SAFETY DATA SHEET

M22595 - ANSI - EN





ALKALI SOLUTION [5-40% KOH / 5-45% NaOH]

SDS No.: M22595 **SDS Revision Date**: 01-May-2015

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Company Identification: Occidental Chemical Corporation

5005 LBJ Freeway P.O. Box 809050 Dallas, TX 75380-9050 1-800-752-5151

Manufacturing Address: Occidental Chemical Corporation 266 Highway 3142 Taft, LA 70057-2608

24 Hour Emergency Telephone

Number:

1-800-733-3665 or 1-972-404-3228 (U.S.) CHEMTREC (U.S.): 1-800-424-9300

International CHEMTREC (outside U.S.): +1 703-527-3887

To Reguest an SDS: MSDS@oxy.com or 1-972-404-3245

Customer Service: 1-800-752-5151 or 1-972-404-3700

Product Identifier: ALKALI SOLUTION [5-40% KOH / 5-45% NaOH]

Synonyms: Strong Alkali Solution

Product Use: Cleaner, Process chemical

Uses Advised Against: None identified.

2. HAZARDS IDENTIFICATION

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OSHA REGULATORY STATUS: This material is considered hazardous by the OSHA Hazard Communication

Standard (29 CFR 1910.1200).

EMERGENCY OVERVIEW:

Colorless to slightly colored

Appearance: Clear to opaque

Odorless

Signal Word: <u>DANGER</u>

MAJOR HEALTH HAZARDS: CORROSIVE. CAUSES SERIOUS EYE DAMAGE. CAUSES SEVERE SKIN BURNS AND SERIOUS EYE DAMAGE. HARMFUL IF SWALLOWED. CAUSES DAMAGE TO GASTROINTESTINAL TRACT AND RESPIRATORY SYSTEM. EFFECTS OF CONTACT OR INHALATION MAY BE DELAYED.

PHYSICAL HAZARDS: MAY BE CORROSIVE TO METALS. Mixing with water, acid or incompatible materials may cause splattering and release of heat. Do not store in aluminum container or use aluminum fittings or transfer lines, as flammable hydrogen gas may be generated.

ECOLOGICAL HAZARDS: This material has exhibited moderate toxicity to aquatic organisms.

PRECAUTIONARY STATEMENTS: Do not get in eyes, on skin, or on clothing. Wear protective gloves, protective clothing, eye, and face protection. Do not breathe vapor or mist. Do not ingest. Do not eat, drink or smoke when using this product. Wash thoroughly after handling- exposure can cause burns which are not immediately painful or visible. Use only outdoors or in a well-ventilated area.

ADDITIONAL HAZARD INFORMATION: This material is corrosive. It may cause severe burns and permanent damage to any tissue with which it comes into contact. Toxicity may be delayed, and may not be readily visible. To treat contacted tissue, flush with water to dilute. There is no specific antidote. Significant exposures must be referred for medical attention immediately.

GHS CLASSIFICATION:

GHS: PHYSICAL HAZARDS:	Corrosive to Metals
GHS: CONTACT HAZARD - SKIN:	Category 1B - Causes severe skin burns and eye damage.
GHS: CONTACT HAZARD - EYE:	Category 1 - Causes serious eye damage
GHS: ACUTE TOXICITY - ORAL:	Category 4 - Harmful if swallowed.
GHS: TARGET ORGAN	Category 1 - Causes damage to: Gastrointestinal System, Respiratory System
TOXICITY (SINGLE EXPOSURE):	
	Not classified as a carcinogen per GHS criteria. This product is not classified as a carcinogen by NTP, IARC or OSHA.
GHS: HAZARDOUS TO AQUATIC ENVIRONMENT - ACUTE	Category 3 - Harmful to aquatic life
HAZARD:	

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UNKNOWN ACUTE TOXICITY: Not applicable. This product is a substance, and this information is only applicable to mixtures.

