CITGO CITGEAR® OGL-A

Material Safety Data Sheet

CITGO Petroleum Corporation
P.O. Box 4689
Houston, TX 77210

MSDS No. 631051001
Revision Date 2/11/2008

IMPORTANT: This MSDS is prepared in accordance with 29 CFR 1910.1200. Read this MSDS before transporting, handling, storing or disposing of this product and forward this information to employees, customers and users of this product.

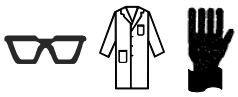
Hazard Rankings

	HMIS	NFPA
Health Hazard	1	1
Fire Hazard	2	2
Reactivity	0	0

*** = Chronic Health Hazard**

Protective Equipment

Minimum Recommended
See Section 8 for Details



Emergency Overview

Physical State Liquid. (Viscous liquid.)
Color Black. **Odor** Petroleum.

WARNING!
Combustible liquid; vapor may cause flash fire.
Harmful or fatal if swallowed - can enter lungs and cause damage.
Can cause eye, skin or respiratory tract irritation.

SECTION 1. PRODUCT IDENTIFICATION

Trade Name	CITGO CITGEAR® OGL-A	**Technical Contact**	(800) 248-4684
Product Number	631051001	**Medical Emergency**	(832) 486-4700
CAS Number	Mixture.	**CHEMTREC Emergency (United States Only)**	(800) 424-9300
Product Family	Gear oil		
Synonyms	Industrial gear oil; CITGO® Material Code: 631051001		

SECTION 2. COMPOSITION

Component Name(s)	CAS Registry No.	Concentration (%)
Asphalt	8052-42-4	60 - 80
Light hydrotreated distillate (petroleum)	64742-47-8	20 - 40
Proprietary Ingredients	Proprietary Mixture	<1

SECTION 3. HAZARDS IDENTIFICATION

Also see Emergency Overview and Hazard Ratings on the top of Page 1 of this MSDS.

Major Route(s) of Entry Skin contact.

Signs and Symptoms of Acute Exposure

Inhalation At elevated temperatures or in enclosed spaces, product mist or vapors may irritate the mucous membranes of the nose, the throat, bronchi, and lungs.

Eye Contact This product can cause transient mild eye irritation with short-term contact with liquid sprays or mists. Symptoms include stinging, watering, redness, and swelling.

Skin Contact	This product can cause mild, transient skin irritation. The severity of irritation will depend on the amount of material that is applied to the skin and the speed and thoroughness that it is removed. Symptoms include redness, itching, and burning of the skin. Repeated or prolonged skin contact can produce moderate irritation (dermatitis).
Ingestion	If swallowed, large volumes of material can cause generalized depression, headache, drowsiness, nausea, vomiting and diarrhea. Smaller doses can cause a laxative effect. If aspirated into the lungs, liquid can cause lung damage.
Chronic Health Effects Summary	Prolonged and/or repeated skin contact may cause irritation and inflamation. Symptoms include defatting, redness, dryness, blistering eczema-like lesions, scaly dermatitis, and/or more serious skin disorders. Chronic effects of ingestion and subsequent aspiration into the lungs may cause pneumatocele (lung cavity) formation and chronic lung dysfunction.
Conditions Aggravated by Exposure	Disorders of the following organs or organ systems that may be aggravated by significant exposure to this material or its components include: Skin, Respiratory System, Liver, Kidneys, Central Nervous System (CNS)
Target Organs	May cause damage to the following organs: upper respiratory tract, skin, eyes
Carcinogenic Potential	This product is not known to contain any components at concentrations above 0.1% which are considered carcinogenic by OSHA, IARC or NTP.

OSHA Hazard Classification is indicated by an "X" in the box adjacent to the hazard title. If no "X" is present, the product does not exhibit the hazard as defined in the OSHA Hazard Communication Standard (29 CFR 1910.1200).

OSHA Health Hazard Classification				OSHA Physical Hazard Classification					
Irritant		Sensitizer		Combustible	X	Explosive		Pyrophoric	
Toxic		Highly Toxic		Flammable		Oxidizer		Water-reactive	
Corrosive		Carcinogenic		Compressed Gas		Organic Peroxide		Unstable	

SECTION 4. FIRST AID MEASURES

Take proper precautions to ensure your own health and safety before attempting rescue or providing first aid. For more specific information, refer to Exposure Controls and Personal Protection in Section 8 of this MSDS.

