HALLIBURTON

SAFETY DATA SHEET

according to Regulation (EC) No. 453/2010

BaraLube™ W-511

Revision Date: 24-Sep-2015 Revision Number: 8

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product Identifier

Product Name BaraLube™ W-511

Internal ID Code HM007961

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Friction Reducer

Sector of use SU2 - Mining, (including offshore industries)

Product category PC20 - Products such as pH-regulators, flocculants, precipitants, neutralization agents,

other unspecific

Process categories PROC4 - Use in batch and other process (synthesis) where opportunity for exposure

arises

PROC8a - Transfer of substance or mixture (charging/discharging) from/to vessels/large

containers at non dedicated facilities

PROC 8b - Transfer of substance or preparation (charging/discharging) from/to

vessels/large containers at dedicated facilities

1.3. Details of the supplier of the safety data sheet

Halliburton Energy Services

Halliburton House, Howemoss Place

Kirkhill Industrial Estate

Dyce

Aberdeen, AB21 0GN United Kingdom

www.halliburton.com

For further information, please contact

E-Mail address: fdunexchem@halliburton.com

1.4. Emergency telephone number +44 8 08 189 0979 / 1-760-476-3961

Emergency telephone - §	45 - (EC)1272/2008
Europe	112
Croatia	Centar za kontrolu otrovanja (CKO): (+385 1) 23-48-342 (Poison Control Center (PCC) - Institute for Medical Research and Occupational Health)
Cyprus	+210 7793777
Denmark	Poison Control Hotline (DK): +45 82 12 12 12
France	ORFILA (FR): + 01 45 42 59 59
Germany	Poison Center Berlin (DE): +49 030 30686 790
Italy	Poison Center, Milan (IT): +39 02 6610 1029
Netherlands	National Poisons Information Center (NL): +31 30 274 88 88 (NB: this service is only available to health professionals)
Norway	Poisons Information (NO):+ 47 22 591300
Poland	Poison Control and Information Centre, Warsaw (PL): +48 22 619 66 54; +48 22 619 08 97
Romania	+40 21 318 36 06
Spain	Poison Information Service (ES): +34 91 562 04 20
United Kingdom	NHS Direct (UK): +44 0845 46 47

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2.1. Classification of the substance or mixture

REGULATION (EC) No 1272/2008

Serious Eye Damage / Eye Irritation Category 2 - H319

2.2. Label Elements

Hazard Pictograms



Signal Word

Warning

Hazard Statements

H319 - Causes serious eye irritation

Precautionary Statements - EU (§28, 1272/2008)

P264 - Wash face, hands and any exposed skin thoroughly after handling

P280 - Wear eye protection/face protection

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P337 + P313 - If eye irritation persists: Get medical advice/attention

Contains

Substances Aliphatic polyglycol ether phosphates Triethylene glycol butyl ether Ethanol, 2,2',2"-nitrilotris-, 2-hydroxy-1,2,3-propanetricarboxylate (salt) **CAS Number**

Proprietary 143-22-6 29340-81-6

2.3. Other Hazards

This mixture contains no substance considered to be persistent, bioaccumulating nor toxic (PBT).

This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

SECTION 3: Composition/information on Ingredients

3.2. Mixtures

Mixture

Substances	EINECS	CAS Number	PERCENT (w/w)	EU - CLP Substance Classification	REACH No.
Aliphatic polyglycol ether phosphates	Not Listed	Proprietary	5 - 10%	Skin Irrit. 2 (H315) Eye Irrit. 2A (H319)	No data available
Triethylene glycol butyl ether	205-592-6	143-22-6	5 - 10%	Eye Corr. 1 (H318)	01-2119475107-38
Ethanol, 2,2',2"-nitrilotris-, 2-hydroxy-1,2,3-propanetric arboxylate (salt)	249-576-7	29340-81-6	10 - 30%	Not applicable	No data available

For the full text of the H-phrases mentioned in this Section, see Section 16

ACN No.	18-000000386-74-0000
AON NO.	10 000000000 14 0000

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation **Eves**

If inhaled, move victim to fresh air and seek medical attention.

In case of contact, immediately flush eyes with plenty of water for at least 15

minutes and get medical attention if irritation persists.

Skin Wash with soap and water. Get medical attention if irritation persists. Remove

contaminated clothing and launder before reuse.

