HALLIBURTON

SAFETY DATA SHEET

according to Regulation (EC) No. 453/2010

BARACARB®-DF 25

Revision Date: 07-May-2014 Revision Number: 7

1. Identification of the substance/mixture and of the company/undertaking

1.1 Product Identifier

Product Name BARACARB®-DF 25

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Bridging Agent

Sector of use SU2 - Mining, (including offshore industries)

Product category PC20 - Products such as pH-regulators, flocculants, precipitants, neutralization agents,

other unspecific

Process categories PROC 26 - Handling of solid inorganic substances at ambient temperature

1.3 Details of the supplier of the safety data sheet

Halliburton Manufacturing Services, Ltd. Halliburton House, Howemoss Crescent

Kirkhill Industrial Estate

Dyce

Aberdeen, AB21 0GN United Kingdom

Emergency Phone Number: +44 1224 795277 or +1 281 575 5000

www.halliburton.com

For further information, please contact

E-Mail address: fdunexchem@halliburton.com

1.4 Emergency telephone number +44 1224 795277 or +1 281 575 5000

| Emergency telephone - § | 45 - (EC)1272/2008 | | | |
|-------------------------|---|--|--|--|
| Europe | 112 | | | |
| Denmark | Poison Control Hotline (DK): +45 82 12 12 12 | | | |
| France | ORFILA (FR): + 01 45 42 59 59 | | | |
| Germany | Poison Center Berlin (DE): +49 030 30686 790 | | | |
| Italy | Poison Center, Milan (IT): +39 02 6610 1029 | | | |
| Netherlands | National Poisons Information Center (NL): +31 30 274 88 88 (NB: this service is only available to health professionals) | | | |
| Norway | Poisons Information (NO):+ 47 22 591300 | | | |
| Poland | Poison Control and Information Centre, Warsaw (PL): +48 22 619 66 54; +48 22 619 08 97 | | | |
| Spain | Poison Information Service (ES): +34 91 562 04 20 | | | |
| United Kingdom | NHS Direct (UK): +44 0845 46 47 | | | |

2. Hazards Identification

2.1 Classification of the substance or mixture

REGULATION (EC) No 1272/2008

| Carcinogenicity | Category 1A - (H350) |
|--|----------------------|
| Specific Target Organ Toxicity - (Repeated Exposure) | Category 1 - (H372) |

Classification according to EU Directives 67/548/EEC or 1999/45/EC

For the full text of the R-phrases mentioned in this Section, see Section 16

Classification T - Toxic.

Risk Phrases R49 May cause cancer by inhalation.

R48/23 Toxic: danger of serious damage to health by prolonged exposure through

inhalation.

2.2 Label Elements

Hazard Pictograms



Signal Word Danger

Hazard Statements

H350i - May cause cancer by inhalation

H372 - Causes damage to organs through prolonged or repeated exposure if inhaled

Precautionary Statements - EU (§28, 1272/2008)

P202 - Do not handle until all safety precautions have been read and understood

P260 - Do not breathe dust/fume/gas/mist/vapors/spray

P270 - Do not eat, drink or smoke when using this product

P281 - Use personal protective equipment as required

P308 + P313 - IF exposed or concerned: Get medical advice/attention

P314 - Get medical attention/advice if you feel unwell

Contains

SubstancesCAS NumberCalcium carbonate471-34-1Crystalline silica, quartz14808-60-7

2.3 Other Hazards

None known

3. Composition/information on Ingredients

| Substances | EINECS | CAS Number | PERCENT (w/w) | EEC Classification | EU - CLP Substance Classification | REACH No. |
|----------------------------|-----------|------------|------------------|-----------------------|--------------------------------------|-------------------|
| Calcium carbonate | 207-439-9 | 471-34-1 | 60 - 100% | Not applicable | Not applicable | No data available |
| Crystalline silica, quartz | 238-878-4 | 14808-60-7 | 0.1 - 1% | T; R49 R48/23 | Carc. 1A (H350i) STOT RE 1 (H372) | No data available |

For the full text of the R-phrases mentioned in this Section, see Section 16

4. First aid measures

4.1 Description of first aid measures

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory

irritation develops or if breathing becomes difficult.

