XEROX Material Safety Data Sheet MSDS No: A-0603

Date: 8/8/96 **Revision:** 5/14/99

Distributor: Xerox Corporation **Telephone** # (s): Safety Information: (800)828-6571

Rochester, NY 14644 Health Emergency: (716) 422-2177

Transportation Emergency (Chemtrec):(800) 424 - 9300

Section I - Product Identification

Trade Names/Synonyms: 8855/8855 DDS Dry Ink **Part No.:** 6R855

Chemical Name: None

WHMIS Status: This is not a WHMIS controlled product.

Ingredients (% by wt.)CAS No.Styrene/Acrylate copolymer (85-95%)27136-15-8Carbon black (5-10%)1333-86-4Polyolefin (1-5%)9003-07-0Metal complex (<2%)</td>31714-55-3

Section II - Emergency and First Aid

Primary Route of Entry: Symptoms of Overexposure:

Inhalation Minimal respiratory tract irritation may occur as with

Eyes: exposure to large amounts of any non-toxic dust.

Flush with water.

Skin: Medical Conditions Generally Aggravated by Exposure:

Wash with soap and water. None when used as described by product literature.

Inhalation:

Remove from exposure. Additional Information:

Ingestion: None

Dilute stomach contents with several glasses of water.

Section III - Toxicology and Health Information

This material has been evaluated by Xerox Corporation. The following toxicity data is based on the testing of similar xerographic toner materials.

Oral LD50:>10 g/kg (rats) practically non-toxic.TLV: 10mg/m^3 (total dust)Dermal LD50:>2 g/kg (rabbits) practically non-toxic.PEL: 15 mg/m^3 (total dust)Inhalation LC50:>5 mg/l (rats, 4 hr exposure) practically non-toxic.5 mg/m³ (respirable dust)

>20 mg/l (calculated 1 hr exposure) non-poisonous, DOT. **STEL:** N.E.

Eye Irritation: Not an irritant. Ceiling: N.E.

Skin Sensitization: Not a sensitizer. **XEL²:** 2.5 mg/m³ (total dust)

Skin Irritation: Not an irritant. 0.4 mg/m³ (respirable dust)

Human Patch: Non-irritating, non-sensitizing.

Mutagenicity: No mutagenicity detected in Ames Assays¹.

Carcinogens: None present

Aquatic LC₅₀: >1000 mg/l (rainbow trout)

Additional Information: The results obtained from a Xerox sponsored, Chronic Toner Inhalation Study, demonstrated no lung change in rats for the lowest (1mg/m³) exposure level (i.e. the level most relevant to potential human exposure). A very slight degree of fibrosis was noted in 25% of the animals at the middle (4mg/m³) exposure level, while a slight degree of fibrosis was noted in all the animals at the highest (16mg/m³) exposure level. These findings are attributed to "lung overloading", a generic response to excessive amounts of any dust retained in the lungs for a prolonged period. This study was conducted using a special test toner to comply with EPA testing protocol. The test toner was ten times more respirable than commercially available Xerox toner, and would not be functionally suitable for Xerox equipment.

¹Test results specific to this product. ²XEL-Xerox Exposure Limit

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Section IV - Physical Data

Appearance/Odor:Black powder / faint odorSoftening Range:N.A.Boiling Point:N.A.Melting Point:N.A.

Solubility in Water: Negligible Specific Gravity (H₂O=1): Approximately 5

Evaporation Rate: N.A. Vapor Pressure (mm Hg): N.A. Vapor Density (Air=1): N.A. pH: N.A.

Volatile: N.A.% (Wt.) N.A. % (Vol.)

Section V - Fire and Explosion Data

Flash Point (Method Used): N.A.

Flammable Limits; LEL: N.A. / UEL: N.A.

NFPA 704: Health -0, Fire -3, Reactivity - 0 Extinguishing Media: Water, foam, dry chemical.

Special Fire Fighting Procedures: Avoid inhalation of smoke. Wear protective clothing and self-contained breathing apparatus. **Fire and Explosion Hazards:** Toner is a combustible powder. Like most organic materials in powder form, it can react

explosively when dispersed in air.

Section VI -Reactivity Data

Stability: Stable

Hazardous Polymerization: Will Not Occur

Hazardous Decomposition Products: Products of combustion may be toxic. Avoid breathing smoke.

Incompatibility (Materials to Avoid): None

Section VII - Special Protection Information

Respiratory Protection:None required when used as intended in Xerox equipment. **Eye Protection:**None required when used as intended in Xerox equipment. **Protective Gloves:**None required when used as intended in Xerox equipment.

Other: For use other than normal customer - operating procedures (such as in bulk toner

processing facilities), goggles and respirators may be required. For more information,

contact Xerox.

Section VIII - Special Precautions

Handling and Storage: None

Conditions to Avoid: Avoid prolonged inhalation of excessive dust.

Section IX- Spill, Leak, and Disposal Procedures

For Spills or Leakage: If spilled, sweep up or vacuum.

Waste Disposal Method: This material is not a hazardous waste according to Federal Regulation 40 CFR 261 when disposed.

State and Local requirements may however be more restrictive. Consult with the appropriate State and

Local waste disposal authorities for additional information.

Section X - Transportation Information

DOT Proper Shipping Name: Not Regulated

Hazard Classification: N.A.

ID Number: N.A.

Packing Group: N.A.