



MATERIAL SAFETY DATA SHEET

CAT O-RING ASSEMBLY COMPOUND

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

TRADE NAME	CAT O-RING ASSEMBLY COMPOUND
PART No.	Chemtool, 8604100000, Caterpillar, 1U-6395, 1U-6396
PRODUCT USE	O-Ring Compound
SUPPLIER	Chemtool Incorporated P.O. Box 538 8200 Ridgefield Road Crystal Lake, IL 60039-0538 USA Tel: (815) 459-1250 Fax: (815) 459-1955
EMERGENCY TELEPHONE	Rocky Mountain Poison Center Denver, Colorado In USA and Canada - (800) 458-5924 Outside USA and Canada - +01-303-893-1322

2. COMPOSITION, INFORMATION ON INGREDIENTS

INGREDIENT NAME	CAS No.	WEIGHT
SOYBEAN OIL	8001-22-7	80-93 %
*SILICA (ALSO SILICA, AMORPHOUS, FUMED, CRYSTALLINE, CAS# 112945-52-5)	7631-86-9	7-20 %

* This chemical(s) is hazardous according to OSHA/WHMIS criteria

COMPOSITION COMMENTS	Refer to section eight for exposure limits on ingredients. Chemical ingredients not regulated by OSHA, SARA, state or federal agencies are treated confidentially.
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3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Exposure to vapors generated at high temperatures may cause respiratory irritation.

SENSITIZATION	No known information.
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CARCINOGENICITY	IARC: Not listed as a Group 1, 2A, or 2B agent. NTP: Not listed. OSHA: Not regulated.
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TERATOGENICITY	No data available to indicate product or any components contained at greater than 0.1% may cause birth defects.
HEALTH WARNINGS	INGESTION. Can cause discomfort. INHALATION. Heating can generate vapors that may cause respiratory irritation, nausea and headaches. Inhalation hazard at room temperature is unlikely due to the low volatility of this product. EYE CONTACT. Slightly irritating. SKIN CONTACT. Repeated or prolonged contact can result in drying of the skin.
ROUTE OF ENTRY	Skin and/or eye contact. Ingestion. Inhalation.

4. FIRST AID MEASURES

INHALATION	Remove victim immediately from source of exposure. Get medical attention if any discomfort continues. For breathing difficulties oxygen may be necessary. If breathing stops, provide artificial respiration.
EYES	Important! Immediately rinse with water for at least 15 minutes. Get medical attention if any discomfort continues.
SKIN	Remove contaminated clothing. Wash skin thoroughly with soap and water. Contact physician if irritation persists.
INGESTION	DO NOT induce vomiting. Get medical attention immediately.

5. FIRE FIGHTING MEASURES

FLASH POINT (°C)	232 (450°F) Cd OC (Cleveland open cup).
FLAMMABILITY LIMIT - LOWER(%)	N/D
FLAMMABILITY LIMIT - UPPER(%)	N/D
FLAMMABILITY CLASS	No Uniform Fire Code noted.
EXTINGUISHING MEDIA	Use: Dry chemicals, sand, dolomite etc. Foam. Carbon dioxide (CO2).
SPECIAL FIRE FIGHTING PROCEDURES	Use water to keep fire exposed containers cool and disperse vapors. Prevent water from coming in contact with the product. Keep run-off water out of sewers and water sources. Dike for water control. Use special protective clothing. Regular protection may not be safe. Prevent inhalation of fumes and gases.
UNUSUAL FIRE & EXPLOSION HAZARDS	Volume and pressure increases strongly when heated. Risk of container explosion in fire.
HAZARDOUS COMBUSTION PRODUCTS	Acrid smoke/fumes. Unsaturated hydrocarbons. Oxides of: Carbon.
PROTECTIVE MEASURES IN CASE OF FIRE	Self-contained breathing equipment and chemical resistant clothing recommended.

6. ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS	Minimize skin contact. Remove sources of ignition.
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SPILL CLEAN-UP PROCEDURES

Carefully collect spilled material in closed containers and leave for disposal according to local regulations. Provide good ventilation. Use appropriate protective clothing. Rinse area with water. Do not let washing down water contaminate ponds or waterways.

7. HANDLING AND STORAGE**HANDLING PRECAUTIONS**

Avoid spilling, skin and eye contact. Keep away from heat, sparks and open flame. Ventilate well, avoid breathing vapors. Use approved respirator if air contamination is above accepted level. Containers to be kept tightly closed. Eye wash and emergency shower must be available at the work place.

STORAGE PRECAUTIONS

Keep away from heat, sparks and open flame. Store separated from: Acids. Oxidizing materials.

STORAGE CRITERIA

Chemical storage.

8. EXPOSURE CONTROLS AND PERSONAL PROTECTION

COMPONENT	STD	TWA	STEL	TWA	STEL
SOYBEAN OIL	OSHA	15 mg/m ³	(total dust)	5 mg/m ³	(resp)
	ACGIH	NIC 2005	-Withdraw TLV	10 mg/m ³	(vegetable oil mist)
SILICA (ALSO SILICA, AMORPHOUS, FUMED, CRYSTALLINE, CAS# 112945-52-5)	OSHA			20 mppcf	(80 mg/m ³ /%SiO ₂)
	ACGIH			10 mg/m ³	
	NIOSH	6 mg/m ³			

PROTECTIVE EQUIPMENT**ENGINEERING CONTROLS**

Use engineering controls to reduce air contamination to permissible exposure level.

VENTILATION

No specific ventilation requirements noted, but forced ventilation may still be required if air contamination exceeds acceptable level.