Inhalation	Move victim to fresh air. If victim is not breathing, immediately begin rescue breathing. If breathing is difficult, 100 percent humidified oxygen should be administered by a qualified individual. Seek medical attention immediately. Keep the affected individual warm and at rest.
Eye Contact	Check for and remove contact lenses. Flush eyes with cool, clean, low-pressure water while occasionally lifting and lowering eyelids. Seek medical attention if excessive tearing, redness, or pain persists.
Skin Contact	If burned by hot material, cool skin by quenching with large amounts of cool water. For contact with product at ambient temperatures, remove contaminated shoes and clothing. Wipe off excess material. Wash exposed skin with mild soap and water. Seek medical attention if tissue appears damaged or if pain or irritation persists. Thoroughly clean contaminated clothing before reuse. Clean or discard contaminated leather goods. If material is injected under the skin, seek medical attention immediately.
Ingestion	Do not induce vomiting unless directed to by a physician. Do not give anything to drink unless directed to by a physician. Never give anything by mouth to a person who is not fully conscious. If significant amounts are swallowed or irritation or discomfort occurs, seek medical attention immediately.

Notes to Physician

SKIN: Hot material may cause skin burns. Immerse skin covered with hot material in cool water to limit tissue damage and prevent spread of liquid product. Consider leaving cooled material on skin unless contraindicated by contamination or potential for tattooing. If removal is necessary, mineral oil may be of assistance in minimizing skin loss when removing cool, hardened asphalt.

INGESTION: Check for possible bowel obstruction with ingestion of large quantities of material.

SECTION 5. FIRE FIGHTING MEASURES

NFPA Flammability Classification NFPA Class-IIIA combustible liquid.

Flash Point Open cup: 61°C (142°F) (Cleveland. (Minimum)).

Lower Flammable Limit No data. **Upper Flammable Limit** No data.

Autoignition Temperature Not available.

Hazardous Combustion Products Carbon dioxide, carbon monoxide, smoke, fumes, unburned hydrocarbons and oxides of sulfur and/or nitrogen.

Special Properties This material will release vapors when heated above the flash point temperature that can ignite when exposed to a source of ignition. In enclosed spaces, vapors can ignite with explosive force. Mists or sprays may burn at temperatures below the flash point.

Extinguishing Media SMALL FIRE: Use dry chemicals, carbon dioxide, foam, or inert gas (nitrogen). Carbon dioxide and inert gas can displace oxygen. Use caution when applying carbon dioxide or inert gas in confined spaces.
LARGE FIRE: Use foam, water fog, or water spray. Water fog and spray are effective in cooling containers and adjacent structures. However, water can cause frothing and/or may not extinguish the fire. Water can be used to cool the external walls of vessels to prevent excessive pressure, autoignition or explosion. DO NOT use a solid stream of water directly on the fire as the water may spread the fire to a larger area.

Protection of Fire Fighters Firefighters must use full bunker gear including NIOSH-approved positive pressure self-contained breathing apparatus to protect against potential hazardous combustion or decomposition products and oxygen deficiencies. Withdraw immediately from the area if there is a rising sound from a venting safety device or discoloration of vessels, tanks, or pipelines.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Take proper precautions to ensure your own health and safety before attempting spill control or clean-up. For more specific information, refer to the Emergency Overview on Page 1, Exposure Controls and Personal Protection in Section 8 and Disposal Considerations in Section 13 of this MSDS.

Do not touch damaged containers or spilled material unless wearing appropriate protective equipment. Slipping hazard; do not walk through spilled material. Stop leak if you can do so without risk. For small spills, absorb or cover with dry earth, sand, or other inert non-combustible absorbent material and place into waste containers for later disposal. Contain large spills to maximize product recovery or disposal. Prevent entry into waterways or sewers. In urban area, cleanup spill as soon as possible. In natural environments, seek cleanup advice from specialists to minimize physical habitat damage. This material will float on water. Absorbent pads and similar materials can be used. Comply with all laws and regulations.

SECTION 7. HANDLING AND STORAGE

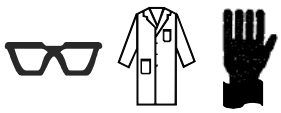
Handling Avoid contamination and extreme temperatures to minimize product degradation. Empty containers may contain product residues that can ignite with explosive force. Do not pressurize, cut, weld, braze solder, drill, grind or expose containers to flames, sparks, heat or other potential ignition sources. Consult appropriate federal, state and local authorities before reusing, reconditioning, reclaiming, recycling or disposing of empty containers and/or waste residues of this product.

