
1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name ARGOPLAS 5, 20, 35
Synonym(s) 117 - SDS NUMBER • ARGOPLAS 20 • ARGOPLAS 35 • ARGOPLAS 5 • PRODUCT CODES: 143, 144, 145
• SAM10145 - MATERIAL NUMBER

1.2 Uses and uses advised against

Use(s) SHIELDING GAS

1.3 Details of the supplier of the product

Supplier name BOC LIMITED (AUSTRALIA)
Address 10 Julius Avenue, North Ryde, NSW, 2113, AUSTRALIA
Telephone 131 262, (02) 8874 4400
Fax 132 427 (24 hours)
Website <http://www.boc.com.au>

1.4 Emergency telephone number(s)

Emergency 1800 653 572 (24/7) (Australia only)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO AUSTRALIAN WHS REGULATIONS

GHS classification(s) Flammable Gases: Category 1
Gases Under Pressure: Compressed gas

2.2 Label elements

Signal word DANGER

Pictogram(s)



Hazard statement(s)

H220 Extremely flammable gas.
H280 Contains gas under pressure; may explode if heated.

Prevention statement(s)

P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.

Response statement(s)

P377 Leaking gas fire: Do not extinguish, unless leak can be stopped safely.
P381 Eliminate all ignition sources if safe to do so.

Storage statement(s)

P410 + P403 Protect from sunlight. Store in a well-ventilated place.

Disposal statement(s)

None allocated.

2.3 Other hazards

Asphyxiant. Effects are proportional to oxygen displacement.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content (v/v)
HYDROGEN	1333-74-0	215-605-7	5 to 35%
ARGON	7440-37-1	231-147-0	65 to 95%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye	Adverse effects not expected from this product.
Inhalation	If inhaled, remove from contaminated area. To protect rescuer, use an Air-line respirator or Self Contained Breathing Apparatus (SCBA). Be aware of possible explosive atmospheres. Apply artificial respiration if not breathing. Give oxygen if available. For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor.
Skin	Adverse effects not expected from this product.
Ingestion	Due to product form and application, ingestion is considered unlikely.
First aid facilities	No information provided.

4.2 Most important symptoms and effects, both acute and delayed

In high concentrations may cause asphyxiation. Symptoms may include loss of mobility / consciousness. Victim may not be aware of asphyxiation.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Stop flow of gas if safe to do so, such as by slowly closing the cylinder valve. If the gas source cannot be isolated, do not extinguish the flame, since re-ignition and explosion could occur. Await arrival of emergency services or manufacturer's advisor. Drench and cool cylinders with water spray from protected area at a safe distance. If it is absolutely necessary to extinguish the flame, use only a dry chemical powder extinguisher. Avoid shock and bumps to cylinders.

5.2 Special hazards arising from the substance or mixture

Extremely flammable. Eliminate all ignition sources including cigarettes, open flames, spark producing switches/tools, heaters, naked lights, pilot lights, mobile phones etc. when handling.

5.3 Advice for firefighters

Temperatures in a fire may cause cylinders to rupture and internal pressure relief devices to be activated. Cool cylinders or containers exposed to fire by applying water from a protected location. Do not approach cylinders or containers suspected of being hot. This material is capable of forming explosive mixtures in air.

5.4 Hazchem code

2SE	
2	Fine Water Spray.
S	Risk of violent reaction or explosion. Wear full fire kit and breathing apparatus. Dilute spill and run-off.
E	Evacuation of people in and around the immediate vicinity of the incident should be considered.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

If the cylinder is leaking, evacuate area of personnel. Inform manufacturer/supplier of leak. Wear self-contained breathing apparatus when entering area unless atmosphere is proved to be safe. Ensure adequate air ventilation. Eliminate all sources of ignition. Consider the risk of potentially explosive atmospheres.

6.2 Environmental precautions

Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous.

6.3 Methods of cleaning up

Carefully move material to a well ventilated remote area, then allow to discharge if safe to do so. Do not attempt to repair leaking valve or cylinder safety devices.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Use of safe work practices are recommended to avoid inhalation. Do not drag, drop, slide or roll cylinders. The uncontrolled release of a gas under pressure may cause physical harm. Use a suitable hand truck for cylinder movement. The uncontrolled release of a gas under pressure may cause physical harm. When handling gas cylinders, the use of appropriate mechanical handling devices is recommended.

7.2 Conditions for safe storage, including any incompatibilities

Do not store near sources of ignition or incompatible materials. Cylinders should be stored below 45°C in a secure area, upright and restrained to prevent cylinders from falling. Cylinders should also be stored in a dry, well ventilated area constructed of non-combustible material with firm level floor (preferably concrete), away from areas of heavy traffic and emergency exits.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m ³	ppm	mg/m ³
Argon	SWA (AUS)	Asphyxiant			
Hydrogen	SWA (AUS)	Asphyxiant			

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Provide suitable ventilation to minimise or eliminate exposure. Confined areas (e.g. tanks) should be adequately ventilated or gas tested. Flammable/explosive vapours may accumulate in poorly ventilated areas. Vapours may also travel some distance to an ignition source and flash back.