Ingestion If swallowed, give at least 3-4 glasses of water, but do not induce vomiting. Do

not give anything by mouth to an unconscious or convulsing person. Get

medical attention.

4.2. Most Important symptoms and effects, both acute and delayed

Causes eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically

SECTION 5: Firefighting Measures

5.1. Extinguishing media

Suitable Extinguishing Media

Water fog, carbon dioxide, foam, dry chemical.

Extinguishing media which must not be used for safety reasons

Avoid spraying water directly into storage containers due to danger of boilover.

5.2. Special hazards arising from the substance or mixture

Special Exposure Hazards

Use water spray to cool fire exposed surfaces. Closed containers may explode in fire. Decomposition in fire may produce harmful gases.

5.3. Advice for firefighters

Special Protective Equipment for Fire-Fighters

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use appropriate protective equipment. Wear self-contained breathing apparatus in enclosed areas. Avoid contact with skin, eyes and clothing. Avoid breathing vapors. Ensure adequate ventilation.

See Section 8 for additional information

6.2. Environmental precautions

Prevent from entering sewers, waterways, or low areas.

6.3. Methods and material for containment and cleaning up

Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Scoop up and remove.

6.4. Reference to other sections

See Section 8 and 13 for additional information.

SECTION 7: Handling and Storage

7.1. Precautions for Safe Handling

Use appropriate protective equipment. Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Avoid breathing mist. Wash hands after use. Launder contaminated clothing before reuse.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Store away from oxidizers. Keep container closed when not in use. Product has a shelf life of 12 months.

7.3. Specific End Use(s)

Exposure Scenario No information available Other Guidelines No information available

SECTION 8: Exposure Controls/Personal Protection

8.1. Control parameters

Exposure Limits

Substances C.		EU	UK	Netherlands	France
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Aliphatic polyglycol ether phosphates	Proprietary	Not applicable	Not applicable	Not applicable	Not applicable
Triethylene glycol butyl ether	143-22-6	Not applicable	Not applicable	Not applicable	Not applicable
Ethanol, 2,2',2"-nitrilotris-, 2-hydroxy-1,2,3-propanetric arboxylate (salt)	29340-81-6	Not applicable	Not applicable	Not applicable	Not applicable

Substances	CAS Number	Germany	Spain	Portugal	Finland
Aliphatic polyglycol ether phosphates	Proprietary	Not applicable	Not applicable	Not applicable	Not applicable
Triethylene glycol butyl ether	143-22-6	Not applicable	Not applicable	Not applicable	Not applicable
Ethanol, 2,2',2"-nitrilotris-, 2-hydroxy-1,2,3-propanetric arboxylate (salt)	29340-81-6	Not applicable	Not applicable	Not applicable	Not applicable

Substances	CAS Number	Austria	Ireland	Switzerland	Norway
Aliphatic polyglycol ether phosphates	Proprietary	Not applicable	Not applicable	Not applicable	Not applicable
Triethylene glycol butyl ether	143-22-6	Not applicable	Not applicable	Not applicable	Not applicable
Ethanol, 2,2',2"-nitrilotris-, 2-hydroxy-1,2,3-propanetric arboxylate (salt)	29340-81-6	Not applicable	Not applicable	Not applicable	Not applicable

Substances	CAS Number	Italy	Poland	Hungary	Czech Republic
Aliphatic polyglycol ether phosphates	Proprietary	Not applicable	Not applicable	Not applicable	Not applicable
Triethylene glycol butyl ether	143-22-6	Not applicable	Not applicable	Not applicable	Not applicable
Ethanol, 2,2',2"-nitrilotris-, 2-hydroxy-1,2,3-propanetric arboxylate (salt)	29340-81-6	Not applicable	Not applicable	Not applicable	Not applicable

Substances	CAS Number	Denmark	Romania	Croatia	Cyprus
Aliphatic polyglycol ether phosphates	Proprietary	Not applicable	Not applicable	Not applicable	Not applicable
Triethylene glycol butyl ether	143-22-6	Not applicable	Not applicable	Not applicable	Not applicable
Ethanol, 2,2',2"-nitrilotris-, 2-hydroxy-1,2,3-propanetric arboxylate (salt)	29340-81-6	Not applicable	Not applicable	Not applicable	Not applicable

Derived No Effect Level (DNEL)
Worker

No information available.

General Population

Predicted No Effect Concentration (PNEC)

No information available.

8.2. Exposure controls

Engineering Controls Use in a well ventilated area.

