



MATERIAL SAFETY DATA SHEET

Product Trade Name: CITRIC ACID / DEMULSIFIER / ISOPROYL ALCOHOL SOLUTION

Revision Date: 21-Dec-2012

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Statement of Hazardous Nature Hazardous according to the criteria of NOHSC, Dangerous Goods according to the criteria of ADG.

Manufacturer/Supplier Halliburton Australia Pty. Ltd.
15 Marriott Road
Jandakot
WA 6164
Australia

ACN Number: 009 000 775
Telephone Number: 61 (08) 9455 8300
Fax Number: 61 (08) 9455 5300

Product Emergency Telephone
Australia: 08-64244950
Papua New Guinea: 05 1 281 575 5000
NewZealand: 06-7559274

Fire, Police & Ambulance - Emergency Telephone
Australia: 000
Papua New Guinea: 000
New Zealand: 111

Identification of Substances or Preparation

Product Trade Name: CITRIC ACID / DEMULSIFIER / ISOPROYL ALCOHOL SOLUTION
Synonyms: None
Chemical Family: Blend
UN Number: , UN1993
Dangerous Goods Class: 3
Subsidiary Risk: None
Hazchem Code: 2WE
Poisons Schedule: S6
Application: Reagent

Prepared By Chemical Compliance
Telephone: 1-580-251-4335
e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT	Australia NOHSC	New Zealand WES	ACGIH TLV-TWA
Citric acid	77-92-9	10 - 30%	Not applicable	Not applicable	Not applicable
Isopropanol	67-63-0	5 - 10%	TWA: 400 ppm TWA: 983 mg/m ³ STEL: 500 ppm STEL: 1230 mg/m ³	STEL: 500 ppm STEL: 1230 mg/m ³ TWA: 400 ppm TWA: 983 mg/m ³	TWA: 200 ppm STEL: 400 ppm

CITRIC ACID / DEMULSIFIER / ISOPROYL ALCOHOL SOLUTION

Non-Hazardous Substance to Total of 100%

3. HAZARDS IDENTIFICATION

Hazard Overview	May cause eye, skin, and respiratory irritation. May cause headache, dizziness, and other central nervous system effects. May be harmful if swallowed. May be absorbed through the skin. Repeated overexposure may cause liver and kidney effects. Combustible.
Risk Phrases	R10 Flammable. R36 Irritating to eyes. R67 Vapours may cause drowsiness and dizziness.
HSNO Classification	Not Determined

4. FIRST AID MEASURES

Inhalation	If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.
Skin	In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention. Remove contaminated clothing and launder before reuse.
Eyes	In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.
Ingestion	Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.
Notes to Physician	Not Applicable

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media	Water fog, carbon dioxide, foam, dry chemical.
Extinguishing media which must not be used for safety reasons	None known.
Special Exposure Hazards	May be ignited by heat, sparks or flames. Closed containers may explode in fire. Use water spray to cool fire exposed surfaces. Decomposition in fire may produce toxic gases.
Special Protective Equipment for Fire-Fighters	Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures	Use appropriate protective equipment. Wear self-contained breathing apparatus in enclosed areas.
Environmental Precautionary Measures	Prevent from entering sewers, waterways, or low areas.
Procedure for Cleaning / Absorption	Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions	Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Ground and bond containers when transferring from one container to another. Wash hands after use. Launder contaminated clothing before reuse.
Storage Information	Store away from oxidizers. Keep from heat, sparks, and open flames. Keep container closed when not in use.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls	Use in a well ventilated area. Local exhaust ventilation should be used in areas without good cross ventilation.
Respiratory Protection	Not normally needed. But if significant exposures are possible then the following respirator is recommended: Organic vapor respirator.
Hand Protection	Impervious rubber gloves.
Skin Protection	Rubber apron.
Eye Protection	Chemical goggles; also wear a face shield if splashing hazard exists.
Other Precautions	Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
Color:	Clear colorless
Odor:	Mild
pH:	Not Determined
Specific Gravity @ 20 C (Water=1):	Not Determined
Density @ 20 C (kg/l):	Not Determined
Bulk Density @ 20 C (kg/m³):	Not Determined
Boiling Point/Range (C):	Not Determined
Freezing Point/Range (C):	Not Determined
Pour Point/Range (C):	Not Determined
Flash Point/Range (C):	48.9 - 54.4
Flash Point Method:	PMCC
Autoignition Temperature (C):	Not Determined
Flammability Limits in Air - Lower (g/m³):	Not Determined
Flammability Limits in Air - Lower (%):	Not Determined
Flammability Limits in Air - Upper (g/m³):	Not Determined
Flammability Limits in Air - Upper (%):	Not Determined
Vapor Pressure @ 20 C (mmHg):	< 1
Vapor Density (Air=1):	> 1
Percent Volatiles:	Not Determined
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Soluble
Solubility in Solvents (g/100ml):	Not Determined
VOCs (g/l):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined
Decomposition Temperature (C):	Not Determined

