

SAFETY DATA SHEET

CITGO Biodiesel (B100)



Section 1. Identification

GHS product identifier	: CITGO Biodiesel (B100)
Synonyms	: Biodiesel; B100 Biodiesel; Virgin Biodiesel; Soy Biodiesel; Rapeseed Biodiesel, Tallow Biodiesel; Canola Biodiesel; Soybean Esters B100 Biodiesel; Soy Methyl Ester (SME); Biomass Based Diesel; Fatty Acid Methyl Esters.
Code	: BDB100
Supplier's details	: CITGO Petroleum Corporation P.O. Box 4689 Houston, TX 77210 sdsvend@citgo.com
Emergency telephone number	: Technical Contact: (832) 486-4000 Medical Emergency: (832) 486-4700 CHEMTREC Emergency: (800) 424-9300 (United States Only)

Section 2. Hazards identification

OSHA/HCS status	: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	: SKIN CORROSION/IRRITATION - Category 2 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2B SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) [Respiratory tract irritation] - Category 3 ASPIRATION HAZARD - Category 1
GHS label elements	
Hazard pictograms	: The image shows two GHS hazard pictograms side-by-side. The first is a red diamond with a black silhouette of a person with a starburst on their chest, representing Health Hazard. The second is a red diamond with a black exclamation mark, representing Irritant or Harmful.
Signal word	: Danger
Hazard statements	: Causes skin and eye irritation. May be fatal if swallowed and enters airways. May cause respiratory irritation.
Precautionary statements	
General	: Diesel engine exhaust can cause upper respiratory tract irritation and reversible pulmonary effects. Long-term exposure to diesel engine exhaust may cause cancer. Do not syphon by mouth.
Prevention	: Wear protective gloves. Wear eye or face protection. Use only outdoors or in a well-ventilated area. Avoid breathing vapor. Wash hands thoroughly after handling.
Response	: IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF SWALLOWED: Immediately call a POISON CENTER or physician. Do NOT induce vomiting. IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing. Wash contaminated clothing before reuse. If skin irritation occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.
Storage	: Store locked up.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.
Supplemental label elements	: Avoid contact with skin and clothing. Wash thoroughly after handling.

Section 2. Hazards identification

Hazards not otherwise classified : Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Other means of identification : Biodiesel; B100 Biodiesel; Virgin Biodiesel; Soy Biodiesel; Rapeseed Biodiesel, Tallow Biodiesel; Canola Biodiesel; Soybean Esters B100 Biodiesel; Soy Methyl Ester (SME); Biomass Based Diesel; Fatty Acid Methyl Esters.

CAS number/other identifiers

CAS number : Not applicable.

Ingredient name	%	CAS number
Soybean oil, Me ester	0 - 100	67784-80-9
Fatty acids, C12-18, Me esters	0 - 100	68937-84-8
Fatty acids, tallow, Me esters	0 - 100	61788-61-2
Fatty Acids, C14-18 and C16-18-Unsaturated, Methyl Esters	0 - 100	67762-26-9
Rape oil, Me ester	0 - 100	73891-99-3
Fatty acids, canola-oil, Me esters	0 - 100	129828-16-6
Methanol	0 - 0.2	67-56-1

* = Various ** = Mixture *** = Proprietary

Any concentration shown as a range is to protect confidentiality or is due to process variation.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that gas or vapor is still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Wash skin thoroughly with soap and water or use recognized skin cleanser. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. Aspiration hazard if swallowed. Can enter lungs and cause damage. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute

Potential acute health effects

- Eye contact** : Causes eye irritation.
- Inhalation** : May cause respiratory irritation.
- Skin contact** : Causes skin irritation. Defatting to the skin.
- Ingestion** : May be fatal if swallowed and enters airways. Irritating to mouth, throat and stomach.

Section 4. First aid measures

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
dryness
cracking
- Ingestion** : Adverse symptoms may include the following:
nausea or vomiting

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : If ingested, this material presents a significant aspiration and chemical pneumonitis hazard. Induction of emesis is not recommended. Consider activated charcoal and/or gastric lavage. If patient is obtunded, protect the airway by cuffed endotracheal intubation or by placement of the body in a Trendelenburg and left lateral decubitus position.
- Specific treatments** : Treat symptomatically and supportively.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that gas or vapor is still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

- Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst.

Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Do not swallow. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container. Non equilibrium conditions may increase the fire hazard associated with this product. Always bond receiving containers to the fill pipe before and during loading. Always confirm that receiving container is properly grounded. Bonding and grounding alone may be inadequate to eliminate fire and explosion hazards. Carefully review operations that may increase the risks such as tank and container filling, tank cleaning, sampling, gauging, loading, filtering, mixing, agitation, etc. In addition to bonding and grounding, efforts to mitigate the hazards may include, but are not limited to, ventilation, inerting and/or reduction of transfer velocities. Always keep nozzle in contact with the container throughout the loading process. Do NOT fill any portable container in or on a vehicle.

Special precautions, such as reduced loading rates and increased monitoring, must be observed during "switch loading" operations (i.e., loading this material in tanks or shipping compartments that previously contained a dissimilar product).

- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 7. Handling and storage

Bulk Storage Conditions: Maintain all storage tanks in accordance with applicable regulations. Use necessary controls to monitor tank inventories. Inspect all storage tanks on a periodic basis. Test tanks and associated piping for tightness. Maintain the automatic leak detection devices to assure proper working condition.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

None identified.

- Appropriate engineering controls** : Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, vapor controls, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
- Individual protection measures**
- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety glasses equipped with side shields are recommended as minimum protection in industrial settings. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If inhalation hazards exist, a full-face respirator may be required instead.
- Skin protection**
- Hand protection** : Avoid skin contact with liquid. Chemical-resistant gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. Leather gloves are not protective for liquid contact.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Avoid skin contact with liquid. Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Leather boots are not protective for liquid contact.
- Respiratory protection** : Avoid inhalation of gases, vapors, mists or dusts. Use a properly fitted, air-purifying or supplied-air respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

Physical state	: Liquid.
Color	: Amber.
Odor	: Slight.
pH	: Neutral
Boiling point/boiling range	: >140°C (>284°F)
Flash point	: Closed cup: >93°C (>199.4°F)
Lower and upper explosive (flammable) limits	: Not available.
Vapor pressure	: <0.13 kPa (<1 mm Hg) [room temperature]
Vapor density	: Not available.
Relative density	: 0.86 to 0.89
Viscosity	: Kinematic (40°C (104°F)): <0.05 cm ² /s (<5 cSt)

Section 10. Stability and reactivity

Reactivity	: Not expected to be Explosive, Self-Reactive, Self-Heating, or an Organic Peroxide under US GHS Definition(s).
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not store with strong oxidizing agents.
Incompatible materials	: Reactive or incompatible with the following materials: oxidizing materials
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Soybean oil, Me ester	LD50 Oral	Rat	>5000 mg/kg	-

Conclusion/Summary : No additional information.

Irritation/Corrosion

Skin	: May cause skin irritation. Soybean oil, Me ester : May cause mild irritation. Rape oil, Me ester : May cause mild irritation. Fatty acids, C12-18, Me esters : May cause mild irritation. Fatty acids, canola-oil, Me esters : May cause mild irritation. Fatty Acids, C14-18 and C16-18-Unsaturated, Methyl Esters : May cause mild irritation.
Eyes	: May cause eye irritation.

Section 11. Toxicological information

Soybean oil, Me ester: May cause mild irritation.

Rape oil, Me ester: May cause mild irritation.

Fatty acids, C12-18, Me esters: May cause mild irritation.

Fatty acids, canola-oil, Me esters: May cause mild irritation.

Fatty Acids, C14-18 and C16-18-Unsaturated, Methyl Esters: May cause mild irritation.

Respiratory Sensitization : May cause respiratory irritation.

Product/ingredient name	Route of exposure	Species	Result
Soybean oil, Me ester	skin	Guinea pig	Sensitizing

Skin : No additional information.

Respiratory : No additional information.

Mutagenicity

Conclusion/Summary : No additional information.

