

CITGO CITGARD® Natural Gas Engine Oil, SAE 15W-40 Material Safety Data Sheet

CITGO Petroleum Corporation

P.O. Box 4689 MSDS No. 632015001 Houston, TX 77210 Revision Date 10/19/2009

IMPORTANT: This MSDS is prepared in accordance with 29 CFR 1910.1200. Read this MSDS before transporting, handling, storing or disposing of this product and forward this information to employees, customers and users of this product.

Emergency Overview

Physical State Liquid.

Color Dark amber to black **Odor** Petroleum.

CAUTION:

Hot oil can cause thermal burns on contact.

"Used" motor oil has been associated with skin cancer in laboratory animals following extended contact.

Spills may create a slipping hazard.

Hazard Rankings

HMIS NFPA
Health Hazard 1 0

Fire Hazard 1 1
Reactivity 0 0

' = Chronic Health Hazard

Protective Equipment

Minimum Recommended See Section 8 for Details







SECTION 1. PRODUCT IDENTIFICATION

Trade Name CITGO CITGARD® Natural Gas Technical Contact (800) 248-4684

Engine Oil, SAE 15W-40

Product Number 632015001 Medical Emergency (832) 486-4700

CAS Number Mixture. CHEMTREC Emergency (800) 424-9300

(United States Only)

Product Family Gas engine oil

Synonyms Gas Engine Oil;

CITGO SAP Product Code No.: 632015001

SECTION 2. COMPOSITION

Component Name(s) CAS Registry No. Concentration (%)

Highly-refined petroleum lubricant oils

Distillates, petroleum, solvent-dewaxed heavy paraffinic

Proprietary Ingredients

Various

64742-65-0

0 - 5

Proprietary Mixture

0 - 5

Calcium long chain alkyl phenate sulfide Proprietary 0 - 2
Zinc alkaryl dithiophosphate 54261-67-5 0 - 1
Zinc alkyldithiophosphate 68649-42-3 0 - 1

SECTION 3. HAZARDS IDENTIFICATION

Also see Emergency Overview and Hazard Ratings on the top of Page 1 of this MSDS.

Major Route(s) of Entry Skin contact.

Signs and Symptoms of Acute Exposure

Inhalation At elevated temperatures or in enclosed spaces, product mist or vapors may irritate the

mucous membranes of the nose, the throat, bronchi, and lungs.

Eye ContactThis product can cause transient mild eye irritation with short-term contact with liquid sprays

or mists. Symptoms include stinging, watering, redness, and swelling.

Skin Contact This product can cause mild, transient skin irritation. Skin contact with hot material may

result in severe burns. Skin contact may produce an allergic response in sensitive

individuals following repeated exposures.

Ingestion If swallowed, large volumes of material can cause generalized depression, headache,

drowsiness, nausea, vomiting and diarrhea. Smaller doses can cause a laxative effect.

Chronic Health Effects

Summary

This product contains a petroleum-based mineral oil. Prolonged or repeated skin contact can cause mild irritation and inflammation characterized by drying, cracking, (dermatitis) or

oil acne. Repeated or prolonged inhalation of petroleum-based mineral oil mists at

concentrations above applicable workplace exposure levels can cause respiratory irritation or

other pulmonary effects.

Conditions Aggravated

by Exposure

Disorders of the following organs or organ systems that may be aggravated by significant

exposure to this material or its components include: Skin

Target Organs May cause damage to the following organs: skin.

Carcinogenic Potential This product is not known to contain any components at concentrations above 0.1% which

are considered carcinogenic by OSHA, IARC or NTP.

OSHA Hazard Classification is indicated by an "X" in the box adjacent to the hazard title. If no "X" is present, the product does not exhibit the hazard as defined in the OSHA Hazard Communication Standard (29 CFR 1910.1200).									
OSHA Health Hazard Classification				OSHA Physical Hazard Classification					
Irritant Toxic Corrosive		Sensitizer Highly Toxic Carcinogenic		Combustible Flammable Compressed Gas		Explosive Oxidizer Organic Peroxide		Pyrophoric Water-reactive Unstable	

SECTION 4. FIRST AID MEASURES

Take proper precautions to ensure your own health and safety before attempting rescue or providing first aid. For more specific information, refer to Exposure Controls and Personal Protection in Section 8 of this MSDS.

