



CompressorGard® GE 46

Material Safety Data Sheet

CITGO Petroleum Corporation
P.O. Box 4689
Houston, TX 77210

MSDS No. 632591001
Revision Date 4/30/2007

IMPORTANT: This MSDS is prepared in accordance with 29 CFR 1910.1200. Read this MSDS before transporting, handling, storing or disposing of this product and forward this information to employees, customers and users of this product.

Hazard Rankings		
	HMIS	NFPA
Health Hazard	1	1
Fire Hazard	1	1
Reactivity	0	0

* = Chronic Health Hazard

Emergency Overview

Physical State Liquid.
Color Blue-green. **Odor** Mild.

CAUTION:
Can cause eye, skin or respiratory tract irritation.
Spills may create a slipping hazard.

Protective Equipment

Minimum Recommended
See Section 8 for Details

SECTION 1. PRODUCT IDENTIFICATION

Trade Name	CompressorGard® GE 46	Technical Contact	(800) 248-4684
Product Number	632591001	Medical Emergency	(832) 486-4700
CAS Number	Mixture.	CHEMTREC Emergency (United States Only)	(800) 424-9300
Product Family	Compressor lubricant		
Synonyms	Synthetic Lubricating Oil; Compressor lubricant; CITGO® Material Code: 632591001		

SECTION 2. COMPOSITION

Component Name(s)	CAS Registry No.	Concentration (%)
Polypropylene glycol, monbutyl ether	9003-13-8	70 - 90
Alkylated aromatic compound	Proprietary	10 - 30
Proprietary Ingredients	Proprietary Mixture	<5

SECTION 3. HAZARDS IDENTIFICATION

Also see Emergency Overview and Hazard Ratings on the top of Page 1 of this MSDS.

Major Route(s) of Entry Skin contact.

Signs and Symptoms of Acute Exposure

Inhalation	Overexposure to vapor, aerosol or mist generated at elevated temperatures or in enclosed spaces can cause respiratory tract irritation, dizziness and nausea.
Eye Contact	This product can cause transient mild eye irritation with short-term contact with liquid sprays or mists. Symptoms include stinging, watering, redness, and swelling.

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- Skin Contact** This material can cause mild skin irritation from prolonged or repeated skin contact. Injection under the skin can cause inflammation and swelling. Injection of pressurized hydrocarbons can cause severe, permanent tissue damage. Initial symptoms may be minor. Injection of petroleum hydrocarbons requires immediate medical attention.
- Ingestion** If swallowed, large volumes of material can cause generalized depression, headache, drowsiness, nausea, vomiting and diarrhea. Smaller doses can cause a laxative effect.
- Chronic Health Effects Summary** Repeated or prolonged exposure can result in skin, eye or respiratory tract irritation.
- Conditions Aggravated by Exposure** Disorders of the following organs or organ systems that may be aggravated by significant exposure to this material or its components include: Skin
- Target Organs** May cause damage to the following organs: upper respiratory tract, skin, eye, lens or cornea.
- Carcinogenic Potential** This product is not known to contain any components at concentrations above 0.1% which are considered carcinogenic by OSHA, IARC or NTP.

OSHA Hazard Classification is indicated by an "X" in the box adjacent to the hazard title. If no "X" is present, the product does not exhibit the hazard as defined in the OSHA Hazard Communication Standard (29 CFR 1910.1200).

OSHA Health Hazard Classification				OSHA Physical Hazard Classification			
Irritant	<input checked="" type="checkbox"/>	Sensitizer	<input type="checkbox"/>	Combustible	<input type="checkbox"/>	Explosive	<input type="checkbox"/>
Toxic	<input type="checkbox"/>	Highly Toxic	<input type="checkbox"/>	Flammable	<input type="checkbox"/>	Oxidizer	<input type="checkbox"/>
Corrosive	<input type="checkbox"/>	Carcinogenic	<input type="checkbox"/>	Compressed Gas	<input type="checkbox"/>	Organic Peroxide	<input type="checkbox"/>
						Pyrophoric	<input type="checkbox"/>
						Water-reactive	<input type="checkbox"/>
						Unstable	<input type="checkbox"/>

SECTION 4. FIRST AID MEASURES

Take proper precautions to ensure your own health and safety before attempting rescue or providing first aid. For more specific information, refer to Exposure Controls and Personal Protection in Section 8 of this MSDS.

