



# CITGO CompressorGard® DE 125

## Material Safety Data Sheet

CITGO Petroleum Corporation  
P.O. Box 4689  
Houston, TX 77210

MSDS No. 632527001  
Revision Date 3/12/2008

**IMPORTANT:** This MSDS is prepared in accordance with 29 CFR 1910.1200. Read this MSDS before transporting, handling, storing or disposing of this product and forward this information to employees, customers and users of this product.

### Emergency Overview

**Physical State** Liquid.

**Color** Clear to light amber. **Odor** Mild.

**Protect eyes from misting or spraying material.**

**Protect exposed skin from repeated or prolonged exposure.**

**Do not store material in open or unmarked containers.**

**Spills may create a slipping hazard.**

### Hazard Rankings

	HMIS	NFPA
Health Hazard	1	1
Fire Hazard	1	1
Reactivity	0	0

\* = Chronic Health Hazard

### Protective Equipment

Minimum Recommended  
See Section 8 for Details



## SECTION 1. PRODUCT IDENTIFICATION

<b>Trade Name</b>	CITGO CompressorGard® DE 125	<b>Technical Contact</b>	(800) 248-4684
<b>Product Number</b>	632527001	<b>Medical Emergency</b>	(832) 486-4700
<b>CAS Number</b>	Mixture.	<b>CHEMTREC Emergency (United States Only)</b>	(800) 424-9300
<b>Product Family</b>	Synthetic industrial oil		
<b>Synonyms</b>	Synthetic lubricant; Compressor lubricant; CITGO® Material Code: 632527001		

## SECTION 2. COMPOSITION

<b>Component Name(s)</b>	<b>CAS Registry No.</b>	<b>Concentration (%)</b>
1, 2-Benzenedicarboxylic acid, di-C11-14-branched alkyl esters, C13-rich	68515-47-9	40 - 70
1, 2-Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich	68515-49-1	30 - 60
Acrylic copolymers	Proprietary	<5
Refined petroleum distillates	64742-65-0	<5
Distillates, petroleum, hydrotreated light paraffinic	64742-55-8	<5
Proprietary Ingredients	Proprietary Mixture	<5

## SECTION 3. HAZARDS IDENTIFICATION

Also see Emergency Overview and Hazard Ratings on the top of Page 1 of this MSDS.

**Major Route(s) of Entry** Skin contact.

### Signs and Symptoms of Acute Exposure

**Inhalation** No significant adverse health effects are expected to occur upon short-term exposure.

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<b>Eye Contact</b>	This product can cause transient mild eye irritation with short-term contact with liquid sprays or mists. Symptoms include stinging, watering, redness, and swelling.
<b>Skin Contact</b>	This material can cause mild skin irritation from prolonged or repeated skin contact. Injection under the skin can cause inflammation and swelling. Injection of pressurized hydrocarbons can cause severe, permanent tissue damage. Initial symptoms may be minor. Injection of petroleum hydrocarbons requires immediate medical attention.
<b>Ingestion</b>	If swallowed, large volumes of material can cause generalized depression, headache, drowsiness, nausea, vomiting and diarrhea. Smaller doses can cause a laxative effect.
<b>Chronic Health Effects Summary</b>	Repeated or prolonged inhalation of petroleum-based mineral oil mists at concentrations above applicable workplace exposure levels can cause respiratory irritation or other pulmonary effects.
<b>Conditions Aggravated by Exposure</b>	Disorders of the following organs or organ systems that may be aggravated by significant exposure to this material or its components include: Skin
<b>Target Organs</b>	May cause damage to the following organs: skin.
<b>Carcinogenic Potential</b>	This product is not known to contain any components at concentrations above 0.1% which are considered carcinogenic by OSHA, IARC or NTP.

