

MATERIAL SAFETY DATA SHEET

Product Trade Name: **ACID WITH XYLENE BOTTOMS**

Revision Date: 02-Jan-2013

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: ACID WITH XYLENE BOTTOMS
Synonyms: None
Chemical Family: Blend
Application: Acid

Manufacturer/Supplier Halliburton Energy Services
 P.O. Box 1431
 Duncan, Oklahoma 73536-0431
 Emergency Telephone: (281) 575-5000

Prepared By Chemical Compliance
 Telephone: 1-580-251-4335
 e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

| Substances | CAS Number | PERCENT | ACGIH TLV-TWA | OSHA PEL-TWA |
|-------------------|------------|----------|---------------|--------------|
| Xylene | 1330-20-7 | 10 - 30% | 100 ppm | 100 ppm |
| Hydrochloric acid | 7647-01-0 | 10-30 | 2 ppm | 5 ppm |

3. HAZARDS IDENTIFICATION

Hazard Overview May cause eye and skin burns. May cause respiratory irritation. May cause headache, dizziness, and other central nervous system effects. May be harmful if swallowed. May be absorbed through the skin. Repeated overexposure may cause liver and kidney effects. Combustible.

4. FIRST AID MEASURES

Inhalation If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Skin In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention. Remove contaminated clothing and launder before reuse.

Eyes In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

Ingestion Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.

Notes to Physician Not Applicable

5. FIRE FIGHTING MEASURES

| | |
|---|----------------|
| Flash Point/Range (F): | 111 |
| Flash Point/Range (C): | 43 |
| Flash Point Method: | Not Determined |
| Autoignition Temperature (F): | Not Determined |
| Autoignition Temperature (C): | Not Determined |
| Flammability Limits in Air - Lower (%): | Not Determined |
| Flammability Limits in Air - Upper (%): | Not Determined |

Fire Extinguishing Media Water fog, carbon dioxide, foam, dry chemical.

Special Exposure Hazards Use water spray to cool fire exposed surfaces. Closed containers may explode in fire. Decomposition in fire may produce toxic gases.

Special Protective Equipment for Fire-Fighters Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

NFPA Ratings: Health 3, Flammability 2, Reactivity 0
HMS Ratings: Health 3, Flammability 2, Reactivity 0

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment. Wear self-contained breathing apparatus in enclosed areas.

Environmental Precautionary Measures Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning / Absorption Isolate spill and stop leak where safe. Remove ignition sources and work with non-sparking tools. Contain spill with sand or other inert materials. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after use. Launder contaminated clothing before reuse.

Storage Information Store away from alkalis. Store away from oxidizers. Keep from heat, sparks, and open flames. Keep container closed when not in use.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls Use in a well ventilated area. Local exhaust ventilation should be used in areas without good cross ventilation.

Respiratory Protection Organic vapor/acid gas respirator with a dust/mist filter.

Hand Protection Impervious rubber gloves.

Skin Protection Full protective chemical resistant clothing. Rubber boots.

Eye Protection Chemical goggles; also wear a face shield if splashing hazard exists.

Other Precautions Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Liquid

9. PHYSICAL AND CHEMICAL PROPERTIES

| | |
|--|-----------------|
| Color: | Clear colorless |
| Odor: | Pungent |
| pH: | 1 |
| Specific Gravity @ 20 C (Water=1): | 1.16 |
| Density @ 20 C (lbs./gallon): | 9.66 |
| Bulk Density @ 20 C (lbs/ft3): | Not Determined |
| Boiling Point/Range (F): | Not Determined |
| Boiling Point/Range (C): | Not Determined |
| Freezing Point/Range (F): | Not Determined |
| Freezing Point/Range (C): | Not Determined |
| Vapor Pressure @ 20 C (mmHg): | Not Determined |
| Vapor Density (Air=1): | Not Determined |
| Percent Volatiles: | 100 |
| Evaporation Rate (Butyl Acetate=1): | Not Determined |
| Solubility in Water (g/100ml): | Miscible |
| Solubility in Solvents (g/100ml): | Not Determined |
| VOCs (lbs./gallon): | Not Determined |
| Viscosity, Dynamic @ 20 C (centipoise): | Not Determined |
| Viscosity, Kinematic @ 20 C (centistokes): | Not Determined |
| Partition Coefficient/n-Octanol/Water: | Not Determined |
| Molecular Weight (g/mole): | Not Determined |

10. STABILITY AND REACTIVITY

| | |
|--------------------------------------|---|
| Stability Data: | Stable |
| Hazardous Polymerization: | Will Not Occur |
| Conditions to Avoid | Keep away from heat, sparks and flame. |
| Incompatibility (Materials to Avoid) | Strong oxidizers. Strong alkalis. |
| Hazardous Decomposition Products | Flammable hydrogen gas. Chlorine. Hydrogen sulfide. Carbon monoxide and carbon dioxide. |
| Additional Guidelines | Not Applicable |

