HALLIBURTON

MATERIAL SAFETY DATA SHEET

Product Trade Name: AQUAGEL®

Revision Date: 07-Oct-2014

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: AQUAGEL®

Synonyms:NoneChemical Family:MineralApplication:Viscosifier

Manufacturer/Supplier Baroid Fluid Services

Product Service Line of Halliburton

P.O. Box 1675 Houston, TX 77251

Telephone: (281) 871-4000

Emergency Telephone: (281) 575-5000

Prepared By Chemical Compliance

Telephone: 1-580-251-4335

e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT (w/w)	ACGIH TLV-TWA	OSHA PEL-TWA
Bentonite	1302-78-9	60 - 100%	TWA: 1 mg/m ³	Not applicable
Crystalline silica, quartz	14808-60-7	1 - 5%	TWA: 0.025 mg/m ³	10 mg/m ³ %SiO2 + 2
Crystalline silica, cristobalite	14464-46-1	0.1 - 1%	TWA: 0.025 mg/m ³	1/2 x 10 mg/m ³ /SiO2 + 2
Crystalline silica, tridymite	15468-32-3	0.1 - 1%	0.05 mg/m ³	1/2 x 10 mg/m ³ /%SiO2 + 2

More restrictive exposure limits may be enforced by some states, agencies, or other authorities.

3. HAZARDS IDENTIFICATION

Hazard Overview CAUTION! - ACUTE HEALTH HAZARD

May cause eye and respiratory irritation.

DANGER! - CHRONIC HEALTH HAZARD

Breathing crystalline silica can cause lung disease, including silicosis and lung cancer. Crystalline silica has also been associated with scleroderma and kidney disease.

This product contains quartz, cristobalite, and/or tridymite which may become airborne without a visible cloud. Avoid breathing dust. Avoid creating dusty conditions. Use only with adequate ventilation to keep exposures below recommended exposure limits. Wear a NIOSH certified, European Standard EN 149, AS/NZS 1715, or equivalent respirator when using this product. Review the Safety Data Sheet (SDS) for this product, which has been provided to your employer.

4. FIRST AID MEASURES

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory

irritation develops or if breathing becomes difficult.

Skin Wash with soap and water. Get medical attention if irritation persists.

Eyes In case of contact, immediately flush eyes with plenty of water for at least 15

minutes and get medical attention if irritation persists.

Ingestion Under normal conditions, first aid procedures are not required.

Notes to Physician Treat symptomatically.

5. FIRE FIGHTING MEASURES

Flash Point/Range (F):

Flash Point/Range (C):

Flash Point Method:

Autoignition Temperature (F):

Flammability Limits in Air - Lower (%):

Flammability Limits in Air - Upper (%):

Not Determined

Not Determined

Not Determined

Not Determined

Not Determined

Fire Extinguishing Media All standard firefighting media.

Special Exposure Hazards Not applicable.

Special Protective Equipment

for Fire-Fighters

Not applicable.

NFPA Ratings: Health 0, Flammability 0, Reactivity 0

HMIS Ratings: Health 0*, Flammability 0, Physical Hazard 0, PPE: E

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary

Measures

Use appropriate protective equipment. Avoid creating and breathing dust.

Environmental Precautionary

Measures

None known.

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Procedure for Cleaning / Absorption

Collect using dustless method and hold for appropriate disposal. Consider possible toxic or fire hazards associated with contaminating substances and use appropriate methods for collection, storage and disposal.

7. HANDLING AND STORAGE

Handling Precautions

This product contains quartz, cristobalite, and/or tridymite which may become

airborne without a visible cloud. Avoid breathing dust. Avoid creating dusty conditions. Use only with adequate ventilation to keep exposure below recommended exposure limits. Wear a NIOSH certified, European Standard En 149, or equivalent respirator when using this product. Material is slippery when

wet.

Storage InformationUse good housekeeping in storage and work areas to prevent accumulation of

dust. Close container when not in use. Do not reuse empty container. Product has

a shelf life of 24 months.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering ControlsUse approved industrial ventilation and local exhaust as required to maintain

exposures below applicable exposure limits.

Personal Protective Equipment If engineering controls and work practices cannot prevent excessive exposures,

the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the

specific application of this product.

Respiratory Protection If engineering controls and work practices cannot keep exposure below

occupational exposure limits or if exposure is unknown, wear a NIOSH certified, European Standard EN 149, AS/NZS 1715:2009, or equivalent respirator when using this product. Selection of and instruction on using all personal protective equipment, including respirators, should be performed by an Industrial Hygienist or

other qualified professional.

