

MATERIAL SAFETY DATA SHEET

Product Trade Name: **CAT-3 / CAT-4 BLEND WITH METHANOL**

Revision Date: 03-Jan-2013

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: CAT-3 / CAT-4 BLEND WITH METHANOL
Synonyms: None
Chemical Family: Amine
Application: Activator

Manufacturer/Supplier: Halliburton Energy Services
P.O. Box 1431
Duncan, Oklahoma 73536-0431
Emergency Telephone: (281) 575-5000

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2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT	ACGIH TLV-TWA	OSHA PEL-TWA
Methanol	67-56-1	10 - 30%	200 ppm (S)	200 ppm
Diethylenetriamine	111-40-0	5 - 10%	1 ppm (S)	Not applicable
EDTA/Copper chelate		10 - 30%	1 mg/m ³	1 mg/m ³

3. HAZARDS IDENTIFICATION

Hazard Overview May cause eye, skin, and respiratory burns. May cause headache, dizziness, and other central nervous system effects. May be fatal if swallowed. May cause blindness. May be absorbed through the skin. May cause allergic skin reaction. Flammable.

4. FIRST AID MEASURES

Inhalation If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Skin In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention. Remove contaminated clothing and launder before reuse. Destroy or properly dispose of contaminated shoes.

Eyes In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

Ingestion Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.

Notes to Physician Not Applicable

5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	103
Flash Point/Range (C):	39
Flash Point Method:	PMCC
Autoignition Temperature (F):	Not Determined
Autoignition Temperature (C):	Not Determined
Flammability Limits in Air - Lower (%):	6
Flammability Limits in Air - Upper (%):	36.5

Fire Extinguishing Media Carbon Dioxide, Dry Chemicals, Foam.

Special Exposure Hazards Decomposition in fire may produce toxic gases. May be ignited by heat, sparks or flames.

Special Protective Equipment for Fire-Fighters Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

NFPA Ratings: Health 2, Flammability 2, Reactivity 0
HMS Ratings: Health 2, Flammability 2, Reactivity 0

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment.

Environmental Precautionary Measures Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning / Absorption Isolate spill and stop leak where safe. Remove ignition sources and work with non-sparking tools. Contain spill with sand or other inert materials. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after use. Launder contaminated clothing before reuse. Ground and bond containers when transferring from one container to another.

Storage Information Store away from oxidizers. Store away from acids. Store in a cool well ventilated area. Keep container closed when not in use.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls Use in a well ventilated area.

Respiratory Protection Positive pressure self-contained breathing apparatus if methanol is released.

Hand Protection Impervious rubber gloves.

Skin Protection Rubber apron.

Eye Protection Chemical goggles; also wear a face shield if splashing hazard exists.

Other Precautions Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Liquid

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Color:	Blue
Odor:	Alcohol
pH:	8.8
Specific Gravity @ 20 C (Water=1):	Not Determined
Density @ 20 C (lbs./gallon):	Not Determined
Bulk Density @ 20 C (lbs/ft3):	Not Determined
Boiling Point/Range (F):	Not Determined
Boiling Point/Range (C):	Not Determined
Freezing Point/Range (F):	Not Determined
Freezing Point/Range (C):	Not Determined
Vapor Pressure @ 20 C (mmHg):	Not Determined
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	Not Determined
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Miscible
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	Keep away from heat, sparks and flame.
Incompatibility (Materials to Avoid)	Strong oxidizers.
Hazardous Decomposition Products	Ammonia. Oxides of nitrogen. Carbon monoxide and carbon dioxide.
Additional Guidelines	Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure	Eye or skin contact, inhalation.
Inhalation	May cause respiratory irritation. May cause central nervous system depression including headache, dizziness, drowsiness, incoordination, slowed reaction time, slurred speech, giddiness and unconsciousness.
Skin Contact	Causes severe skin irritation. May cause skin burns. May be absorbed through the skin and produce effects similar to those caused by inhalation and/or ingestion. May cause an allergic skin reaction. May cause skin defatting with prolonged exposure.
Eye Contact	May cause eye burns.
Ingestion	May be fatal or cause blindness if swallowed. Causes burns of the mouth, throat and stomach. May cause central nervous system effects.
Aggravated Medical Conditions	Skin disorders. Eye ailments.
Chronic Effects/Carcinogenicity	Prolonged or repeated exposure may cause eye, blood, lung, liver, kidney, heart, central nervous system and spleen damage.

Other Information None known.

Toxicity Tests

Oral Toxicity: Not determined
Dermal Toxicity: Not determined
Inhalation Toxicity: Not determined
Primary Irritation Effect: Not determined
Carcinogenicity Not determined
Genotoxicity: Not determined
**Reproductive /
Developmental Toxicity:** Not determined

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air) Not determined
Persistence/Degradability Slowly biodegradable
Bio-accumulation Not determined

Ecotoxicological Information

Acute Fish Toxicity: Not determined
Acute Crustaceans Toxicity: Not determined
Acute Algae Toxicity: Not determined

Chemical Fate Information Not determined
Other Information Not applicable

13. DISPOSAL CONSIDERATIONS

Disposal Method Disposal should be made in accordance with federal, state, and local regulations.
Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT

UN1993, Flammable Liquid, N.O.S. (Contains Methanol), 3, III, (39.4 C)
NAERG 128

Canadian TDG

Flammable Liquid, N.O.S. (Contains Methanol), 3, UN1993, III, (39.4 C)

ADR

UN1993,Flammable Liquid, N.O.S.(Contains Methanol), 3, III

Air Transportation

ICAO/IATA

UN1993,Flammable Liquid, N.O.S., 3, III
(Contains Methanol)

Sea Transportation

IMDG

UN1993,Flammable Liquid, N.O.S.(Contains Methanol), 3, III, (39.4 C)
EmS F-E, S-E

Other Transportation Information

Labels: Flammable Liquid

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

EPA SARA Title III Extremely Hazardous Substances Not applicable

EPA SARA (311,312) Hazard Class Fire Hazard
Acute Health Hazard
Chronic Health Hazard

EPA SARA (313) Chemicals This product contains toxic chemical(s) listed below which is(are) subject to the reporting requirements of Section 313 of Title III of SARA and 40 CFR Part 372: Methanol//67-56-1

EPA CERCLA/Superfund Reportable Spill Quantity EPA Reportable Spill Quantity is 3435 Gallons based on Methanol (CAS: 67-56-1).

EPA RCRA Hazardous Waste Classification If product becomes a waste, it does meet the criteria of a hazardous waste as defined by the US EPA, because of:

Ignitability D001

California Proposition 65 All components listed do not apply to the California Proposition 65 Regulation.

MA Right-to-Know Law One or more components listed.

NJ Right-to-Know Law One or more components listed.

PA Right-to-Know Law One or more components listed.

Canadian Regulations

Canadian DSL Inventory All components listed on inventory or are exempt.

WHMIS Hazard Class

B2 Flammable Liquids
D2B Toxic Materials
E Corrosive Material

16. OTHER INFORMATION**The following sections have been revised since the last issue of this MSDS**

Not applicable

Additional Information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Material Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

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*****END OF MSDS*****