Material Safety Data Sheet

Prepared according to OSHA Hazard Communication Standard (29 CFR 1910.1200) and ANSI MSDS Standard (Z400.1). Complies with Canadian Workplace Hazardous Materials Information System (WHMIS) standards.

Revision Date 12-Apr-2012 **Revision Number** 1

1. PRODUCT AND COMPANY IDENTIFICATION

Product Name SWEPCO 727 Heavy Duty Cutting Oil
Product Code W30890

Chemical Family Petroleum hydrocarbon
Recommended Use Lubricant

Supplier Address Southwestern Petroleum Corporation, 534 North Main St, Fort Worth, TX 76106 USA
1-800-877-9372
www.swepcousa.com

Emergency Telephone Number Chemtrec 1-800-424-9300 in US; Canutec 1-613-996-6666 in Canada.
UN-No None

2. HAZARDS IDENTIFICATION

Emergency Overview Not expected to present a significant health hazard upon short term exposure. May cause skin irritation and/or dermatitis. May be harmful if swallowed. Product is combustible but will not readily ignite.

NFPA **Health** 1 **Flammability** 1 **Instability** 0

WHMIS Not a WHMIS controlled product

Appearance Amber **Physical State** Liquid **Odor** Petroleum distillates

Principle Routes of Exposure Skin contact. Eye contact.

Acute Health Effects

Skin Avoid prolonged and/or repeated contact with skin. Prolonged and/or repeated contact with this material may produce mild skin irritation or inflammation. Personnel with pre-existing skin disorders should avoid contact with this product.

Eyes Contact with eyes may cause irritation

Inhalation	Avoid breathing of vapors or spray mist. May cause respiratory irritation or other pulmonary effects following prolonged or repeated inhalation of oil mist at airborne levels above the recommended mineral oil mist exposure limits (ACGIH TLV TWA: 5 mg/m^3; ACGIH TLV STEL: 10 mg/m^3; OSHA PEL TWA: 5 mg/m^3).
Ingestion	Ingestion is not considered a likely route of exposure. Low order of acute oral toxicity, but minute amounts aspirated into the lungs during ingestion may cause mild to severe pulmonary injury and possibly death
Carcinogenic Effects	Carcinogenic effect of the complete mixture has not been evaluated. Information on individual ingredients which may have carcinogenic effects, if any, will be found in Section 3 & 11.
Chronic Health Effects	Reports have associated repeated and prolonged occupational overexposure to petroleum based products with liver, kidney, brain and nervous system damage. There is, however, no reported human evidence that these effects occur when exposure is maintained below OSHA and ACGIH limits.
Aggravated Medical Conditions	No information available

See Section 11 for additional toxicological information.

See Section 12 for ecological information.

3. COMPOSITION/INFORMATION ON INGREDIENTS

If any of the components of this product are defined as hazardous by OSHA Hazard Communication Standard 1910.1200 and are present at 1% or more (0.1% or more for carcinogens) they will be listed in this section. If no components appear in this section, no components of the product meet or exceed the reporting requirements.

4. FIRST AID MEASURES

Eye Contact	Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.
Skin Contact	Wash off immediately with soap and plenty of water. If skin irritation persists, call a physician.
Inhalation	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. If symptoms persist, call a physician.
Ingestion	Consult a physician or Poison Control Center immediately. Do not induce vomiting without medical advice.
Notes to Physician	Treat symptomatically

5. FIRE-FIGHTING MEASURES

Flammable Properties	Combustible material: may burn but does not ignite readily
Suitable Extinguishing Media	Water spray or fog, dry chemical, carbon dioxide (CO2) or foam. Cool containers with flooding quantities of water until well after fire is out.
Hazardous Combustion Products	No information available

Specific Hazards Arising from the Chemical	Keep product and empty container away from heat and sources of ignition
Protective Equipment and Precautions for Firefighters	As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions	Avoid contact with skin, eyes and clothing
Methods for Containment	Prevent further leakage or spillage if safe to do so. Use inert absorbent materials to confine spills and absorb spill.
Methods for Clean-up	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust)
Other Information	Report spills as required to the appropriate authorities.

7. HANDLING AND STORAGE

Handling	Handle in accordance with good industrial hygiene and safety practice
Storage	Keep containers tightly closed in a dry, cool and well-ventilated place

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure Guidelines	This product does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.
Engineering Controls	Use in well-ventilated area. If user operations generate an oil mist, use process enclosures, local exhaust ventilation or other engineering controls to control airborne levels below the recommended mineral oil mist exposure limits (ACGIH TLV TWA: 5 mg/m^3; ACGIH TLV STEL: 10 mg/m^3; OSHA PEL TWA: 5 mg/m^3).
Eye/face Protection	Safety glasses with side-shields
Skin Protection	Use protective gloves and clothing if contact with product is likely
Respiratory Protection	If personal exposure levels cannot be maintained below accepted exposure limits, NIOSH/MSHA approved respiratory protection should be worn
General Hygiene Considerations	Handle in accordance with good industrial hygiene and safety practice

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	Amber	**Odor**	Petroleum distillates
Physical State	Liquid	**pH**	No data available