**OSHA Hazard Classification is indicated by an "X" in the box adjacent to the hazard title. If no "X" is present, the product does not exhibit the hazard as defined in the OSHA Hazard Communication Standard (29 CFR 1910.1200).**

OSHA Health Hazard Classification		OSHA Physical Hazard Classification					
Irritant	<input type="checkbox"/>	Sensitizer	<input type="checkbox"/>	Combustible	<input type="checkbox"/>	Explosive	<input type="checkbox"/>
Toxic	<input type="checkbox"/>	Highly Toxic	<input type="checkbox"/>	Flammable	<input type="checkbox"/>	Oxidizer	<input type="checkbox"/>
Corrosive	<input type="checkbox"/>	Carcinogenic	<input type="checkbox"/>	Compressed Gas	<input type="checkbox"/>	Organic Peroxide	<input type="checkbox"/>
						Pyrophoric	<input type="checkbox"/>
						Water-reactive	<input type="checkbox"/>
						Unstable	<input type="checkbox"/>

## SECTION 4. FIRST AID MEASURES

**Take proper precautions to ensure your own health and safety before attempting rescue or providing first aid. For more specific information, refer to Exposure Controls and Personal Protection in Section 8 of this MSDS.**

<b>Inhalation</b>	Move victim to fresh air. If victim is not breathing, immediately begin rescue breathing. If breathing is difficult, 100 percent humidified oxygen should be administered by a qualified individual. Seek medical attention immediately. Keep the affected individual warm and at rest.
<b>Eye Contact</b>	Check for and remove contact lenses. Flush eyes with cool, clean, low-pressure water for at least 15 minutes while occasionally lifting and lowering eyelids. Do not use eye ointment unless directed to by a physician. Seek medical attention if excessive tearing, irritation, or pain persists.
<b>Skin Contact</b>	If burned by hot material, cool skin by quenching with large amounts of cool water. For contact with product at ambient temperatures, remove contaminated shoes and clothing. Wipe off excess material. Wash exposed skin with mild soap and water. Seek medical attention if tissue appears damaged or if pain or irritation persists. Thoroughly clean contaminated clothing before reuse. Clean or discard contaminated leather goods. If material is injected under the skin, seek medical attention immediately.
<b>Ingestion</b>	Do not induce vomiting unless directed to by a physician. Do not give anything to drink unless directed to by a physician. Never give anything by mouth to a person who is not fully conscious. If significant amounts are swallowed or irritation or discomfort occurs, seek medical attention immediately.

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## Notes to Physician

**SKIN:** In the event of injection in underlying tissue, immediate treatment should include extensive incision, debridement and saline irrigation. Inadequate treatment can result in ischemia and gangrene. Early symptoms may be minimal.

**INGESTION:** The viscosity range of the product(s) represented by this MSDS is greater than 100 SUS at 100°F. Careful gastric lavage may be considered to evacuate large quantities of material.

## SECTION 5. FIRE FIGHTING MEASURES

### NFPA Flammability Classification

NFPA Class-IIIB combustible material.

### Flash Point

Open cup: 290°C (554°F) (Cleveland.).

### Lower Flammable Limit

No data.

### Upper Flammable Limit

No data.

### Autoignition Temperature

Not available.

### Hazardous Combustion Products

Combustion gases may contain carbon monoxide, carbon dioxide, and irritating or acrid combustion products.

### Special Properties

Do not direct a solid stream of water or foam into hot, burning pools as this may cause frothing and increase the intensity of the fire.

### Extinguishing Media

Use dry chemical, foam, carbon dioxide or water fog. Water or foam may cause frothing. Carbon dioxide and inert gas can displace oxygen. Use caution when applying carbon dioxide or inert gas in confined spaces.

### Protection of Fire Fighters

Firefighters must use full bunker gear including NIOSH-approved positive pressure self-contained breathing apparatus to protect against potential hazardous combustion or decomposition products and oxygen deficiencies. Withdraw immediately from the area if there is a rising sound from a venting safety device or discoloration of vessels, tanks, or pipelines.

## SECTION 6. ACCIDENTAL RELEASE MEASURES

Take proper precautions to ensure your own health and safety before attempting spill control or clean-up. For more specific information, refer to the Emergency Overview on Page 1, Exposure Controls and Personal Protection in Section 8 and Disposal Considerations in Section 13 of this MSDS.

Do not touch damaged containers or spilled material unless wearing appropriate protective equipment. Slipping hazard; do not walk through spilled material. Stop leak if you can do so without risk. For small spills, absorb or cover with dry earth, sand, or other inert non-combustible absorbent material and place into waste containers for later disposal. Contain large spills to maximize product recovery or disposal. Prevent entry into waterways or sewers. In urban area, cleanup spill as soon as possible. In natural environments, seek cleanup advice from specialists to minimize physical habitat damage. This material will float on water. Absorbent pads and similar materials can be used. Comply with all laws and regulations.

