



CITGO CompKleen™ Synthetic Cleaner

Material Safety Data Sheet

CITGO Petroleum Corporation
P.O. Box 4689
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MSDS No. 632599001
Revision Date 7/15/2008

IMPORTANT: This MSDS is prepared in accordance with 29 CFR 1910.1200. Read this MSDS before transporting, handling, storing or disposing of this product and forward this information to employees, customers and users of this product.

Hazard Rankings		
	HMIS	NFPA
Health Hazard	* 2	2
Fire Hazard	1	1
Reactivity	0	0

* = Chronic Health Hazard

Emergency Overview			
Physical State	Liquid.		
Color	Clear.	Odor	Mild.
WARNING: MAY CAUSE RESPIRATORY TRACT, EYE AND SKIN IRRITATION. Avoid breathing vapor or mist. Protect eyes from misting or spraying material. Protect exposed skin from repeated or prolonged exposure. Do not store material in open or unmarked containers.			

Protective Equipment
Minimum Recommended See Section 8 for Details
  

SECTION 1. PRODUCT IDENTIFICATION

Trade Name	CITGO CompKleen™ Synthetic Cleaner	Technical Contact	(800) 248-4684
Product Number	632599001	Medical Emergency	(832) 486-4700
CAS Number	Mixture.	CHEMTREC Emergency (United States Only)	(800) 424-9300
Product Family	Synthetic industrial oil		
Synonyms	Compressor cleaner; Oil soluble cleaner; CITGO® Material Code: 632599001		

SECTION 2. COMPOSITION

Component Name(s)	CAS Registry No.	Concentration (%)
1, 2-Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich	68515-49-1	30 - 50
Nonylphenol ethoxylate	9016-45-9	20 - 40
Poly(oxy-1,2-ethanediyl), alpha-(dodecylphenyl)-omega-hydroxy-	9014-92-0	20 - 40
Glycol ethers	Mixture	<20

SECTION 3. HAZARDS IDENTIFICATION

Also see Emergency Overview and Hazard Ratings on the top of Page 1 of this MSDS.

Major Route(s) of Entry Skin contact. Eye contact.

Signs and Symptoms of Acute Exposure

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- Inhalation** Mist or vapor can irritate the throat and lungs. Breathing this material may cause central nervous system depression with symptoms including nausea, headache, dizziness, fatigue, drowsiness, or unconsciousness.
- Eye Contact** This product can cause eye irritation with short-term contact with liquid, mists or vapor. Symptoms include stinging, watering, redness, and swelling.
- Skin Contact** May cause skin irritation with redness and/or an itching or burning feeling. Effects may become more serious with repeated or prolonged contact. Certain components of this material can be absorbed through the skin.
- Ingestion** This material can cause irritation to the mouth, throat and stomach. This material can cause nausea, vomiting and/or diarrhea. Absorption through ingestion may cause central nervous system depression; symptoms include headache, dizziness, fatigue, loss of consciousness.
- Chronic Health Effects Summary** This material (or a component) may cause harm to the fetus including birth defects based on tests with laboratory animals. See Toxicological Information (Section 11)
- Conditions Aggravated by Exposure** None identified.
- Target Organs** May cause damage to the following organs: kidneys, upper respiratory tract, skin, eye, lens or cornea.
- Carcinogenic Potential** This product is not known to contain any components at concentrations above 0.1% which are considered carcinogenic by OSHA, IARC or NTP.

OSHA Hazard Classification is indicated by an "X" in the box adjacent to the hazard title. If no "X" is present, the product does not exhibit the hazard as defined in the OSHA Hazard Communication Standard (29 CFR 1910.1200).

