SAFETY DATA SHEET





Section 1. Identification

GHS product identifier

: CITGO COMPKLEEN® Synthetic Cleaner

Synonyms

: Compressor cleaner; Oil soluble cleaner

Code 632599001 : 632599001 MSDS#

Supplier's details

: CITGO Petroleum Corporation

P.O. Box 4689 Houston, TX 77210 sdsvend@citao.com

Emergency telephone

number

Technical Contact: (800) 248-4684 Medical Emergency: (832) 486-4700 CHEMTREC Emergency: (800) 424-9300

(United States Only)

Section 2. Hazards identification

OSHA/HCS status

: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the

substance or mixture

: SKIN CORROSION/IRRITATION - Category 2

SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A

GHS label elements

Hazard pictograms



Signal word

Warning

Hazard statements

: Causes serious eye irritation.

Causes skin irritation.

Injection under the skin can cause severe injury. Most damage occurs in the first few hours. Initial symptoms may be minimal.

Precautionary statements

General

Avoid contact with eyes, skin and clothing. May be harmful if swallowed. IF SWALLOWED: Do NOT induce vomiting. If you feel unwell, seek medical attention and

show the label when possible. Keep out of reach of children.

Prevention

: Wear protective gloves. Wear eye or face protection. Wash hands thoroughly after handling.

Response

: IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing. Wash contaminated clothing before reuse. If skin irritation occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get

medical attention.

Storage

Store in a dry place and/or in closed container. Store in accordance with all local. regional, national and international regulations.

Disposal

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazards not otherwise classified

: Injection of petroleum hydrocarbons requires immediate medical attention

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Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Other means of identification

Compressor cleaner;
Oil soluble cleaner

CAS number/other identifiers

CAS number : Not applicable.

Ingredient name	%	CAS number
Dodecylphenol, ethoxylated	10 - 30	9014-92-0

^{* =} Various ** = Mixture *** = Proprietary

Any concentration shown as a range is to protect confidentiality or is due to process variation.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Inhalation

: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact

: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion

: Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact : Causes skin irritation. Injection of pressurized hydrocarbons can cause severe

permanent tissue damage. Initial symptoms may be minor.

Ingestion : Irritating to mouth, throat and stomach.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : No specific data.

Skin contact: Adverse symptoms may include the following:

irritation redness

Ingestion: No specific data.

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Section 4. First aid measures

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician

: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments

: Treat symptomatically and supportively.

Protection of first-aiders

No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Specific hazards arising from the chemical

: In a fire or if heated, a pressure increase will occur and the container may burst.

Extinguishing media

Suitable extinguishing media

: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media

: None known.

Hazardous thermal decomposition products

: Decomposition products may include the following materials: carbon dioxide carbon monoxide

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For nonemergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

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Section 6. Accidental release measures

Large spill

: Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

including any incompatibilities

Conditions for safe storage, : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

> Bulk Storage Conditions: Maintain all storage tanks in accordance with applicable regulations. Use necessary controls to monitor tank inventories. Inspect all storage tanks on a periodic basis. Test tanks and associated piping for tightness. Maintain the automatic leak detection devices to assure proper working condition.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

None identified.

Appropriate engineering controls

: Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, vapor controls, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

Safety glasses equipped with side shields are recommended as minimum protection in industrial settings. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: Splash goggles. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. chemical splash goggles. If inhalation hazards exist, a full-face respirator may be required instead.

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Section 8. Exposure controls/personal protection

Skin protection

Hand protection

: Chemical-resistant gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers.

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Use a properly fitted, air-purifying or supplied-air respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

Physical state : Liquid.
Color : Clear.
Odor : Mild.

pH : Not available.Boiling point : Not available.

Flash point : Closed cup: 210°C (410°F) [Pensky-Martens.]

Evaporation rate : <1 (butyl acetate = 1)

Lower and upper explosive

(flammable) limits

: Not available.

Vapor pressure : <0.013 kPa (<0.1 mm Hg) [room temperature]

Vapor density : >1 [Air = 1] Relative density : 1.003

Density Ibs/gal : Estimated 8.36 lbs/gal
Gravity, °API : Estimated 10 @ 60 F

Viscosity : Kinematic (40°C (104°F)): 0.66 cm²/s (66 cSt)

Viscosity SUS : Estimated 330 SUS @104 F

Section 10. Stability and reactivity

Reactivity

: Not expected to be Explosive, Self-Reactive, Self-Heating, or an Organic Peroxide under US GHS Definition(s).

Chemical stability: The product is stable.

Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : No specific data.

Incompatible materials : No specific data.

Hazardous decomposition products

 Under normal conditions of storage and use, hazardous decomposition products should not be produced.

