

# **Alliance Heavy Duty Engine Coolant**

**Cummins (Cummins Filtration)** 

Chemwatch: **4754-08** Version No: **2.1.1.1** 

Material Safety Data Sheet according to NOHSC and ADG requirements

Chemwatch Hazard Alert Code: 2

Issue Date: 01/01/2013 Print Date: 01/11/2016 Initial Date: Not Available

# S.Local.AUS.EN

# SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

# **Product Identifier**

Product name	Alliance Heavy Duty Engine Coolant
Synonyms	Not Available
Other means of identification	Not Available

# Relevant identified uses of the substance or mixture and uses advised against

Relevant identified	Coolant.
uses	Ooolant.

# Details of the supplier of the safety data sheet

Registered company name	Cummins (Cummins Filtration)	Daimler Truck Australia Pacific Pty		
Address	31 Garden Street Kilsyth 3137 VIC Australia	Level 4, 631 Springvale Road, Mulgrave   Victoria, Australia, 3170		
Telephone	+61 3 9721 9100	+61 3 9566 9266		
Fax	+61 3 9721 9148	Not Available		
Website	Not Available	Not Available		
Email	Not Available	Not Available		

# **Emergency telephone number**

• • •		
Association / Organisation	Not Available	Not Available
Emergency telephone numbers	1800 039 008 (24 hours)	+61 3 9573 3112
Other emergency telephone numbers	+61 3 9573 3112	Not Available

# **CHEMWATCH EMERGENCY RESPONSE**

Primary Number	Alternative Number 1	Alternative Number 2	
1800 039 008	+612 9186 1132	Not Available	

Once connected and if the message is not in your prefered language then please dial 01

### **SECTION 2 HAZARDS IDENTIFICATION**

# Classification of the substance or mixture

NON-HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS. According to NOHSC Criteria, and ADG Code.

CHEMWATCH HAZARD RATINGS

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	Min	Max	 
Flammability	0		1 1 1
Toxicity	0		: : 0 = Minimum
Body Contact	2		1 = Low
Reactivity	0		2 = Moderate 3 = High
Chronic	0		4 = Extreme

Poisons Schedule	Not Applicable
Risk Phrases	Not Applicable
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HSIS; 3. Classification drawn from EC Directive 1272/2008 - Annex VI

#### Not Applicable

Relevant risk statements are found in section 2

Indication(s) of danger	Not Applicable
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# SAFETY ADVICE

Not Applicable

# Other hazards

May produce discomfort of the eyes and skin\*.

# SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

#### **Substances**

See section below for composition of Mixtures

#### **Mixtures**

CAS No	%[weight]	Name
57-55-6	30-60	propylene glycol
7732-18-5	30-60	<u>water</u>

# **SECTION 4 FIRST AID MEASURES**

# Description of first aid measures

Eye Contact	If this product comes in contact with the eyes:  • Wash out immediately with fresh running water.  • Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.  • Seek medical attention without delay; if pain persists or recurs seek medical attention.  • Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs:  Immediately remove all contaminated clothing, including footwear.  Flush skin and hair with running water (and soap if available).  Seek medical attention in event of irritation.
Inhalation	<ul> <li>If fumes, aerosols or combustion products are inhaled remove from contaminated area.</li> <li>Other measures are usually unnecessary.</li> </ul>
Ingestion	<ul><li>► Immediately give a glass of water.</li><li>► First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.</li></ul>

# Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

- ▶ Polyethylene glycols are generally poorly absorbed orally and are mostly unchanged by the kidney.
- Permal absorption can occur across damaged skin (e.g. through burns) leading to increased osmolality, anion gap metabolic acidosis, elevated calcium, low ionised calcium, CNS depression and renal failure.
- ▶ Treatment consists of supportive care.

[Ellenhorn and Barceloux: Medical Toxicology]

Propylene glycol is primarily a CNS depressant in large doses and may cause hypoglycaemia, lactic acidosis and seizures.

The usual measures are supportive care and decontamination (Ipecac/ lavage/ activated charcoal/ cathartics), within 2 hours of exposure should suffice.

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• Check the anion gap, arterial pH, renal function and glucose levels.

