

# Safety Data Sheet

**SDS # :** A-0086

## Dry Ink -Black

**Issuing Date** 1990-12-07

**Revision Date** 2013-06-26

**Version 1**  
**Active**

### 1. Product and Company Identification

**Trade Name:** Dry Ink for 5312, 5313, 5314

**Part No.** 006R00379, 006R00380, 006R00563\*; 006R00562\*; 006R90177; 006R00381\*

<b>Color</b>	Black
<b>Pure substance/preparation</b>	Preparation
<b>Identified uses</b>	Xerographic printing
<b>Manufactured by:</b>	Xerox Corporation Rochester, NY 14644
<b>Emergency telephone</b>	Safety Information (800)828-6571 Health Emergency (585)422-2177 Chemical Emergency only (Chemtrec) (800)424-9300 (703)527-3887 (collect outside the US or Canada)

### 2. Hazards Identification

#### Emergency Overview

The product contains no substances which, in the form utilized and at their given concentrations, are considered to be hazardous to health.

<b>Color</b> Black	<b>Appearance</b> Powder	<b>Physical state</b> Solid	<b>Odor</b> Faint
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#### Potential Health Effects

##### Principle Routes of Exposure

Inhalation

##### Acute toxicity

**Eyes**

No known effect

**Skin**

No known effect

**Inhalation**

No known effect

**Ingestion**

No known effect

##### Chronic effects

##### Chronic toxicity

No known effects under normal use conditions. Repeated or prolonged inhalation may cause irritation of the respiratory tract as can occur with the inhalation of any non-toxic dust. Minimum respiratory or eye irritation may occur as with exposure to large amounts of any non-toxic dust

**Main symptoms**
**Overexposure may cause:**

mild respiratory irritation similar to nuisance dust

**Aggravated Medical Conditions**

None under normal use conditions

##### Environmental hazard

See Section 12 for additional Ecological Information

##### Risk Phrases

None required

3. Composition/Information on Ingredients

Chemical Name	CAS-No	Weight %
Styrene/acrylate copolymer	25767-47-9	45-50
Iron oxide	1309-38-2	45-50
Polypropylene wax	9003-07-0	1-4
Quaternary ammonium salt	102561-46-6	<2

4. First Aid Measures

<b>General advice</b>	For external use only. When symptoms persist or in all cases of doubt seek medical advice. Show this material safety data sheet to the doctor in attendance.
<b>Eye contact</b>	Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes
<b>Skin contact</b>	Wash skin with soap and water
<b>Inhalation</b>	Move to fresh air
<b>Ingestion</b>	Rinse mouth with water and afterwards drink plenty of water or milk
<b>Notes to physician</b>	Treat symptomatically
<b>Protection of first-aiders</b>	No special protective equipment required.

5. Fire-Fighting Measures

<b>Flammable properties</b>	Not flammable. Will not readily ignite
<b>Flash point</b>	Not applicable
<b>Suitable extinguishing media</b>	Use water spray or fog; do not use straight streams, Foam
<b>Unsuitable extinguishing media</b>	Do not use a solid water stream as it may scatter and spread fire
<b>Hazardous combustion products</b>	Hazardous decomposition products due to incomplete combustion, Carbon oxides, Nitrogen oxides (NOx)
<b>Explosion Data</b>	
<b>Sensitivity to Mechanical Impact</b>	Not impact sensitive
<b>Sensitivity to Static Discharge</b>	Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard

**Specific hazards arising from the chemical**  
 Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard

**Protective Equipment and Precautions for Firefighters**  
 In the event of fire and/or explosion do not breathe fumes. Wear fire/flame resistant/retardant clothing. Use self-contained pressure-demand breathing apparatus if needed to prevent exposure to smoke or airborne toxins.

