
1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name C1-C5 HYDROCARBONS, CARBON DIOXIDE, CARBON MONOXIDE IN HYDROGEN
Synonym(s) 2335 - SDS NUMBER • PRODUCT CODE: 162 • SPECIAL GAS MIXTURE

1.2 Uses and uses advised against

Use(s) INDUSTRIAL APPLICATIONS

1.3 Details of the supplier of the product

Supplier name BOC LIMITED (AUSTRALIA)
Address 10 Julius Avenue, North Ryde, NSW, 2113, AUSTRALIA
Telephone 131 262, (02) 8874 4400
Fax 132 427 (24 hours)
Website <http://www.boc.com.au>

1.4 Emergency telephone number(s)

Emergency 1800 653 572 (24/7) (Australia only)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

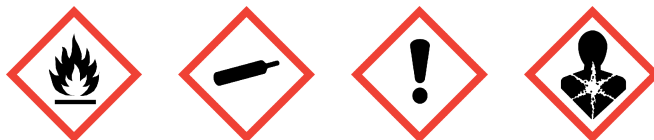
CLASSIFIED AS HAZARDOUS ACCORDING TO AUSTRALIAN WHS REGULATIONS

GHS classification(s) Specific Target Organ Systemic Toxicity (Repeated Exposure): Category 1
Acute Toxicity: Inhalation: Category 4
Toxic to Reproduction: Category 1A
Flammable Gases: Category 1
Gases Under Pressure: Compressed gas

2.2 Label elements

Signal word DANGER

Pictogram(s)



Hazard statement(s)

H220 Extremely flammable gas.
H280 Contains gas under pressure; may explode if heated.
H332 Harmful if inhaled.
H360 May damage fertility or the unborn child.
H372 Causes damage to organs through prolonged or repeated exposure.

PRODUCT NAME C1-C5 HYDROCARBONS, CARBON DIOXIDE, CARBON MONOXIDE IN HYDROGEN**Prevention statement(s)**

P202 Do not handle until all safety precautions have been read and understood.
P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P260 Do not breathe dust/fume/gas/mist/vapours/spray.
P264 Wash thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P271 Use only outdoors or in a well-ventilated area.
P281 Use personal protective equipment as required.

Response statement(s)

P304 + P340 IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P377 Leaking gas fire: Do not extinguish, unless leak can be stopped safely.
P381 Eliminate all ignition sources if safe to do so.

Storage statement(s)

P405 Store locked up.
P410 + P403 Protect from sunlight. Store in a well-ventilated place.

Disposal statement(s)

P501 Dispose of contents/container in accordance with relevant regulations.

2.3 Other hazards

Asphyxiant. Effects are proportional to oxygen displacement.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content (v/v)
HYDROGEN	1333-74-0	215-605-7	Remainder
CARBON MONOXIDE	630-08-0	211-128-3	10%
METHANE	74-82-8	200-812-7	10%
ETHANE	74-84-0	200-814-8	7%
PROPANE	74-98-6	200-827-9	5%
BUTANE	106-97-8	203-448-7	3%
ISOBUTANE	75-28-5	200-857-2	3%
ISOPENTANE	78-78-4	201-142-8	1%
PENTANE	109-66-0	203-692-4	1%
CARBON DIOXIDE	124-38-9	204-696-9	10%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye None required.

Inhalation If inhaled, remove from contaminated area. To protect rescuer, use an Air-line respirator or Self Contained Breathing Apparatus (SCBA). Be aware of possible explosive atmospheres. Apply artificial respiration if not breathing. Give oxygen if available.

Skin None required.

Ingestion Ingestion is not considered a potential route of exposure.

First aid facilities No information provided.

4.2 Most important symptoms and effects, both acute and delayed

In high concentrations may cause asphyxiation. Symptoms may include loss of mobility / consciousness. Victim may not be aware of asphyxiation. In low concentrations may cause narcotic effects. Symptoms may include dizziness, headache, nausea and loss of co-ordination. Over exposure to carbon monoxide may result in rapid breathing, nausea, lack of coordination, unconsciousness and coma. Carbon monoxide reacts with haemoglobin in the blood to prevent oxygen uptake and release.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Stop flow of gas if safe to do so, such as by slowly closing the cylinder valve.

5.2 Special hazards arising from the substance or mixture

Extremely flammable. Eliminate all ignition sources including cigarettes, open flames, spark producing switches/tools, heaters, naked lights, pilot lights, mobile phones etc. when handling.