Personal protective equipment

If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.

Respiratory Protection

If engineering controls and work practices cannot keep exposure below occupational exposure limits or if exposure is unknown, wear a NIOSH certified, European Standard EN 149, AS/NZS 1715:2009, or equivalent respirator when using this product. Selection of and instruction on using all personal protective equipment, including respirators, should be performed by an Industrial Hygienist or other qualified professional. Organic vapor cartridge with particulate prefilter.

Hand Protection

Chemical-resistant protective gloves (EN 374) Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374): Nitrile gloves. (>= 0.35 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably

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shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced. Manufacturer's directions for use should be

observed because of great diversity of types.

Skin Protection Wear impervious protective clothing, including boots, gloves, lab coat, apron, rain jacket,

pants or coverall, as appropriate, to prevent skin contact.

Eye ProtectionChemical goggles; also wear a face shield if splashing hazard exists. **Other Precautions**Eyewash fountains and safety showers must be easily accessible.

Environmental Exposure Controls Do not allow material to contaminate ground water system

SECTION 9: Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State:LiquidColor:Colorless to slight yellowOdor:SweetOdor Threshold:No information available

<u>Property</u> <u>Values</u>

Remarks/ - Method

pH: 2.5 - 5 (10%)
Freezing Point/Range <5 °C
Melting Point/Range No data available

Boiling Point/Range 100 °C

Flash Point > 100 °C / PMCC

Flammability (solid, gas)

Not applicable

upper flammability limit lower flammability limit -

Evaporation rateNo data availableVapor PressureNo data availableVapor DensityNo data available

Specific Gravity 1.1

Water Solubility

Miscible with water
Solubility in other solvents

Partition coefficient: n-octanol/water

Autoignition Temperature

Decomposition Temperature

No data available

Explosive PropertiesNo information available **Oxidizing Properties**No information available

9.2. Other information

VOC Content (%) No data available

SECTION 10: Stability and Reactivity

10.1. Reactivity

Not expected to be reactive. **10.2. Chemical Stability**

Stable

10.3. Possibility of Hazardous Reactions

Will Not Occur

10.4. Conditions to Avoid

None anticipated

10.5. Incompatible Materials

Strong oxidizers.

10.6. Hazardous Decomposition Products

Carbon monoxide and carbon dioxide.

SECTION 11: Toxicological Information

11.1. Information on Toxicological Effects

Acute Toxicity

Inhalation May cause mild respiratory irritation.

Eye Contact Causes eye irritation.

Skin Contact May cause mild skin irritation.

Ingestion Irritation of the mouth, throat, and stomach. May cause abdominal pain, vomiting,

nausea, and diarrhea.

Chronic Effects/Carcinogenicity

No data available to indicate product or components present at greater than 0.1% are chronic health hazards.

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Aliphatic polyglycol ether phosphates	Proprietary	> 2000mg/kg (Rat)	No data available	No data available
Triethylene glycol butyl ether	143-22-6	5300 mg/kg (Rat) 5170 mg/kg (Rat)	3480 mg/kg (Rabbit) 3540 mg/kg (Rat)	> saturated concentration (Rat)
Ethanol, 2,2',2"-nitrilotris-, 2-hydroxy-1,2,3-propanetric arboxylate (salt)	29340-81-6	No data available	No data available	No data available

- and tall 1000	CAS Number	Skin corrosion/irritation
Aliphatic polyglycol ether phosphates		Irritating to skin. (Rabbit)
Triethylene glycol butyl ether	143-22-6	Non-irritating to the skin (Rabbit)
Ethanol, 2,2',2"-nitrilotris-, 2-hydroxy-1,2,3-propanetric arboxylate (salt)		Not expected to be a skin irritant.

Substances	CAS Number	Eye damage/irritation	
Aliphatic polyglycol ether phosphates		Irritating to eyes. (Rabbit)	
Triethylene glycol butyl ether	143-22-6	Causes severe eye irritation which may damage tissue. (Rabbit)	
Ethanol, 2,2',2"-nitrilotris-, 2-hydroxy-1,2,3-propanetric arboxylate (salt)		No data of sufficient quality are available.	

	CAS Number	Skin Sensitization
Aliphatic polyglycol ether phosphates		No information available
Triethylene glycol butyl ether	143-22-6	Did not cause sensitization on laboratory animals (guinea pig) (similar substances)
Ethanol, 2,2',2"-nitrilotris-, 2-hydroxy-1,2,3-propanetric arboxylate (salt)		Not regarded as a sensitizer.

