HALLIBURTON

SAFETY DATA SHEET

Product Trade Name: BORE-HIB® II

Revision Date: 03-Jan-2013 Revision Number: 3

1. Identification

1.1. Product Identifier

Product Trade Name: BORE-HIB® II

Synonyms: None

Chemical Family: Inorganic Salt Internal ID Code HM006932

1.2 Recommended use and restrictions on use

Application: Shale stabilizer

Uses Advised Against No information available

1.3 Manufacturer's Name and Contact Details

Manufacturer/Supplier

Baroid Fluid Services

Product Service Line of Halliburton

P.O. Box 1675 Houston, TX 77251

Telephone: (281) 871-4000

Emergency Telephone: 1-866-519-4752 (US, Canada, Mexico) or 1-760-476-3962

Halliburton Energy Services

645 - 7th Ave SW Suite 2200

Calgary, AB T2P 4G8 Canada

Prepared By Chemical Stewardship

Telephone: 1-580-251-4335

e-mail: fdunexchem@halliburton.com

1.4. Emergency telephone number

Emergency Telephone Number (281) 575-5000

2. Hazard(s) Identification

2.1 Classification in accordance with paragraph (d) of §1910.1200

Skin Corrosion / Irritation	Category 2 - H315
Serious Eye Damage / Eye Irritation	Category 1 - H318

2.2. Label Elements

Hazard Pictograms



Signal Word Danger

Hazard Statements H315 - Causes skin irritation

H318 - Causes serious eye damage

Precautionary Statements

Prevention P264 - Wash face, hands and any exposed skin thoroughly after handling

P280 - Wear protective gloves/eye protection/face protection

Response P302 + P352 - IF ON SKIN: Wash with plenty of soap and water

P332 + P313 - If skin irritation occurs: Get medical advice/attention P362 - Take off contaminated clothing and wash before reuse

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P310 - Immediately call a POISON CENTER or doctor/physician

Storage None

Disposal None

Contains

SubstancesCAS NumberSilicate saltProprietary

2.3 Hazards not otherwise classified

None known

Skin

3. Composition/information on Ingredients

Substances	CAS Number	PERCENT (w/w)	GHS Classification - US
Silicate salt	Proprietary	30 - 60%	Skin Irrit. 2 (H315)
			Eve Corr. 1 (H318)

The exact percentage (concentration) of the composition has been withheld as proprietary.

4. First-Aid Measures

4.1. Description of first aid measures

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory

irritation develops or if breathing becomes difficult.

Eyes In case of contact, or suspected contact, immediately flush eyes with plenty of

water for at least 15 minutes and get medical attention immediately after flushing. In case of contact, immediately flush skin with plenty of soap and water for at least

15 minutes. Get medical attention. Remove contaminated clothing and launder

before reuse.

Ingestion Do NOT induce vomiting. Give nothing by mouth. Obtain immediate medical

attention.

4.2 Most important symptoms/effects, acute and delayed

Causes severe eye irritation which may damage tissue. Causes skin irritation.

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

5. Fire-fighting measures

5.1. Extinguishing media

Suitable Extinguishing Media

All standard fire fighting media

Extinguishing media which must not be used for safety reasons

None known.

5.2 Specific hazards arising from the substance or mixture

Special Exposure Hazards

Not applicable.

5.3 Special protective equipment and precautions for fire-fighters

Special Protective Equipment for Fire-Fighters

Not applicable.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Spills of this product are very slippery. Use appropriate protective equipment.

See Section 8 for additional information

6.2. Environmental precautions

Prevent from entering sewers, waterways, or low areas.

6.3. Methods and material for containment and cleaning up

Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Scoop up and remove.

7. Handling and storage

7.1. Precautions for Safe Handling

Handling Precautions

Avoid contact with eyes, skin, or clothing. Avoid breathing mist. Material is slippery underfoot.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Information

Store in a cool well ventilated area. Keep container closed when not in use. Store at temperatures between 40 and 90 F (5 and 35 C). Product has a shelf life of 36 months.

8. Exposure Controls/Personal Protection

8.1 Occupational Exposure Limits

Substances	CAS Number	OSHA PEL-TWA	ACGIH TLV-TWA
Silicate salt	Proprietary	Not applicable	Not applicable

8.2 Appropriate engineering controls

Engineering Controls Use in a well ventilated area.