Storage Keep container closed. Store in a cool, dry, well-ventilated area. Do not store with oxidizing agents. Do not store at elevated temperatures or in direct sunlight for extended periods of time. Consult appropriate federal, state and local authorities before reusing, reconditioning, reclaiming, recycling or disposing of empty containers or waste residues of this product.

SECTION 8. EXPOSURE CONTROLS AND PERSONAL PROTECTION

Engineering Controls Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of mists and/or vapors below the recommended exposure limits (see below). An eye wash station and safety shower should be located near the work-station.

Personal Protective Equipment Personal protective equipment should be selected based upon the conditions under which this material is used. A hazard assessment of the work area for PPE requirements should be conducted by a qualified professional pursuant to OSHA regulations. The following pictograms represent the minimum requirements for personal protective equipment. For certain operations, additional PPE may be required.



Eye Protection Safety glasses equipped with side shields are recommended as minimum protection in industrial settings. Wear goggles if splashing or spraying is anticipated. Wear goggles and face shield if material is heated above 125°F (51°C). Have suitable eye wash water available.

Hand Protection Avoid skin contact. Use heavy duty gloves constructed of chemical resistant materials such as Viton® or heavy nitrile rubber. Wash hands with plenty of mild soap and water before eating, drinking, smoking, use of toilet facilities or leaving work. DO NOT use gasoline, kerosene, solvents or harsh abrasives as skin cleaners.

Body Protection Use clean protective clothing if splashing or spraying conditions are present. Protective clothing may include long-sleeve outer garment, apron, or lab coat. If significant contact occurs, remove oil-contaminated clothing as soon as possible and promptly shower. Launder contaminated clothing before reuse or discard. Wear heat protective boots and protective clothing when handling material at elevated temperatures.

Respiratory Protection The need for respiratory protection is not anticipated under normal use conditions and with adequate ventilation. If elevated airborne concentrations above applicable workplace exposure levels are anticipated, a NIOSH-approved organic vapor respirator equipped with a dust/mist prefilter should be used. Protection factors vary depending upon the type of respirator used. Respirators should be used in accordance with OSHA requirements (29 CFR 1910.134).

General Comments Use good personal hygiene practices. Wash hands and other exposed skin areas with plenty of mild soap and water before eating, drinking, smoking, use of toilet facilities, or leaving work. DO NOT use gasoline, kerosene, solvents, or harsh abrasive skin cleaners.

Occupational Exposure Guidelines

Substance	Applicable Workplace Exposure Levels

Asphalt	**ACGIH TLV (United States).** TWA: 0.5 mg/m^3 8 hour(s).
Petroleum Hydrocarbon Distillates	**ACGIH TLV (United States).** TWA: 100 ppm 8 hour(s). **OSHA PEL Z2 (United States).** TWA: 500 ppm 8 hour(s).

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES (TYPICAL)

Physical State	Liquid. (Viscous liquid.)	**Color**	Black.	**Odor**	Petroleum.
Specific Gravity	0.93 (Water = 1)	**pH**	Not applicable	**Vapor Density**	>1 (Air = 1)
Boiling Range	Not available.			**Melting/Freezing Point**	Not available.
Vapor Pressure	<0.1 kPa (<1 mm Hg) (at 20°C)			**Volatility**	AP 217 g/l VOC (w/v)
Solubility in Water	Negligible solubility in cold water.			**Viscosity (cSt @ 40°C)**	Not available.

Flash Point Open cup: 61°C (142°F) (Cleveland. (Minimum)).

Additional Properties Gravity, ºAPI (ASTM D287) = 20.2 @ 60º F
Density = 7.766 Lbs/gal.

SECTION 10. STABILITY AND REACTIVITY

Chemical Stability Stable.

Hazardous Polymerization Not expected to occur.

Conditions to Avoid Keep away from heat, flame and other potential ignition sources. Keep away from strong oxidizing conditions and agents.

Materials Incompatibility Strong oxidizers.

Hazardous Decomposition Products No additional hazardous decomposition products were identified other than the combustion products identified in Section 5 of this MSDS.

SECTION 11. TOXICOLOGICAL INFORMATION

For other health-related information, refer to the Emergency Overview on Page 1 and the Hazards Identification in Section 3 of this MSDS.