GHS SYMBOL: Corrosive, Exclamation mark, Health hazard







GHS SIGNAL WORD: DANGER

GHS HAZARD STATEMENTS:

GHS - Physical Hazard Statement(s)

May be corrosive to metals

GHS - Health Hazard Statement(s)

Causes severe skin burns and eye damage Causes serious eye damage Harmful if swallowed Causes damage to organs (Gastrointestinal System and Respiratory System)

GHS - Precautionary Statement(s) - Prevention

Keep only in original container

Wash thoroughly after handling

Do not breathe dust, fume, gas, mist, vapors, or spray

Do not eat, drink or smoke when using this product

Wear protective gloves/protective clothing/eye protection/face protection

GHS - Precautionary Statement(s) - Response

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

Immediately call a POISON CENTER or doctor/physician

IF ON SKIN (or hair): Remove/Take off Immediately all contaminated clothing. Rinse SKIN with water/shower Wash contaminated clothing before reuse

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting

IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell

IF INHALED: Remove person to fresh air and keep comfortable for breathing

IF exposed or concerned: call a POISON CENTER or doctor/physician

Specific treatment (see First Aid information on product label and/or Section 4 of the SDS)

Absorb spillage to prevent material damage

GHS - Precautionary Statement(s) - Storage

Store in corrosive resistant and NON-ALUMINUM container with a resistant inner liner (NOTE: flammable hydrogen gas may be generated if aluminum container and/or aluminum fittings are used)
Store locked up

GHS - Precautionary Statement(s) - Disposal

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Dispose of contents and container in accordance with applicable local, regional, national, and/or international regulations.

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Hazards Not Otherwise Classified (HNOC)

None identified

See Section 11: TOXICOLOGICAL INFORMATION

3. COMPOSITION/INFORMATION ON INGREDIENTS

Synonyms: Strong Alkali Solution

Component	Percent [%]	CAS Number
Water	50 - 55	7732-18-5
Sodium Hydroxide	5 - 45	1310-73-2
Potassium hydroxide	5 - 40	1310-58-3
Sodium Chloride	0.1 - 1.3	7647-14-5

4. FIRST AID MEASURES

INHALATION: If inhalation of mists, vapors, or spray occurs and adverse effects result, remove to uncontaminated area. Evaluate ABC's (is Airway constricted, is Breathing occurring, and is blood Circulating) and treat symptomatically. GET MEDICAL ATTENTION IMMEDIATELY. There is no specific antidote, treat symptomatically.

SKIN CONTACT: Immediately flush contaminated areas with water. Remove contaminated clothing, jewelry and shoes. Wash contaminated areas with large amounts of water. GET MEDICAL ATTENTION IMMEDIATELY. Thoroughly clean and dry contaminated clothing before reuse. Discard contaminated leather goods.

EYE CONTACT: Immediately flush contaminated eyes with a directed stream of water for as long as possible. Remove contact lenses, if present and easy to do. Continue rinsing. GET MEDICAL ATTENTION IMMEDIATELY. Washing eyes within several seconds is essential to achieve maximum effectiveness.

INGESTION: If swallowed, do not induce vomiting. For definite or probable ingestion, do not administer oral fluids. If vomiting occurs spontaneously, keep airway clear. Monitor airway. Volume resuscitation (IV fluids) and circulatory support (CPR) may be required. Never give anything by mouth to an unconscious or convulsive person. GET MEDICAL ATTENTION IMMEDIATELY.

Most Important Symptoms/Effects (Acute and Delayed) Corrosive. This material may be corrosive to any tissue it comes in contact with. It can cause serious burns and extensive tissue destruction resulting in: liquefaction, necrosis, and/or perforation.

Acute Symptoms/Effects: Listed below.

Inhalation (Breathing): Respiratory System Effects: Exposure to airborne material may cause irritation, redness of upper and lower airways, coughing, laryngeal spasm and edema, shortness of breath, bronchio-constriction, and possible pulmonary edema. Severe and permanent scarring may occur. Aspiration of this material may cause the same conditions.

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Skin: Skin Corrosion. Exposure to skin may cause redness, itching, irritation, swelling, burns (first, second, or third degree), liquefaction of skin, and damage to underlying tissues (deep and painful wounds).

Eye: Serious Eye Damage. Eye exposures may cause eye lid burns, conjunctivitis, corneal edema, corneal burn, corneal perforation, damage to internal contents of the eye, permanent visual defects, and blindness and/or loss of the eye.

Ingestion (Swallowing): Gastrointestinal System Effects: Exposure by ingestion may cause irritation, swelling, and perforation of upper and lower gastrointestinal tissues. Permanent scarring may occur. Aspiration of this material may cause symptoms similar to those of inhalation.

Delayed Symptoms/Effects:

- Repeated or prolonged exposures to skin that cause irritation may cause a chronic dermatitis

Interaction with Other Chemicals Which Enhance Toxicity: None known.