**NFPA 704**

<b>Consumer use</b>	<b>Health Hazard</b> 0	<b>Flammability</b> 1	<b>Stability</b> 0	<b>Special hazard</b> None
<b>Bulk packages</b>	<b>Health Hazard</b> 0	<b>Flammability</b> 3	<b>Stability</b> 0	<b>Special hazard</b> None

6. Accidental Release Measures

<b>Personal Precautions</b>	Avoid breathing dust.
<b>Environmental Precautions</b>	Refer to protective measures listed in Sections 7 and 8.
<b>Methods for containment</b>	Prevent dust cloud
<b>Methods for cleaning up</b>	Prevent dust cloud. Sweep up or vacuum up spillage and collect in suitable container for disposal. Use non-sparking tools and equipment.
<b>Other Information</b>	See Section 12 for additional information.

7. Handling and Storage

<b>Advice on safe handling</b>	Handle in accordance with good industrial hygiene and safety practice Prevent dust cloud
<b>Technical measures/Storage conditions</b>	Keep container tightly closed in a dry and well-ventilated place Store at room temperature
<b>Hygiene measures</b>	None under normal use conditions
<b>Industrial User</b>	Do not eat, drink or smoke when using this product Wash hands before eating, drinking, chewing gum, using tobacco, or using toilet Wash hands before breaks and at the end of workday Provide regular cleaning of equipment, work area and clothing.

8. Exposure Controls/Personal Protection

**Exposure guidelines**

**Product information**

<b>ACGIH TLV TWA</b>	10 mg/m <sup>3</sup> (inhalable particles)
<b>ACGIH TLV TWA</b>	3 mg/m <sup>3</sup> (respirable dust)
<b>OSHA PEL TWA</b>	15 mg/m <sup>3</sup> (total dust)
<b>OSHA PEL TWA</b>	5 mg/m <sup>3</sup> (respirable dust)
<b>Xerox Exposure Limit</b>	2.5 mg/m <sup>3</sup> (total dust)
<b>Xerox Exposure Limit</b>	0.4 mg/m <sup>3</sup> (respirable dust)

**Other Information**

The results obtained from a Xerox sponsored Chronic Toner Inhalation Study demonstrated no lung changes in rats for the lowest (1 mg/m<sup>3</sup>) exposure level (the level most relevant to potential human exposure). A very slight degree of fibrosis was noted in 25% of animals at the middle (4mg/m<sup>3</sup>) exposure level, while a slight degree of fibrosis was noted in all the animals at the highest (16 mg/m<sup>3</sup>) exposure level. These findings are attributed to "lung overloading", a generic response to excessive amounts of any dust retained in the lungs for a prolonged period. This study was conducted using a special test toner to comply with an EPA testing protocol.

**Biological standards**

This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies

**Occupational Exposure Controls**

<b>Engineering measures</b>	None under normal use conditions.
<b>Industrial use</b>	Avoid dust formation Ensure all equipment is electrically grounded before beginning transfer operations Provide appropriate exhaust ventilation at places where dust is formed

**Personal Protective Equipment**

<b>Consumer use</b>	These recommendations apply to the product as supplied
<b>Respiratory protection</b>	No special protective equipment required.
<b>Eye/Face protection</b>	No special protective equipment required.
<b>Skin and body protection</b>	No special protective equipment required.
<b>Hand protection</b>	No special protective equipment required
<b>Industrial use</b>	In case of insufficient ventilation: Wear protective eyewear (goggles) Effective dust mask

9. Physical and Chemical Properties

<b>Appearance</b>	Powder	<b>Odor</b>	Faint
<b>Odor threshold</b>	Not applicable	<b>Physical state</b>	Solid
<b>pH</b>	Not applicable	<b>Color</b>	Black
<b>Flash point</b>	Not applicable	<b>Boiling point/range</b>	Not applicable
<b>Softening point</b>	49 - 60 °C / 120 - 140 °F	<b>Autoignition temperature</b>	Not applicable

**Flammability Limits in Air**                      Not applicable

<b>Explosive properties</b>	Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard
<b>Vapor pressure</b>	Not applicable
<b>Vapor density</b>	Not applicable
<b>Water solubility</b>	Negligible
<b>Viscosity</b>	Not applicable
<b>Partition coefficient</b>	Not applicable
<b>Evaporation rate</b>	Not applicable
<b>Melting point/range</b>	Not determined
<b>Freezing point</b>	Not applicable

**Specific gravity** Not applicable

10. Stability and Reactivity

**Reactivity** No dangerous reaction known under conditions of normal use

**Stability** Stable under normal conditions

**Incompatible products** None

**Conditions to Avoid** Prevent dust cloud, Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard

**Hazardous Decomposition Products** None under normal use

**Hazardous polymerization** Hazardous polymerization does not occur

**Hazardous reactions** None under normal processing

11. Toxicological Information

The toxicity data noted below is based on the test results of similar reprographic materials.