Eyes In case of contact, immediately flush eyes with plenty of water for at least 15

minutes and get medical attention if irritation persists.

Skin Wash with soap and water. Get medical attention if irritation persists.

Ingestion Under normal conditions, first aid procedures are not required.

4.2 Most Important symptoms and effects, both acute and delayed

May cause mild eye, skin, and respiratory irritation. Breathing crystalline silica can cause lung disease, including silicosis and lung cancer. Crystalline silica has also been associated with scleroderma and kidney disease.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically

5. Firefighting Measures

5.1 Extinguishing media

Suitable Extinguishing Media

All standard fire fighting media

Extinguishing media which must not be used for safety reasons

None known.

5.2 Special hazards arising from the substance or mixture

Special Exposure Hazards

Not applicable.

5.3 Advice for firefighters

Special Protective Equipment for Fire-Fighters

Not applicable.

6. Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Use appropriate protective equipment. Avoid creating and breathing dust.

See Section 8 for additional information

6.2 Environmental precautions

None known.

6.3 Methods and material for containment and cleaning up

Collect using dustless method and hold for appropriate disposal. Consider possible toxic or fire hazards associated with contaminating substances and use appropriate methods for collection, storage and disposal.

6.4 Reference to other sections

See Section 8 and 13 for additional information.

7. Handling and Storage

7.1 Precautions for Safe Handling

This product contains quartz, cristobalite, and/or tridymite which may become airborne without a visible cloud. Avoid breathing dust. Avoid creating dusty conditions. Use only with adequate ventilation to keep exposure below recommended exposure limits. Wear a NIOSH certified, European Standard En 149, or equivalent respirator when using this product. Material is slippery when wet. Avoid contact with eyes, skin, or clothing. Avoid creating or inhaling dust.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice

7.2 Conditions for safe storage, including any incompatibilities

Store away from acids. Store in a cool, dry location. Use good housekeeping in storage and work areas to prevent accumulation of dust. Close container when not in use. Do not reuse empty container. Product has a shelf life of 60 months.

7.3 Specific End Use(s)

Exposure ScenarioNo information availableOther GuidelinesNo information available

8. Exposure Controls/Personal Protection

8.1 Control parameters

Exposure Limits

| Substances | CAS Number | EU | UK OEL | Netherlands | France OEL |
|----------------------------|------------|----------------|---|------------------------------|-----------------------|
| Calcium carbonate | 471-34-1 | Not applicable | 10 mg/m ³ | Not applicable | 10 mg/m ³ |
| Crystalline silica, quartz | 14808-60-7 | Not applicable | STEL: 0.3 mg/m ³ TWA: 0.3 mg/m ³ | TWA: 0.075 mg/m ³ | 0.1 mg/m ³ |

| Substances | CAS Number | Germany MAK/TRK | Spain | Portugal | Finland |
|----------------------------|------------|------------------------|-------------------------------|------------------------------|---|
| Calcium carbonate | 471-34-1 | Not applicable | VLA-ED: 10 mg/m ³ | TWA: 10 mg/m ³ | Not applicable |
| Crystalline silica, quartz | 14808-60-7 | 0,15 mg/m ³ | VLA-ED: 0.1 mg/m ³ | TWA: 0.025 mg/m ³ | TWA: 0.05 mg/m ³ TWA: 0.2 mg/m ³ |

| Substances | CAS Number | Austria | Ireland | Switzerland | Norway |
|----------------------------|------------|----------------|----------------|----------------|--|
| Calcium carbonate | 471-34-1 | Not applicable | Not applicable | Not applicable | Not applicable |
| Crystalline silica, quartz | 14808-60-7 | Not applicable | Not applicable | Not applicable | STEL: 0.9 mg/m ³ STEL: 0.3 mg/m ³ TWA: 0.3 mg/m ³ TWA: 0.1 mg/m ³ |