## SECTION 7. HANDLING AND STORAGE

### Handling

Avoid contact with eyes, skin and clothing. Avoid breathing vapor, aerosol and mist. Do not store in open or unlabeled containers. Use with adequate ventilation. Wash thoroughly after handling. Consult appropriate federal, state and local authorities before reusing, reconditioning, reclaiming, recycling or disposing of empty containers and/or waste residues. **FOR INDUSTRIAL USE ONLY.**

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## Storage

Keep container closed. Store in a cool, dry, well-ventilated area. Do not store with strong oxidizing agents. Do not store at elevated temperatures. Avoid storing product in direct sunlight for extended periods of time. Consult appropriate federal, state and local authorities before reusing, reconditioning, reclaiming, recycling or disposing of empty containers or waste residues of this product.

## SECTION 8. EXPOSURE CONTROLS AND PERSONAL PROTECTION

### Engineering Controls

Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of mists and/or vapors below the recommended exposure limits (see below). An eye wash station and safety shower should be located near the work-station.

### Personal Protective Equipment

Personal protective equipment should be selected based upon the conditions under which this material is used. A hazard assessment of the work area for PPE requirements should be conducted by a qualified professional pursuant to OSHA regulations. The following pictograms represent the minimum requirements for personal protective equipment. For certain operations, additional PPE may be required.



#### Eye Protection

Safety glasses equipped with side shields are recommended as minimum protection in industrial settings. Chemical goggles should be worn during transfer operations or when there is a likelihood of misting, splashing, or spraying of this material. A suitable emergency eye wash water and safety shower should be located near the work station.

#### Hand Protection

Use gloves constructed of glycol-resistant materials such as butyl rubber if frequent or prolonged contact is expected. Use heat-protective gloves when handling product at elevated temperatures.

#### Body Protection

Use clean protective clothing if splashing or spraying conditions are present. Protective clothing may include long-sleeve outer garment, apron, or lab coat. If significant contact occurs, remove oil-contaminated clothing as soon as possible and promptly shower. Launder contaminated clothing before reuse or discard. Wear heat protective boots and protective clothing when handling material at elevated temperatures.

#### Respiratory Protection

If elevated airborne concentrations are anticipated, a NIOSH-approved organic vapor respirator equipped with a dust/mist prefilter should be used. Protection factors vary depending upon the type of respirator used. Respirators should be used in accordance with OSHA requirements (29 CFR 1910.134).

#### General Comments

Use good personal hygiene practices. Wash hands and other exposed skin areas with plenty of mild soap and water before eating, drinking, smoking, use of toilet facilities, or leaving work. DO NOT use gasoline, kerosene, solvents, or harsh abrasive skin cleaners. Occupational exposure limits have not been assigned for this product. Avoid breathing vapors or spray mists.

## Occupational Exposure Guidelines

### Substance

Oil Mist, Mineral

### Applicable Workplace Exposure Levels

#### ACGIH (United States).

TWA: 5 mg/m<sup>3</sup> 8 hour(s).

STEL: 10 mg/m<sup>3</sup> 15 minute(s).

#### OSHA (United States).

TWA: 5 mg/m<sup>3</sup> 8 hour(s).

## SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES (TYPICAL)

<b>Physical State</b>	Liquid.	<b>Color</b>	Clear to light amber.	<b>Odor</b>	Mild.
<b>Specific Gravity</b>	0.96 (Water = 1)	<b>pH</b>	Not applicable	<b>Vapor Density</b>	>1 (Air = 1)
<b>Boiling Range</b>	Not available.			<b>Melting/Freezing Point</b>	Not available.
<b>Vapor Pressure</b>	<0.1 kPa (<1 mm Hg) (at 20°C)			<b>Volatility</b>	Negligible volatility.
<b>Solubility in Water</b>	Negligible solubility in cold water.			<b>Viscosity (cSt @ 40°C)</b>	120
<b>Flash Point</b>	Open cup: 290°C (554°F) (Cleveland.).				
<b>Additional Properties</b>	Gravity, °API (ASTM D287) = 15.3 @ 60° F Density = 8.03 Lbs/gal. Viscosity (ASTM D2161) = 624 SUS @ 100° F				