5.3 Advice for firefighters

Temperatures in a fire may cause cylinders to rupture and internal pressure relief devices to be activated. Cool cylinders or containers exposed to fire by applying water from a protected location. Do not approach cylinders or containers suspected of being hot. This material is capable of forming explosive mixtures in air.

5.4 Hazchem code

2SE
2 Fine Water Spray.
S Risk of violent reaction or explosion. Wear full fire kit and breathing apparatus. Dilute spill and run-off.
E Evacuation of people in and around the immediate vicinity of the incident should be considered.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

If the cylinder is leaking, evacuate area of personnel. Inform manufacturer/supplier of leak. Wear self-contained breathing apparatus when entering area unless atmosphere is proved to be safe. Ensure adequate air ventilation. Eliminate all sources of ignition. Consider the risk of potentially explosive atmospheres.

6.2 Environmental precautions

Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous.

6.3 Methods of cleaning up

Carefully move material to a well ventilated remote area, then allow to discharge if safe to do so. Do not attempt to repair leaking valve or cylinder safety devices.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Use of safe work practices are recommended to avoid inhalation. Do not drag, drop, slide or roll cylinders. The uncontrolled release of a gas under pressure may cause physical harm. Use a suitable hand truck for cylinder movement.

7.2 Conditions for safe storage, including any incompatibilities

Do not store near sources of ignition or incompatible materials. Cylinders should be stored below 45°C in a secure area, upright and restrained to prevent cylinders from falling. Cylinders should also be stored in a dry, well ventilated area constructed of non-combustible material with firm level floor (preferably concrete), away from areas of heavy traffic and emergency exits.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m ³	ppm	mg/m ³
Butane	SWA (AUS)	800	1900	--	--
Carbon dioxide	SWA (AUS)	5000	9000	30000	54000
Carbon dioxide in coal mines	SWA (AUS)	12500	22500	30000	54000
Carbon monoxide	SWA (AUS)	30	34	--	--
Ethane	SWA (AUS)	Asphyxiant			
Hydrogen	SWA (AUS)	Asphyxiant			
Isobutane	SWA (AUS)	1000	--	--	--
Methane	SWA (AUS)	Asphyxiant			
Pentane	SWA (AUS)	600	1770	750	2210
Propane	SWA (AUS)	Asphyxiant			

Biological limits

Ingredient	Determinant	Sampling Time	BEI
CARBON MONOXIDE	Carboxyhemoglobin in blood	End of shift	3.5% of hemoglobin
	Carbon monoxide in end-exhaled air	End of shift	20 ppm

Reference: ACGIH Biological Exposure Indices

8.2 Exposure controls

Engineering controls

Provide suitable ventilation to minimise or eliminate exposure. Confined areas (e.g. tanks) should be adequately ventilated or gas tested. Flammable/explosive vapours may accumulate in poorly ventilated areas. Maintain vapour levels below the recommended exposure standard.

PPE

- Eye / Face** Wear safety glasses.
- Hands** Wear leather gloves.
- Body** Wear safety boots.
- Respiratory** Where an inhalation risk exists, wear Self Contained Breathing Apparatus (SCBA) or an Air-line respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	COLOURLESS GAS
Odour	ODOURLESS
Flammability	EXTREMELY FLAMMABLE
Flash point	NOT APPLICABLE
Boiling point	NOT RELEVANT
Melting point	NOT RELEVANT
Evaporation rate	NOT APPLICABLE
pH	NOT APPLICABLE
Vapour density	0.069 (Hydrogen) (Air = 1)
Specific gravity	NOT APPLICABLE
Solubility (water)	INSOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	75 % (Hydrogen)
Lower explosion limit	4 % (Hydrogen)
Partition coefficient	NOT AVAILABLE

9.1 Information on basic physical and chemical properties

Autoignition temperature	571.2°C (Hydrogen)
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

% Volatiles	100 %
-------------	-------

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization will not occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Carbon monoxide can react with iron, nickel and other metals. Below 3,500 kPa corrosion is negligible and common materials can be used. Incompatible with acrylaldehyde, aziridine, sodium peroxide. Corrosive when moist.