Ellenhorn and Barceloux: Medical Toxicology

#### **SECTION 5 FIREFIGHTING MEASURES**

#### **Extinguishing media**

The product contains a substantial proportion of water, therefore there are no restrictions on the type of extinguishing media which may be used. Choice of extinguishing media should take into account surrounding areas.

Though the material is non-combustible, evaporation of water from the mixture, caused by the heat of nearby fire, may produce floating layers of combustible substances.

In such an event consider:

▶ foam.

# Special hazards arising from the substrate or mixture

Fire Incompatibility

None known.

# Advice for firefighters

# Fire Fighting

- ▶ Alert Fire Brigade and tell them location and nature of hazard.
- Wear breathing apparatus plus protective gloves in the event of a fire.
- ▶ Prevent, by any means available, spillage from entering drains or water courses.
- Use fire fighting procedures suitable for surrounding area.

# Fire/Explosion Hazard

- ▶ The material is not readily combustible under normal conditions.
- ▶ However, it will break down under fire conditions and the organic component may burn.
- Not considered to be a significant fire risk.
- ▶ Heat may cause expansion or decomposition with violent rupture of containers.

Decomposes on heating and produces toxic fumes of; carbon dioxide (CO2) other pyrolysis products typical of burning organic materialMay emit corrosive fumes.

# **SECTION 6 ACCIDENTAL RELEASE MEASURES**

# Personal precautions, protective equipment and emergency procedures

#### Minor Spills

- ► Clean up all spills immediately.
- Avoid breathing vapours and contact with skin and eyes.
- ► Control personal contact with the substance, by using protective equipment.
- ▶ Contain and absorb spill with sand, earth, inert material or vermiculite.

# Major Spills

#### Moderate hazard.

- ▶ Clear area of personnel and move upwind.
- ▶ Alert Fire Brigade and tell them location and nature of hazard.
- ▶ Wear breathing apparatus plus protective gloves.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

# SECTION 7 HANDLING AND STORAGE

# Precautions for safe handling

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# Safe handling

- ▶ DO NOT allow clothing wet with material to stay in contact with skin
- ► Avoid all personal contact, including inhalation.
- ▶ Wear protective clothing when risk of exposure occurs.
- ► Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.

# Other information

- Store in original containers.
- ▶ Keep containers securely sealed.
- ▶ No smoking, naked lights or ignition sources.
- ▶ Store in a cool, dry, well-ventilated area.

# Conditions for safe storage, including any incompatibilities

# Suitable container

- ► Polyethylene or polypropylene container.
- Packing as recommended by manufacturer.
- ► Check all containers are clearly labelled and free from leaks.

# Storage incompatibility

► Glycols and their ethers undergo violent decomposition in contact with 70% perchloric acid. This seems likely to involve formation of the glycol perchlorate esters (after scission of ethers) which are explosive, those of ethylene glycol and

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• 3-chloro-1,2-propanediol being more powerful than glyceryl nitrate, and the former so sensitive that it explodes on addition of water.

#### Alcohols

- ▶ are incompatible with strong acids, acid chlorides, acid anhydrides, oxidising and reducing agents.
- reacts, possibly violently, with alkaline metals and alkaline earth metals to produce hydrogen
- react with strong acids, strong caustics, aliphatic amines, isocyanates, acetaldehyde, benzoyl peroxide, chromic acid, chromium oxide, dialkylzincs, dichlorine oxide, ethylene oxide, hypochlorous acid, isopropyl chlorocarbonate, lithium tetrahydroaluminate, nitrogen dioxide, pentafluoroguanidine, phosphorus halides, phosphorus pentasulfide, tangerine oil, triethylaluminium, triisobutylaluminium
- ▶ should not be heated above 49 deg. C. when in contact with aluminium equipment

# SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

#### **Control parameters**

#### OCCUPATIONAL EXPOSURE LIMITS (OEL)

#### INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure	propylene	Propane-1,2-diol total: (vapour & particulates) / Propane-1,2-diol: particulates only	474 mg/m3 / 10	Not	Not	Not
Standards	glycol		mg/m3 / 150 ppm	Available	Available	Available

#### **EMERGENCY LIMITS**

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
propylene glycol	Propylene glycol; (1,2-Propanediol)	30 mg/m3	1300 mg/m3	7900 mg/m3

Ingredient	Original IDLH	Revised IDLH
propylene glycol	Not Available	Not Available
water	Not Available	Not Available

#### **Exposure controls**

# Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.

