



SAFETY DATA SHEET

with **SOLENIS** technology

Revision Date 04/27/2016

REVISION NUMBER: 3

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product identifier

Product name AMERCOR 8703

Other means of identification

Product code 119626
UN/ID No. 2735
Synonyms NONE

Recommended use of the chemical and restrictions on use

Recommended Use Corrosion inhibitor.
Uses advised against No information available

Details of the supplier of the safety data sheet

Manufacturer Address
Rochester Midland Corporation
155 Paragon Drive
Rochester, New York 14624 USA

Importer
Rochester Midland Limited
5353 John Lucas Drive
Suite 103
Burlington, ON L7L 6G5
Canada

Emergency telephone number

EMERGENCY TELEPHONE
INFOTRAC: 1-800-535-5053
OUTSIDE U.S.: +1-352-323-3500
CANUTEC: 613-996-6666

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)
This chemical is considered hazardous by the WHMIS 2015 Hazardous Products Regulation.

Skin corrosion/irritation	Category 1
Serious eye damage/eye irritation	Category 1
Skin sensitization	Category 1
Carcinogenicity	Category 2
Reproductive Toxicity	Category 2
Flammable liquids	Category 4
Corrosive to metals	Category 1

Label elements

Emergency Overview

DANGER

Hazard statements

Causes severe skin burns and eye damage
May cause an allergic skin reaction
Suspected of causing cancer
Suspected of damaging fertility or the unborn child
COMBUSTIBLE LIQUID
May be corrosive to metals

**Appearance** Clear Yellow**Physical state** Liquid**Odor** Slight Amine**Precautionary Statements - Prevention**

Obtain special instructions before use
Do not handle until all safety precautions have been read and understood
Use personal protective equipment as required
Do not breathe dust/fume/gas/mist/vapors/spray
Wash face, hands and any exposed skin thoroughly after handling
Contaminated work clothing should not be allowed out of the workplace
Wear protective gloves
Keep away from heat/sparks/open flames/hot surfaces. — No smoking
Keep only in original container

Precautionary Statements - Response

Immediately call a POISON CENTER or doctor/physician
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
Immediately call a POISON CENTER or doctor/physician
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
Wash contaminated clothing before reuse
If skin irritation or rash occurs: Get medical advice/attention
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
Immediately call a POISON CENTER or doctor/physician
IF SWALLOWED: Rinse mouth. DO NOT induce vomiting
In case of fire: Use CO₂, dry chemical, or foam for extinction
Absorb spillage to prevent material damage

Precautionary Statements - Storage

Store locked up
Store in a well-ventilated place. Keep cool
Store in corrosive resistant container

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

No information available

Other Information

- May be harmful if swallowed
- May be harmful in contact with skin

Unknown Acute Toxicity

6.6% of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

PRODUCT COMPOSITION	CAS No.	%	TRADE SECRET
2-DIETHYLAMINOETHANOL	100-37-8	10 - 15	*
Cyclohexylamine	108-91-8	10 - 15	*
2-Butanone oxime	96-29-7	5 - 10	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

First aid measures

General advice	Immediately call a POISON CENTER or doctor/physician.
Eye contact	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician.
Skin contact	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical advice/attention.
Inhalation	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or doctor/physician.
Ingestion	IF SWALLOWED: Rinse mouth. DO NOT induce vomiting.

Most important symptoms and effects, both acute and delayed

Symptoms	Drowsiness. Dizziness. May cause allergic skin reaction.
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Indication of any immediate medical attention and special treatment needed

Note to physicians	Treat symptomatically.
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5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Dry chemical. Carbon dioxide (CO₂). Water.

Unsuitable extinguishing media Caution: Use of water spray when fighting fire may be inefficient.

Specific hazards arising from the chemical

No information available.

Explosion data

Sensitivity to Mechanical Impact NONE.
Sensitivity to Static Discharge NONE.

Protective equipment and precautions for firefighters

Vapors may travel to source of ignition and flash back. As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions	Wear adequate personal protective equipment, see Section 8, Exposure Controls/Personal Protection.
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Environmental precautions

Environmental precautions Keep out of drains, sewers, streams, or other bodies of water. See Section 12 for additional ecological information.