OSHA Health Hazard Classification				OSHA Physical Hazard Classification			
Irritant	<input checked="" type="checkbox"/>	Sensitizer	<input type="checkbox"/>	Combustible	<input type="checkbox"/>	Explosive	<input type="checkbox"/>
Toxic	<input type="checkbox"/>	Highly Toxic	<input type="checkbox"/>	Flammable	<input type="checkbox"/>	Oxidizer	<input type="checkbox"/>
Corrosive	<input type="checkbox"/>	Carcinogenic	<input type="checkbox"/>	Compressed Gas	<input type="checkbox"/>	Organic Peroxide	<input type="checkbox"/>
						Pyrophoric	<input type="checkbox"/>
						Water-reactive	<input type="checkbox"/>
						Unstable	<input type="checkbox"/>

SECTION 4. FIRST AID MEASURES

Take proper precautions to ensure your own health and safety before attempting rescue or providing first aid. For more specific information, refer to Exposure Controls and Personal Protection in Section 8 of this MSDS.

- Inhalation** Move victim to fresh air. If victim is not breathing, immediately begin rescue breathing. If breathing is difficult, 100 percent humidified oxygen should be administered by a qualified individual. Seek medical attention immediately. Keep the affected individual warm and at rest.
- Eye Contact** Check for and remove contact lenses. Flush eyes with cool, clean, low-pressure water while occasionally lifting and lowering eyelids. Seek medical attention if excessive tearing, redness, or pain persists.
- Skin Contact** If burned by hot material, cool skin by quenching with large amounts of cool water. For contact with product at ambient temperatures, remove contaminated shoes and clothing. Wipe off excess material. Wash exposed skin with mild soap and water. Seek medical attention if tissue appears damaged or if pain or irritation persists. Thoroughly clean contaminated clothing before reuse. Clean or discard contaminated leather goods. If material is injected under the skin, seek medical attention immediately.
- Ingestion** Do not induce vomiting unless directed to by a physician. Do not give anything to drink unless directed to by a physician. Never give anything by mouth to a person who is not fully conscious. If significant amounts are swallowed or irritation or discomfort occurs, seek medical attention immediately.

Notes to Physician Treat symptomatically.

SECTION 5. FIRE FIGHTING MEASURES

NFPA Flammability Classification	NFPA Class-IIIB combustible material.		
Flash Point	Open cup: 210°C (410°F) (Cleveland.).		
Lower Flammable Limit	No data.	Upper Flammable Limit	No data.
Autoignition Temperature	Not available.		
Hazardous Combustion Products	Carbon dioxide, carbon monoxide, smoke, fumes, unburned hydrocarbons, aldehydes and other products of incomplete combustion.		
Special Properties	This material will release vapors when heated above the flash point temperature that can ignite when exposed to a source of ignition. In enclosed spaces, vapors can ignite with explosive force. Mists or sprays may burn at temperatures below the flash point.		
Extinguishing Media	SMALL FIRE: Use dry chemicals, carbon dioxide, foam, or inert gas (nitrogen). Carbon dioxide and inert gas can displace oxygen. Use caution when applying carbon dioxide or inert gas in confined spaces. LARGE FIRE: Use foam, water fog, or water spray. Water fog and spray are effective in cooling containers and adjacent structures. However, water can cause frothing and/or may not extinguish the fire. Water can be used to cool the external walls of vessels to prevent excessive pressure, autoignition or explosion. DO NOT use a solid stream of water directly on the fire as the water may spread the fire to a larger area.		
Protection of Fire Fighters	Firefighters must use full bunker gear including NIOSH-approved positive pressure self-contained breathing apparatus to protect against potential hazardous combustion or decomposition products and oxygen deficiencies. Withdraw immediately from the area if there is a rising sound from a venting safety device or discoloration of vessels, tanks, or pipelines.		

SECTION 6. ACCIDENTAL RELEASE MEASURES

Take proper precautions to ensure your own health and safety before attempting spill control or clean-up. For more specific information, refer to the Emergency Overview on Page 1, Exposure Controls and Personal Protection in Section 8 and Disposal Considerations in Section 13 of this MSDS.