# Personal protection









# Eye and face protection

- ► Safety glasses with side shields.
- Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.

# Skin protection

# See Hand protection below

- ► Wear chemical protective gloves, e.g. PVC.
- ► Wear safety footwear or safety gumboots, e.g. Rubber

# Hands/feet protection

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Suitability and durability of glove type is dependent on usage.

# Body protection

# See Other protection below

#### Other protection

- Overalls.
- P.V.C. apron.Barrier cream.

# Thermal hazards

Not Available

#### Recommended material(s)

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#### GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

#### "Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

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Material	СРІ
BUTYL	С
NATURAL RUBBER	С
NEOPRENE	С
PE/EVAL/PE	С
PVA	С
VITON	С

<sup>\*</sup> CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

**NOTE**: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

\* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 5 x ES	A-AUS / Class 1 P2	-	A-PAPR-AUS / Class 1 P2
up to 25 x ES	Air-line*	A-2 P2	A-PAPR-2 P2
up to 50 x ES	-	A-3 P2	-
50+ x ES	-	Air-line**	-

 $<sup>^{\</sup>star}$  - Continuous-flow;  $\ ^{\star\star}$  - Continuous-flow or positive pressure demand

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

# **SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES**

# Information on basic physical and chemical properties

Appearance	Clear red liquid with a sweet odour; mixes with water.		
Physical state	Liquid	Relative density (Water = 1)	Not Available
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Applicable
pH (as supplied)	8.3	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Applicable	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Applicable	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Applicable	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water (g/L)	Miscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

# **SECTION 10 STABILITY AND REACTIVITY**

Reactivity	See section 7
Reactivity	000 3000011 7

<sup>^ -</sup> Full-face

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Chemical stability	<ul> <li>Unstable in the presence of incompatible materials.</li> <li>Product is considered stable.</li> <li>Hazardous polymerisation will not occur.</li> </ul>
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

# **SECTION 11 TOXICOLOGICAL INFORMATION**

toxicity is also low.

Inhaled	The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.  Inhalation hazard is increased at higher temperatures.		
Ingestion	If swallowed, the toxic effects of glycols (dihydric a nervous system, nausea, vomiting, and degenerati	llcohols) are similar to those of alcohol, with depression of the central ve changes in the liver and kidney.	
Skin Contact	There is some evidence to suggest that the material may cause moderate inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.  Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.		
Eye	Limited evidence or practical experience suggests, that the material may cause eye irritation in a substantial number of individuals. Prolonged eye contact may cause inflammation characterised by a temporary redness of the conjunctiva (similar to windburn).		
Chronic		o produce chronic effects adverse to the health (as classified by EC osure by all routes should be minimised as a matter of course.	
Allianae Heavy Duty	TOXICITY	IRRITATION	
Alliance Heavy Duty Engine Coolant	Not Available	Not Available	
	TOXICITY	IRRITATION	
	Dermal (rabbit) LD50: >2000 mg/kg <sup>[1]</sup>	Eye (rabbit): 100 mg - mild	
propylene glycol	Oral (rat) LD50: 20000 mg/kgd <sup>[2]</sup>	Eye (rabbit): 500 mg/24h - mild	
		Skin(human):104 mg/3d Intermit Mod	
		Skin(human):500 mg/7days mild	
	TOXICITY	IRRITATION	
water	Oral (rat) LD50: >90000 mg/kg <sup>[2]</sup>	Not Available	
Legend:	Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS.     Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances		
Alliance Heavy Duty Engine Coolant	Contact allergies quickly manifest themselves as c pathogenesis of contact eczema involves a cell-me allergic skin reactions, e.g. contact urticaria, involv	s as a group and may not be specific to this product. ontact eczema, more rarely as urticaria or Quincke's oedema. The ediated (T lymphocytes) immune reaction of the delayed type. Other e antibody-mediated immune reactions. ed or repeated exposure and may produce on contact skin redness,	
ROPYLENE GLYCOL	swelling, the production of vesicles, scaling and thin The acute oral toxicity of propylene glycol is very look humans. Serious toxicity generally occurs only at pover a relatively short period of time. It would be no supplements, which contain at most 1 g/kg of PG.	ed or repeated exposure and may produce on contact skin redness, ckening of the skin.  w, and large quantities are required to cause perceptible health damage lasma concentrations over 1 g/L, which requires extremely high intake early impossible to reach toxic levels by consuming foods or Cases of propylene glycol poisoning are usually related to either	