**Acute toxicity**

**Product information**

**Irritation** No skin irritation, No eye irritation  
**LD50 Oral:** > 5 g/kg (rat)  
**LD50 Dermal:** > 5 g/kg (rabbit)  
**LC50 Inhalation:** > 5 mg/L (rat, 4 hr)

**Eyes** No known effect  
**Skin** No known effect  
**Inhalation** No known effect  
**Ingestion** No known effect

**Chronic toxicity**

**Product information**

**Chronic effects** No known effects under normal use conditions. Repeated or prolonged inhalation may cause irritation of the respiratory tract as can occur with the inhalation of any non-toxic dust. Minimum respiratory or eye irritation may occur as with exposure to large amounts of any non-toxic dust.

**Main symptoms** **Overexposure may cause:**  
mild respiratory irritation similar to nuisance dust

**Aggravated Medical Conditions** None under normal use conditions

**Carcinogenicity** See "Other Information" in this section.

**Other toxic effects**

**Product information**

**Sensitization** No sensitization responses were observed  
**Mutagenic effects** Not mutagenic in AMES Test  
**Target organ effects** None known

**Other adverse effects** None known  
**Aspiration Hazard** Not applicable

12. Ecological Information

**Ecotoxicity**

The environmental impact of this product has not been fully investigated. However, this preparation is not expected to present significant adverse environmental effects.

13. Disposal Considerations

**Waste Disposal Methods**

This material, as supplied, is not a hazardous waste according to Federal regulations (40 CFR 261). This material could become a hazardous waste if it is mixed with or otherwise comes in contact with a hazardous waste, if chemical additions are made to this material, or if the material is processed or otherwise altered. Consult 40 CFR 261 to determine whether the altered material is a hazardous waste. Consult the appropriate state, regional, or local regulations for additional requirements

**Contaminated packaging**

Dispose of in accordance with local regulations.

14. Transport Information

**Note**

This material is not subject to regulation as a hazardous material for shipping.

15. REGULATORY INFORMATION

**International Inventories**

<b>TSCA</b>	Complies
<b>DSL/NDSL</b>	Complies

**U.S. Federal Regulations**

**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

**SARA 311/312 Hazard Categories**

<b>Acute Health Hazard</b>	No
<b>Chronic Health Hazard</b>	No
<b>Fire Hazard</b>	No
<b>Sudden Release of Pressure Hazard</b>	No
<b>Reactive Hazard</b>	No

**Clean Water Act**

This product is not regulated as a pollutant pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

**Clean Air Act, Section 112 Hazardous Air Pollutants (HAPs) (see 40 CFR 61)**

This product is not regulated as a hazardous air pollutant (HAPS) under Section 112 of the Clean Air Act Amendments of 1990.

**CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

**TSCA**

TSCA 12b does not apply to this product.

**U.S. State Regulations****California Proposition 65**

Carbon black is regulated under California Proposition 65 only if in the form of "airborne, unbound particles of respirable size". Toner products do not contain carbon black in the form of "airborne, unbound particles of respirable size". Therefore, the requirements of Proposition 65 do not apply to this product.

**U.S. State Right-to-Know Regulations**

Although this product contains substances included in some U.S. State Right-to-Know regulations, the particles are bound in a unique matrix and, therefore, the product does not pose any specific hazard.

Note The toxicity data noted below is based on the test results of similar reprographic materials.

**Canada**

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

**WHMIS Hazard Class**

Not subject to WHMIS classification

16. Other Information
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Issuing Date	1990-12-07
Revision Date	2013-06-26
Revision Note	Out-of-date for Canada***

**Disclaimer**

The information provided on this MSDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text

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