| Substances | CAS Number | Italy | Poland | Hungary | Czech Republic |
|----------------------------|------------|----------------|--|-----------------------------|-----------------------------|
| Calcium carbonate | 471-34-1 | Not applicable | NDS: 10 mg/m ³ | TWA: 10 mg/m ³ | TWA: 10.0 mg/m ³ |
| Crystalline silica, quartz | 14808-60-7 | Not applicable | NDS: 2 mg/m³ NDS: 0.3 mg/m³ NDS: 4.0 mg/m³ NDS: 1.0 mg/m³ | TWA: 0.15 mg/m ³ | Not applicable |

| Substances | CAS Number | Denmark |
|----------------------------|------------|---|
| Calcium carbonate | 471-34-1 | Not applicable |
| Crystalline silica, quartz | 14808-60-7 | TWA: 0.3 mg/m ³ TWA: 0.1 mg/m ³ |

Derived No Effect Level (DNEL)

Worker

No information available.

General Population

Predicted No Effect Concentration (PNEC)

No information available.

8.2 Exposure controls

Engineering ControlsUse in a well ventilated area. Use approved industrial ventilation and local exhaust as

required to maintain exposures below applicable exposure limits.

Personal protective equipment

Respiratory Protection Wear a NIOSH certified, European Standard EN 149 (FFP2/FFP3), AS/NZS 1715, or

equivalent respirator when using this product.

Hand Protection Normal work gloves.

Skin Protection Wear clothing appropriate for the work environment. Dusty clothing should be laundered

before reuse. Use precautionary measures to avoid creating dust when removing or

laundering clothing.

Eye Protection Wear safety glasses or goggles to protect against exposure.

Other Precautions None known.

Environmental Exposure Controls No information available

9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Physical State: Solid Color: White to tan

Odor: Odorless Odor Threshold: No information available

Property Values
Remarks/ - Method

pH: 8-9

Freezing Point/RangeNo data availableMelting Point/RangeNo data availableBoiling Point/RangeNo data availableFlash PointNo data available

Evaporation rateNo data availableVapor PressureNo data availableVapor DensityNo data available

Specific Gravity 2.7

Water Solubility Insoluble in water

Solubility in other solvents

Partition coefficient: n-octanol/water

Autoignition Temperature

Decomposition Temperature

Viscosity

No data available

No information available

No information available

No information available

9.2 Other information

VOC Content (%) No data available

10. Stability and Reactivity

10.1 Reactivity

Not applicable

10.2 Chemical Stability

Stable

10.3 Possibility of Hazardous Reactions

Will Not Occur

10.4 Conditions to Avoid

None anticipated

10.5 Incompatible Materials

Strong acids.

10.6 Hazardous Decomposition Products

Carbon monoxide and carbon dioxide. Amorphous silica may transform at elevated temperatures to tridymite (870 C) or cristobalite (1470 C).

11. Toxicological Information

11.1 Information on Toxicological Effects

Acute Toxicity

Inhalation Inhaled crystalline silica in the form of quartz or cristobalite from occupational sources is

carcinogenic to humans (IARC, Group 1). There is sufficient evidence in experimental

animals for the carcinogenicity of tridymite (IARC, Group 2A).

Breathing silica dust may cause irritation of the nose, throat, and respiratory passages. Breathing silica dust may not cause noticeable injury or illness even though permanent lung damage may be occurring. Inhalation of dust may also have serious chronic health

effects (See "Chronic Effects/Carcinogenicity" subsection below).

Eye ContactMay cause eye irritation **Skin Contact**May cause skin irritation.

Ingestion None known

Chronic Effects/Carcinogenicity

Silicosis: Excessive inhalation of respirable crystalline silica dust may cause a progressive, disabling, and sometimes-fatal lung disease called silicosis. Symptoms include cough, shortness of breath, wheezing, non-specific chest illness, and reduced pulmonary function. This disease is exacerbated by smoking. Individuals with silicosis are predisposed to develop tuberculosis.