Medical Conditions Aggravated by Exposure: May aggravate preexisting conditions such as: eye disorders that decrease tear production or have reduced integrity of the eye; skin disorders that compromise the integrity of the skin; and respiratory conditions including asthma and other breathing disorders.

Protection of First-Aiders: Protect yourself by avoiding contact with this material. Use personal protective equipment. Refer to Section 8 for specific personal protective equipment recommendations. Avoid contact with skin and eyes. Do not breathe gas, fumes, vapor, mist, or spray. Do not ingest. At minimum, treating personnel should utilize PPE sufficient for prevention of bloodborne pathogen transmission.

Notes to Physician: Medical observation and assessment is recommended for all ingestions, all eye exposures, and symptomatic inhalation and dermal exposures. For symptomatic ingestion, do not administer oral fluids and consider investigation by endoscopy, X-ray, or CT scan. Esophageal perforation, airway compromise, hypotension, and shock are possible. For prolonged exposures and significant exposures, consider delayed injury to exposed tissues. There is no antidote. Treatment is supportive care. Follow normal parameters for airway, breathing, and circulation. Surgical intervention may be required.

5. FIRE-FIGHTING MEASURES

Fire Hazard: Non-combustible, substance itself does not burn but may decompose upon heating to produce corrosive and/or toxic fumes. May react with chemically reactive metals such as aluminum, zinc, magnesium, copper, etc. to release hydrogen gas which can form explosive mixtures in air.

Extinguishing Media: Use extinguishing agents appropriate for surrounding fire.

Fire Fighting: Move container from fire area if it can be done without risk. Cool containers with water. Do not apply water directly on this product. Heat is generated when mixed with water. Wear NIOSH approved positive-pressure self-contained breathing apparatus operated in pressure demand mode. Avoid contact with skin.

Component	Immediately Dangerous to Life/ Health (IDLH)		
Sodium Hydroxide	10 mg/m³ IDLH		
1310-73-2			

Hazardous Combustion Products:

Sodium hydroxide fumes can be generated by thermal decomposition at elevated temperatures

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Sensitivity to Mechanical

Impact:

Not sensitive.

Sensitivity to Static Discharge: Not sensitive.

Lower Flammability Level (air): Not flammable

Upper Flammability Level (air): Not flammable

Flash point: Not flammable

Auto-ignition Temperature: Not determined

GHS: PHYSICAL HAZARDS:

- Corrosive to Metals

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions:

Do not get in eyes, on skin or on clothing. Avoid breathing mist, vapor, or spray. Do not ingest. Wear appropriate personal protective equipment recommended in Section 8, Exposure Controls / Personal Protection, of the SDS.

Methods and Materials for Containment and Cleaning Up:

In case of spill or leak, stop the leak as soon as possible. Small and large spills: Contain spilled material if possible. Completely contain spilled materials with dikes, sandbags, etc. After containment, collect the spilled material and transfer to a chemical waste area. Liquid material may be removed with a properly rated vacuum truck. Neutralize residue with dilute acid and follow with a liberal covering of sodium bicarbonate or other acceptable drying agent. Flush spill area with water, if appropriate. See Section 13, Disposal considerations, for additional information.

Environmental Precautions:

Keep out of water supplies and sewers. This material is alkaline and may raise the pH of surface waters with low buffering capacity. Releases should be reported, if required, to appropriate agencies.

7. HANDLING AND STORAGE

Precautions for Safe Handling:

Avoid breathing vapor or mist. Do not get in eyes, on skin, or on clothing. Wash thoroughly after handling. Do not ingest. Do not eat, drink or smoke in areas where this material is used. Wear personal protective equipment as described in Exposure Controls/Personal Protection (Section 8) of the MSDS. NEVER add water to product. When mixing, slowly add to water to minimize heat generation and spattering.

Safe Storage Conditions:

Store and handle in accordance with all current regulations and standards. Keep container tightly closed and properly labeled. Do not store in aluminum container or use aluminum fittings or transfer lines, as flammable hydrogen gas may be generated. Keep separated from incompatible substances (see below or Section 10 of the Safety Data Sheet).

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Incompatibilities/ Materials to Avoid:

Flammable liquids, acids, halogenated compounds, water, Prolonged contact with aluminum, brass, bronze, copper, lead, tin, zinc or other alkali sensitive metals or alloys, Releases heat when diluted in water

GHS: PHYSICAL HAZARDS:

- Corrosive to Metals

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Regulatory Exposure Limit(s): Listed below for the product components that have regulatory occupational exposure limits (OEL's) established.

