

## **SAFETY DATA SHEET**

Revision Date 09-01-2019 Version 7

# SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

**Product identifier** 

Product Code(s)42795500-MProduct NameHOCUT 795 B

Recommended Use Cutting fluid Metalworking fluid

**Uses advised against** Any other purpose.

#### Manufacturer, Importer, Supplier

Houghton International Inc.

Madison & Van Buren Aves.

Valley Forge, PA 19482

Telephone: 610-666-4000 FAX: 610-666-1376

Houghton Canada
915 Meyerside Drive
Mississauga
ON

Telephone: 610-666-4000 FAX: 610-666-1376 ON Website: www.houghtonintl.com L5T 1R8

Customer Service: 888-459-9844

#### Emergency telephone number

United States of America/Canada: 3E Company - 1-866-519-4752 (Code 333938)

## **SECTION 2: HAZARDS IDENTIFICATION**

#### Classification

This product is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200) and the Workplace Hazardous Materials Information System (WHMIS) 2015

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Skin sensitization	Category 1

#### Label elements

Signal word WARNING

#### **Hazard statements**

Causes skin irritation
Causes serious eye irritation
May cause an allergic skin reaction

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#### **Precautionary Statements**

#### **Precautionary Statements - Prevention**

Wash face, hands and any exposed skin thoroughly after handling

Wear protective gloves/protective clothing/eye protection/face protection

Avoid breathing dust/fume/gas/mist/vapors/spray

Contaminated work clothing should not be allowed out of the workplace

#### **Precautionary Statements - Response**

Specific treatment is urgent (see supplemental first aid instructions on this label)

#### Eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

If eye irritation persists: Get medical advice/attention

#### Skin

IF ON SKIN: Wash with plenty of soap and water Take off contaminated clothing and wash before reuse If skin irritation or rash occurs: Get medical advice/attention

#### **Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant

#### Hazards not otherwise classified (HNOC)

Health Not Applicable.
Physical Not Applicable.

#### Other Information

Not applicable

## **SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS**

This product is a mixture. Health hazard information is based on its ingredients.

Chemical name	CAS No	Weight-%
Highly refined, low viscosity mineral	-	30% - 60%
oils/hydrocarbons (Viscosity >7 - <20.5 cSt @40°C)		
Neutralised Dicyclohexylamine	101-83-7*	5% - 10%
1-Aminopropan-2-ol	78-96-6	1% - 5%
2,2',2"-Nitrilotriethanol	102-71-6	1% - 5%
Neutralised 1-Aminopropan-2-ol	78-96-6*	1% - 5%
Glycerol	56-81-5	1% - 5%
Neutralised boric acid	10043-35-3*	1% - 5%
1,2-Benzisothiazol-3(2H)-one	2634-33-5	0.1% - 1%

The exact percentage (concentration) of composition has been withheld as a trade secret.

Product containing mineral oil with less than 3% DMSO extract as measured by IP 346. See Section 15 for additional information on base oils.

CAS Numbers marked with \* indicate that the substance is neutralised during the manufacturing process. The substance is present as part of a complex mixture, usually called "ionic mixture", which is intended to facilitate the process/application of the product in use.

## **SECTION 4: FIRST AID MEASURES**

**Description of first-aid measures** 

General advice Do not get in eyes, on skin, or on clothing. May produce an allergic reaction. When

symptoms persist or in all cases of doubt seek medical advice.

**Inhalation** Move to fresh air.

**Skin contact** If symptoms persist, call a physician. Wash off immediately with plenty of water for at least

15 minutes. Remove and wash contaminated clothing before re-use.

Eye contact Keep eye wide open while rinsing. If eye irritation persists, consult a specialist. Rinse

immediately with plenty of water, also under the eyelids, for at least 15 minutes.

**Ingestion** Clean mouth with water and afterwards drink plenty of water. Do not induce vomiting

without medical advice.

Most important symptoms and effects, both acute and delayed

Main Symptoms Itching, May cause allergic skin reaction, Eye damage/irritation, Rash, Redness

Indication of immediate medical attention and special treatment needed

**Notes to physician**Treat symptomatically. May cause sensitization of susceptible persons.

#### **SECTION 5: FIRE FIGHTING MEASURES**

#### Extinguishing media

#### Suitable Extinguishing Media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment:, Use CO2, dry chemical, or foam, Water spray or fog, Cool containers / tanks with water spray

#### Extinguishing media which shall not be used for safety reasons

Do not use a solid water stream as it may scatter and spread fire

#### Special hazards arising from the substance or mixture

#### **Special Hazard**

In the event of fire and/or explosion do not breathe fumes. Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke). Thermal decomposition can lead to release of irritating gases and vapors. Water runoff can cause environmental damage.