Cancer Status: The International Agency for Research on Cancer (IARC) has determined that crystalline silica inhaled in the form of quartz or cristobalite from occupational sources can cause lung cancer in humans (Group 1 - carcinogenic to humans) and has determined that there is sufficient evidence in experimental animals for the carcinogenicity of tridymite (Group 2A - possible carcinogen to humans). Refer to IARC Monograph 68, Silica, Some Silicates and Organic Fibres (June 1997) in conjunction with the use of these minerals. The National Toxicology Program classifies respirable crystalline silica as "Known to be a human carcinogen". Refer to the 9th Report on Carcinogens (2000). The American Conference of Governmental Industrial Hygienists (ACGIH) classifies crystalline silica, quartz, as a suspected human carcinogen (A2).

There is some evidence that breathing respirable crystalline silica or the disease silicosis is associated with an increased incidence of significant disease endpoints such as scleroderma (an immune system disorder manifested by scarring of the lungs, skin, and other internal organs) and kidney disease.

Toxicology data for the components

| Substances | CAS | LD50 Oral | LD50 Dermal | LC50 Inhalation |
|----------------------------|------------|--|--------------------|-------------------|
| | Number | | | |
| Calcium carbonate | 471-34-1 | 6450 mg/kg (Rat) > 2000 mg/kg (Rat) | > 2000 mg/kg (Rat) | > 3 mg/L (Rat) 4h |
| Crystalline silica, quartz | 14808-60-7 | > 5000 mg/kg (Rat) | No data available | No data available |

| Substances | CAS Number | Skin corrosion/irritation |
|----------------------------|---------------|-------------------------------------|
| Calcium carbonate | 471-34-1 | Non-irritating to the skin (rabbit) |
| Crystalline silica, quartz | 14808-60-7 | Non-irritating to the skin |

| Substances | CAS Number | Eye damage/irritation |
|----------------------------|---------------|--|
| Calcium carbonate | 471-34-1 | Non-irritating to the eye (rabbit) |
| Crystalline silica, quartz | 14808-60-7 | Mechanical irritation of the eyes is possible. |

| Substances | CAS Number | Skin Sensitization |
|----------------------------|---------------|---|
| Calcium carbonate | 471-34-1 | Did not cause sensitization on laboratory animals (mouse) |
| Crystalline silica, quartz | 14808-60-7 | Did not cause sensitization on laboratory animals |

| | CAS Number | Respiratory Sensitization |
|----------------------------|---------------|---------------------------|
| Calcium carbonate | 471-34-1 | No information available |
| Crystalline silica, quartz | 14808-60-7 | No information available |

| | CAS Number | Mutagenic Effects | |
|----------------------------|---------------|--|--|
| Calcium carbonate | 471-34-1 | vitro tests did not show mutagenic effects | |
| Crystalline silica, quartz | 14808-60-7 | ot regarded as mutagenic. | |

| | CAS Number | Carcinogenic Effects |
|----------------------------|---------------|---|
| Calcium carbonate | 471-34-1 | No information available. |
| Crystalline silica, quartz | | Contains crystalline silica which may cause silicosis, a delayed and progressive lung disease. The IARC and NTP have determined there is sufficient evidence in humans of the carcinogenicity of crystalline silica with repeated respiratory exposure. |

| Substances | CAS Number | Reproductive toxicity |
|------------|---------------|-----------------------|

| Calcium carbonate | | Animal testing did not show any effects on fertility. Did not show teratogenic effects in animal experiments. |
|----------------------------|------------|---|
| Crystalline silica, quartz | 14808-60-7 | No information available |

| Substances | CAS Number | STOT - single exposure | |
|----------------------------|---------------|---|--|
| Calcium carbonate | 471-34-1 | No significant toxicity observed in animal studies at concentration requiring classification. | |
| Crystalline silica, quartz | 14808-60-7 | No significant toxicity observed in animal studies at concentration requiring classification. | |

| Substances | CAS Number | STOT - repeated exposure |
|----------------------------|---------------|---|
| Calcium carbonate | 471-34-1 | No significant toxicity observed in animal studies at concentration requiring classification. |
| Crystalline silica, quartz | 14808-60-7 | Causes damage to organs through prolonged or repeated exposure if inhaled Lungs |

| Substances | CAS Number | Aspiration hazard |
|----------------------------|---------------|-------------------|
| Calcium carbonate | 471-34-1 | Not applicable |
| Crystalline silica, quartz | 14808-60-7 | Not applicable |