Component	OSHA Final PEL TWA	OSHA Final PEL STEL	OSHA Final PELCeiling
Potassium hydroxide 1310-58-3			
Sodium Hydroxide 1310-73-2	2 mg/m³		

OEL: Occupational Exposure Limit; OSHA: United States Occupational Safety and Health Administration; PEL: Permissible Exposure Limit; TWA: Time Weighted Average; STEL: Short Term Exposure Limit

NON-REGULATORY EXPOSURE LIMIT(S): Listed below for the product components that have advisory

(non-regulatory) occupational exposure limits (OEL's) established.

Component	CAS Number	ACGIH TWA	ACGIH STEL	ACGIH Ceiling	OSHA TWA (Vacated)	OSHA STEL (Vacated)	OSHA Ceiling (Vacated)
Potassium hydroxide	1310-58-3			2 mg/m ³			2 mg/m ³
Sodium Hydroxide	1310-73-2			2 mg/m ³			2 mg/m ³

⁻ The Non-Regulatory United States Occupational Safety and Health Administration (OSHA) limits, if shown, are the Vacated 1989 PEL's (vacated by 58 FR 35338, June 30, 1993).

ENGINEERING CONTROLS: Provide local exhaust ventilation where dust or mist may be generated. Ensure compliance with applicable exposure limits.

PERSONAL PROTECTIVE EQUIPMENT:

Eye Protection: Wear chemical safety goggles with a face-shield to protect against eye and skin contact when appropriate. Provide an emergency eye wash fountain and quick drench shower in the immediate work area.

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⁻ The American Conference of Governmental Industrial Hygienists (ACGIH) is a voluntary organization of professional industrial hygiene personnel in government or educational institutions in the United States. The ACGIH develops and publishes recommended occupational exposure limits each year called Threshold Limit Values (TLVs) for hundreds of chemicals, physical agents, and biological exposure indices.

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Skin and Body Protection: Wear protective clothing to minimize skin contact. When potential for contact with wet material exists, wear Tychem® or similar chemical protective suit. When potential for contact with dry material exists, wear disposable coveralls suitable for dust exposure, such as Tyvek®. Always place pants legs over boots. Thoroughly clean and dry contaminated clothing before reuse. Discard contaminated leather goods.

Hand Protection: Wear appropriate chemical resistant gloves. Consult a glove supplier for assistance in selecting an appropriate chemical resistant glove.

Protective Material Types: Butyl rubber, Natural rubber, Nitrile, Polyvinyl chloride (PVC), Tychem®, Tyvek®

Respiratory Protection: A NIOSH approved respirator with N95 (dust, fume, mist) cartridges may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits, or when symptoms have been observed that are indicative of overexposure. If eye irritation occurs, a full face style mask should be used. A respiratory protection program that meets 29 CFR 1910.134 must be followed whenever workplace conditions warrant use of a respirator.

Component	Immediately Dangerous to Life/ Health (IDLH)
Sodium Hydroxide	10 mg/m³ IDLH
1310-73-2	

HYGIENE MEASURES: Handle in accordance with good industrial hygiene and safety practices. Wash hands and affected skin immediately after handling, before breaks, and at the end of the workday. When using do not eat or drink. When using do not smoke.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Clear to opaque

Color: Colorless to slightly colored

Odor: Odorless
Odor Threshold [ppm]: Not applicable.

Boiling Point/Range: 271 to 289 °F (133 to 143 °C) **Freezing Point/Range:** -19.7 to 54.3 °F (-28.7 to 12.4 °C).

Vapor Pressure: 13 mmHg @ 20 °C Vapor Density (air=1): No data available Relative Density/Specific Gravity 1.5 @ 15.6 °C

(water=1):

Density: 12.5 lbs/gal Water Solubility: 100%

pH: 14.0 (7.5% solution)

VOC Content (%): 0%
Volatility: >50%

Evaporation Rate (ether=1): No data available Partition Coefficient Not applicable

(n-octanol/water):

Flash point:

Flammability (solid, gas):

Lower Flammability Level (air):

Upper Flammability Level (air):

Not flammable

Not flammable

Not flammable

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Not determined **Auto-ignition Temperature:** Viscosity:

No data available

10. STABILITY AND REACTIVITY

Reactivity: Soluble in water, releasing heat sufficient to ignite combustibles. Reacts with acids, giving off heat.