Do not touch damaged containers or spilled material unless wearing appropriate protective equipment. Slipping hazard; do not walk through spilled material. Stop leak if you can do so without risk. For small spills, absorb or cover with dry earth, sand, or other inert non-combustible absorbent material and place into waste containers for later disposal. Contain large spills to maximize product recovery or disposal. Prevent entry into waterways or sewers. In urban area, cleanup spill as soon as possible. In natural environments, seek cleanup advice from specialists to minimize physical habitat damage. This material will float on water. Absorbent pads and similar materials can be used. Comply with all laws and regulations.

SECTION 7. HANDLING AND STORAGE

Handling	Avoid contamination and extreme temperatures to minimize product degradation. Empty containers may contain product residues that can ignite with explosive force. Do not pressurize, cut, weld, braze solder, drill, grind or expose containers to flames, sparks, heat or other potential ignition sources. Consult appropriate federal, state and local authorities before reusing, reconditioning, reclaiming, recycling or disposing of empty containers and/or waste residues of this product.
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Storage Keep container closed. Store in a cool, dry, well-ventilated area. Do not store with strong oxidizing agents. Do not store at elevated temperatures. Avoid storing product in direct sunlight for extended periods of time. Consult appropriate federal, state and local authorities before reusing, reconditioning, reclaiming, recycling or disposing of empty containers or waste residues of this product.

SECTION 8. EXPOSURE CONTROLS AND PERSONAL PROTECTION

Engineering Controls Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of mists and/or vapors below the recommended exposure limits (see below). An eye wash station and safety shower should be located near the work-station.

Personal Protective Equipment Personal protective equipment should be selected based upon the conditions under which this material is used. A hazard assessment of the work area for PPE requirements should be conducted by a qualified professional pursuant to OSHA regulations. The following pictograms represent the minimum requirements for personal protective equipment. For certain operations, additional PPE may be required.



Eye Protection Safety glasses equipped with side shields are recommended as minimum protection in industrial settings. Chemical goggles should be worn during transfer operations or when there is a likelihood of misting, splashing, or spraying of this material. A suitable emergency eye wash water and safety shower should be located near the work station.

Hand Protection Use gloves constructed of chemical resistant materials such as heavy nitrile rubber. Use heat-protective gloves when handling product at elevated temperatures.

Body Protection Avoid skin contact. Wear long-sleeved fire-retardant garments (e.g., Nomex®) while working with flammable and combustible liquids. Additional chemical-resistant protective gear may be required if splashing or spraying conditions exist. This may include an apron, boots and additional facial protection. If product comes in contact with clothing, immediately remove soaked clothing and shower. Promptly remove and discard contaminated leather goods.

Respiratory Protection For known vapor concentrations above the occupational exposure guidelines (see below), use a NIOSH-approved organic vapor respirator if adequate protection is provided. Protection factors vary depending upon the type of respirator used. Respirators should be used in accordance with OSHA requirements (29 CFR 1910.134). For airborne vapor concentrations that exceed the recommended protection factors for organic vapor respirators, use a full-face, positive-pressure, supplied air respirator. Due to fire and explosion hazards, do not enter atmospheres containing concentrations greater than 10% of the lower flammable limit of this product.

General Comments Use good personal hygiene practices. Wash hands and other exposed skin areas with plenty of mild soap and water before eating, drinking, smoking, use of toilet facilities, or leaving work. DO NOT use gasoline, kerosene, solvents, or harsh abrasive skin cleaners.

Occupational Exposure Guidelines

Substance	Applicable Workplace Exposure Levels
1, 2-Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich Glycol ether	Not available.
Poly(oxy-1,2-ethanediyl), alpha-(dodecylphenyl)-omega-hydroxy-Glycol ethers	Not available.
	Not available.