12. Ecological Information

12.1 Toxicity **Ecotoxicity Effects**

| Substances | CAS Number | Toxicity to Algae | Toxicity to Fish | Toxicity to Microorganisms | Toxicity to Invertebrates |
|-------------------------------|---------------|--|--|---|--|
| Calcium carbonate | 471-34-1 | EC50(72h): > 14 mg/L (growth rate) (Desmodesmus subspicatus) | LC50(96h): > 100 mg/L (saturated solution) (Oncorhynchus mykiss) | EC50(3h): > 1000 mg/L (Activated sludge) | EC50(48h): > 100 mg/L (saturated solution) (Daphnia magna) |
| Crystalline silica, quartz | 14808-60-7 | EC50(72h): 89 mg/L (biomass) (Scenedesmus subspicatus) (similar substance) | LC50(96h): 508 mg/L (Danio rerio) (similar substance) | No information available | LC50(48h): 731 mg/L (Daphnia magna) (similar substance) LC50(48h) 33.5 mg/L (Ceriodaphnia dubia) (similar substance) |

12.2 Persistence and degradabilityThe methods for determining biodegradability are not applicable to inorganic substances.

| Substances | CAS Number | Persistence and Degradability |
|----------------------------|------------|--|
| Calcium carbonate | | The methods for determining biodegradability are not applicable to inorganic substances. |
| Crystalline silica, quartz | | The methods for determining biodegradability are not applicable to inorganic substances. |

12.3 Bioaccumulative potential

Does not bioaccumulate

| Substances | CAS Number | Log Pow |
|----------------------------|------------|--------------------------|
| Calcium carbonate | 471-34-1 | No information available |
| Crystalline silica, quartz | 14808-60-7 | No information available |

12.4 Mobility in soil

No information available

12.5 Results of PBT and vPvB assessment

No information available.

| Substances | PBT and vPvB assessment | | |
|----------------------------|-------------------------|--|--|
| Crystalline silica, quartz | Not PBT/vPvB | | |

12.6 Other adverse effects

Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors

13. Disposal Considerations

13.1 Waste treatment methods

Disposal Method
Contaminated Packaging

Bury in a licensed landfill according to federal, state, and local regulations.

Follow all applicable national or local regulations.

14. Transport Information

IMDG/IMO

UN Number: Not restricted.
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

RID

UN Number: Not restricted.
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental hazard: Not applicable

ADR

UN Number: Not restricted.
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental hazard: Not applicable

IATA/ICAO

UN Number: Not restricted.
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental hazard: Not applicable

Special Precautions for User None

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable

15. Regulatory Information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Inventories

EINECS Inventory This product, and all its components, complies with EINECS

US TSCA Inventory
All components listed on inventory or are exempt.
Canadian DSL Inventory
All components listed on inventory or are exempt.

Legend

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

Germany, Water Endangering

Classes (WGK)

WGK 0: Generally not water endangering.

15.2 Chemical Safety Assessment

No information available

16. Other Information

Full text of R-phrases referred to under Sections 2 and 3

R48/23 Toxic: danger of serious damage to health by prolonged exposure through inhalation. R49 May cause cancer by inhalation.

Key literature references and sources for data

www.ChemADVISOR.com/

Revision Date: Revision Note Not applicable 07-May-2014

This safety data sheet complies with the requirements of Regulation (EC) No. 453/2010

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End of Safety Data Sheet