8.3 Individual protection measures, such as personal protective equipment

Personal Protective Equipment If engineering controls and work practices cannot prevent excessive exposures,

the selection and proper use of personal protective equipment should be

determined by an industrial hygienist or other qualified professional based on the

specific application of this product.

Respiratory Protection If engineering controls and work practices cannot keep exposure below

occupational exposure limits or if exposure is unknown, wear a NIOSH certified, European Standard EN 149, AS/NZS 1715:2009, or equivalent respirator when using this product. Selection of and instruction on using all personal protective equipment, including respirators, should be performed by an Industrial Hygienist or

other qualified professional.

Not normally needed. But if significant exposures are possible then the following

respirator is recommended: Dust/mist respirator. (N95, P2/P3)

Hand Protection Impervious rubber gloves.

Skin Protection Full protective chemical resistant clothing. Rubber apron.

Eye ProtectionChemical goggles; also wear a face shield if splashing hazard exists. **Other Precautions**Eyewash fountains and safety showers must be easily accessible.

9. Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State: Liquid Color: Clear to White

Odor: Odorless - Musty Odor No information available

Threshold:

<u>Property</u> <u>Values</u>

Remarks/ - Method

pH: 12.7

Freezing Point/Range No data available Melting Point/Range No data available 100 °C / 212 °F **Boiling Point/Range Flash Point** No data available Flammability (solid, gas) No data available upper flammability limit No data available lower flammability limit No data available **Evaporation rate** No data available **Vapor Pressure** No data available **Vapor Density** No data available **Specific Gravity** 1.375 - 1.395 **Water Solubility** Miscible with water Solubility in other solvents No data available Partition coefficient: n-octanol/water No data available

Autoignition Temperature

Decomposition Temperature

Viscosity

No data available
No data available
No data available

Explosive PropertiesNo information available **Oxidizing Properties**No information available

9.2. Other information

VOC Content (%) No data available

10. Stability and Reactivity

10.1. Reactivity

Not expected to be reactive.

10.2. Chemical Stability

Stable

10.3. Possibility of Hazardous Reactions

Will Not Occur

10.4. Conditions to Avoid

Contact with certain metals produces hydrogen gas.

10.5. Incompatible Materials

Amphoteric metals such as aluminum, magnesium, lead, tin, or zinc.

10.6. Hazardous Decomposition Products

Flammable hydrogen gas.

11. Toxicological Information

11.1 Information on likely routes of exposure

Principle Route of Exposure Eye or skin contact, inhalation.

11.2 Symptoms related to the physical, chemical and toxicological characteristics

Acute Toxicity

Inhalation May cause respiratory irritation.

Eye Contact Causes severe eye irritation. May cause eye burns.

Skin Contact May cause skin irritation.

Ingestion Irritation of the mouth, throat, and stomach.

CAS Number Reproductive toxicity

Chronic Effects/Carcinogenicity No data available to indicate product or components present at greater than 0.1%

are chronic health hazards.

11.3 Toxicity data

Substances

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Silicate salt	Proprietary	1300 mg/kg (Rat)	> 5000 mg/kg (Rat)	> 2.06 mg/L (Rat)
Substances	CAS Number	Skin corrosion/irritation		
Silicate salt		Causes moderate skin irritation. (F	Rabbit)	
.				
Substances	CAS Number	Eye damage/irritation		
Silicate salt		Corrosive to eyes (Rabbit)		
Substances	CAS Number	Skin Sensitization		
Silicate salt		Did not cause sensitization on lab	oratory animals (guinea pig) (mouse	e)
Substances	CAS Number	Respiratory Sensitization		
Silicate salt		No information available		
	1			
Substances	CAS Number	Mutagenic Effects		
Silicate salt		In vitro tests did not show mutage	nic effects (similar substances)	
Substances	CAS Number	Carcinogenic Effects		
Silicate salt			ogenic effects in animal experiment	te (eimilar eubetancee)

Silicate salt	•	Animal testing did not show any effects on fertility. Did not show teratogenic effects in animal
		experiments. (similar substances)
Substances	CAS Number	STOT - single exposure
Silicate salt		No significant toxicity observed in animal studies at concentration requiring classification.
Substances	CAS Number	STOT - repeated exposure
		STOT - repeated exposure No significant toxicity observed in animal studies at concentration requiring classification. (similar substances)
		No significant toxicity observed in animal studies at concentration requiring classification. (similar
Substances Silicate salt Substances		No significant toxicity observed in animal studies at concentration requiring classification. (similar