11. TOXICOLOGICAL INFORMATION

| | |
|-------------------------------|--|
| Principle Route of Exposure | Eye or skin contact, inhalation. |
| Inhalation | Causes severe respiratory irritation. May cause central nervous system depression including headache, dizziness, drowsiness, incoordination, slowed reaction time, slurred speech, giddiness and unconsciousness. |
| Skin Contact | Causes severe skin irritation. May cause skin burns. May be absorbed through the skin and produce effects similar to those caused by inhalation and/or ingestion. |
| Eye Contact | Causes severe eye irritation May cause eye burns. |
| Ingestion | Causes burns of the mouth, throat and stomach. May cause central nervous system depression including headache, dizziness, drowsiness, muscular weakness, incoordination, slowed reaction time, fatigue blurred vision, slurred speech, giddiness, tremors and convulsions. |
| Aggravated Medical Conditions | Skin disorders. Eye ailments. |

Chronic Effects/Carcinogenicity Prolonged or repeated exposure may cause eye, blood, lung, liver, kidney, heart, central nervous system and spleen damage. Prolonged or repeated exposure may cause embryo and fetus toxicity.

Other Information None known.

Toxicity Tests

Oral Toxicity: Not determined

Dermal Toxicity: Not determined

Inhalation Toxicity: Not determined

Primary Irritation Effect: Not determined

Carcinogenicity Not determined

Genotoxicity: Not determined

**Reproductive /
Developmental Toxicity:** Not determined

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air) Not determined

Persistence/Degradability Not determined

Bio-accumulation Not determined

Ecotoxicological Information

Acute Fish Toxicity: Not determined

Acute Crustaceans Toxicity: Not determined

Acute Algae Toxicity: Not determined

Chemical Fate Information Not determined

Other Information Not applicable

13. DISPOSAL CONSIDERATIONS

Disposal Method Disposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT

UN2920, Corrosive Liquid, Flammable, N.O.S. (Contains Hydrochloric Acid, Xylene Bottoms), 8, (3), II, (43.9 C)
RQ (Xylene - 454 kg.)
NAERG 132

Canadian TDG

Corrosive Liquid, Flammable, N.O.S.(Contains Hydrochloric Acid, Xylene Bottoms), 8, (3), UN2920, II, (43.9 C)

ADR

UN2920, Corrosive Liquid, Flammable, N.O.S.(Contains Hydrochloric Acid, Xylene Bottoms), 8, (3), II

Air Transportation**ICAO/IATA**UN2920, Corrosive Liquid, Flammable, N.O.S., 8, (3), II
(Contains Hydrochloric Acid, Xylene Bottoms)
RQ (Xylene - 454 kg.)**Sea Transportation****IMDG**UN2920, Corrosive Liquid, Flammable, N.O.S.(Contains Hydrochloric Acid, Xylene Bottoms), 8, (3), II, (43.9 C)
RQ (Xylene - 454 kg.)
EmS F-E, S-C**Other Transportation Information****Labels:** Corrosive
Flammable Liquid**15. REGULATORY INFORMATION****US Regulations****US TSCA Inventory** All components listed on inventory or are exempt.**EPA SARA Title III Extremely Hazardous Substances** Not applicable**EPA SARA (311,312) Hazard Class** Acute Health Hazard
Chronic Health Hazard
Fire Hazard**EPA SARA (313) Chemicals** This product contains toxic chemical(s) listed below which is(are) subject to the reporting requirements of Section 313 of Title III of SARA and 40 CFR Part 372: Xylene//1330-20-7**EPA CERCLA/Superfund Reportable Spill Quantity** EPA Reportable Spill Quantity is 103 Gallons based on Xylene (CAS: 1330-20-7).**EPA RCRA Hazardous Waste Classification** If product becomes a waste, it does meet the criteria of a hazardous waste as defined by the US EPA, because of:

Ignitability D001
Corrosivity D002**California Proposition 65** All components listed do not apply to the California Proposition 65 Regulation.**MA Right-to-Know Law** One or more components listed.

| | |
|-------------------------------|---|
| NJ Right-to-Know Law | One or more components listed. |
| PA Right-to-Know Law | One or more components listed. |
| Canadian Regulations | |
| Canadian DSL Inventory | All components listed on inventory or are exempt. |
| WHMIS Hazard Class | E Corrosive Material B2 Flammable Liquids D2B Toxic Materials |

16. OTHER INFORMATION

The following sections have been revised since the last issue of this MSDS

Not applicable

Additional Information For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Material Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

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*****END OF MSDS*****