Substances	CAS Number	Respiratory Sensitization
Aliphatic polyglycol ether phosphates		No information available
Triethylene glycol butyl ether	143-22-6	No information available
Ethanol, 2,2',2"-nitrilotris-, 2-hydroxy-1,2,3-propanetric arboxylate (salt)		No information available

Substances	CAS	Mutagenic Effects	
	Number		
Aliphatic polyglycol ether phosphates		No information available	
Triethylene glycol butyl ether	143-22-6	Not mutagenic in AMES Test. In vitro tests did not show mutagenic effects (similar substances)	
Ethanol, 2,2',2"-nitrilotris-, 2-hydroxy-1,2,3-propanetric arboxylate (salt)		In vitro tests did not show mutagenic effects In vivo tests did not show mutagenic effects.	

Substances	CAS Number	Carcinogenic Effects
Aliphatic polyglycol ether phosphates		No information available.
Triethylene glycol butyl	143-22-6	No information available.

ether		
Ethanol, 2,2',2"-nitrilotris-,	29340-81-6	No data of sufficient quality are available.
2-hydroxy-1,2,3-propanetric		
arboxylate (salt)		

Substances	CAS Number	Reproductive toxicity
Aliphatic polyglycol ether phosphates		No information available
Triethylene glycol butyl ether		No significant toxicity observed in animal studies at concentration requiring classification. (similar substances)
Ethanol, 2,2',2"-nitrilotris-, 2-hydroxy-1,2,3-propanetric arboxylate (salt)	1	Animal testing did not show any effects on fertility.

	CAS Number	STOT - single exposure
Aliphatic polyglycol ether phosphates		No information available
Triethylene glycol butyl ether		No significant toxicity observed in animal studies at concentration requiring classification. (similar substances)
Ethanol, 2,2',2"-nitrilotris-, 2-hydroxy-1,2,3-propanetric arboxylate (salt)		No data of sufficient quality are available.

	CAS Number	STOT - repeated exposure	
Aliphatic polyglycol ether phosphates		No information available	
Triethylene glycol butyl ether		No significant toxicity observed in animal studies at concentration requiring classification. (similar substances)	
Ethanol, 2,2',2"-nitrilotris-, 2-hydroxy-1,2,3-propanetric arboxylate (salt)		No significant toxicity observed in animal studies at concentration requiring classification.	

	CAS Number	Aspiration hazard
Aliphatic polyglycol ether phosphates		No information available
Triethylene glycol butyl ether	143-22-6	Not applicable
Ethanol, 2,2',2"-nitrilotris-, 2-hydroxy-1,2,3-propanetric arboxylate (salt)		No information available

SECTION 12: Ecological Information

12.1. Toxicity Ecotoxicity Effects

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Aliphatic polyglycol ether phosphates	Proprietary	No information available	No information available	No information available	No information available
Triethylene glycol butyl ether	143-22-6	EC50 (72h) >500 mg/L (Desmodesmus subspicatus) EC50 (72h) >612.6 mg/L (Desmodesmus subspicatus) NOEC (72h) 62.5 mg/L (Desmodesmus subspicatus)	LC50 (96h) 2200-4600 mg/L (Leuciscus idus) LC50 (96h) 2400 mg/L (Pimephales promelas)	EC10 (30 min) > 1995 mg/L (Activated sludge, industrial) IC50 (16h) > 5000 mg/L (Activated sludge)	EC50 (48h) >500 mg/L (Daphnia magna) EC100 (48h) >5000 mg/L (Daphnia magna) LC50 (48h) 2210 ng/L (Daphnia magna)
Ethanol, 2,2',2"-nitrilotris-, 2-hydroxy-1,2,3-propane tricarboxylate (salt)	29340-81-6	No information available	Mortality (96h) 11,800 mg/L (Pimphales promelas)	No information available	Reproduction (21d) 16 mg/L (Daphnia magna)

12.2. Persistence and degradability

Substances	CAS Number	Persistence and Degradability
Aliphatic polyglycol ether phosphates	Proprietary	No information available
Triethylene glycol butyl ether	143-22-6	(85% @ 28d)
Ethanol, 2,2',2"-nitrilotris-,	29340-81-6	No information available
2-hydroxy-1,2,3-propanetricarboxylate (salt)		