12. Ecological Information

12.1. Toxicity Ecotoxicity Effects

Product Ecotoxicity Data

No data available

Substance Ecotoxicity Data

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to	Toxicity to Invertebrates
				Microorganisms	
Silicate salt	Proprietary	EC50 (72h) 201mg/L	LC50 (96h) 301-478 mg/L	No information available	EC50 (96) 216 mg/L
		(Skeletonema costatum)	(Lepomis macrochirus)		(Daphnia magna)
		EC50 (72h) 207 mg/L	LC50 (96h) 3185 mg/L		EC50 (48h) 1528.57 mg/L
		(Desmodesmus	(Brachydanio rerio)		(Acartia tonsa)
		subspicatus)	(similar substance)		, , , , , , , , , , , , , , , , , , ,
		. ,	LC50 (96h) > 1800 mg/L		!
			(Scophthalmus maximus)		!

12.2. Persistence and degradability

The methods for determining biodegradability are not applicable to inorganic substances.

Substances	CAS Number	Persistence and Degradability
Silicate salt	1 ' '	The methods for determining biodegradability are not applicable to inorganic substances.
		applicable to morganic substances.

12.3. Bioaccumulative potential

Does not bioaccumulate

Substances	CAS Number	Log Pow
Silicate salt	Proprietary	No information available

12.4. Mobility in soil

Substances	CAS Number	Mobility
Silicate salt	Proprietary	No information available

12.5 Other adverse effects

No information available

13. Disposal Considerations

13.1. Waste treatment methods

Disposal Method
Contaminated Packaging

Disposal should be made in accordance with federal, state, and local regulations.

Follow all applicable national or local regulations.

14. Transport Information

US DOT

UN Number:
UN Proper Shipping Name:
Transport Hazard Class(es):
Packing Group:
Environmental Hazards:
Not restricted
Not applicable
Not applicable

US DOT Bulk

DOT (Bulk) Not applicable

Canadian TDG

UN Number: Not restricted
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

IMDG/IMO

UN Number: Not restricted
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

IATA/ICAO

UN Number:
UN Proper Shipping Name:
Transport Hazard Class(es):
Packing Group:
Environmental Hazards:
Not restricted
Not applicable
Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable

Special Precautions for User: None

15. Regulatory Information

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

EPA SARA Title III Extremely Hazardous Substances

Substances	CAS Number	EPA SARA Title III Extremely Hazardous Substances
Silicate salt	Proprietary	Not applicable

EPA SARA (311,312) Hazard Class

Acute Health Hazard

EPA SARA (313) Chemicals

Substances		Toxic Release Inventory (TRI) - Group I	Toxic Release Inventory (TRI) - Group II
Silicate salt	Proprietary	Not applicable	Not applicable

EPA CERCLA/Superfund Reportable Spill Quantity

Substances	CAS Number	CERCLA RQ
Silicate salt	Proprietary	Not applicable

EPA RCRA Hazardous Waste Classification

If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.

California Proposition 65 All components listed do not apply to the California Proposition 65 Regulation.

MA Right-to-Know Law Does not apply.

NJ Right-to-Know Law Does not apply.

PA Right-to-Know Law Does not apply.

Canadian Regulations

Canadian DSL Inventory All components listed on inventory or are exempt.

16. Other information

Preparation Information

Prepared By Chemical Stewardship

Telephone: 1-580-251-4335

e-mail: fdunexchem@halliburton.com

Revision Date: 03-Jan-2013

Reason for Revision Not applicable

Additional information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Stewardship at 1-580-251-4335.

Key or legend to abbreviations and acronyms

bw - body weight

CAS - Chemical Abstracts Service

EC50 - Effective Concentration 50%

ErC50 – Effective Concentration growth rate 50%

LC50 - Lethal Concentration 50%

LD50 – Lethal Dose 50%

LL50 - Lethal Loading 50%

mg/kg - milligram/kilogram

mg/L - milligram/liter

NIOSH - National Institute for Occupational Safety and Health

NTP - National Toxicology Program

OEL - Occupational Exposure Limit

PEL – Permissible Exposure Limit

ppm – parts per million

STEL - Short Term Exposure Limit

TWA - Time-Weighted Average

UN - United Nations

h - hour

mg/m³ - milligram/cubic meter

mm - millimeter

mmHg - millimeter mercury

w/w - weight/weight

d - day

Key literature references and sources for data

www.ChemADVISOR.com/

Disclaimer Statement

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End of Safety Data Sheet