PPE

- Eye / Face** Wear safety glasses.
- Hands** Wear leather gloves.
- Body** Wear safety boots.
- Respiratory** Where an inhalation risk exists, wear Self Contained Breathing Apparatus (SCBA) or an Air-line respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	COLOURLESS GAS
Odour	ODOURLESS
Flammability	EXTREMELY FLAMMABLE

9.1 Information on basic physical and chemical properties

Flash point	NOT AVAILABLE
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NOT APPLICABLE
pH	NOT APPLICABLE
Vapour density	NOT AVAILABLE
Specific gravity	NOT APPLICABLE
Solubility (water)	NOT AVAILABLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	75 % (Hydrogen)
Lower explosion limit	4 % (Hydrogen)
Partition coefficient	NOT AVAILABLE
Autoignition temperature	571°C (Hydrogen)
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

% Volatiles	100 %
Cylinder pressure (when full)	15,000 kPa @ 15°C
Density	1.3 (Air = 1)

10. STABILITY AND REACTIVITY

10.1 Reactivity

Unreactive under normal conditions.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization will not occur.

10.4 Conditions to avoid

Avoid shock, friction, heavy impact, heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Hydrogen is explosive with peroxides, oxidising agents and metal catalysts. Hydrogen can cause embrittlement of steels under special conditions and preference given to copper, bronze or stainless steel. Hazardous by-products may be produced when this gas/gas mixture is used in welding, cutting and associated processes.

10.6 Hazardous decomposition products

This material will not decompose to form hazardous products other than that already present.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity	Information available for the product: Based on available data, the classification criteria are not met.
Skin	Not classified as a skin irritant.
Eye	Not classified as an eye irritant.
Sensitization	Not classified as causing skin or respiratory sensitisation.
Mutagenicity	Not classified as a mutagen.
Carcinogenicity	Not classified as a carcinogen.
Reproductive	Not classified as a reproductive toxin.
STOT – single exposure	Asphyxiant. Effects are proportional to oxygen displacement. Over exposure may result in dizziness, drowsiness, weakness, fatigue, breathing difficulties and unconsciousness.
STOT – repeated exposure	Not classified as causing organ damage from repeated exposure.

Aspiration Not classified as causing aspiration.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

No ecological damage caused by this product.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

ATMOSPHERE: Argon is an inert gas and will not contribute to ozone depletion or global warming. Argon is a natural component of the atmosphere (0.93% v/v). SOIL/WATER: If released to soil or water argon will quickly evaporate to the atmosphere. Not toxic to plants or animals except at extremely high (asphyxiating) levels. Fume from fabrication processes which use this gas/gas mixture may be harmful to the environment.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Cylinders should be returned to the manufacturer or supplier for disposal of contents.

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE



	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	1954	1954	1954
14.2 Proper Shipping Name	COMPRESSED GAS, FLAMMABLE, N.O.S. (Contains hydrogen)	COMPRESSED GAS, FLAMMABLE, N.O.S. (Contains hydrogen)	COMPRESSED GAS, FLAMMABLE, N.O.S. (Contains hydrogen)
14.3 Transport hazard class	2.1	2.1	2.1
14.4 Packing Group	None Allocated	None Allocated	None Allocated

14.5 Environmental hazards No information provided

14.6 Special precautions for user

Hazchem code 2SE

GTEPG 2A1

EMS F-D, S-U

Other information Ensure cylinder is separated from driver and that outlet of relief device is not obstructed.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule	A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).	
Classifications	Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals. The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].	
Hazard codes	F+	Extremely flammable
Risk phrases	R12	Extremely Flammable.
Safety phrases	S2	Keep out of reach of children.
	S9	Keep container in a well ventilated place.
	S16	Keep away from sources of ignition - No smoking.
	S33	Take precautionary measures against static discharges.
Inventory listing(s)	AUSTRALIA: AICS (Australian Inventory of Chemical Substances) All components are listed on AICS, or are exempt.	

16. OTHER INFORMATION

Additional information	<p>The storage of significant quantities of gas cylinders must comply with AS4332 The storage and handling of gases in cylinders. When using this gas/gas mixture for welding, cutting and associated processes, additional hazards may be generated by the process such as radiation, noise and fume. Risk assessments should be made for each activity to identify and quantify the individual hazards involved. Please refer to the BOC document "Welding Hazards and Risk Management" available from www.boc.com and refer to the relevant Safety Data Sheets for the welding consumables being used or, if available, the materials being welded. This product is used as a shielding gas for plasma welding and cutting.</p> <p>APPLICATION METHOD: Gas regulator of suitable pressure and flow rating fitted to cylinder or manifold with low pressure gas distribution to equipment.</p> <p>PERSONAL PROTECTIVE EQUIPMENT GUIDELINES: The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.</p> <p>HEALTH EFFECTS FROM EXPOSURE: It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.</p>
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