Inhalation Vaporization is not expected at ambient temperatures. This material is not expected to cause

inhalation-related disorders under anticipated conditions of use. In case of overexposure,

move the person to fresh air.

Eye Contact Check for and remove contact lenses. Flush eyes with cool, clean, low-pressure water while

occasionally lifting and lowering eyelids. Seek medical attention if excessive tearing, redness,

or pain persists.

Skin Contact If burned by hot material, cool skin by quenching with large amounts of cool water. For

contact with product at ambient temperatures, remove contaminated shoes and clothing. Wipe off excess material. Wash exposed skin with mild soap and water. Seek medical attention if tissue appears damaged or if pain or irritation persists. Thoroughly clean

contaminated clothing before reuse. Clean or discard contaminated leather goods. If material

is injected under the skin, seek medical attention immediately.

Ingestion Do not induce vomiting unless directed to by a physician. Do not give anything to drink unless

directed to by a physician. Never give anything by mouth to a person who is not fully

conscious. Seek medical attention immediately.

Notes to Physician Treat symptomatically.

SECTION 5. FIRE FIGHTING MEASURES

NFPA Flammability

Classification

NFPA Class-IIIB combustible material.

Closed cup: 194°C (381°F). (Pensky-Martens.) Open cup: 233°C (451°F) (Cleveland.). **Flash Point**

Lower Flammable Limit No data. Upper Flammable Limit No data.

Autoignition

Temperature

Not available.

Products

Hazardous Combustion Carbon dioxide, carbon monoxide, smoke, fumes, unburned hydrocarbons and oxides of

sulfur, phosphorus, zinc and/or nitrogen.

Special Properties This material can burn but will not readily ignite. This material will release vapors when

> heated above the flash point temperature that can ignite when exposed to a source of ignition. In enclosed spaces, heated vapor can ignite with explosive force. Mists or sprays

may burn at temperatures below the flash point.

Extinguishing Media Use dry chemical, foam, carbon dioxide or water fog. Water or foam may cause frothing.

Carbon dioxide and inert gas can displace oxygen. Use caution when applying carbon

dioxide or inert gas in confined spaces.

Protection of Fire

Fighters

Firefighters must use full bunker gear including NIOSH-approved positive pressure self-contained breathing apparatus to protect against potential hazardous combustion or

decomposition products and oxygen deficiencies.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Take proper precautions to ensure your own health and safety before attempting spill control or clean-up. For more specific information, refer to the Emergency Overview on Page 1, Exposure Controls and Personal Protection in Section 8 and Disposal Considerations in Section 13 of this MSDS.

> Do not touch damaged containers or spilled material unless wearing appropriate protective equipment. Slipping hazard; do not walk through spilled material. Stop leak if you can do so without risk. For small spills, absorb or cover with dry earth, sand, or other inert non-combustible absorbent material and place into waste containers for later disposal. Contain large spills to maximize product recovery or disposal. Prevent entry into waterways or sewers. In urban area, cleanup spill as soon as possible. In natural environments, seek cleanup advice from specialists to minimize physical habitat damage. This material will float on water. Absorbent pads and similar materials can be used. Comply with all laws and regulations.

SECTION 7. HANDLING AND STORAGE

Handling

Keep containers closed and do not handle or store near heat, sparks, or any other potential ignition sources. Avoid contact with oxidizing agents. Never siphon by mouth. Avoid contact with eyes, skin, and clothing. Avoid contamination and extreme temperatures.

Empty containers may contain product residues that can ignite with explosive force. Drain and purge equipment, as necessary, to remove material residues. Follow proper entry procedures, including compliance with 29 CFR 1910.146 prior to entering confined spaces such as tanks or pits. Use appropriate respiratory protection when concentrations exceed any established occupational exposure level (See Section 8). Promptly remove contaminated clothing. Wash exposed skin thoroughly with soap and water after handling.

Do not pressurize, cut, weld, braze solder, drill, grind or expose containers to flames, sparks, heat or other potential ignition sources. Protect containers against physical damage. Consult appropriate federal, state and local authorities before reusing, reconditioning, reclaiming, recycling or disposing of empty containers and/or waste residues of this product.