Toxicity Data

Asphalt

ORAL (LD50):	Acute: >5000 mg/kg [Rat].
DERMAL (LD50):	Acute: >2000 mg/kg [Rabbit].

Asphalt fumes have been associated with eye, skin and respiratory tract irritation. Repeated or prolonged contact with asphalt at ambient temperatures can result in skin irritation. Long-term exposure can cause dermatitis, acne, photosensitization and, more rarely, pigmentation of the skin. The International Agency for Research on Cancer (IARC) has determined that there is sufficient evidence for the carcinogenicity of extracts of steam-refined bitumens, air refined bitumens and pooled mixtures of steam- and air-refined bitumens in experimental animals. Further, IARC has determined that there is limited evidence for the carcinogenicity of undiluted steam-refined bitumens in experimental animals. Also, IARC determined that there is inadequate evidence that bitumens alone are carcinogenic to humans.

Light hydrotreated distillate (petroleum)
Studies on laboratory animals have associated similar materials with eye and respiratory tract irritation. Studies on laboratory animals have shown similar materials to cause skin irritation after repeated or prolonged contact. Repeated direct application of Stoddard Solvent to the skin can produce defatting dermatitis and kidney damage in laboratory animals. Rats developed kidney damage and elevated blood urea nitrogen levels when exposed to a concentration of 1.9 mg/L for 65 days. The kidney damage occurred only in male rats and appeared to involve both the tubules and glomeruli. The significance of these animal study results to human health is unclear.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity Ecological effects testing has not been conducted on this material.

Environmental Fate An environmental fate analysis is not available for this specific product. Plants and animals may experience harmful or fatal effects when coated with petroleum products. Petroleum-based (mineral) lubricating oils normally will float on water. In stagnant or slow-flowing waterways, an oil layer can cover a large surface area. As a result, this oil layer might limit or eliminate natural atmospheric oxygen transport into the water. With time, if not removed, oxygen depletion in the waterway may be sufficient to cause a fish kill or create an anaerobic environment.

SECTION 13. DISPOSAL CONSIDERATIONS

Hazard characteristic and regulatory waste stream classification can change with product use. Accordingly, it is the responsibility of the user to determine the proper storage, transportation, treatment and/or disposal methodologies for spent materials and residues at the time of disposition.

Conditions of use may cause this material to become a "hazardous waste", as defined by federal or state regulations. It is the responsibility of the user to determine if the material is a "hazardous waste" at the time of disposal. Transportation, treatment, storage, and disposal of waste material must be conducted in accordance with RCRA regulations (see 40 CFR 260 through 40 CFR 271). State and/or local regulations may be more restrictive. Contact your regional US EPA office for guidance concerning case specific disposal issues. Empty drums and pails retain residue. DO NOT pressurize, cut, weld, braze, solder, drill, grind, or expose this product's empty container to heat, flame, or other ignition sources. DO NOT attempt to clean it. Empty drums and pails should be drained completely, properly bunged or sealed, and promptly sent to a reconditioner.

SECTION 14. TRANSPORT INFORMATION

The shipping description below may not represent requirements for all modes of transportation, shipping methods or locations outside of the United States.

US DOT Status A U.S. Department of Transportation regulated material.

Proper Shipping Name Combustible liquid, n.o.s. (contains Petroleum Distillates)
[This product has a flash point temperature between 60.5° to 93°C (141° and 200°F). For bulk shipments, it is classified as a US DOT "Combustible Liquid." According to 49 CFR 173.150 (f)(2), certain transportation-related requirements, such as labeling, may not apply to this product when shipped in non-bulk packaging (e.g., less than 119 gallons capacity). However, pursuant to 49 CFR 173.150 (b) limited-quantities offered for or transported via aircraft may be subject to US DOT regulation.] (Cumene, Xylene, all isomers)

Hazard Class Combustible liquid.

Packing Group Not applicable

UN/NA Number UN 1999

Reportable Quantity A Reportable Quantity (RQ) has not been established for this material.

Placard(s)

Emergency Response Guide No.	128
MARPOL III Status	Not a DOT "Marine Pollutant" per 49 CFR 171.8.

