Safety Data Sheet

CITGO COMPRESSORGARD® PAG 100

1. Product and company identification

Product name : CITGO COMPRESSORGARD® PAG 100

Supplier : CITGO Petroleum Corporation
P.O. Box 4689
Houston, TX 77210

Synonym : Synthetic lubricant, Compressor lubricant

Code : 632538001

Date : 6/14/2013.

Information contact : Technical Contact: (800) 248-4684
Medical Emergency: (832) 486-4700
CHEMTREC Emergency: (800) 424-9300
(United States Only)
sdsvend@citgo.com

2. Hazards identification

Emergency overview

Physical state : Liquid.

Color : Colorless to light yellow.

Odor : Mild.

Signal word : WARNING!

Hazard statements : CAUSES RESPIRATORY TRACT IRRITATION. MAY CAUSE EYE AND SKIN IRRITATION. MAY CAUSE TARGET ORGAN DAMAGE, BASED ON ANIMAL DATA.

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Routes of entry : Dermal contact. Eye contact.

Potential acute health effects

Inhalation : Irritating to respiratory system.

Ingestion : No known significant effects or critical hazards.

Skin : Slightly irritating to the skin.

Eyes : Slightly irritating to the eyes.

Potential chronic health effects

Chronic effects : May cause target organ damage, based on animal data. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Target organs : May cause damage to the following organs: lungs, skin.

Signs and Symptoms of Acute Exposure

Inhalation : Adverse symptoms may include the following:, respiratory tract irritation, coughing

Ingestion : No specific data.

Skin : Adverse symptoms may include the following:, irritation, redness, dryness, cracking

Eyes : Adverse symptoms may include the following:, irritation, watering, redness

2. Hazards identification

Medical conditions aggravated by over-exposure : Pre-existing disorders involving any target organs mentioned in this MSDS as being at risk may be aggravated by over-exposure to this product.

See toxicological information (Section 11)

GHS Classification

Classification of the substance or mixture : SKIN CORROSION/IRRITATION - Category 3
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A

Percentage of the mixture consisting of ingredient(s) of unknown toxicity: 97.7%

Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 99.3%

GHS label elements

Hazard pictograms :

Signal word : Warning

Hazard statements : Causes serious eye irritation.
Causes mild skin irritation.

Precautionary statements

Prevention : Wear eye or face protection. Wash hands thoroughly after handling.

Response : If skin irritation occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.

Storage : Not applicable.

Disposal : Not applicable.

Other hazards which do not result in classification : Prolonged or repeated contact may dry skin and cause irritation.

3. Composition/information on ingredients

Name	CAS number	%
Oxirane, methyl-, polymer with oxirane, monobutyl ester	9038-95-3	60 - 100

* = Various ** = Mixture *** = Proprietary

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

4. First aid measures

Eye contact : Check for and remove any contact lenses. Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical attention immediately.

Skin contact : In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention immediately.

Inhalation : Move exposed person to fresh air. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Loosen tight clothing such as a collar, tie, belt or waistband. Get medical attention immediately.

4. First aid measures

Ingestion : Wash out mouth with water. Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention immediately.

Notes to physician : No specific treatment. Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

5. Fire-fighting measures

Flammability of the product : In a fire or if heated, a pressure increase will occur and the container may burst.

Extinguishing media

Suitable : Use an extinguishing agent suitable for the surrounding fire.

Not suitable : None known.

Special exposure hazards : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Hazardous thermal decomposition products : Decomposition products may include the following materials:, carbon dioxide, carbon monoxide, unburned hydrocarbons

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

6. Accidental release measures

Personal precautions : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment (see Section 8).

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods for cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

7. Handling and storage

Handling : Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

7. Handling and storage

Storage : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Bulk Storage Conditions: Maintain all storage tanks in accordance with applicable regulations. Use necessary controls to monitor tank inventories. Inspect all storage tanks on a periodic basis. Test tanks and associated piping for tightness. Maintain the automatic leak detection devices to assure proper working condition.

8. Exposure controls/personal protection

Consult local authorities for acceptable exposure limits.

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Engineering measures : Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Personal protection

Personal protective equipment should be selected based upon the conditions under which this material is used. A hazard assessment of the work area for PPE requirements should be conducted by a qualified professional.

Respiratory : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Hands : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Eyes : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

9. Physical and chemical properties

Physical state : Liquid.

Color : Colorless to light yellow.

Odor : Mild.

Relative density : 1.04

Density lbs/gal : Estimated 8.67 lbs/gal

Gravity, °API : Estimated 5 @ 60 F

Vapor pressure : <0.13 kPa (<1 mm Hg) [room temperature]

Vapor density : >1 [Air = 1]

Evaporation rate : <1 (n-butyl acetate = 1)

Viscosity : Kinematic (40°C (104°F)): 1.07 cm^2/s (107 cSt)

Viscosity SUS : Estimated 2.17983161346397E-05 SUS @104 F

Solubility : Soluble in the following materials: cold water and hot water.

Physical/chemical properties comments : Gravity, °API (ASTM D287) = 4.2 @ 60°F
Density = 8.67 Lbs/gal
Viscosity (ASTM D2161) = 541 SUS @ 100°F

10. Stability and reactivity

Chemical stability : The product is stable.