Storage

Keep container tightly closed. Store in a cool, dry, well-ventilated area. Store only in approved containers. Do not store with strong oxidizing agents. Do not store at elevated temperatures. Avoid storing product in direct sunlight for extended periods of time. Storage area must meet OSHA requirements and applicable fire codes. Consult appropriate federal, state and local authorities before reusing, reconditioning, reclaiming, recycling or disposing of empty containers or waste residues of this product.

SECTION 8. EXPOSURE CONTROLS AND PERSONAL PROTECTION

Engineering Controls

Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of mists and/or vapors below the recommended exposure limits (see below). An eye wash station and safety shower should be located near the work-station.

Personal Protective Equipment

Personal protective equipment should be selected based upon the conditions under which this material is used. A hazard assessment of the work area for PPE requirements should be conducted by a qualified professional pursuant to OSHA regulations. The following pictograms represent the minimum requirements for personal protective equipment. For certain operations, additional PPE may be required.



Eye Protection

Safety glasses equipped with side shields are recommended as minimum protection in industrial settings. Wear goggles if splashing or spraying is anticipated. Wear goggles and face shield if material is heated above 125°F (51°C). Have suitable eye wash water available.

Hand Protection

None required for incidental contact. Use gloves constructed of chemical resistant materials such as heavy nitrile rubber if frequent or prolonged contact is expected. Use heat-protective gloves when handling product at elevated temperatures.

Body Protection

Avoid prolonged or repeated skin contact. Use clean protective clothing if splashing or spraying conditions are present such as long-sleeved garment. Remove oil contaminated clothing and launder before reuse. Heavily contaminated clothing and leather goods should be removed promptly and cleaned or discarded.

Respiratory Protection

The need for respiratory protection is not anticipated under normal use conditions and with adequate ventilation. If elevated airborne concentrations above applicable workplace exposure levels are anticipated, a NIOSH-approved organic vapor respirator equipped with a dust/mist prefilter should be used. Protection factors vary depending upon the type of respirator used. Respirators should be used in accordance with OSHA requirements (29 CFR 1910.134).

General Comments

Use good personal hygiene practices. Wash hands and other exposed skin areas with plenty of mild soap and water before eating, drinking, smoking, use of toilet facilities, or leaving work. DO NOT use gasoline, kerosene, solvents or harsh abrasives as skin cleaners. Since specific exposure standards/control limits have not been established for this product, the "Oil Mist, Mineral" exposure limits shown below are suggested as minimum control guidelines.

Occupational Exposure Guidelines

Substance

Oil Mist, Mineral

Applicable Workplace Exposure Levels

ACGIH (United States). TWA: 5 mg/m³

STEL: 10 mg/m³
OSHA (United States).

TWA: 5 mg/m³

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES (TYPICAL)

Physical State Liquid. Color Dark amber to Odor Petroleum.

black

Specific Gravity 0.88 (Water = 1) pH Not applicable Vapor >1 (Air = 1)

Density

Boiling Range Not available. Melting/Freezing Not available.

Point

Vapor Pressure <0.001 kPa (<0.01 mm Hg) (at 20°C) Volatility Negligible volatility.

Solubility in Negligible solubility in cold water. Viscosity 110

Water (cSt @ 40°C)

Flash Point Closed cup: 194°C (381°F). (Pensky-Martens.) Open cup: 233°C (451°F) (Cleveland.).

Additional Gravity, ^oAPI (ASTM D287) = 30.2 @ 60° F

Properties Density = 7.29 Lbs/gal.

Viscosity (ASTM D2161) = 628 SUS @ 100° F

SECTION 10. STABILITY AND REACTIVITY

Chemical Stability Stable. Hazardous Polymerization Not expected to occur.

Conditions to Avoid Keep away from extreme heat, sparks, open flame, and strongly oxidizing conditions.

Materials Strong oxidizers.

Incompatibility

HazardousNo additional hazardous decomposition products were identified other than the combustion products identified in Section 5 of this MSDS.

Decomposition products identified in Section 5 of this MSDS **Products**

SECTION 11. TOXICOLOGICAL INFORMATION

For other health-related information, refer to the Emergency Overview on Page 1 and the Hazards Identification in Section 3 of this MSDS.

Toxicity Data Highly-refined petroleum lubricant oils

ORAL (LD50): Acute: >5000 mg/kg [Rat].
DERMAL (LD50): Acute: >2000 mg/kg [Rabbit].