- Inhalation** Move victim to fresh air. If victim is not breathing, immediately begin rescue breathing. If breathing is difficult, 100 percent humidified oxygen should be administered by a qualified individual. Seek medical attention immediately. Keep the affected individual warm and at rest.
- Eye Contact** Check for and remove contact lenses. Flush eyes with cool, clean, low-pressure water for at least 15 minutes while occasionally lifting and lowering eyelids. Do not use eye ointment unless directed to by a physician. Seek medical attention if excessive tearing, irritation, or pain persists.
- Skin Contact** If burned by hot material, cool skin by quenching with large amounts of cool water. For contact with product at ambient temperatures, remove contaminated shoes and clothing. Wipe off excess material. Wash exposed skin with mild soap and water. Seek medical attention if tissue appears damaged or if pain or irritation persists. Thoroughly clean contaminated clothing before reuse. Clean or discard contaminated leather goods. If material is injected under the skin, seek medical attention immediately.
- Ingestion** Do not induce vomiting unless directed to by a physician. Do not give anything to drink unless directed to by a physician. Never give anything by mouth to a person who is not fully conscious. If significant amounts are swallowed or irritation or discomfort occurs, seek medical attention immediately.
- Notes to Physician** SKIN: In the event of injection in underlying tissue, immediate treatment should include extensive incision, debridement and saline irrigation. Inadequate treatment can result in ischemia and gangrene. Early symptoms may be minimal.

Treat symptomatically.

SECTION 5. FIRE FIGHTING MEASURES

NFPA Flammability Classification	NFPA Class-IIIB combustible material.		
Flash Point	Open cup: 236°C (457°F) (Cleveland.).		
Lower Flammable Limit	No data.	Upper Flammable Limit	No data.
Autoignition Temperature	Not available.		
Hazardous Combustion Products	Carbon dioxide, carbon monoxide, smoke, fumes, unburned hydrocarbons, aldehydes and other products of incomplete combustion.		
Special Properties	This material can burn but will not readily ignite. This material will release vapors when heated above the flash point temperature that can ignite when exposed to a source of ignition. In enclosed spaces, heated vapor can ignite with explosive force. Mists or sprays may burn at temperatures below the flash point.		
Extinguishing Media	Use dry chemical, foam, carbon dioxide or water fog. Water or foam may cause frothing. Carbon dioxide and inert gas can displace oxygen. Use caution when applying carbon dioxide or inert gas in confined spaces.		
Protection of Fire Fighters	Firefighters must use full bunker gear including NIOSH-approved positive pressure self-contained breathing apparatus to protect against potential hazardous combustion or decomposition products and oxygen deficiencies. Withdraw immediately from the area if there is a rising sound from a venting safety device or discoloration of vessels, tanks, or pipelines.		

SECTION 6. ACCIDENTAL RELEASE MEASURES

Take proper precautions to ensure your own health and safety before attempting spill control or clean-up. For more specific information, refer to the Emergency Overview on Page 1, Exposure Controls and Personal Protection in Section 8 and Disposal Considerations in Section 13 of this MSDS.

Do not touch damaged containers or spilled material unless wearing appropriate protective equipment. Slipping hazard; do not walk through spilled material. Stop leak if you can do so without risk. For small spills, absorb or cover with dry earth, sand, or other inert non-combustible absorbent material and place into waste containers for later disposal. Contain large spills to maximize product recovery or disposal. Prevent entry into waterways or sewers. In urban area, cleanup spill as soon as possible. In natural environments, seek cleanup advice from specialists to minimize physical habitat damage. This material will float on water. Absorbent pads and similar materials can be used. Comply with all laws and regulations.

SECTION 7. HANDLING AND STORAGE

Handling	Avoid contact with eyes, skin and clothing. Avoid breathing vapor, aerosol and mist. Do not store in open or unlabeled containers. Use with adequate ventilation. Wash thoroughly after handling. Consult appropriate federal, state and local authorities before reusing, reconditioning, reclaiming, recycling or disposing of empty containers and/or waste residues. FOR INDUSTRIAL USE ONLY.
Storage	Keep container closed. Do not store with strong oxidizing agents. Do not store at elevated temperatures. Avoid storing product in direct sunlight for extended periods of time. Consult appropriate federal, state and local authorities before reusing, reconditioning, reclaiming, recycling or disposing of empty containers or waste residues of this product.

SECTION 8. EXPOSURE CONTROLS AND PERSONAL PROTECTION

Engineering Controls Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of mists and/or vapors below the recommended exposure limits (see below). An eye wash station and safety shower should be located near the work-station.

Personal Protective Equipment Personal protective equipment should be selected based upon the conditions under which this material is used. A hazard assessment of the work area for PPE requirements should be conducted by a qualified professional pursuant to OSHA regulations. The following pictograms represent the minimum requirements for personal protective equipment. For certain operations, additional PPE may be required.



