HALLIBURTON

MATERIAL SAFETY DATA SHEET

Product Trade Name: CITRIC ACID SOLUTION (25%)

Revision Date: 02-Jan-2013

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: CITRIC ACID SOLUTION (25%)

Synonyms: None
Chemical Family: Organic acid
Application: Reagent

Manufacturer/Supplier Halliburton Energy Services

P.O. Box 1431

Duncan, Oklahoma 73536-0431

Emergency Telephone: (281) 575-5000

Prepared By Chemical Compliance

Telephone: 1-580-251-4335

e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT	ACGIH TLV-TWA	OSHA PEL-TWA
Citric acid	77-92-9	10 - 30%	Not applicable	Not applicable

3. HAZARDS IDENTIFICATION

Hazard Overview May cause eye, skin, and respiratory irritation.

4. FIRST AID MEASURES

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation

develops or if breathing becomes difficult.

Skin Wash with soap and water. Get medical attention if irritation persists.

Eyes In case of contact, or suspected contact, immediately flush eyes with plenty of water

for at least 15 minutes and get medical attention immediately after flushing.

Ingestion Under normal conditions, first aid procedures are not required.

Notes to Physician Not Applicable

FIRE FIGHTING MEASURES

Flash Point/Range (F): Not DeterminedMin: > 200 Flash Point/Range (C): Not DeterminedMin: > 93

Flash Point Method: Not Determined **Autoignition Temperature (F):** Not Determined **Autoignition Temperature (C):** Not Determined Flammability Limits in Air - Lower (%): Not Determined Flammability Limits in Air - Upper (%): Not Determined

Fire Extinguishing Media All standard firefighting media.

Special Exposure Hazards Decomposition in fire may produce toxic gases.

Fire-Fighters

Special Protective Equipment for Full protective clothing and approved self-contained breathing apparatus required for

fire fighting personnel.

Health 1, Flammability 0, Reactivity 0 **NFPA Ratings: HMIS Ratings:** Health 1, Flammability 0, Reactivity 0

ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment.

Environmental Precautionary

Measures

Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning /

Absorption

Isolate spill and stop leak where safe. Contain spill with sand or other inert materials.

Scoop up and remove.

HANDLING AND STORAGE

Handling Precautions Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after

use. Launder contaminated clothing before reuse.

Storage Information Store away from oxidizers. Store away from alkalis. Keep container closed when not

in use.

EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls Use in a well ventilated area. Local exhaust ventilation should be used in areas

without good cross ventilation.

Respiratory Protection Dust/mist respirator. (N95, P2/P3)

Hand Protection Impervious rubber gloves.

Skin Protection Rubber apron.

Chemical goggles; also wear a face shield if splashing hazard exists. **Eye Protection**

Other Precautions Evewash fountains and safety showers must be easily accessible.

PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Liquid Color: Yellow Odor: Odorless pH: 1.3

9. PHYSICAL AND CHEMICAL PROPERTIES

 Specific Gravity @ 20 C (Water=1):
 1.13

 Density @ 20 C (lbs./gallon):
 9.41

Bulk Density @ 20 C (lbs/ft3): Not Determined

Boiling Point/Range (F): 219
Boiling Point/Range (C): 103

Freezing Point/Range (F):

Freezing Point/Range (C):

Not Determined

Not Determined

Vapor Pressure @ 20 C (mmHg): 11.16

Vapor Density (Air=1): Not Determined

Percent Volatiles: <50

Evaporation Rate (Butyl Acetate=1): Not Determined

Solubility in Water (g/100ml): Soluble

Solubility in Solvents (g/100ml):

VOCs (lbs./gallon):

Viscosity, Dynamic @ 20 C (centipoise):

Viscosity, Kinematic @ 20 C (centistokes):

Partition Coefficient/n-Octanol/Water:

Not Determined

Not Determined

Molecular Weight (g/mole): 192

10. STABILITY AND REACTIVITY

Stability Data: Stable

Hazardous Polymerization: Will Not Occur

Conditions to Avoid None anticipated

Incompatibility (Materials to

Avoid)

Strong oxidizers. Strong alkalis.

Hazardous Decomposition

Products

Carbon monoxide and carbon dioxide.

Additional Guidelines Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure Eye or skin contact, inhalation.

Inhalation May cause respiratory irritation.

Skin Contact May cause skin irritation.

Eye Contact Causes severe eye irritation which may damage tissue.

Ingestion Irritation of the mouth, throat, and stomach.

Aggravated Medical Conditions None known.

Chronic Effects/Carcinogenicity No data available to indicate product or components present at greater than 1% are

chronic health hazards.

Other Information None known.

Toxicity Tests

Oral Toxicity: Not determined

Dermal Toxicity: Not determined

Inhalation Toxicity: Not determined

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Primary Irritation Effect: Not determined

Carcinogenicity Not determined

Genotoxicity: Not determined

Reproductive /

Not determined

Developmental Toxicity:

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air) Not determined

Persistence/Degradability Readily biodegradable

Bio-accumulation Not determined

Ecotoxicological Information

Acute Fish Toxicity: Not determined Acute Crustaceans Toxicity: Not determined Acute Algae Toxicity: Not determined

Chemical Fate Information Not determined

Other Information Not applicable

13. DISPOSAL CONSIDERATIONS

Disposal MethodDisposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT

Not restricted

Canadian TDG

Not restricted

ADR

Not restricted

Air Transportation

ICAO/IATA

Not restricted

Sea Transportation

IMDG

Not restricted

Other Transportation Information

Labels: None

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

EPA SARA Title III Extremely Hazardous Substances

Not applicable

EPA SARA (311,312) Hazard

Class

Acute Health Hazard

EPA SARA (313) Chemicals

This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).

EPA CERCLA/Superfund Reportable Spill Quantity

Not applicable.

EPA RCRA Hazardous Waste

Classification

If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.

California Proposition 65

All components listed do not apply to the California Proposition 65 Regulation.

MA Right-to-Know Law Does not apply.

NJ Right-to-Know Law Does not apply.

PA Right-to-Know Law Does not apply.

Canadian Regulations

Canadian DSL Inventory All components listed on inventory or are exempt.

WHMIS Hazard Class E Corrosive Material

16. OTHER INFORMATION

The following sections have been revised since the last issue of this MSDS

Not applicable

Additional Information For additional information on the use of this product, contact your local Halliburton

representative.

For guestions about the Material Safety Data Sheet for this or other Halliburton

products, contact Chemical Compliance at 1-580-251-4335.

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or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of

the user.

END OF MSDS