Flash Point	>168°C	**Autoignition Temperature**	>315°C
Boiling Point/Range	>232°C	**Melting Point/Range**	No data available
Flammability Limits in Air, %	No data available		
Specific Gravity (Water=1)	0.93	**Solubility In Water**	Insoluble
Vapor Density (Air=1)	> 10	**VOC Content, % Vol**	0

10. STABILITY AND REACTIVITY

Chemical Stability	Stable under recommended storage conditions
Conditions to Avoid	Keep away from open flames, hot surfaces and sources of ignition
Incompatible Materials	Strong oxidizing agents
Hazardous Decomposition Products	Hydrogen sulfide (H2S) may be produced above 250° F (121° C)
Hazardous Polymerization	Hazardous polymerization does not occur

11. TOXICOLOGICAL INFORMATION

Toxicity of this complete mixture has not been evaluated. If information is available on any of the individual components of the mixture, it is presented in this section. If no information appears in this section, there is no toxicological information available for any of the components of the mixture.

Acute Toxicity The table below indicates toxicological information for specific ingredients at concentrations indicated. If no table appears, no toxicological information was found.

Chronic Toxicity Reports have associated repeated and prolonged occupational overexposure to petroleum based products with liver, kidney, brain and nervous system damage. There is, however, no reported human evidence that these effects occur when exposure is maintained below OSHA and ACGIH limits.

Carcinogenicity This product contains no ingredients with a concentration of 0.1% or more which are known to be carcinogenic.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity and biodegradability of this complete mixture have not been evaluated. Consequently, this material should be kept out of sewage and drainage systems and all bodies of water and should not be considered readily biodegradable. If information is available on any of the individual components of the mixture, it is presented in this section. If no information appears in this section, there is no ecotoxicity or biodegradability information available for any of the components of the mixture.

13. DISPOSAL CONSIDERATIONS

Waste Disposal Method Dispose of contents/container in accordance with local regulation

14. TRANSPORT INFORMATION

DOT	Not regulated
TDG	Not regulated
MEX	Not regulated
ICAO	Not regulated
IATA	Not regulated
IMDG/IMO	Not regulated
RID	Not regulated
ADR	Not regulated
ADN	Not regulated

15. REGULATORY INFORMATION

U.S. Regulations & Inventories No regulatory requirements found. All components of this product are either listed on applicable inventories or are exempt from listing requirements.

U.S. State Right-to-Know Regulations No regulatory requirements found. All components of this product are either listed on applicable inventories or are exempt from listing requirements.

Canada Regulations & Inventories No regulatory requirements found. All components of this product are either listed on applicable inventories or are exempt from listing requirements.

This product has been classified in accordance with the hazard criteria of the Candian CPR (Controlled Products Regulations) and the MSDS contains all the information required by the CPR.

International Regulations & Inventories No regulatory requirements found. All components of this product are either listed on applicable inventories or are exempt from listing requirements.

16. OTHER INFORMATION

Regulatory Lists Searched & Other Sources of Information

ACGIH - American Converence of Governmental Industrial Hygienists
ADN - European Agreement for International Carriage of Dangerous Goods by Inland Waterways
ADR - European Agreement for International Carriage of Dangerous Goods by Road
AICS - Australian Inventory of Chemical Substances
ANSI - American National Standards Institute
CAP65 - California Proposition 65 Hazard List
CAS - Chemical Abstract Services
CERCLA - Comprehensive Environmental Response, Compensation & Liability Act
CHINA - China Inventory
CPR - Canadian Controlled Products Regulations
DOT - United States Department of Transportation
DSL - Canada Domestic Substances List

EINECS - European Union (EU) European Inventory of Existing Commercial Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IARC - International Agency for Research on Cancer
IATA - International Air Transport Association
ICAO - International Civil Aviation Organization
IMDG - International Maritime Dangerous Goods Code
MARTK - Massachusetts Right To Know List
NDSL - Canada Non-Domestic Substances List
NFPA - United States National Fire Protection Association
NIOSH - United States National Institute for Occupational Safety & Health
NJRTK - New Jersey Right To Know List
NTP - United States National Toxicology Program
OSHA - United States Occupational Safety & Health Administration
PARTK - Pennsylvania Right To Know List
PICCS - Philippines Inventory of Chemicals and Chemical Substances
RCRA - United States Resources Conservation & Recovery Act
RID - European Agreement for International Carriage of Dangerous Goods by Rail
RIHSL - Rhode Island Hazardous Substance List
SARA - United States Superfund Amendments & Reauthorization Act
TDG - Canada Transportation of Dangerous Goods Act
TSCA - US Toxic Substances Control Act
WHMIS - Canada Workplace Hazardous Materials Information System

Definitions

EC50 - Effective Concentration (Concentration of a compound where 50% of the expected effect is observed.)
LC50 - Lethal Concentration (The concentration in water that will kill 50% of the test animals within a specific period of time, usually 96 hours.)
LD50 - Lethal Dose (The single dose that will kill 50% of the test animals by any route other than inhalation such as by ingestion or skin contact.)
OEL - Occupational Exposure Limit
PEL - Permissible Exposure Limits
STEL - Short Term Exposure Limit
TLV - Threshold Limit Value
TWA - Time Weighted Average
TWAEV - Time Weighted Average Exposure Value

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End of MSDS