Eye Protection Safety glasses equipped with side shields are recommended as minimum protection in industrial settings. Chemical goggles should be worn during transfer operations or when there is a likelihood of misting, splashing, or spraying of this material. A suitable emergency eye wash water and safety shower should be located near the work station.

Hand Protection Use gloves constructed of glycol-resistant materials such as butyl rubber if frequent or prolonged contact is expected. Use heat-protective gloves when handling product at elevated temperatures.

Body Protection Use clean protective clothing if splashing or spraying conditions are present. Protective clothing may include long-sleeve outer garment, apron, or lab coat. If significant contact occurs, remove oil-contaminated clothing as soon as possible and promptly shower. Launder contaminated clothing before reuse or discard. Wear heat protective boots and protective clothing when handling material at elevated temperatures.

Respiratory Protection If elevated airborne concentrations are anticipated, a NIOSH-approved organic vapor respirator equipped with a dust/mist prefilter should be used. Protection factors vary depending upon the type of respirator used. Respirators should be used in accordance with OSHA requirements (29 CFR 1910.134).

General Comments Use good personal hygiene practices. Wash hands and other exposed skin areas with plenty of mild soap and water before eating, drinking, smoking, use of toilet facilities, or leaving work. DO NOT use gasoline, kerosene, solvents, or harsh abrasive skin cleaners. Occupational exposure limits have not been assigned for this product. Avoid breathing vapors or spray mists.

Occupational Exposure Guidelines

Substance	Applicable Workplace Exposure Levels
Polypropylene glycol, monbutyl ether	Not assigned.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES (TYPICAL)

Physical State	Liquid.	Color	Blue-green.	Odor	Mild.
Specific Gravity	0.97 (Water = 1)	pH	Not applicable	Vapor Density	>1 (Air = 1)
Boiling Range	Not available.			Melting/Freezing Point	Not available.
Vapor Pressure	<0.01 kPa (<0.1 mm Hg) (at 20°C)			Volatility	Negligible volatility.
Solubility in Water	Negligible solubility in cold water.			Viscosity (cSt @ 40°C)	55

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Flash Point	Open cup: 236°C (457°F) (Cleveland.).
Additional Properties	Gravity, °API (ASTM D287) = 14.0 @ 60° F Density = 8.1 Lbs/gal. Viscosity (ASTM D2161) = 279 SUS @ 100° F

SECTION 10. STABILITY AND REACTIVITY

Chemical Stability	Stable.	Hazardous Polymerization	Not expected to occur.
Conditions to Avoid	Keep away from extreme heat, sparks, open flame, and strongly oxidizing conditions.		
Materials Incompatibility	Strong acids, alkalies, and oxidizers such as liquid chlorine and oxygen. This material is incompatible with materials that are reactive with hydroxyl compounds.		
Hazardous Decomposition Products	No additional hazardous decomposition products were identified other than the combustion products identified in Section 5 of this MSDS.		

SECTION 11. TOXICOLOGICAL INFORMATION

For other health-related information, refer to the Emergency Overview on Page 1 and the Hazards Identification in Section 3 of this MSDS.

Toxicity Data	Polypropylene glycol, monbutyl ether
	ORAL (LD50): Acute: 8900 mg/kg [Rat]. 6700 mg/kg [Mouse].
	DERMAL (LD50): Acute: 18800 mg/kg [Rabbit].

Alkylated aromatic compound

Practically non-irritating to eyes and to the skin. No signs indicative of systemic toxicity were noted following a 13-week dermal toxicity evaluation in rats (dose levels: 0, 125, 500 and 2000 mg/kg/day). Slight liver effects in the high dose female animals and statistically significant differences in serum chemistry were noted. The NOAEL was determined to be 125 mg/kg/day. In a ninety day oral toxicity test in rats (dose levels: 0, 500, 5000 and 20,000 ppm), one control and six high dose animals died prior to the conclusion of the study. Statistically significant differences in serum chemistry and hematology were observed. Product-loaded macrophages were found in mesenteric lymph nodes and livers. The NOEL was determined to be 500 ppm. Ames Assay: Negative. Chinese Hamster Ovary Assay: Negative.

N-Phenylbenzenamine, reaction products with 2,4,4 -trimethylpentane

ORAL (LD50): Acute: >5000 mg/kg [Rat].

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity	Ecotoxicity data are not available for this product.
Environmental Fate	An environmental fate analysis is not available for this specific product.

SECTION 13. DISPOSAL CONSIDERATIONS

Hazard characteristic and regulatory waste stream classification can change with product use. Accordingly, it is the responsibility of the user to determine the proper storage, transportation, treatment and/or disposal methodologies for spent materials and residues at the time of disposition.