Carcinogenicity

Conclusion/Summary : **Diesel exhaust particulate:** Lung tumor and lymphomas were identified in rats and mice exposed to unfiltered diesel fuel exhaust in chronic inhalation studies. Further, epidemiological studies have identified increase incidences of lung cancer in US railroad workers and bladder cancer in bus and truck drivers possibly associated with exposure to diesel engine exhaust. NTP has determined that exposure to diesel exhaust particulates, a complex mixture of combustion products of diesel fuel, is reasonably anticipated to be a human carcinogen. In addition, NIOSH has identified complete diesel exhaust as a potential carcinogen.

Reproductive toxicity

Conclusion/Summary : No additional information.

Teratogenicity

Conclusion/Summary : No additional information.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Name	Result
Soybean oil, Me ester	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure : Not available.

Potential acute health effects

Eye contact : Causes eye irritation.

Inhalation : May cause respiratory irritation.

Skin contact : Causes skin irritation. Defatting to the skin.

Ingestion : May be fatal if swallowed and enters airways. Irritating to mouth, throat and stomach.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:
 pain or irritation
 watering
 redness

Section 11. Toxicological information

- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
dryness
cracking
- Ingestion** : Adverse symptoms may include the following:
nausea or vomiting

Potential chronic health effects

- General** : No known significant effects or critical hazards.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.
- Teratogenicity** : No known significant effects or critical hazards.
- Developmental effects** : No known significant effects or critical hazards.
- Fertility effects** : No known significant effects or critical hazards.

Section 12. Ecological information

Toxicity

- Conclusion/Summary** : Not available.

Persistence and degradability

- Conclusion/Summary** : Not available.

Bioaccumulative potential

Not available.

Mobility in soil

- Soil/water partition coefficient (K_{oc})** : Not available.

- Other adverse effects** : No known significant effects or critical hazards.

Section 13. Disposal considerations

- Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.
Additional information	-	-	-

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

U.S. Federal regulations : **United States inventory (TSCA 8b):** Not determined.

SARA 302/304

Composition/information on ingredients

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : Immediate (acute) health hazard

Composition/information on ingredients

Name	Fire hazard	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
Soybean oil, Me ester	No.	No.	No.	Yes.	No.
Methanol	Yes.	No.	No.	Yes.	No.

State regulations

Massachusetts : None of the components are listed.

New York : None of the components are listed.

New Jersey : None of the components are listed.

Pennsylvania : None of the components are listed.

California Prop. 65

WARNING: This product contains less than 1% of a chemical known to the State of California to cause birth defects or other reproductive harm.

Section 15. Regulatory information

Ingredient name	%	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
Methanol	<1	No.	Yes.	No.	23000 µg/day (ingestion) 47000 µg/day (inhalation)

International regulations

International lists

- : **Australia inventory (AICS):** Not determined.
 - : **China inventory (IECSC):** All components are listed or exempted.
 - : **Japan inventory:** Not determined.
 - : **Korea inventory:** All components are listed or exempted.
 - : **Malaysia Inventory (EHS Register):** Not determined.
 - : **New Zealand Inventory of Chemicals (NZIoC):** All components are listed or exempted.
 - : **Philippines inventory (PICCS):** Not determined.
 - : **Taiwan inventory (CSNN):** Not determined.
- Canada inventory** : All components are listed or exempted.
- EU Inventory** : All components are listed or exempted.
- WHMIS (Canada)** : Class D-2A: Material causing other toxic effects (Very toxic).
Class D-2B: Material causing other toxic effects (Toxic).

Section 16. Other information

National Fire Protection Association (U.S.A.)



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History

Date of issue/Date of revision : 12/9/2015

Key to abbreviations

- : ATE = Acute Toxicity Estimate
- : BCF = Bioconcentration Factor
- : GHS = Globally Harmonized System of Classification and Labelling of Chemicals
- : IATA = International Air Transport Association
- : IBC = Intermediate Bulk Container
- : IMDG = International Maritime Dangerous Goods
- : LogPow = logarithm of the octanol/water partition coefficient
- : MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
- : UN = United Nations

Notice to reader

Section 16. Other information

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