RESPIRATORS

No specific recommendation made, but respiratory protection may still be required under exceptional circumstances when excessive air contamination exists.

PROTECTIVE GLOVES

Chemical resistant gloves required for prolonged or repeated contact. Use protective gloves made of: Neoprene, nitrile, polyethylene or PVC. or latex.

EYE PROTECTION

Wear splash-proof eye goggles to prevent any possibility of eye contact.

PROTECTIVE CLOTHING

Wear appropriate clothing to prevent repeated or prolonged skin contact.

HYGIENIC WORK PRACTICES

Wash at the end of each work shift and before eating, smoking and using the toilet.

9. PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE/PHYSICAL STATE	Jelly-like.		
COLOR	Amber.		
ODOR	Mild (or faint).		
SOLUBILITY DESCRIPTION	Insoluble in water.		
DENSITY	0.90	Temperature (°C)	15.6 (60°F)
VAPOR PRESSURE	< 1 mmHg	Temperature (°C)	20 (68°F)
EVAPORATION RATE	< 1	Reference	BuAc=1
pH-VALUE, CONC. SOLUTION	N/A		

10. STABILITY AND REACTIVITY

STABILITY	Normally stable.
CONDITIONS TO AVOID	Avoid contact with strong oxidizers. Avoid excessive heat for prolonged periods of time.
HAZARDOUS POLYMERIZATION	Will not polymerize.
HAZARDOUS DECOMPOSITION PRODUCTS	Unsaturated hydrocarbons. Oxides of: Carbon.

11. TOXICOLOGICAL INFORMATION

TOXICOLOGICAL INFORMATION	No experimental toxicological data on the preparation as such is available.
COMPONENT	SOYBEAN OIL
TOXICOLOGICAL DATA	Acute toxicity. LD50. Intraventral. Rat. 16500 mg/kg RTECS Reproductive effects. TDLo Intramuscular. Rat. 1000 mg/kg RTECS
TOXIC DOSE - LD 50	No Information Available (NIA).
TOXIC CONC. - LC 50	No Information Available (NIA).
COMPONENT	SILICA (ALSO SILICA, AMORPHOUS, FUMED, CRYSTALLINE, CAS# 112945-52-5)
TOXICOLOGICAL DATA	Irritating effects. Draize 24 hours. Eye. 0.7/110 Irritating effects. Draize Skin. 0/8
TOXIC DOSE - LD 50	> 5000 mg/kg (oral rat)
TOXIC DOSE - LD 50 SKIN	> 2000 mg/kg (skn rbt)
TOXIC CONC. - LC 50	N/A.
CARCINOGENICITY	NTP: Not listed. IARC-3 designation: Not classifiable as to Carcinogenicity to Humans.

12. ECOLOGICAL INFORMATION

ECOLOGICAL INFORMATION

No data on possible environmental effects have been found.

13. DISPOSAL CONSIDERATIONS

DISPOSAL METHODS

Spilled material, unused contents and empty containers must be disposed of in accordance with local, state and federal regulations.

14. TRANSPORT INFORMATION

DOT HAZARD CLASS

Non-Hazardous (No label required).

TDGR CLASS

Not Regulated.

SEA TRANSPORT NOTES

Not regulated per IMDG.

AIR TRANSPORT NOTES

Not regulated per IATA.

15. REGULATORY INFORMATION

US FEDERAL REGULATIONS

COMPONENT	SARA 302	CERCLA	SARA 313
SOYBEAN OIL	No	No	No
SILICA (ALSO SILICA, AMORPHOUS, FUMED, CRYSTALLINE, CAS# 112945-52-5)	No	No	No

CLEAN AIR ACT

SARA HAZARD CATEGORIES	None
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US STATE REGULATIONS

COMPONENT	CA	MA	FL	MN	NJ	PA	RI
SILICA (ALSO SILICA, AMORPHOUS, FUMED, CRYSTALLINE, CAS# 112945-52-5)	Yes	Yes	Yes	Yes		HS	

WORKPLACE HAZARDOUS MATERIALS INFORMATION SYSTEM - WHMIS

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

CONTROLLED PRODUCT CLASSIFICATION	Not a controlled product.
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GLOBAL INVENTORIES								
COMPONENT	CAN	US	EU	AUS	JAP	KOR	PHLP	CHN
SOYBEAN OIL	DSL	Yes	EINECS	Yes	Yes	Yes	Yes	Yes
SILICA (ALSO SILICA, AMORPHOUS, FUMED, CRYSTALLINE, CAS# 112945-52-5)	DSL	Yes	EINECS	Yes	Yes	Yes	Yes	Yes

CANADA CEPA: All components of this product comply with new substance notification requirements under the Canadian Environmental Protection Act (CEPA).

16. OTHER INFORMATION

NFPA-HMIS HAZARD RATING

HEALTH	Irritation, minor residual injury (1) - HMIS/NFPA
FLAMMABILITY	Burns only if pre-heated (1) - HMIS/NFPA
REACTIVITY	Normally Stable (0) - HMIS/NFPA
PERSONAL PROTECTION INDEX	B - Safety Eyewear and Gloves
REVISION COMMENTS	Section 11: Toxicological Information Section 15: Inventory Status
PREPARED BY	John Dingess James McBriarty
Replacement MSDS of	2008-10-06
DATE	2008-11-06
PRINTING DATE:	2008-11-06
DISCLAIMER	While the information and recommendations set forth herein are believed to be accurate as of the date thereof, the company makes no warranty with respect thereto and disclaims all liability from reliance therein.

* Information revised since previous MSDS version