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Conditions of use may cause this material to become a "hazardous waste", as defined by federal or state regulations. It is the responsibility of the user to determine if the material is a "hazardous waste" at the time of disposal. Transportation, treatment, storage, and disposal of waste material must be conducted in accordance with RCRA regulations (see 40 CFR 260 through 40 CFR 271). State and/or local regulations may be more restrictive. Contact your regional US EPA office for guidance concerning case specific disposal issues. Empty drums and pails retain residue. DO NOT pressurize, cut, weld, braze, solder, drill, grind, or expose this product's empty container to heat, flame, or other ignition sources. DO NOT attempt to clean it. Empty drums and pails should be drained completely, properly bunged or sealed, and promptly sent to a reconditioner.

SECTION 14. TRANSPORT INFORMATION

The shipping description below may not represent requirements for all modes of transportation, shipping methods or locations outside of the United States.

US DOT Status Not regulated by the U.S. Department of Transportation as a hazardous material.

Proper Shipping Name Not regulated.

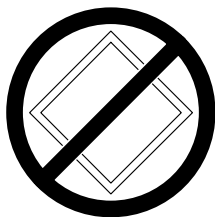
Hazard Class Not regulated.

Packing Group(s) Not applicable.

UN/NA Number Not regulated.

Reportable Quantity A Reportable Quantity (RQ) has not been established for this material.

Placard(s)



Emergency Response Guide No. Not applicable.

MARPOL III Status Not a DOT "Marine Pollutant" per 49 CFR 171.8.

SECTION 15. REGULATORY INFORMATION

TSCA Inventory This product and/or its components are listed on the Toxic Substances Control Act (TSCA) inventory.

SARA 302/304 Emergency Planning and Notification The Superfund Amendments and Reauthorization Act of 1986 (SARA) Title III requires facilities subject to Subparts 302 and 304 to submit emergency planning and notification information based on Threshold Planning Quantities (TPQs) and Reportable Quantities (RQs) for "Extremely Hazardous Substances" listed in 40 CFR 302.4 and 40 CFR 355. No components were identified.

SARA 311/312 Hazard Identification The Superfund Amendments and Reauthorization Act of 1986 (SARA) Title III requires facilities subject to this subpart to submit aggregate information on chemicals by "Hazard Category" as defined in 40 CFR 370.2. This material would be classified under the following hazard categories:
Acute (Immediate) Health Hazard,

SARA 313 Toxic Chemical Notification and Release Reporting This product contains the following components in concentrations above *de minimis* levels that are listed as toxic chemicals in 40 CFR Part 372 pursuant to the requirements of Section 313 of SARA: No components were identified.

CERCLA The Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) requires notification of the National Response Center concerning release of quantities of "hazardous substances" equal to or greater than the reportable quantities (RQ's) listed in 40 CFR 302.4. As defined by CERCLA, the term "hazardous substance" does not include petroleum, including crude oil or any fraction thereof which is not otherwise specifically designated in 40 CFR 302.4. This product or refinery stream is not known to contain chemical substances subject to this statute. However, it is recommended that you

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contact state and local authorities to determine if there are any other reporting requirements in the event of a spill.

Clean Water Act (CWA)

Discharges or spills of this material onto or in waters of the United States, adjoining shorelines, or into conduits leading to surface waters of the US without proper Federal or State permits should be reported to the National Response Center at (800) 424-8802.

California Proposition 65

This material may contain the following components which are known to the State of California to cause cancer, birth defects or other reproductive harm, and may be subject to the requirements of California Proposition 65 (CA Health & Safety Code Section 25249.5):

Naphthalene: <0.02%
Ethylbenzene: <0.01%
Propylene oxide: <0.001%
Ethylene oxide: <0.001%
1,4-Dioxane: <0.001%

New Jersey Right-to-Know Label

New Jersey RTK: 632580001

Additional Remarks

No additional regulatory remarks.

SECTION 16. OTHER INFORMATION

Refer to the top of Page 1 for the HMIS and NFPA Hazard Ratings for this product.

REVISION INFORMATION

Version Number 3.0
Revision Date 4/30/2007

ABBREVIATIONS

AP: Approximately	EQ: Equal	>: Greater Than	<: Less Than	NA: Not Applicable	ND: No Data	NE: Not Establishe
ACGIH: American Conference of Governmental Industrial Hygienist				AIHA: American Industrial Hygiene Associator		
IARC: International Agency for Research on Cancer				NTP: National Toxicology Program		
NIOSH: National Institute of Occupational Safety and Health				OSHA: Occupational Safety and Health Administration		
NPCA: National Paint and Coating Manufacturers Association				HMIS: Hazardous Materials Information System		
NFPA: National Fire Protection Association				EPA: US Environmental Protection Agency		

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