SECTION 15. REGULATORY INFORMATION

TSCA Inventory	This product and/or its components are listed on the Toxic Substances Control Act (TSCA) inventory.
SARA 302/304 Emergency Planning and Notification	The Superfund Amendments and Reauthorization Act of 1986 (SARA) Title III requires facilities subject to Subparts 302 and 304 to submit emergency planning and notification information based on Threshold Planning Quantities (TPQs) and Reportable Quantities (RQs) for "Extremely Hazardous Substances" listed in 40 CFR 302.4 and 40 CFR 355. No components were identified.
SARA 311/312 Hazard Identification	The Superfund Amendments and Reauthorization Act of 1986 (SARA) Title III requires facilities subject to this subpart to submit aggregate information on chemicals by "Hazard Category" as defined in 40 CFR 370.2. This material would be classified under the following hazard categories: fire,
SARA 313 Toxic Chemical Notification and Release Reporting	This product contains the following components in concentrations above *de minimis* levels that are listed as toxic chemicals in 40 CFR Part 372 pursuant to the requirements of Section 313 of SARA: No components were identified.
CERCLA	The Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) requires notification of the National Response Center concerning release of quantities of "hazardous substances" equal to or greater than the reportable quantities (RQ's) listed in 40 CFR 302.4. As defined by CERCLA, the term "hazardous substance" does not include petroleum, including crude oil or any fraction thereof which is not otherwise specifically designated in 40 CFR 302.4. This product or refinery stream is not known to contain chemical substances subject to this statute. However, it is recommended that you contact state and local authorities to determine if there are any other reporting requirements in the event of a spill.
Clean Water Act (CWA)	This material is classified as an oil under Section 311 of the Clean Water Act (CWA) and the Oil Pollution Act of 1990 (OPA). Discharges or spills which produce a visible sheen on waters of the United States, their adjoining shorelines, or into conduits leading to surface waters must be reported to the EPA's National Response Center at (800) 424-8802.
California Proposition 65	This product is not known to contain any components for which the State of California has found to cause cancer, birth defects or other reproductive harm.
New Jersey Right-to-Know Label	For New Jersey R-T-K labeling requirements, refer to components listed in Section 2.
Additional Remarks	No additional regulatory remarks.

SECTION 16. OTHER INFORMATION

Refer to the top of Page 1 for the HMIS and NFPA Hazard Ratings for this product.

REVISION INFORMATION

Version Number 4.0
Revision Date 2/11/2008

ABBREVIATIONS

AP: Approximately EQ: Equal >: Greater Than <: Less Than NA: Not Applicable ND: No Data NE: Not Establishe

ACGIH: American Conference of Governmental Industrial Hygienists

AIHA: American Industrial Hygiene Associatior

IARC: International Agency for Research on Cancer

NTP: National Toxicology Program

NIOSH: National Institute of Occupational Safety and Health

OSHA: Occupational Safety and Health Administration

NPCA: National Paint and Coating Manufacturers Association

HMIS: Hazardous Materials Information System

NFPA: National Fire Protection Association

EPA: US Environmental Protection Agency

DISCLAIMER OF LIABILITY

THE INFORMATION IN THIS MSDS WAS OBTAINED FROM SOURCES WHICH WE BELIEVE ARE RELIABLE. HOWEVER, THE INFORMATION IS PROVIDED WITHOUT ANY WARRANTY, EXPRESSED OR IMPLIED REGARDING ITS CORRECTNESS. SOME INFORMATION PRESENTED AND CONCLUSIONS DRAWN HEREIN ARE FROM SOURCES OTHER THAN DIRECT TEST DATA ON THE SUBSTANCE ITSELF. THIS MSDS WAS PREPARED AND IS TO BE USED ONLY FOR THIS PRODUCT. IF THE PRODUCT IS USED AS A COMPONENT IN ANOTHER PRODUCT, THIS MSDS INFORMATION MAY NOT BE APPLICABLE. USERS SHOULD MAKE THEIR OWN INVESTIGATIONS TO DETERMINE THE SUITABILITY OF THE INFORMATION OR PRODUCTS FOR THEIR PARTICULAR PURPOSE.

THE CONDITIONS OR METHODS OF HANDLING, STORAGE, USE, AND DISPOSAL OF THE PRODUCT ARE BEYOND OUR CONTROL AND MAY BE BEYOND OUR KNOWLEDGE. FOR THIS AND OTHER REASONS, WE DO NOT ASSUME RESPONSIBILITY AND EXPRESSLY DISCLAIM LIABILITY FOR LOSS, DAMAGE OR EXPENSE ARISING OUT OF OR IN ANY WAY CONNECTED WITH HANDLING, STORAGE, USE OR DISPOSAL OF THE PRODUCT.

* * * * * END OF MSDS * * * * *