Mineral oil mists derived from highly refined oils are reported to have low acute and sub-acute toxicities in animals. Effects from single and short-term repeated exposures to high concentrations of mineral oil mists well above applicable workplace exposure levels include lung inflammatory reaction, lipoid granuloma formation and lipoid pneumonia. In acute and sub-acute studies involving exposures to lower concentrations of mineral oil mists at or near current work place exposure levels produced no significant toxicological effects. In long term studies (up to two years) no carcinogenic effects have been reported in any animal species tested.

Engine oit

Used motor oil was associated with cancer in lifetime skin painting studies with laboratory animals. Avoid prolonged or repeated contact with used motor oil. Use of good hygiene practices will reduce the liklihood of potential health effects.

SECTION 12. ECOLOGICAL INFORMATION

Analysis for ecological effects has not been conducted on this product. However, if spilled, **Ecotoxicity**

this product and any contaminated soil or water may be harmful to human, animal, and aquatic life. Also, the coating action associated with petroleum and petroleum products can

be harmful or fatal to aquatic life and waterfowl.

Environmental Fate An environmental fate analysis is not available for this specific product. Plants and animals

may experience harmful or fatal effects when coated with petroleum products.

Petroleum-based (mineral) lubricating oils normally will float on water. In stagnant or slow-flowing waterways, an oil layer can cover a large surface area. As a result, this oil layer might limit or eliminate natural atmospheric oxygen transport into the water. With time, if not removed, oxygen depletion in the waterway may be sufficient to cause a fish kill or create an anaerobic environment. This material contains phosphorus which is a controlled element for disposal in effluent waters in most sections of North America. Phosphorus is known to enhance the formation of algae. Severe algae growth can reduce oxygen content in the water possibly below levels necessary to support marine life.

SECTION 13. DISPOSAL CONSIDERATIONS

Hazard characteristic and regulatory waste stream classification can change with product use. Accordingly, it is the responsibility of the user to determine the proper storage, transportation, treatment and/or disposal methodologies for spent materials and residues at the time of disposition.

> Conditions of use may cause this material to become a "hazardous waste", as defined by federal or state regulations. It is the responsibility of the user to determine if the material is a "hazardous waste" at the time of disposal. Transportation, treatment, storage, and disposal of waste material must be conducted in accordance with RCRA regulations (see 40 CFR 260 through 40 CFR 271). State and/or local regulations may be more restrictive. Contact your regional US EPA office for guidance concerning case specific disposal issues. Empty drums and pails retain residue. DO NOT pressurize, cut, weld, braze, solder, drill, grind, or expose this product's empty container to heat, flame, or other ignition sources. DO NOT attempt to clean it. Empty drums and pails should be drained completely, properly bunged or sealed, and promptly sent to a reconditioner.

SECTION 14. TRANSPORT INFORMATION

The shipping description below may not represent requirements for all modes of transportation, shipping methods or locations outside of the United States.

US DOT Status Not regulated by the U.S. Department of Transportation as a hazardous material.

Proper Shipping Name Not regulated.

Placard(s)

Not regulated. **Hazard Class Packing Group** Not applicable.

> **UN/NA Number** Not regulated.

Reportable Quantity A Reportable Quantity (RQ) has not been established for this material.

Guide No.

MARPOL III Status

Emergency Response

Not a DOT "Marine Pollutant" per 49 CFR

Not applicable.

171.8.



MSDS No. 632015001 **Revision Date** 10/19/2009

Continued on Next Page

Page Number: 6

Oil: The product(s) represented by this MSDS is (are) regulated as "oil" under 49 CFR Part 130. Shipments by rail or highway in packaging having a capacity of 3500 gallons or more or in a quantity greater 42,000 gallons are subject to these requirements. In addition, mixtures containing 10% or more of this product may be subject to these requirements.

SECTION 15. REGULATORY INFORMATION

TSCA Inventory

This product and/or its components are listed on the Toxic Substances Control Act (TSCA) inventory.

SARA 302/304 Emergency Planning and Notification The Superfund Amendments and Reauthorization Act of 1986 (SARA) Title III requires facilities subject to Subparts 302 and 304 to submit emergency planning and notification information based on Threshold Planning Quantities (TPQs) and Reportable Quantities (RQs) for "Extremely Hazardous Substances" listed in 40 CFR 302.4 and 40 CFR 355. No components were identified.