Methods and material for containment and cleaning up

Methods for containment Dike to contain. Pick up with absorbant material. Put in suitable container for disposal.

Methods for cleaning up Pick up and transfer to properly labeled containers.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Do not breathe dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Use only in well-ventilated areas.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep from freezing. Do not store near heat, sparks or flame. Empty containers may retain product residue, follow SDS/label precautions even after container is emptied.

Incompatible materials Acids. Bases. Avoid contact with aluminum, zinc, other soft metals or galvanized metals. Copper. Nitrates. Peroxides. Reducing agents. Strong oxidants, such as nitric acid, or hypochlorites.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

PRODUCT COMPOSITION	ACGIH TLV	OSHA PEL	NIOSH IDLH
2-DIETHYLAMINOETHANOL 100-37-8	TWA: 2 ppm	S* (vacated) S* (vacated) TWA: 10 ppm (vacated) TWA: 50 mg/m ³ TWA: 10 ppm TWA: 50 mg/m ³	100 ppm
Cyclohexylamine 108-91-8	TWA: 10 ppm	(vacated) TWA: 10 ppm (vacated) TWA: 40 mg/m ³	-

Appropriate engineering controls

ENGINEERING CONTROLS

Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Goggles and face shield are recommended to minimize eye contact.

Skin and body protection Nitrile, neoprene, or other appropriate gloves are recommended to minimize hand skin contact. Appropriate protective clothing as needed to prevent skin contact. It is the responsibility of the end user of this product to determine level of PPE required that is consistent with safe use of this product.

RESPIRATORY PROTECTION

If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations

Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Liquid	Odor Odor threshold	Slight Amine No information available	
Appearance	Clear Yellow			
Color	Light Yellow			
Property	Values	Remarks • Method		
pH	12.5			
Melting point/freezing point	No information available			
Boiling point / boiling range	100 °C / 212 °F			
Flash point	64 °C / 148 °F			
Evaporation rate	No information available			
Flammability (solid, gas)	No information available			
Flammability Limit in Air				
Upper flammability limit:	No information available			
Lower flammability limit:	No information available			
Vapor pressure	No information available			
Vapor density	No information available			
Specific gravity	0.975 - 0.982			
Water solubility	No information available			
Solubility in other solvents	No information available			
Partition coefficient	No information available			
Autoignition temperature	No information available			
Decomposition temperature	No information available			
Kinematic viscosity	No information available			
Dynamic viscosity	No information available			
Explosive properties	No information available			
Oxidizing properties	No information available			

Other Information

Softening point	No information available
VOC (EPA METH.24) (G/L):	257 - 297
Density	8.16 lbs/gal
Bulk density	No information available

10. STABILITY AND REACTIVITY**REACTIVITY**

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

CONDITIONS TO AVOID

Heat, flames and sparks. Moisture. Extremes of temperature and direct sunlight.

Incompatible materials

Acids. Bases. Avoid contact with aluminum, zinc, other soft metals or galvanized metals. Copper. Nitrates. Peroxides. Reducing agents. Strong oxidants, such as nitric acid, or hypochlorites.

Hazardous Decomposition Products

Ammonia. Oxides of Carbon. Oxides of Nitrogen.

11. TOXICOLOGICAL INFORMATION**Information on likely routes of exposure**

Product Information	Causes severe skin burns and eye damage. May be harmful if swallowed.
Inhalation	May cause irritation of respiratory tract. Causes burns.
Eye contact	Corrosive to the eyes and may cause severe damage including blindness.
Skin contact	May cause sensitization by skin contact. Causes burns. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. May be harmful in contact with skin.
Ingestion	Causes burns. May be harmful if swallowed.

PRODUCT COMPOSITION	Oral LD50	Dermal LD50	Inhalation LC50
2-DIETHYLAMINOETHANOL 100-37-8	= 1300 mg/kg (Rat)	= 1260 µL/kg (Rabbit)	-
Cyclohexylamine 108-91-8	= 11 mg/kg (Rat)	= 320 mg/kg (Rabbit)	-
2-Butanone oxime 96-29-7	= 930 mg/kg (Rat)	= 0.2 mg/kg (Rabbit)	= 20 mg/L (Rat) 4 h

Information on toxicological effects

Symptoms	No information available.
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Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization	May cause sensitization by skin contact.
Germ cell mutagenicity	No information available.
Carcinogenicity	The table below indicates whether each agency has listed any ingredient as a carcinogen. 2-Butanone oxime has been classified as Group 2 by the European Commission.