## SECTION 10. STABILITY AND REACTIVITY

<b>Chemical Stability</b>	Stable.	<b>Hazardous Polymerization</b>	Not expected to occur.
<b>Conditions to Avoid</b>	Keep away from extreme heat, sparks, open flame, and strongly oxidizing conditions.		
<b>Materials Incompatibility</b>	Strong oxidizers.		
<b>Hazardous Decomposition Products</b>	No additional hazardous decomposition products were identified other than the combustion products identified in Section 5 of this MSDS.		

## SECTION 11. TOXICOLOGICAL INFORMATION

For other health-related information, refer to the Emergency Overview on Page 1 and the Hazards Identification in Section 3 of this MSDS.

<b>Toxicity Data</b>	<b>1, 2-Benzenedicarboxylic acid, di-C11-14-branched alkyl esters, C13-rich</b> ORAL (LD50): Acute: >10000 mg/kg [Rat]. DERMAL (LD50): Acute: >3160 mg/kg [Rabbit].
	Practically non-irritating to eyes and to the skin. Practically non-toxic by inhalation (LC <sub>50</sub> >5mg/L) based on testing of similar products in rats.
	<b>Di-isodecyl phthalate</b> ORAL (LD50): Acute: >2000 mg/kg [Rat]. DERMAL (LD50): Acute: >2000 mg/kg [Rabbit].
	Practically non-irritating to eyes and to the skin. Practically non-toxic by inhalation (LC <sub>50</sub> >5mg/L) based on testing of similar products in rats. A 2-generation reproductive toxicity study conducted on this material did not identify any effects on reproductive parameters. However, the study did identify a small increase in early offspring mortality at the high oral dose level. Based on studies with laboratory animals, oral maternal exposure to this component can result in developmental toxicity to the conceptus. The NOAELs established from these studies were 38 to 44 mg/kg-bw/day during pregnancy and 52 to 114 mg/kg-bw/day during lactation.

**Distillates, petroleum, hydrotreated light paraffinic**  
ORAL (LD50): Acute: >5000 mg/kg [Rat].

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DERMAL (LD50):      Acute: >2000 mg/kg [Rabbit].

Mineral oil mists derived from highly refined oils are reported to have low acute and sub-acute toxicities in animals. Effects from single and short-term repeated exposures to high concentrations of mineral oil mists well above applicable workplace exposure levels include lung inflammatory reaction, lipoid granuloma formation and lipoid pneumonia. In acute and sub-acute studies involving exposures to lower concentrations of mineral oil mists at or near current work place exposure levels produced no significant toxicological effects. In long term studies (up to two years) no carcinogenic effects have been reported in any animal species tested.

## SECTION 12. ECOLOGICAL INFORMATION

**Ecotoxicity**      Ecotoxicity data are not available for this product.

**Environmental Fate**      An environmental fate analysis is not available for this specific product.

## SECTION 13. DISPOSAL CONSIDERATIONS

**Hazard characteristic and regulatory waste stream classification can change with product use. Accordingly, it is the responsibility of the user to determine the proper storage, transportation, treatment and/or disposal methodologies for spent materials and residues at the time of disposition.**

Conditions of use may cause this material to become a "hazardous waste", as defined by federal or state regulations. It is the responsibility of the user to determine if the material is a "hazardous waste" at the time of disposal. Transportation, treatment, storage, and disposal of waste material must be conducted in accordance with RCRA regulations (see 40 CFR 260 through 40 CFR 271). State and/or local regulations may be more restrictive. Contact your regional US EPA office for guidance concerning case specific disposal issues. Empty drums and pails retain residue. DO NOT pressurize, cut, weld, braze, solder, drill, grind, or expose this product's empty container to heat, flame, or other ignition sources. DO NOT attempt to clean it. Empty drums and pails should be drained completely, properly bunged or sealed, and promptly sent to a reconditioner.