Chemical Stability: Stable at normal temperatures and pressures.

Possibility of Hazardous Reactions:

Mixing with water, acid, or incompatible materials may cause splattering and release of large amounts of heat. Will react with some metals forming flammable hydrogen gas. Carbon monoxide gas may form upon contact with reducing sugars, food and beverage products in enclosed spaces.

Conditions to Avoid:

(e.g., static discharge, shock, or vibration) -. None known.

Incompatibilities/ Materials to Avoid:

Flammable liquids, acids, halogenated compounds, water. Prolonged contact with aluminum, brass, bronze, copper, lead, tin, zinc or other alkali sensitive metals or alloys. Releases heat when diluted in water.

Hazardous Decomposition Products: Sodium oxides

Hazardous Polymerization: Will not occur.

11. TOXICOLOGICAL INFORMATION

TOXICITY DATA:

PRODUCT TOXICITY DATA: ALKALI SOLUTION [5-40% KOH / 5-45% NaOH]

Note: The test material for the toxicological studies was potassium hydroxide.

LD50 Oral:	LD50 Dermal:	LC50 Inhalation:
365 mg/kg oral-rat LD50	Not listed	Not listed

COMPONENT TOXICITY DATA:

Note: The component toxicity data is populated by the LOLI database and may differ from the product toxicity data given.

Component	LD50 Oral:	LD50 Dermal:	LC50 Inhalation:
Sodium Hydroxide 1310-73-2		1350 mg/kg (Rabbit)	
Potassium hydroxide 1310-58-3	284 mg/kg (Rat)		
Sodium Chloride 7647-14-5	3 g/kg (Rat)	10 g/kg (Rabbit)	42 g/m³ (1 hr-Rat)

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ALKALI SOLUTION [5-40% KOH / 5-45% NaOH]

POTENTIAL HEALTH EFFECTS:

Eye contact: Corrosive. Causes serious eye damage which can result in: severe irritation, pain

and burns, and permanent damage including blindness.

Skin contact: Corrosive. Causes severe skin burns. Prolonged or repeat skin exposures can

result in dermatitis.

Inhalation: Corrosive. Inhalation injury may result from ingestion and/or aspiration of this

material. May cause severe irritation of the respiratory tract with potential airway compromise, coughing, choking, pain, and burns of the mucous membrane and respiratory system. This material can be extremely destructive to the tissue of the mucus membranes and respiratory system. Lung aspiration may result in chemical

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pneumonitis, pulmonary edema, and damage to lung tissue or death.

Ingestion: Corrosive. If swallowed, may cause severe oral and esophageal, mucus

membrane, and gastrointestinal burns and possible perforation. If swallowed, may

pose a lung aspiration hazard during vomiting.

Chronic Effects: Repeated or prolonged skin contact may result in dermatitis.

SIGNS AND SYMPTOMS OF EXPOSURE:

This material may cause severe burns and permanent damage to any tissue with which it comes into contact. It can cause serious burns and extensive tissue destruction resulting in liquefaction, necrosis and/or perforation. Signs and symptoms of exposure vary, and are dependent on the route of exposure, degree of exposure, and duration of exposure.

Inhalation (Breathing): Respiratory System Effects: Exposure to airborne material may cause irritation, redness of upper and lower airways, coughing, laryngeal spasm and edema, shortness of breath, bronchio-constriction, and possible pulmonary edema. Severe and permanent scarring may occur. Aspiration of this material may cause the same conditions.

Skin: Skin Corrosion. Exposure to skin may cause redness, itching, irritation, swelling, burns (first, second, or third degree), liquefaction of skin, and damage to underlying tissues (deep and painful wounds).

Eye: Serious Eye Damage. Eye exposures may cause eye lid burns, conjunctivitis, corneal edema, corneal burn, corneal perforation, damage to internal contents of the eye, permanent visual defects, and blindness and/or loss of the eye.

Ingestion (Swallowing): Gastrointestinal System Effects: Exposure by ingestion may cause irritation, swelling, and perforation of upper and lower gastrointestinal tissues. Permanent scarring may occur. Aspiration of this material may cause symptoms similar to those of inhalation.

TOXICITY:

When in solution, this material will affect all tissues with which it comes in contact. The severity of the tissue damage is a function of concentration, the length of tissue contact time, and local tissue conditions. After exposure there may be a time delay before irritation and other effects occur. The material is a strong irritant and is corrosive to the skin, eyes, and mucous membranes. This material may cause severe burns and permanent damage to any tissue with which it comes in contact.