PRODUCT COMPOSITION	ACGIH	IARC	NTP	OSHA
Cyclohexylamine 108-91-8	-	Group 3	-	-
2-Butanone oxime 96-29-7	-	-	-	-

Reproductive Toxicity	Possible risk of impaired fertility. Possible risk of harm to the unborn child.
STOT - single exposure	lungs.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

Numerical measures of toxicity - Product Information

Unknown Acute Toxicity	6.6% of the mixture consists of ingredient(s) of unknown toxicity
The following values are calculated based on chapter 3.1 of the GHS document .	

ATEmix (oral)	2804 mg/kg
ATEmix (dermal)	4001 mg/kg
ATEmix (inhalation-dust/mist)	13.6 mg/l

12. ECOLOGICAL INFORMATION

Ecotoxicity

6.6% of the mixture consists of components(s) of unknown hazards to the aquatic environment

PRODUCT COMPOSITION	Algae/aquatic plants	Fish	Crustacea
2-DIETHYLAMINOETHANOL 100-37-8	30: 72 h Desmodesmus subspicatus mg/L EC50	1660 - 1920: 96 h Pimephales promelas mg/L LC50 flow-through	83.6: 48 h Daphnia magna Straus mg/L EC50
Cyclohexylamine 108-91-8	20: 96 h Pseudokirchneriella subcapitata mg/L EC50 20: 96 h Pseudokirchneriella subcapitata mg/L EC50 static	470: 96 h Brachydanio rerio mg/L LC50 static 44 - 90: 96 h Oncorhynchus mykiss mg/L LC50	-

2-Butanone oxime 96-29-7	83: 72 h Desmodesmus subspicatus mg/L EC50	777 - 914: 96 h Pimephales promelas mg/L LC50 flow-through 760: 96 h Poecilia reticulata mg/L LC50 static	750: 48 h Daphnia magna mg/L EC50
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Persistence and degradability

No information available.

Bioaccumulation

No information available.

PRODUCT COMPOSITION	Partition coefficient
2-DIETHYLAMINOETHANOL 100-37-8	0.21
Cyclohexylamine 108-91-8	1.2
2-Butanone oxime 96-29-7	0.65

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS**Waste treatment methods**

Disposal of wastes Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging Do not reuse container.

14. TRANSPORT INFORMATION**DEPT. OF TRANSPORTATION**

UN/ID No. 2735
 Proper shipping name AMINES, LIQUID, CORROSIVE, N.O.S. (Cyclohexylamine, Diethyl Ethanolamine)
 Hazard Class 8
 Packing Group III
 Description 5 Liters (1.3 Gallons) and Less may be Classed as LTD. QTY.

15. REGULATORY INFORMATION**International Inventories**

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Does not Comply
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

US Federal Regulations**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

ACUTE HEALTH HAZARD	YES
CHRONIC HEALTH HAZARD	YES
FIRE HAZARD	YES
Sudden release of pressure hazard	No
REACTIVE HAZARD	YES

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

PRODUCT COMPOSITION	Hazardous Substances RQs (in LBS)	U.S. - CERCLA/SARA - Section 302 Extremely Hazardous Substances TPQs
Cyclohexylamine 108-91-8	-	10000

US State Regulations**California Proposition 65**

This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations

PRODUCT COMPOSITION	NJRTK:	MARTK:	PARTK:
2-DIETHYLAMINOETHANOL 100-37-8	0691	Listed	Listed
Cyclohexylamine 108-91-8	0576	Listed	Listed

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION**NFPA**

Health hazards 3

Flammability 2

Instability 0

Physical and Chemical Properties CORR

HMIS

Health hazards 3

Flammability 2

Physical hazards 0

Personal protection D**Revision Date** 04/27/2016**Revision Note**

Added details on carcinogenicity to Section 11.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

***** END OF SDS *****