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SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES (TYPICAL)

Physical State	Liquid.	Color	Clear.	Odor	Mild.
Specific Gravity	1.003 (Water = 1)	pH	Not Applicable.	Vapor Density	>1 (Air = 1)
Boiling Range	Not available.			Melting/Freezing Point	Not available.
Vapor Pressure	<0.01 kPa (<0.1 mm Hg) (at 20°C)			Volatility	Slightly volatile.
Solubility in Water	Soluble in cold water.			Viscosity (cSt @ 40°C)	66
Flash Point	Open cup: 210°C (410°F) (Cleveland.).				
Additional Properties	No additional information.				

SECTION 10. STABILITY AND REACTIVITY

Chemical Stability	Stable.	Hazardous Polymerization	Not expected to occur.
Conditions to Avoid	Keep away from extreme heat, inorganic acids and oxidizing conditions. Avoid contact with bleaching agents and oxidizers including chlorine, oxygen, permanganates, perchlorates, percarbonates, peroxides, chromates, hypochlorites, nitric acid and sulfuric acid.		
Materials Incompatibility	Strong oxidizers, Inorganic acids		
Hazardous Decomposition Products	No additional hazardous decomposition products were identified other than the combustion products identified in Section 5 of this MSDS.		

SECTION 11. TOXICOLOGICAL INFORMATION

For other health-related information, refer to the Emergency Overview on Page 1 and the Hazards Identification in Section 3 of this MSDS.

Toxicity Data	Di-isodecyl phthalate
	ORAL (LD50): Acute: >2000 mg/kg [Rat].
	DERMAL (LD50): Acute: >2000 mg/kg [Rabbit].

Practically non-irritating to eyes and to the skin. Practically non-toxic by inhalation (LC₅₀ >5mg/L) based on testing of similar products in rats. A 2-generation reproductive toxicity study conducted on this material did not identify any effects on reproductive parameters. However, the study did identify a small increase in early offspring mortality at the high oral dose level. Based on studies with laboratory animals, oral maternal exposure to this component can result in developmental toxicity to the conceptus. The NOAELs established from these studies were 38 to 44 mg/kg-bw/day during pregnancy and 52 to 114 mg/kg-bw/day during lactation.

Glycol ethers

Certain glycol ethers have been associated with fetal malformations in laboratory animals. In addition, liver, hematopoietic system, spleen and adrenal gland toxicity were identified in laboratory animals exposed to lower molecular weight glycols. Also, certain lower molecular weight glycol ethers have been associated with testicular atrophy leading to infertility after repeated or prolonged overexposure. Human metabolism of certain glycol ethers can cause renal impairment and metabolic acidosis.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity	Ecotoxicity data are not available for this product.
Environmental Fate	This product is miscible in water and is expected to readily disperse in marine environments.

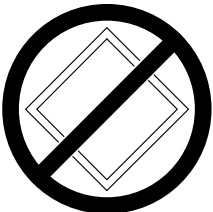
SECTION 13. DISPOSAL CONSIDERATIONS

Hazard characteristic and regulatory waste stream classification can change with product use. Accordingly, it is the responsibility of the user to determine the proper storage, transportation, treatment and/or disposal methodologies for spent materials and residues at the time of disposition.

Conditions of use may cause this material to become a "hazardous waste", as defined by federal or state regulations. It is the responsibility of the user to determine if the material is a "hazardous waste" at the time of disposal. Transportation, treatment, storage, and disposal of waste material must be conducted in accordance with RCRA regulations (see 40 CFR 260 through 40 CFR 271). State and/or local regulations may be more restrictive. Contact your regional US EPA office for guidance concerning case specific disposal issues. Empty drums and pails retain residue. DO NOT pressurize, cut, weld, braze, solder, drill, grind, or expose this product's empty container to heat, flame, or other ignition sources. DO NOT attempt to clean it. Empty drums and pails should be drained completely, properly bunged or sealed, and promptly sent to a reconditioner.

SECTION 14. TRANSPORT INFORMATION

The shipping description below may not represent requirements for all modes of transportation, shipping methods or locations outside of the United States.

