

HALLIBURTON

MATERIAL SAFETY DATA SHEET

Product Trade Name: Acid Scale Removal fluid (pH 2)

Revision Date: 11-Jul-2013

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: Acid Scale Removal fluid (pH 2)
Synonyms: None
Chemical Family: Blend
Application: Scale Remover

Manufacturer/Supplier: Halliburton Energy Services
P.O. Box 1431
Duncan, Oklahoma 73536-0431
Emergency Telephone: (281) 575-5000

Prepared By: Chemical Compliance
Telephone: 1-580-251-4335
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2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT (w/w)	ACGIH TLV-TWA	OSHA PEL-TWA
Methyl glycine diacetic acid, trisodium salt	Proprietary	30 - 60%	Not applicable	Not applicable
Hydrochloric acid	7647-01-0	5 - 10%	2 ppm	5 ppm

3. HAZARDS IDENTIFICATION

Hazard Overview May cause eye and skin burns. May cause respiratory irritation. May be harmful if swallowed.

4. FIRST AID MEASURES

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Skin In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention. Remove contaminated clothing and launder before reuse.

Eyes In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

Ingestion Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.

Notes to Physician Not Applicable

5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	Not Determined
Flash Point/Range (C):	Not Determined
Flash Point Method:	Not Determined
Autoignition Temperature (F):	630
Autoignition Temperature (C):	332
Flammability Limits in Air - Lower (%):	3
Flammability Limits in Air - Upper (%):	19

Fire Extinguishing Media Water fog, carbon dioxide, foam, dry chemical.

Special Exposure Hazards Decomposition in fire may produce toxic gases. Reaction with steel and certain other metals generates flammable hydrogen gas. Do not allow runoff to enter waterways.

Special Protective Equipment for Fire-Fighters Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

NFPA Ratings: Health 3, Flammability 0, Reactivity 1
HMIS Ratings: Health 3, Flammability 0, Reactivity 1

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment.

Environmental Precautionary Measures Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning / Absorption Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Neutralize to pH of 6-8. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after use. Launder contaminated clothing before reuse.

Storage Information Store away from alkalis. Store in a cool well ventilated area. Keep container closed when not in use.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls Use in a well ventilated area. Local exhaust ventilation should be used in areas without good cross ventilation.

Respiratory Protection Acid gas respirator.

Hand Protection Impervious rubber gloves.

Skin Protection Full protective chemical resistant clothing.

Eye Protection Chemical goggles; also wear a face shield if splashing hazard exists.

Other Precautions Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
Color:	Clear light yellow
Odor:	Pungent acrid
pH:	2
Specific Gravity @ 20 C (Water=1):	Not Determined
Density @ 20 C (lbs./gallon):	Not Determined
Bulk Density @ 20 C (lbs/ft3):	Not Determined
Boiling Point/Range (F):	Not Determined
Boiling Point/Range (C):	Not Determined
Freezing Point/Range (F):	Not Determined
Freezing Point/Range (C):	Not Determined
Vapor Pressure @ 20 C (mmHg):	Not Determined
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	Not Determined
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Miscible
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	None anticipated
Incompatibility (Materials to Avoid)	Strong alkalis. Amphoteric metals such as aluminum, magnesium, lead, tin, or zinc.
Hazardous Decomposition Products	Flammable hydrogen gas. Chlorine. Hydrogen sulfide. Oxides of nitrogen. Carbon monoxide and carbon dioxide.
Additional Guidelines	Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure	Eye or skin contact, inhalation.
<u>Symptoms related to exposure</u> Inhalation	Causes severe respiratory irritation.
Skin Contact	Causes severe skin irritation. May cause skin burns on prolonged contact.
Eye Contact	Causes severe eye irritation May cause eye burns.
Ingestion	Causes burns of the mouth, throat and stomach.
Aggravated Medical Conditions	Skin disorders.

Chronic Effects/Carcinogenicity Prolonged, excessive exposure may cause erosion of the teeth.

Other Information None known.

Toxicity Tests

Oral Toxicity: Not determined

Dermal Toxicity: Not determined

Inhalation Toxicity: Not determined

Primary Irritation Effect: Not determined

Carcinogenicity Not determined

Genotoxicity: Not determined

**Reproductive /
Developmental Toxicity:** Not determined

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air) Not determined

Persistence/Degradability Not determined

Bio-accumulation Not determined

Ecotoxicological Information

Acute Fish Toxicity: Not determined

Acute Crustaceans Toxicity: Not determined

Acute Algae Toxicity: Not determined

Chemical Fate Information Not determined

Other Information Not applicable

13. DISPOSAL CONSIDERATIONS

Disposal Method Disposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT

UN3264, Corrosive Liquid, Acidic, Inorganic, N.O.S (Contains Hydrochloric Acid, 1-Methylglycin-N,N-Diacetic Acid Na3-Salt) , 8 , III
NAERG 154

Canadian TDG

Corrosive Liquid, Acidic, Inorganic, N.O.S. (Contains Hydrochloric Acid, 1-Methylglycin-N,N-Diacetic Acid Na3-Salt) , 8 , UN3264 , III

ADR

UN3264, Corrosive Liquid, Acidic, Inorganic, N.O.S (Contains Hydrochloric Acid, 1-Methylglycin-N,N-Diacetic Acid Na3-Salt) , 8 , III

Air Transportation**ICAO/IATA**

UN3264, Corrosive Liquid, Acidic, Inorganic, N.O.S , 8 , III (Contains Hydrochloric Acid, 1-Methylglycin-N,N-Diacetic Acid Na3-Salt)

Sea Transportation**IMDG**

UN3264, Corrosive Liquid, Acidic, Inorganic, N.O.S (Contains Hydrochloric Acid, 1-Methylglycin-N,N-Diacetic Acid Na3-Salt) , 8 , III

Other Transportation Information

Labels: Corrosive

15. REGULATORY INFORMATION**US Regulations**

US TSCA Inventory	All components listed on inventory or are exempt.
EPA SARA Title III Extremely Hazardous Substances	Not applicable
EPA SARA (311,312) Hazard Class	Acute Health Hazard
EPA SARA (313) Chemicals	This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).
EPA CERCLA/Superfund Reportable Spill Quantity	EPA Reportable Spill Quantity is 6900 Gallons based on Hydrochloric acid (CAS: 7647-01-0).
EPA RCRA Hazardous Waste Classification	If product becomes a waste, it does meet the criteria of a hazardous waste as defined by the US EPA, because of: Corrosivity D002
California Proposition 65	The California Proposition 65 regulations apply to this product.
MA Right-to-Know Law	One or more components listed.
NJ Right-to-Know Law	One or more components listed.

PA Right-to-Know Law One or more components listed.

Canadian Regulations

Canadian DSL Inventory All components listed on inventory or are exempt.

WHMIS Hazard Class E Corrosive Material

16. OTHER INFORMATION

The following sections have been revised since the last issue of this SDS

Not applicable

Additional Information For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

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*****END OF MSDS*****