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CHRONIC TOXICITY:

Repeated and prolonged skin contact may result in dermatitis.

Interaction with Other Chemicals Which Enhance Toxicity: None known.

GHS HEALTH HAZARDS:

Listed below.

GHS: ACUTE TOXICITY - ORAL: Category 4 - Harmful if swallowed.

Skin Absorbent / Dermal Route? No.

GHS: CONTACT HAZARD - Category 1B - Causes severe skin burns and eye damage

SKIN:

GHS: CONTACT HAZARD - EYE: Category 1 - Causes serious eye damage

GHS: CARCINOGENICITY:

Not classified as a carcinogen per GHS criteria. This product is not classified as a carcinogen by NTP, IARC or OSHA.

SPECIFIC TARGET ORGAN TOXICITY (Single Exposure):

Category 1 - Respiratory System, Gastrointestinal System

12. ECOLOGICAL INFORMATION

ECOTOXICITY DATA:

Aquatic Toxicity:

This material is alkaline and may raise the pH of surface waters with low buffering capacity. This material has exhibited moderate toxicity to aquatic organisms.

FATE AND TRANSPORT:

BIODEGRADATION: This material is inorganic and not subject to biodegradation.

PERSISTENCE: This material is believed to exist in the disassociated state in the environment.

BIOCONCENTRATION: This material is not expected to bioconcentrate in organisms.

BIOACCUMULATIVE POTENTIAL: Does not bioaccumulate.

ADDITIONAL ECOLOGICAL INFORMATION: This material has exhibited slight toxicity to terrestrial organisms.

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13. DISPOSAL CONSIDERATIONS

Waste from material:

Reuse or reprocess, if possible. May be subject to disposal regulations. Dispose of in accordance with all applicable regulations.

Container Management:

Dispose of container in accordance with applicable local, regional, national, and/or international regulations. Container rinsate must be disposed of in compliance with applicable regulations.

14. TRANSPORT INFORMATION

LAND TRANSPORT

U.S. DOT 49 CFR 172.101:

UN NUMBER: UN1719

PROPER SHIPPING NAME: Caustic alkali liquids, n.o.s. (SODIUM HYDROXIDE, POTASSIUM HYDROXIDE)

HAZARD CLASS/ DIVISION: 8
PACKING GROUP: ||
LABELING REQUIREMENTS: 8

RQ (lbs): RQ 1,000 Lbs. (Potassium hydroxide)

RQ 1,000 Lbs. (Sodium Hydroxide)

CANADIAN TRANSPORTATION OF DANGEROUS GOODS:

UN NUMBER: UN1719

SHIPPING NAME: Caustic alkali liquid, n.o.s. (SODIUM HYDROXIDE, POTASSIUM HYDROXIDE)

CLASS OR DIVISION: 8
PACKING/RISK GROUP: ||
LABELING REQUIREMENTS: 8

RQ (lbs): RQ 1,000 Lbs. (Potassium hydroxide)

RQ 1,000 Lbs. (Sodium Hydroxide)

MARITIME TRANSPORT (IMO / IMDG) :

UN NUMBER: UN1719

PROPER SHIPPING NAME: Caustic alkali liquid, n.o.s. (SODIUM HYDROXIDE, POTASSIUM HYDROXIDE)

HAZARD CLASS / DIVISION: 8
Packing Group: ||
LABELING REQUIREMENTS: 8

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ALKALI SOLUTION [5-40% KOH / 5-45% NaOH]

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15. REGULATORY INFORMATION

U.S. REGULATIONS

OSHA REGULATORY STATUS:

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200)

CERCLA SECTIONS 102a/103 HAZARDOUS SUBSTANCES (40 CFR 302.4):

If a release is reportable under CERCLA section 103, notify the state emergency response commission and local emergency planning committee. In addition, notify the National Response Center at (800) 424-8802 or (202) 426-2675.

Component	CERCLA Reportable Quantities:
Sodium Hydroxide	1000 lb (final RQ)
Potassium hydroxide	1000 lb (final RQ)

SARA EHS Chemical (40 CFR 355.30)

Not regulated

EPCRA SECTIONS 311/312 HAZARD CATEGORIES (40 CFR 370.10):

Acute Health Hazard

EPCRA SECTION 313 (40 CFR 372.65):

Not regulated.