Dust/mist respirator. (N95, P2/P3)

Hand Protection Normal work gloves.

Skin Protection Wear clothing appropriate for the work environment. Dusty clothing should be

laundered before reuse. Use precautionary measures to avoid creating dust when

removing or laundering clothing.

Eye Protection Wear safety glasses or goggles to protect against exposure.

Other Precautions None known.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Powder

Color: Tan to Gray
Odor: Mild earthy
pH: 8-10
Specific Gravity @ 20 C (Water=1): 2.65

Density @ 20 C (lbs./gallon): Not Determined

Bulk Density @ 20 C (lbs/ft3): 50-73

Boiling Point/Range (F):

Boiling Point/Range (C):

Not Determined

Not Determined

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Freezing Point/Range (F):

Not Determined
Not Determined
Not Determined
Not Determined
Vapor Pressure @ 20 C (mmHg):

Not Determined

Percent Volatiles: 8 - 12
Evaporation Rate (Butyl Acetate=1): Not Determined

Solubility in Water (g/100ml):

Solubility in Solvents (g/100ml):

VOCs (lbs./gallon):

Viscosity, Dynamic @ 20 C (centipoise):

Viscosity, Kinematic @ 20 C (centistokes):

Partition Coefficient/n-Octanol/Water:

Molecular Weight (g/mole):

Disperses

Not Determined

Not Determined

Not Determined

10. STABILITY AND REACTIVITY

Stability Data: Stable

Hazardous Polymerization: Will Not Occur

Conditions to Avoid None anticipated

Incompatibility (Materials to

Avoid)

Hydrofluoric acid.

Hazardous Decomposition

Products

Amorphous silica may transform at elevated temperatures to tridymite (870 C) or

cristobalite (1470 C).

Additional Guidelines Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure Eye or skin contact, inhalation.

Sympotoms related to exposure

Acute Toxicity

Inhalation Inhaled crystalline silica in the form of quartz or cristobalite from occupational sources is

carcinogenic to humans (IARC, Group 1). There is sufficient evidence in experimental

animals for the carcinogenicity of tridymite (IARC, Group 2A).

Breathing silica dust may cause irritation of the nose, throat, and respiratory passages. Breathing silica dust may not cause noticeable injury or illness even though permanent lung damage may be occurring. Inhalation of dust may also have serious chronic health effects

(See "Chronic Effects/Carcinogenicity" subsection below).

Eye ContactMay cause mechanical irritation to eye. **Skin Contact**May cause mechanical skin irritation.

Ingestion None known

Chronic Effects/Carcinogenicity

Silicosis: Excessive inhalation of respirable crystalline silica dust may cause a progressive, disabling, and sometimes-fatal lung disease called silicosis. Symptoms include cough, shortness of breath, wheezing, non-specific chest illness, and reduced pulmonary function. This disease is exacerbated by smoking. Individuals with silicosis are predisposed to develop tuberculosis.

Cancer Status: The International Agency for Research on Cancer (IARC) has determined that crystalline silica inhaled in the form of quartz or cristobalite from occupational sources can cause lung cancer in humans (Group 1 - carcinogenic to humans) and has determined that there is sufficient evidence in experimental animals for the carcinogenicity of tridymite (Group 2A - possible carcinogen to humans). Refer to IARC Monograph 68, Silica, Some Silicates and Organic Fibres (June 1997) in conjunction with the use of these minerals. The National Toxicology Program classifies respirable crystalline silica as "Known to be a human carcinogen". Refer to the 9th Report on Carcinogens (2000). The American Conference of Governmental Industrial Hygienists (ACGIH) classifies crystalline silica, quartz, as a suspected human carcinogen (A2).

There is some evidence that breathing respirable crystalline silica or the disease silicosis is associated with an increased incidence of significant disease endpoints such as scleroderma (an immune system disorder manifested by scarring of the lungs, skin, and other internal organs) and kidney disease.

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Bentonite	1302-78-9	> 5000 mg/kg (Rat) > 2000 mg/kg (Rat)	No data available	> 5.27 mg/L (Rat)
Crystalline silica, quartz	14808-60-7	> 5000 mg/kg (Rat)	No data available	No data available
Crystalline silica, cristobalite	14464-46-1	> 5000 mg/kg (Rat)	No data available	No data available
Crystalline silica, tridymite	15468-32-3	> 5000 mg/kg (Rat)	No data available	No data available

12. ECOLOGICAL INFORMATION

Ecotoxicological Information

Ecotoxicity Product

Acute Fish Toxicity: TLM96: 10000 ppm (Oncorhynchus mykiss)