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Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Dodecylphenol, ethoxylated	LD50 Dermal LD50 Oral		1260 mg/kg 2590 mg/kg	-

Conclusion/Summary

: 1,2-Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich: Practically non-irritating to eyes and to the skin. Practically non-toxic by inhalation (LC₅₀ >5mg/L) based on testing of similar products in rats. A 2-generation reproductive toxicity study conducted on this material did not identify any effects on reproductive parameters. However, the study did identify a small increase in early offspring mortality at the high oral dose level. Based on studies with laboratory animals, oral maternal exposure to this component can result in developmental toxicity to the conceptus. The NOAELs established from these studies were 38 to 44 mg/kg-bw/day during pregnancy and 52 to 114 mg/kg-bw/day during lactation.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Dodecylphenol, ethoxylated	Eyes - Moderate irritant	Rabbit	-	24 hours 100 microliters	-
	Skin - Severe irritant	Rabbit	-	24 hours 500 microliters	-

Skin : No additional information.Eyes : No additional information.Respiratory : No additional information.

Sensitization

Skin: No additional information.Respiratory: No additional information.

Mutagenicity

Conclusion/Summary: No additional information.

Carcinogenicity

Conclusion/Summary: No additional information.

Reproductive toxicity

Conclusion/Summary: No additional information.

Teratogenicity

Conclusion/Summary: No additional information.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely

routes of exposure

: Routes of entry anticipated: Dermal.

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact: Causes skin irritation. Injection of pressurized hydrocarbons can cause severe

permanent tissue damage. Initial symptoms may be minor.

Ingestion: Irritating to mouth, throat and stomach.

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Section 11. Toxicological information

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:

pain or irritation watering

redness

Inhalation : No specific data.

Skin contact: Adverse symptoms may include the following:

irritation redness

Ingestion : No specific data.

Potential chronic health effects

General : No known significant effects or critical hazards.
 Carcinogenicity : No known significant effects or critical hazards.
 Mutagenicity : No known significant effects or critical hazards.
 Teratogenicity : No known significant effects or critical hazards.
 Developmental effects : No known significant effects or critical hazards.
 Fertility effects : No known significant effects or critical hazards.

Section 12. Ecological information

Toxicity

Conclusion/Summary: Not available.

Persistence and degradability

Conclusion/Summary: Not available.

Bioaccumulative potential

Not available.

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

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Section 14. Transport information

	DOT Classification	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.
Additional information	-	-	-

Special precautions for user : Transport within user's premises: always transport in closed containers that are

upright and secure. Ensure that persons transporting the product know what to do in the

event of an accident or spillage.

Transport in bulk according : Not available.

to Annex II of MARPOL 73/78 and the IBC Code

Section 15. Regulatory information

U.S. Federal regulations

: United States inventory (TSCA 8b): All components are listed or exempted.

This material is classified as an oil under Section 311 of the Clean Water Act (CWA) and the Oil Pollution Act of 1990 (OPA). Discharges or spills which produce a visible sheen on waters of the United States, their adjoining shorelines, or into conduits leading to surface waters must be reported to the EPA's National Response Center at (800) 424-8802.

SARA 302/304

Composition/information on ingredients

			SARA 302 TPQ		SARA 304 RQ	
Name	%	EHS	(lbs)	(gallons)	(lbs)	(gallons)
ethylene oxide	<0.001	Yes.	1000	-	10	-

SARA 304 RQ : 1666666.7 lbs / 756666.7 kg [199292.3 gal / 754403.5 L]

SARA 311/312

Classification : Immediate (acute) health hazard

Composition/information on ingredients

Name	%	Fire hazard	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
Dodecylphenol, ethoxylated	<30	No.	No.	No.	Yes.	No.

SARA 313

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CITGO COMPKLEEN® Synthetic Cleaner

Section 15. Regulatory information

	Product name	CAS number	%
Form R - Reporting requirements	Dodecylphenol, ethoxylated	9014-92-0	<30
Supplier notification	Dodecylphenol, ethoxylated	9014-92-0	<30

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations

Massachusetts : None of the components are listed.

New York : None of the components are listed.

New Jersey : The following components are listed: GLYCOL ETHERS

Pennsylvania : The following components are listed: 1,2-Benzenedicarboxylic acid, di-C9-11-branched

alkyl esters, C10-rich; GLYCOL ETHERS

California Prop. 65

WARNING: This product contains less than 0.1% of a chemical known to the State of California to cause cancer. **WARNING:** This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Ingredient name	%	Cancer	Reproductive	•	Maximum acceptable dosage level
1,2-Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich	<40	No.	Yes.	No.	Yes.
ethylene oxide ethyl acrylate	<0.001 <0.001	Yes. Yes.	Yes. No.	Yes. No.	Yes. No.

International regulations

International lists : Australia inventory (AICS): All components are listed or exempted.

China inventory (IECSC): All components are listed or exempted.

Japan inventory: Not determined.

Korea inventory: All components are listed or exempted. **Malaysia Inventory (EHS Register)**: Not determined.

New Zealand Inventory of Chemicals (NZIoC): All components are listed or exempted.

Philippines inventory (PICCS): All components are listed or exempted.

Taiwan inventory (CSNN): Not determined.

Canada inventory : All components are listed or exempted. **EU Inventory** : All components are listed or exempted.

WHMIS (Canada) : Class D-2B: Material causing other toxic effects (Toxic).

Section 16. Other information

National Fire Protection Association (U.S.A.)



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Section 16. Other information

Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

History

Date of issue/Date of

revision

: 11/19/2014.

Key to abbreviations

: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

UN = United Nations

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