

MATERIAL SAFETY DATA SHEET**Product Trade Name:** **BF-1****Revision Date:** 04-Jan-2011**1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION**

Product Trade Name: BF-1
Synonyms: None
Chemical Family: Organic acid
Application: Scale Inhibitor

Manufacturer/Supplier Halliburton Energy Services
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Emergency Telephone: (281) 575-5000

Prepared By Chemical Compliance
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2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT	ACGIH TLV-TWA	OSHA PEL-TWA
Hydroxyacetic acid	79-14-1	60 - 100%	3 ppm	Not applicable

3. HAZARDS IDENTIFICATION

Hazard Overview May be harmful if swallowed. May cause eye, skin, and respiratory burns.

4. FIRST AID MEASURES

Inhalation If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Skin Remove contaminated clothing and launder before reuse. In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention.

Eyes In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

Ingestion Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.

Notes to Physician Not Applicable

5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	Not Determined
Flash Point/Range (C):	Not Determined
Flash Point Method:	Not Determined
Autoignition Temperature (F):	Not Determined
Autoignition Temperature (C):	Not Determined
Flammability Limits in Air - Lower (%):	Not Determined
Flammability Limits in Air - Upper (%):	Not Determined

Fire Extinguishing Media Water fog, carbon dioxide, foam, dry chemical.

Special Exposure Hazards Reacts with metals to generate flammable hydrogen gas. Decomposition in fire may produce toxic gases.

Special Protective Equipment for Fire-Fighters Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

NFPA Ratings: Health 3, Flammability 0, Reactivity 0

HMIS Ratings: Health 3, Flammability 0, Reactivity 0

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment.

Environmental Precautionary Measures Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning / Absorption Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Neutralize to pH of 6-8. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions Wash hands after use. Launder contaminated clothing before reuse. Avoid contact with eyes, skin, or clothing. Avoid breathing vapors.

Storage Information Store away from alkalis. Store in a cool well ventilated area. Keep container closed when not in use. Product has a shelf life of 36 months.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls Use in a well ventilated area. Local exhaust ventilation should be used in areas without good cross ventilation.

Respiratory Protection Organic vapor/acid gas respirator.

Hand Protection Impervious rubber gloves.

Skin Protection Full protective chemical resistant clothing.

Eye Protection Chemical goggles; also wear a face shield if splashing hazard exists.

Other Precautions Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
Color:	Clear amber
Odor:	Mild burnt sugar

9. PHYSICAL AND CHEMICAL PROPERTIES

pH:	0.5
Specific Gravity @ 20 C (Water=1):	1.25
Density @ 20 C (lbs./gallon):	10.41
Bulk Density @ 20 C (lbs/ft3):	Not Determined
Boiling Point/Range (F):	234
Boiling Point/Range (C):	112
Freezing Point/Range (F):	Not Determined
Freezing Point/Range (C):	Not Determined
Vapor Pressure @ 20 C (mmHg):	Not Determined
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	30
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Miscible
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistrokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	0.0776
Molecular Weight (g/mole):	76.05

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	None anticipated
Incompatibility (Materials to Avoid)	Strong oxidizers. Strong alkalis. Sulfuric acid. Ammonium compounds. Amines. Isocyanates. Contact with metals.
Hazardous Decomposition Products	Carbon monoxide and carbon dioxide. Flammable hydrogen gas.
Additional Guidelines	Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure	Eye or skin contact, inhalation.
Inhalation	Causes severe respiratory irritation.
Skin Contact	May cause skin burns.
Eye Contact	May cause eye burns.
Ingestion	May cause abdominal pain, vomiting, nausea, and diarrhea. Causes burns of the mouth, throat and stomach.
Aggravated Medical Conditions	Skin disorders.
Chronic Effects/Carcinogenicity	Prolonged, excessive exposure may cause erosion of the teeth.
Other Information	None known.
Toxicity Tests	
Oral Toxicity:	LD50: 4240 mg/kg (Rat)
Dermal Toxicity:	Not determined

Inhalation Toxicity:	Not determined
Primary Irritation Effect:	Not determined
Carcinogenicity	Not determined
Genotoxicity:	Not determined
Reproductive / Developmental Toxicity:	Not determined

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air)	Not determined
Persistence/Degradability	Readily biodegradable
Bio-accumulation	Not determined

Ecotoxicological Information

Acute Fish Toxicity:	Not determined
Acute Crustaceans Toxicity:	Not determined
Acute Algae Toxicity:	Not determined

Chemical Fate Information	Not determined
Other Information	Not applicable

13. DISPOSAL CONSIDERATIONS

Disposal Method	Disposal should be made in accordance with federal, state, and local regulations.
Contaminated Packaging	Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT

UN3265, Corrosive Liquid, Acidic, Organic, N.O.S. (Contains Glycolic Acid), 8, II
NAERG 153

Canadian TDG

Corrosive Liquid, Acidic, Organic, N.O.S. (Contains Glycolic Acid), 8, UN3265, II

ADR

UN3265, Corrosive Liquid, Acidic, Organic, N.O.S. (Contains Glycolic Acid), 8, II

Air Transportation

ICAO/IATA

UN3265, Corrosive Liquid, Acidic, Organic, N.O.S., 8, II
(Contains Glycolic Acid Solution)

Sea Transportation

IMDG

UN3265, Corrosive Liquid, Acidic, Organic, N.O.S. (Contains Glycolic Acid), 8, II
EmS F-A, S-B

Other Shipping Information

Labels: Corrosive

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory	All components listed on inventory or are exempt.
EPA SARA Title III Extremely Hazardous Substances	Not applicable
EPA SARA (311,312) Hazard Class	Acute Health Hazard
EPA SARA (313) Chemicals	This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).
EPA CERCLA/Superfund Reportable Spill Quantity	Not applicable.
EPA RCRA Hazardous Waste Classification	If product becomes a waste, it does meet the criteria of a hazardous waste as defined by the US EPA, because of: Corrosivity D002
California Proposition 65	All components listed do not apply to the California Proposition 65 Regulation.
MA Right-to-Know Law	Does not apply.
NJ Right-to-Know Law	Does not apply.
PA Right-to-Know Law	Does not apply.

Canadian Regulations

Canadian DSL Inventory	All components listed on inventory.
WHMIS Hazard Class	E Corrosive Material

16. OTHER INFORMATION

The following sections have been revised since the last issue of this MSDS
Not applicable

Additional Information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Material Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

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*****END OF MSDS*****