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	Keep away from heat, sparks and flame.
Incompatibility (Materials to Avoid)	Strong oxidizers.
Hazardous Decomposition Products	Carbon monoxide and carbon dioxide.
Additional Guidelines	Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure	Eye or skin contact, inhalation.
<u>Symptoms related to exposure</u>	
Inhalation	May cause respiratory irritation. May cause central nervous system depression including headache, dizziness, drowsiness, incoordination, slowed reaction time, slurred speech, giddiness and unconsciousness.
Skin Contact	May cause skin irritation. May be absorbed through the skin and contribute to the symptoms listed under ingestion.
Eye Contact	Causes moderate eye irritation. May cause permanent eye damage.
Ingestion	May cause central nervous system depression including headache, dizziness, drowsiness, muscular weakness, incoordination, slowed reaction time, fatigue blurred vision, slurred speech, giddiness, tremors and convulsions.
Aggravated Medical Conditions	Eye ailments. Skin disorders.
Chronic Effects/Carcinogenicity	Prolonged or repeated exposure may cause liver damage.
Other Information	None known.
Toxicity Tests	
Oral Toxicity:	Not determined
Dermal Toxicity:	Not determined
Inhalation Toxicity:	Not determined
Primary Irritation Effect:	Not determined
Carcinogenicity	Not determined
Genotoxicity:	Not determined
Reproductive / Developmental Toxicity:	Not determined

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air)	Not determined
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Persistence/Degradability Not determined

Bio-accumulation Not determined

Ecotoxicological Information

Acute Fish Toxicity: Not determined

Acute Crustaceans Toxicity: Not determined

Acute Algae Toxicity: Not determined

Chemical Fate Information Not determined

Other Information Not applicable

13. DISPOSAL CONSIDERATIONS

Disposal Method Disposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

ADR

UN1993, Flammable Liquid, N.O.S. (Contains Isopropanol), 3, III

Air Transportation

ICAO/IATA

UN1993, Flammable Liquid, N.O.S., 3, III
(Contains Isopropanol)

Sea Transportation

IMDG

UN1993, Flammable Liquid, N.O.S. (Contains Isopropanol), 3, III, (48.9 C)
EmS F-E, S-E

Other Transportation Information

Labels: Flammable Liquid

15. REGULATORY INFORMATION

Chemical Inventories

Australian AICS Inventory All components listed on inventory or are exempt.

New Zealand Inventory of Chemicals All components listed on inventory or are exempt.

US TSCA Inventory All components listed on inventory or are exempt.

EINECS Inventory This product, and all its components, complies with EINECS

Classification

Xi - Irritant.

Risk Phrases

R10 Flammable.
R36 Irritating to eyes.
R67 Vapours may cause drowsiness and dizziness.

Safety Phrases

S7 Keep container tightly closed.
S16 Keep away from sources of ignition - No Smoking.
S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
S24/25 Avoid contact with skin and eyes.

16. OTHER INFORMATION

The following sections have been revised since the last issue of this SDS

Not applicable

Contact**Australian Poisons Information Centre**

24 Hour Service: - 13 11 26
Police or Fire Brigade: - 000 (exchange): - 1100

New Zealand National Poisons Centre

0800 764 766

Additional Information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

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*****END OF MSDS*****