inappropriate intravenous administration or accidental ingestion of large quantities by children. The potential for long-term oral

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WATER	No significant acute toxicological data identified in	n literature search.	
Acute Toxicity	0	Carcinogenicity	0
Skin Irritation/Corrosion	0	Reproductivity	0
Serious Eye Damage/Irritation	0	STOT - Single Exposure	0
Respiratory or Skin sensitisation	0	STOT - Repeated Exposure	0
Mutagenicity	0	Aspiration Hazard	0

Legend:

🗙 – Data available but does not fill the criteria for classification

✓ – Data required to make classification available

# **SECTION 12 ECOLOGICAL INFORMATION**

# **Toxicity**

Ingredient	Endpoint	Test Duration (hr)	Species	Value	Source
propylene glycol	EC50	384	Crustacea	311.145mg/L	3
propylene glycol	EC50	96	Algae or other aquatic plants	10905.921mg/L	3
propylene glycol	EC50	48	Crustacea	>1000mg/L	4
propylene glycol	LC50	96	Fish	710mg/L	4
propylene glycol	NOEC	168	Fish	98mg/L	4
water	EC50	384	Crustacea	199.179mg/L	3
water	EC50	96	Algae or other aquatic plants	8768.874mg/L	3
water	LC50	96	Fish	897.520mg/L	3
Legend:	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data				

# Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
propylene glycol	LOW	LOW
water	LOW	LOW

# **Bioaccumulative potential**

Ingredient	Bioaccumulation
propylene glycol	LOW (BCF = 1)
water	LOW (LogKOW = -1.38)

# Mobility in soil

Ingredient	Mobility
propylene glycol	HIGH (KOC = 1)
water	LOW (KOC = 14.3)

# **SECTION 13 DISPOSAL CONSIDERATIONS**

# Waste treatment methods

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

Product / Packaging disposal

A Hierarchy of Controls seems to be common - the user should investigate:

- ▶ Reduction
- ▶ Reuse
- ▶ Recycling

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Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use.

- ▶ DO NOT allow wash water from cleaning or process equipment to enter drains.
- ▶ It may be necessary to collect all wash water for treatment before disposal.
- ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- ▶ Where in doubt contact the responsible authority.
- Recycle wherever possible.
- ► Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- ▶ Dispose of by: burial in a land-fill specifically licenced to accept chemical and / or pharmaceutical wastes or incineration in a licenced apparatus (after admixture with suitable combustible material).
- ▶ Decontaminate empty containers.

#### **SECTION 14 TRANSPORT INFORMATION**

# Labels Required

Marine Pollutant	NO
HAZCHEM	Not Applicable

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

#### **SECTION 15 REGULATORY INFORMATION**

#### Safety, health and environmental regulations / legislation specific for the substance or mixture

#### PROPYLENE GLYCOL(57-55-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards

Australia Inventory of Chemical Substances (AICS)

Australia Hazardous Substances Information System - Consolidated Lists

# WATER(7732-18-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Y
Canada - NDSL	N (propylene glycol; water)
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	Y
Japan - ENCS	N (water)
Korea - KECI	Y
New Zealand - NZIoC	Y
Philippines - PICCS	Y
USA - TSCA	Y
Legend:	Y = All ingredients are on the inventory  N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

# **SECTION 16 OTHER INFORMATION**

#### Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

www.chemwatch.net

The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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# **Definitions and abbreviations**

PC-TWA: Permissible Concentration-Time Weighted Average PC-STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit。

IDLH: Immediately Dangerous to Life or Health Concentrations

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors BEI: Biological Exposure Index

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