DEPARTMENT OF HOMELAND SECURITY (DHS)- Chemical Facility Anti-Terrorism Standards (6 CFR 27):

No components in this material are regulated under DHS

OSHA PROCESS SAFETY (PSM) (29 CFR 1910.119):

Not regulated

FDA: This material has Generally Recognized as Safe (GRAS) status under specific FDA regulations. Additional information is available from the Code of Federal Regulations which is accessible on the FDA's website. This product is not produced under all current Good Manufacturing Practices (cGMP) requirements as defined by the Food and Drug Administration (FDA).

NATIONAL INVENTORY STATUS

U.S. INVENTORY STATUS: Toxic Substance Control Act (TSCA): All components are listed or exempt.

TSCA 12(b): This product is not subject to export notification.

Canadian Chemical Inventory: All components of this product are listed on either the DSL or the NDSL.

STATE REGULATIONS

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California Proposition 65:

This product does not contain substances at levels which the State of California has found to cause cancer, birth defects, or other reproductive harm.

Component	Proposition 65 Cancer WARNING:	Proposition 65 CRT List - Male reproductive	Proposition 65 CRT List - Female	Right to Know Hazardous	Hazardous	New Jersey Special Health Hazards Substance List
Sodium Hydroxide 1310-73-2	Not Listed	Not Listed	Not Listed	Listed	Listed	corrosive
Potassium hydroxide 1310-58-3	Not Listed	Not Listed	Not Listed	Listed	1571	corrosive

Component	Environmental	to Know Hazardous Substance List	to Know Special Hazardous	to Know	Rhode Island Right to Know Hazardous Substance List
Sodium Hydroxide 1310-73-2	Not Listed	Listed	Not Listed	Listed	Listed
Potassium hydroxide 1310-58-3	Not Listed	Listed	Not Listed	Present	Listed

CANADIAN REGULATIONS

WHMIS - Classifications of Substances:

- D1B Poisonous and Infectious Material; Materials causing immediate and serious toxic effects Toxic material
- E Corrosive material

16. OTHER INFORMATION

Prepared by: OxyChem Corporate HESS - Product Stewardship

Rev. Date: 01-May-2015

HMIS: (SCALE 0-4) (Rated using National Paint & Coatings Association HMIS: Rating Instructions, 2nd Edition)

Health Rating: 3 Flammability Rating: 0 Reactivity Rating: 0

NFPA 704 - Hazard Identification Ratings (SCALE 0-4)

Health Rating: 3 Flammability: 0 Reactivity Rating: 1

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[•] This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the SDS contains all the information required by the Controlled Products Regulations

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Reason for Revision:

- Three year review
- Changed the SDS format to meet the GHS requirements of the revised 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)
- Updated the (M)SDS header
- Updated 24 Hour Emergency Telephone Number: SEE SECTION 1
- Product Identifier has been added or updated: SEE SECTION 1
- Updated Uses Advised Against information: SEE SECTION 1
- Added OSHA Status: SEE SECTION 2
- Emergency Overview was revised: SEE SECTION 2
- Added GHS Information: SEE SECTION 2
- Added synonym(s): SEE SECTION 3
- Updated First Aid Measures: SEE SECTION 4
- Modified Fire Fighting Measure Recommendations: SEE SECTION 5
- Revised Accidental Release Measures: SEE SECTION 6
- Revised Handling and Storage Recommendations: SEE SECTION 7
- Revised Exposure Controls/Personal Protection information: SEE SECTION 8
- Updated Physical and Chemical Properties. SEE SECTION 9
- Stability and Reactivity recommendations: SEE SECTION 10
- Toxicological Information has been revised: SEE SECTION 11
- Ecological Information has been modified: SEE SECTION 12
- Updated Disposal Considerations. SEE SECTION 13
- Updated Transportation Information: SEE SECTION 14
- Regulatory Information Changes: SEE SECTION 15
- Revised Preparer Information: SEE SECTION 16
- Added SDS Revision Date: SEE SECTION 16
- Added/Updated Revision Log: SEE SECTION 16
- Added "End of Safety Data Sheet" phrase

IMPORTANT:

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OSHA Standard 29 CFR 1910.1200 requires that information be provided to employees regarding the hazards of chemicals by means of a hazard communication program including labeling, safety data sheets, training and access to written records. We request that you, and it is your legal duty to, make all information in this Safety Data Sheet available to your employees

End of Safety Data Sheet

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