SARA 311/312 Hazard Identification

The Superfund Amendments and Reauthorization Act of 1986 (SARA) Title III requires facilities subject to this subpart to submit aggregate information on chemicals by "Hazard Category" as defined in 40 CFR 370.2. This material would be classified under the following hazard categories:

No SARA 311/312 hazard categories identified.

SARA 313 Toxic Chemical Notification and Release Reporting

This product contains the following components in concentrations above *de minimis* levels that are listed as toxic chemicals in 40 CFR Part 372 pursuant to the requirements of Section 313 of SARA:

Zinc and zinc compounds, Concentration: <2%

CERCLA

The Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) requires notification of the National Response Center concerning release of quantities of "hazardous substances" equal to or greater than the reportable quantities (RQ's) listed in 40 CFR 302.4. As defined by CERCLA, the term "hazardous substance" does not include petroleum, including crude oil or any fraction thereof which is not otherwise specifically designated in 40 CFR 302.4. Chemical substances present in this product or refinery stream that may be subject to this statute are: Zinc and zinc compounds, Concentration: <2%

Clean Water Act (CWA)

This material is classified as an oil under Section 311 of the Clean Water Act (CWA) and the Oil Pollution Act of 1990 (OPA). Discharges or spills which produce a visible sheen on waters of the United States, their adjoining shorelines, or into conduits leading to surface waters must be reported to the EPA's National Response Center at (800) 424-8802.

California
Proposition 65

This material may contain the following components which are known to the State of California to cause cancer, birth defects or other reproductive harm, and may be subject to the requirements of California Proposition 65 (CA Health & Safety Code Section 25249.5): Ethyl Acrylate: 0.0001%

New Jersey Right-to-Know Label Motor oil

Additional Remarks N

No additional regulatory remarks.

SECTION 16. OTHER INFORMATION

Refer to the top of Page 1 for the HMIS and NFPA Hazard Ratings for this product.

REVISION INFORMATION

Version Number 2.0

Revision Date 10/19/2009

ABBREVIATIONS

AP: Approximately EQ: Equal >: Greater Than <: Less Than

NA: Not Applicable ND: No Data NE: Not Established

ACGIH: American Conference of Governmental Industrial Hygienists

AIHA: American Industrial Hygiene Association IARC: International Agency for Research on Cancer

NIOSH: National Institute of Occupational Safety and Health NPCA: National Paint and Coating Manufacturers Association

EPA: US Environmental Protection Agency
HMIS: Hazardous Materials Information System
OSHA: Occupational Safety and Health Administration

NTP: National Toxicology Program

NFPA: National Fire Protection Association

DISCLAIMER OF LIABILITY

THE INFORMATION IN THIS MSDS WAS OBTAINED FROM SOURCES WHICH WE BELIEVE ARE RELIABLE. HOWEVER, THE INFORMATION IS PROVIDED WITHOUT ANY WARRANTY, EXPRESSED OR IMPLIED REGARDING ITS CORRECTNESS. SOME INFORMATION PRESENTED AND CONCLUSIONS DRAWN HEREIN ARE FROM SOURCES OTHER THAN DIRECT TEST DATA ON THE SUBSTANCE ITSELF. THIS MSDS WAS PREPARED AND IS TO BE USED ONLY FOR THIS PRODUCT. IF THE PRODUCT IS USED AS A COMPONENT IN ANOTHER PRODUCT, THIS MSDS INFORMATION MAY NOT BE APPLICABLE. USERS SHOULD MAKE THEIR OWN INVESTIGATIONS TO DETERMINE THE SUITABILITY OF THE INFORMATION OR PRODUCTS FOR THEIR PARTICULAR PURPOSE.

THE CONDITIONS OR METHODS OF HANDLING, STORAGE, USE, AND DISPOSAL OF THE PRODUCT ARE BEYOND OUR CONTROL AND MAY BE BEYOND OUR KNOWLEDGE. FOR THIS AND OTHER REASONS, WE DO NOT ASSUME RESPONSIBILITY AND EXPRESSLY DISCLAIM LIABILITY FOR LOSS, DAMAGE OR EXPENSE ARISING OUT OF OR IN ANY WAY CONNECTED WITH HANDLING, STORAGE, USE OR DISPOSAL OF THE PRODUCT.