## SECTION 14. TRANSPORT INFORMATION

**The shipping description below may not represent requirements for all modes of transportation, shipping methods or locations outside of the United States.**

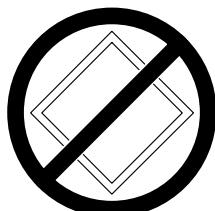
**US DOT Status**      Not regulated by the U.S. Department of Transportation as a hazardous material.

**Proper Shipping Name**      Not regulated.

<b>Hazard Class</b>	Not regulated.	<b>Packing Group</b>	Not applicable.
		<b>UN/NA Number</b>	Not regulated.

**Reportable Quantity**      A Reportable Quantity (RQ) has not been established for this material.

**Placard(s)**



<b>Emergency Response Guide No.</b>	Not applicable.
<b>MARPOL III Status</b>	Not a DOT "Marine Pollutant" per 49 CFR 171.8.

## **SECTION 15. REGULATORY INFORMATION**

<b>TSCA Inventory</b>	This product and/or its components are listed on the Toxic Substances Control Act (TSCA) inventory.
<b>SARA 302/304 Emergency Planning and Notification</b>	The Superfund Amendments and Reauthorization Act of 1986 (SARA) Title III requires facilities subject to Subparts 302 and 304 to submit emergency planning and notification information based on Threshold Planning Quantities (TPQs) and Reportable Quantities (RQs) for "Extremely Hazardous Substances" listed in 40 CFR 302.4 and 40 CFR 355. No components were identified.
<b>SARA 311/312 Hazard Identification</b>	The Superfund Amendments and Reauthorization Act of 1986 (SARA) Title III requires facilities subject to this subpart to submit aggregate information on chemicals by "Hazard Category" as defined in 40 CFR 370.2. This material would be classified under the following hazard categories: No SARA 311/312 hazard categories identified.
<b>SARA 313 Toxic Chemical Notification and Release Reporting</b>	This product contains the following components in concentrations above <i>de minimis</i> levels that are listed as toxic chemicals in 40 CFR Part 372 pursuant to the requirements of Section 313 of SARA: No components were identified.
<b>CERCLA</b>	The Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) requires notification of the National Response Center concerning release of quantities of "hazardous substances" equal to or greater than the reportable quantities (RQ's) listed in 40 CFR 302.4. As defined by CERCLA, the term "hazardous substance" does not include petroleum, including crude oil or any fraction thereof which is not otherwise specifically designated in 40 CFR 302.4. This product or refinery stream is not known to contain chemical substances subject to this statute. However, it is recommended that you contact state and local authorities to determine if there are any other reporting requirements in the event of a spill.
<b>Clean Water Act (CWA)</b>	This material is classified as an oil under Section 311 of the Clean Water Act (CWA) and the Oil Pollution Act of 1990 (OPA). Discharges or spills which produce a visible sheen on waters of the United States, their adjoining shorelines, or into conduits leading to surface waters must be reported to the EPA's National Response Center at (800) 424-8802.
<b>California Proposition 65</b>	This material may contain the following components which are known to the State of California to cause cancer, birth defects or other reproductive harm, and may be subject to the requirements of California Proposition 65 (CA Health & Safety Code Section 25249.5): Di-isodecyl phthalate: <60%
<b>New Jersey Right-to-Know Label</b>	New Jersey RTK: 632527001
<b>Additional Remarks</b>	No additional regulatory remarks.

## **SECTION 16. OTHER INFORMATION**

Refer to the top of Page 1 for the HMIS and NFPA Hazard Ratings for this product.

### **REVISION INFORMATION**

<b>Version Number</b>	3.0
<b>Revision Date</b>	3/12/2008

### **ABBREVIATIONS**

AP: Approximately	EQ: Equal	>: Greater Than	<: Less Than	NA: Not Applicable	ND: No Data	NE: Not Establishe
ACGIH: American Conference of Governmental Industrial Hygienists				AIHA: American Industrial Hygiene Associaitor		
IARC: International Agency for Research on Cancer				NTP: National Toxicology Program		

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NIOSH: National Institute of Occupational Safety and Health

NPCA: National Paint and Coating Manufacturers Association

NFPA: National Fire Protection Association

OSHA: Occupational Safety and Health Administration

HMIS: Hazardous Materials Information System

EPA: US Environmental Protection Agency

### **DISCLAIMER OF LIABILITY**

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