Liquid, Corrosive, N.O.S.(Contains Methanol, Sodium Hydroxide), 3, (8), UN2924, III, (34 C)

## ADR

UN2924, Flammable Liquid, Corrosive, N.O.S.(Contains Methanol, Sodium Hydroxide), 3, (8), III

## Air Transportation

### ICAO/IATA

UN2924, Flammable Liquid, Corrosive, N.O.S., 3, (8), III  
(Contains Methanol, Sodium Hydroxide)

## Sea Transportation

### IMDG

UN2924, Flammable Liquid, Corrosive, N.O.S.(Contains Methanol, Sodium Hydroxide), 3, (8), III, (34 C)  
EmS F-E, S-C

## Other Transportation Information

Labels: Flammable Liquid  
Corrosive

## 15. REGULATORY INFORMATION

### US Regulations

**US TSCA Inventory** All components listed on inventory or are exempt.

**EPA SARA Title III Extremely Hazardous Substances** Not applicable

**EPA SARA (311,312) Hazard Class** Acute Health Hazard  
Chronic Health Hazard  
Fire Hazard

**EPA SARA (313) Chemicals** This product contains toxic chemical(s) listed below which is(are) subject to the reporting requirements of Section 313 of Title III of SARA and 40 CFR Part 372:  
Methanol//67-56-1  
Sodium Hydroxide//1310-73-2

**EPA CERCLA/Superfund Reportable Spill Quantity** EPA Reportable Spill Quantity is 2000 Gallons based on Sodium hydroxide (CAS: 1310-73-2).

**EPA RCRA Hazardous Waste Classification** If product becomes a waste, it does meet the criteria of a hazardous waste as defined by the US EPA, because of:

Ignitability D001

**California Proposition 65** All components listed do not apply to the California Proposition 65 Regulation.

**MA Right-to-Know Law** One or more components listed.

**NJ Right-to-Know Law** One or more components listed.

**PA Right-to-Know Law** One or more components listed.

## Canadian Regulations

<b>Canadian DSL Inventory</b>	All components listed on inventory or are exempt.
<b>WHMIS Hazard Class</b>	B2 Flammable Liquids E Corrosive Material D1B Toxic Materials

## 16. OTHER INFORMATION

The following sections have been revised since the last issue of this MSDS

Not applicable

**Additional Information** For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Material Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

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\*\*\*END OF MSDS\*\*\*