Conditions to avoid : No specific data.

Incompatible materials : No specific data.

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

11. Toxicological information

Acute toxicity

Conclusion/Summary : **Oxirane, methyl-, polymer with oxirane, monobutyl ester**: Post-mortem examinations on rats following subacute, whole body, inhalation studies of polyalkylene glycols (average MW 1700) revealed concentration-related lesions of the lung including interstitial pneumonitis, bronchoalveolar cell hyperplasia and intra-alveolar macrophage infiltration (Klonne et al, 1987). Exposure-related mortalities did occur. The LC_{50} values were determined to be 4,670 mg/M^3 in male rats and >5,230 mg^3 in female rats. Other subacute studies identified minimal to moderate intra-aveolar cellular debris and foci of interstitial pneumonitis at 492 mg/M^3 and aveolar macrophage infiltration at 50.6 mg/M3 and above (DuPont, 1985). Exposure-related mortalities did occur. The approximate lethal concentration (ALC) was 2,900 mg/M^3. A LOAEL was determined to be approximately 500 mg/M3 (Lewis, 1995). In another inhalation study with rats, observed histopathological changes were confined to lungs of the treated animals (Union Carbide, 1991). No exposure-related mortalities occurred and lung damage had resolved by the end of a six week recovery period.

Chronic toxicity

Conclusion/Summary : No additional information.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Oxirane, methyl-, polymer with oxirane, monobutyl ester	Eyes - Severe irritant	Rabbit	-	50 milligrams	-
	Skin - Mild irritant	Rabbit	-	500 milligrams	-

11. Toxicological information

Skin : No additional information.

Eyes : No additional information.

Respiratory : No additional information.

Sensitizer

Skin : No additional information.

Respiratory : No additional information.

Carcinogenicity

Conclusion/Summary : No additional information.

Mutagenicity

Conclusion/Summary : No additional information.

Teratogenicity

Conclusion/Summary : No additional information.

Reproductive toxicity

Conclusion/Summary : No additional information.

12. Ecological information

Ecotoxicity : No known significant effects or critical hazards.

Aquatic ecotoxicity

Conclusion/Summary :

Not available.

Persistence/degradability

Conclusion/Summary :

Not available.

13. Disposal considerations

Waste disposal : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees.

14. Transport information

Regulatory information	UN number	Proper shipping name	Classes	PG*	Label	Additional information
DOT Classification	Not regulated.	-	-	-		-
TDG Classification	Not available.	Not available.	Not available.	-		-
Mexico Classification	Not available.	Not available.	Not available.	-		-
ADR/RID Class	Not available.	Not available.	Not available.	-		-
IMDG Class	Not available.	Not available.	Not available.	-		-
IATA-DGR Class	Not available.	Not available.	Not available.	-		-

PG* : Packing group

15. Regulatory information

U.S. Federal regulations : **United States inventory (TSCA 8b)**: All components are listed or exempted.

SARA 302/304: No products were found.
SARA 311/312 Hazards identification: Immediate (acute) health hazard, Delayed (chronic) health hazard

This material maybe classified as an oil under Section 311 of the Clean Water Act (CWA) and the Oil Pollution Act of 1990 (OPA). Discharges or spills which produce a visible sheen on waters of the United States, their adjoining shorelines, or into conduits leading to surface waters must be reported to the EPA's National Response Center at (800) 424-8802.

State regulations

Massachusetts : None of the components are listed.

New York : None of the components are listed.

New Jersey : Petroleum Oil (Lubricating Oil)

Pennsylvania : None of the components are listed.

California Prop. 65

WARNING: This product contains less than 0.1% of a chemical known to the State of California to cause cancer.

Ingredient name	%	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
ethyl acrylate	0.00012 - 0.00036	Yes.	No.	No.	No.

Canada inventory : At least one component is not listed in DSL but all such components are listed in NDSL.

International regulations

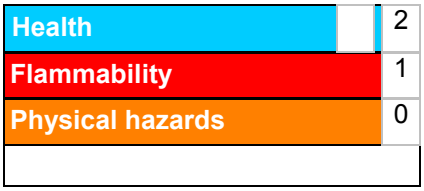
15. Regulatory information

International lists : **Australia inventory (AICS)**: All components are listed or exempted.
China inventory (IECSC): Not determined.
Japan inventory: Not determined.
Korea inventory: All components are listed or exempted.
Malaysia Inventory (EHS Register): Not determined.
New Zealand Inventory of Chemicals (NZIoC): All components are listed or exempted.
Philippines inventory (PICCS): All components are listed or exempted.
Taiwan inventory (CSNN): Not determined.

16. Other information

Label requirements : CAUSES RESPIRATORY TRACT IRRITATION. MAY CAUSE EYE AND SKIN IRRITATION. MAY CAUSE TARGET ORGAN DAMAGE, BASED ON ANIMAL DATA.

Hazardous Material Information System (U.S.A.) :



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National Fire Protection Association (U.S.A.) :

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Date of issue : 6/14/2013.

Indicates information that has changed from previously issued version.

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