US DOT Status	Not regulated by the U.S. Department of Transportation as a hazardous material.		
Proper Shipping Name	Not regulated.		
Hazard Class	Not regulated.	Packing Group	Not applicable.
		UN/NA Number	Not regulated.
Reportable Quantity	A Reportable Quantity (RQ) has not been established for this material.		
Placard(s)		Emergency Response Guide No.	Not applicable.
		MARPOL III Status	Not determined.

SECTION 15. REGULATORY INFORMATION

TSCA Inventory	This product and/or its components are listed on the Toxic Substances Control Act (TSCA) inventory.
SARA 302/304 Emergency Planning and Notification	The Superfund Amendments and Reauthorization Act of 1986 (SARA) Title III requires facilities subject to Subparts 302 and 304 to submit emergency planning and notification information based on Threshold Planning Quantities (TPQs) and Reportable Quantities (RQs) for "Extremely Hazardous Substances" listed in 40 CFR 302.4 and 40 CFR 355. No components were identified.

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SARA 311/312 Hazard Identification	The Superfund Amendments and Reauthorization Act of 1986 (SARA) Title III requires facilities subject to this subpart to submit aggregate information on chemicals by "Hazard Category" as defined in 40 CFR 370.2. This material would be classified under the following hazard categories: Acute (Immediate) Health Hazard, Chronic (Delayed) Health Hazard
SARA 313 Toxic Chemical Notification and Release Reporting	This product contains the following components in concentrations above <i>de minimis</i> levels that are listed as toxic chemicals in 40 CFR Part 372 pursuant to the requirements of Section 313 of SARA: Glycol ethers <20%
CERCLA	The Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) requires notification of the National Response Center concerning release of quantities of "hazardous substances" equal to or greater than the reportable quantities (RQ's) listed in 40 CFR 302.4. As defined by CERCLA, the term "hazardous substance" does not include petroleum, including crude oil or any fraction thereof which is not otherwise specifically designated in 40 CFR 302.4. This product or refinery stream is not known to contain chemical substances subject to this statute. However, it is recommended that you contact state and local authorities to determine if there are any other reporting requirements in the event of a spill.
Clean Water Act (CWA)	Discharges or spills of this material onto or in waters of the United States, adjoining shorelines, or into conduits leading to surface waters of the US without proper Federal or State permits should be reported to the National Response Center at (800) 424-8802.
California Proposition 65	This material may contain the following components which are known to the State of California to cause cancer, birth defects or other reproductive harm, and may be subject to the requirements of California Proposition 65 (CA Health & Safety Code Section 25249.5): Di-isodecyl phthalate: <60% Ethyl acrylate: <0.01% Propylene oxide: <0.005% Ethylene oxide: <0.005% 1,4-Dioxane: <0.002% Acetaldehyde: <0.0005% Formaldehyde.: 0.0001%
New Jersey Right-to-Know Label	New Jersey RTK: 632599001
Additional Remarks	No additional regulatory remarks.

SECTION 16. OTHER INFORMATION

Refer to the top of Page 1 for the HMIS and NFPA Hazard Ratings for this product.

REVISION INFORMATION

Version Number	2.1
Revision Date	7/15/2008

ABBREVIATIONS

AP: Approximately	EQ: Equal	>: Greater Than	<: Less Than	NA: Not Applicable	ND: No Data	NE: Not Established
ACGIH: American Conference of Governmental Industrial Hygienists				AIHA: American Industrial Hygiene Association		
IARC: International Agency for Research on Cancer				NTP: National Toxicology Program		
NIOSH: National Institute of Occupational Safety and Health				OSHA: Occupational Safety and Health Administration		
NPCA: National Paint and Coating Manufacturers Association				HMIS: Hazardous Materials Information System		
NFPA: National Fire Protection Association				EPA: US Environmental Protection Agency		

DISCLAIMER OF LIABILITY

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***** END OF MSDS *****