12.3. Bioaccumulative potential

Substances	CAS Number	Log Pow
Aliphatic polyglycol ether phosphates	Proprietary	No information available
Triethylene glycol butyl ether	143-22-6	0.51
Ethanol, 2,2',2"-nitrilotris-,	29340-81-6	Log Kow = -2.48
2-hydroxy-1,2,3-propanetricarboxylate (salt)		

12.4. Mobility in soil

Substances	CAS Number	Mobility
Aliphatic polyglycol ether phosphates	Proprietary	No information available
Triethylene glycol butyl ether	143-22-6	KOC = 10
Ethanol, 2,2',2"-nitrilotris-,	29340-81-6	No information available
2-hydroxy-1,2,3-propanetricarboxylate (salt)		

12.5. Results of PBT and vPvB assessment

This mixture contains no substance considered to be persistent, bioaccumulating nor toxic (PBT). This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

Substances	PBT and vPvB assessment
Triethylene glycol butyl ether	Not PBT/vPvB

12.6. Other adverse effects

Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors

SECTION 13: Disposal Considerations

13.1. Waste treatment methods

Disposal Method Contaminated Packaging Disposal should be made in accordance with federal, state, and local regulations.

Follow all applicable national or local regulations.

SECTION 14: Transport Information

IMDG/IMO

UN Number:
UN Proper Shipping Name:
Transport Hazard Class(es):
Packing Group:
Not applicable
Not applicable
Not applicable
Not applicable

RID

UN Number:
UN Proper Shipping Name:
Transport Hazard Class(es):
Packing Group:
Not applicable
Not applicable
Not applicable
Not applicable

ADR

UN Number:
UN Proper Shipping Name:
Transport Hazard Class(es):
Packing Group:
Environmental Hazards:
Not restricted
Not applicable
Not applicable
Not applicable

IATA/ICAO

UN Number: Not restricted UN Proper Shipping Name: Not restricted

Transport Hazard Class(es): Not applicable Packing Group: Not applicable Environmental Hazards: Not applicable

14.1. UN Number: Not restricted

14.2. UN Proper Shipping Name: Not restricted

14.3. Transport Hazard Class(es): Not applicable

14.4. Packing Group: Not applicable

14.5. Environmental Hazards: Not applicable

14.6. Special Precautions for User: None

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable

SECTION 15: Regulatory Information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

International Inventories

EINECS Inventory This product, and all its components, complies with EINECS

US TSCA Inventory

All components listed on inventory or are exempt.

All components listed on inventory or are exempt.

All components listed on inventory or are exempt.

Legend

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

Germany, Water Endangering

Classes (WGK)

WGK 1: Low hazard to waters.

15.2. Chemical Safety Assessment

No information available

SECTION 16: Other Information

Full text of H-Statements referred to under sections 2 and 3

H315 - Causes skin irritation

H318 - Causes serious eye damage

H319 - Causes serious eye irritation

Key or legend to abbreviations and acronyms

bw - body weight

CAS - Chemical Abstracts Service

CLP - REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL on Classification,

Labelling and Packaging of substances and mixtures

EC - European Commission

EC10 - Effective Concentration 10%

EC50 - Effective Concentration 50%

EEC – European Economic Community

ErC50 – Effective Concentration growth rate 50%

IBC Code – International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk

LC50 - Lethal Concentration 50%

LD50 - Lethal Dose 50%

LL0 - Lethal Loading 0%

LL50 - Lethal Loading 50%

MARPOL - International Convention for the Prevention of Pollution from Ships

mg/kg - milligram/kilogram

mg/L - milligram/liter

NIOSH - National Institute for Occupational Safety and Health

NOEC - No Observed Effect Concentration

NTP - National Toxicology Program

OEL - Occupational Exposure Limit

PBT - Persistent Bioaccumulative and Toxic

PC - Chemical Product category

PEL - Permissible Exposure Limit

ppm - parts per million

PROC - Process category

REACH - REGULATION (EC) No 1907/2006 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL concerning the

Registration, Evaluation, Authorisation and Restriction of Chemicals

STEL - Short Term Exposure Limit

SU - Sector of Use category

Key literature references and sources for data

www.ChemADVISOR.com/

Revision Date: 24-Sep-2015

Revision Note

SDS sections updated: 1

This safety data sheet complies with the requirements of Regulation (EC) No. 453/2010

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End of Safety Data Sheet