10.6 Hazardous decomposition products

This material will not decompose to form hazardous products other than that already present.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity	Harmful if inhaled. Carbon monoxide effects depend on the percentage of carboxyhaemoglobin: 10-20% mild headache and breathlessness on mild exertion; 20-30% headache, irritability, rapid fatigue and impaired memory; 30-40% severe headache, weakness, nausea, vomiting, dizziness, visual impairment and confusion; 40-50% increasing confusion, ataxia and collapse; 50-60% coma; >80% rapid death.
	CARBON MONOXIDE LC50 (Inhalation): 1807 ppm / 4 hours (rat)
Skin	Not classified as a skin irritant.
Eye	Not classified as an eye irritant.
Sensitization	Not classified as causing skin or respiratory sensitisation.
Mutagenicity	Not classified as a mutagen.
Carcinogenicity	Not classified as a carcinogen.
Reproductive	May cause harm to the unborn child.
STOT – single exposure	Asphyxiant. Effects are proportional to oxygen displacement. Over exposure may result in dizziness, drowsiness, weakness, fatigue, breathing difficulties and unconsciousness.
STOT – repeated exposure	Increased evidence of cardiovascular problems have been demonstrated upon chronic exposure to carbon monoxide. Can aggravate some diseases of the cardiovascular system such as coronary artery disease. The effect is enhanced by cigarette smoking. Adverse behavioural effects have been noted including impairment of vigilance, co-ordination, timing, behaviour, visual perception and certain cognitive functions. Some adaptation occurs in individuals repeatedly exposed to moderate concentrations.
Aspiration	Not classified as causing aspiration.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

No information provided.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

When discharged to the atmosphere, carbon dioxide may contribute to the greenhouse effect. Carbon monoxide is slowly oxidised in the atmosphere to carbon dioxide.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Cylinders should be returned to the manufacturer or supplier for disposal of contents.

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE



	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	1954	1954	1954
14.2 Proper Shipping Name	COMPRESSED GAS, FLAMMABLE, N.O.S. (Contains hydrogen)	COMPRESSED GAS, FLAMMABLE, N.O.S. (Contains hydrogen)	COMPRESSED GAS, FLAMMABLE, N.O.S. (Contains hydrogen)
14.3 Transport hazard class	2.1	2.1	2.1
14.4 Packing Group	None Allocated	None Allocated	None Allocated

14.5 Environmental hazards No information provided

14.6 Special precautions for user

Hazchem code 2SE

GTEPG 2A1

EMS F-D, S-U

Other information Ensure cylinder is separated from driver and that outlet of relief device is not obstructed.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.

The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].

Hazard codes

F+	Extremely flammable
Repr.	Reproductive toxin
T	Toxic
Xn	Harmful

PRODUCT NAME C1-C5 HYDROCARBONS, CARBON DIOXIDE, CARBON MONOXIDE IN HYDROGEN

Risk phrases	R12	Extremely Flammable.
	R20	Harmful by inhalation.
	R48/23	Toxic: danger of serious damage to health by prolonged exposure through inhalation.
	R61	May cause harm to the unborn child.
Safety phrases	S9	Keep container in a well ventilated place.
	S16	Keep away from sources of ignition - No smoking.
	S33	Take precautionary measures against static discharges.
	S45	In case of accident or if you feel unwell seek medical advice immediately (show the label where possible).
	S53	Avoid exposure - obtain special instructions before use.
Inventory listing(s)	AUSTRALIA: AICS (Australian Inventory of Chemical Substances) All components are listed on AICS, or are exempt.	

16. OTHER INFORMATION

Additional information PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations	ACGIH	American Conference of Governmental Industrial Hygienists
	CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
	CNS	Central Nervous System
	EC No.	EC No - European Community Number
	EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
	GHS	Globally Harmonized System
	GTEPG	Group Text Emergency Procedure Guide
	IARC	International Agency for Research on Cancer
	LC50	Lethal Concentration, 50% / Median Lethal Concentration
	LD50	Lethal Dose, 50% / Median Lethal Dose
	mg/m ³	Milligrams per Cubic Metre
	OEL	Occupational Exposure Limit
	pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
	ppm	Parts Per Million
	STEL	Short-Term Exposure Limit
	STOT-RE	Specific target organ toxicity (repeated exposure)
	STOT-SE	Specific target organ toxicity (single exposure)
	SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
	SWA	Safe Work Australia
	TLV	Threshold Limit Value
TWA	Time Weighted Average	

Report status This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

PRODUCT NAME C1-C5 HYDROCARBONS, CARBON DIOXIDE, CARBON MONOXIDE IN HYDROGEN

Prepared by

Risk Management Technologies
5 Ventnor Ave, West Perth
Western Australia 6005
Phone: +61 8 9322 1711
Fax: +61 8 9322 1794
Email: info@rmt.com.au
Web: www.rmt.com.au.

[End of SDS]