Acute Crustaceans Toxicity: Not determined
Acute Algae Toxicity: Not determined

Ecotoxicity Substance

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Bentonite	1302-78-9	EC50(72h): > 100 mg/L (freshwater algae)	TLM96: 10000 ppm (Oncorhynchus mykiss) LC50(96h): 16000 - 19000 mg/L (Oncorhynchus mykiss) LC50(24h): 2800 – 3200 mg/L (black bass, warmouth bass, blue gill and sunfish)	No information available	EC50(96h): 81.6 mg/L (Metacarcinus magister) EC50(96h): 24.8 mg/L (Pandalus danae) EC50(48h) > 100 mg/L (Daphnia magna)
Crystalline silica, quartz	14808-60-7	No information available	LL0(96h): 10000 mg/L(Danio rerio) (similar substance)	No information available	LL50(24h): > 10000 mg/L (Daphnia magna) (similar substance)
Crystalline silica, cristobalite	14464-46-1	No information available	LL0(96h): 10000 mg/L(Danio rerio) (similar substance)	No information available	LL50(24h): > 10000 mg/L (Daphnia magna) (similar substance)

Crystalline silica,	15468-32-3	No information available	LL0(96h): 10000	No information available	LL50(24h): > 10000 mg/L
tridymite			mg/L(Danio rerio) (similar		(Daphnia magna) (similar
			substance)		substance)

12.2. Persistence and degradability

The methods for determining biodegradability are not applicable to inorganic substances.

Substances	CAS Number	Persistence and Degradability
Bentonite	1302-78-9	The methods for determining biodegradability are not applicable to inorganic substances.
Crystalline silica, quartz	14808-60-7	The methods for determining biodegradability are not applicable to inorganic substances.
Crystalline silica, cristobalite	14464-46-1	The methods for determining biodegradability are not applicable to inorganic substances.
Crystalline silica, tridymite	15468-32-3	The methods for determining biodegradability are not applicable to inorganic substances.

12.3. Bioaccumulative potential

Substances	CAS Number	Log Pow
Bentonite	1302-78-9	No information available
Crystalline silica, quartz	14808-60-7	No information available
Crystalline silica, cristobalite	14464-46-1	No information available
Crystalline silica, tridymite	15468-32-3	No information available

12.4. Mobility in soil

No information available

12.5. Results of PBT and vPvB assessment

Substances	PBT and vPvB assessment
Crystalline silica, quartz	Not PBT/vPvB

12.6. Other adverse effects

13. DISPOSAL CONSIDERATIONS

Disposal Method If practical, recover and reclaim, recycle, or reuse by the guidelines of an

approved local reuse program. Should contaminated product become a waste, dispose of in a licensed industrial landfill according to federal, state, and local

regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

US DOT

UN Number:
UN Proper Shipping Name:
Transport Hazard Class(es):
Packing Group:

Not restricted
Not restricted
Not applicable
Not applicable

US DOT Bulk

DOT (Bulk) Not applicable

Canadian TDG ul0

UN Number: Not restricted
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable

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IMDG/IMO

UN Number:
UN Proper Shipping Name:
Transport Hazard Class(es):
Packing Group:

Not restricted
Not restricted
Not applicable
Not applicable

IATA/ICAO

UN Number: Not restricted
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable

Special Precautions for User: None

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

EPA SARA Title III Extremely

Hazardous Substances

Not applicable

EPA SARA (311,312) Hazard

Class

Acute Health Hazard Chronic Health Hazard

EPA SARA (313) Chemicals This product does not contain a toxic chemical for routine annual "Toxic Chemical

Release Reporting" under Section 313 (40 CFR 372).

EPA CERCLA/Superfund

Reportable Spill Quantity

Not applicable.

EPA RCRA Hazardous Waste

Classification

If product becomes a waste, it does NOT meet the criteria of a hazardous waste

as defined by the US EPA.

California Proposition 65 The California Proposition 65 regulations apply to this product.

MA Right-to-Know Law One or more components listed.

NJ Right-to-Know Law One or more components listed.

PA Right-to-Know Law One or more components listed.

Canadian Regulations

Canadian DSL Inventory All components listed on inventory or are exempt.

WHMIS Hazard Class D2A Very Toxic Materials

Crystalline silica

16. OTHER INFORMATION

The following sections have been revised since the last issue of this SDS

Not applicable

Additional information For additional information on the use of this product, contact your local Halliburton

representative.

For questions about the Safety Data Sheet for this or other Halliburton products,

contact Chemical Compliance at 1-580-251-4335.

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accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the

sole responsibility of the user.

END OF MSDS