#### **Hazardous decomposition products**

Incomplete combustion and thermolysis produces potentially toxic gases such as carbon monoxide and carbon dioxide

## Advice for firefighters

## Special protective equipment for fire-fighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear

#### **SECTION 6: ACCIDENTAL RELEASE MEASURES**

#### Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. Avoid contact with skin, eyes and clothing. Ensure adequate ventilation. Remove all sources of ignition.

Advice for non-emergency Material can create slippery conditions.

#### personnel

Advice for emergency responders For personal protection see section 8.

#### **Environmental precautions**

Prevent further leakage or spillage if safe to do so. Do not flush into surface water or sanitary sewer system. Prevent product from entering drains. Local authorities should be advised if significant spillages cannot be contained.

#### Methods and materials for containment and cleaning up

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Dike to collect large liquid spills.

#### Reference to other sections

See Section 8/12/13 for additional information

## **SECTION 7: HANDLING AND STORAGE**

#### Precautions for safe handling

Ensure adequate ventilation. Do not eat, drink or smoke when using this product. Handle in accordance with good industrial hygiene and safety practice. Wear personal protective equipment. Avoid contact with skin, eyes and clothing. Remove and wash contaminated clothing before re-use. Advice on safe handling. Keep away from open flames, hot surfaces and sources of ignition.

#### Conditions for safe storage, including any incompatibilities

#### **Technical measures/Storage conditions**

Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from open flames, hot surfaces and sources of ignition. Keep at temperatures between - 5 and 50 °C.

#### **Recommended Shelf Life**

Shelf life 12 months.

#### Incompatible materials

Strong oxidizing agents, Strong acids, Strong bases

## Specific end uses

Specific use(s) Cutting fluid Metalworking fluid

#### **SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

#### Control parameters

#### **Exposure Guidelines**

Legena:

(s) - Skin; TWA - Time-Weighted Average; STEL - Short Term Exposure Limit; Ceiling - Ceiling Value; TLV® - Threshold Limit Value; PEL (Permissible Exposure Limit); IDLH (immediately dangerous to life and health); WEEL (Workplace Environmental Exposure Level Guides)

Chemical name	ACGIH TLV	OSHA PEL	NIOSH IDLH	AIHA WEEL
Highly refined, low viscosity mineral oils/hydrocarbons (Viscosity >7 - <20.5 cSt @40°C)	5 mg/m³ (mist)	5 mg/m³ (mist)		
2,2',2"-Nitrilotriethanol 102-71-6	TWA: 5 mg/m <sup>3</sup>			

Glycerol	TWA: 15 mg/m <sup>3</sup>	
56-81-5	TWA: 5 mg/m <sup>3</sup>	
	(mist, total particulate)	
	(mist, respirable fraction)	

OSHA - Occupational Safety and Health Administration of the US Department of Labor ACGIH - American Conference of Governmental Industrial Hygienists

Hydrocarbon solvent vapor mixtures which do not have substance specific occupational exposure limits may be evaluated by the Reciprocal Calculation Procedure (RCP) which assigns a recommended occupational exposure limit based on the mass composition and hydrocarbon group guidance values (GGVs). Applicable recommended occupational exposure limits are shown in the table below.

Chemical name	RCP OEL	Manufacturer
Distillates (petroleum), hydrotreated middle 64742-46-7	RCP: TWA 1200 mg/m <sup>3</sup> 143ppm	

#### **Exposure controls**

Engineering Measures Showers

Eyewash stations Ventilation systems.

#### Individual protection measures, such as personal protective equipment

**Eye/Face Protection** Tightly fitting safety goggles.

**Skin and body protection** Wear protective gloves/clothing.

Respiratory protection No special protective equipment required. In case of mist, spray or aerosol exposure wear

suitable personal respiratory protection and protective suit.

**Hygiene measures** Wear personal protective equipment. Avoid contact with skin, eyes and clothing. Remove

and wash contaminated clothing before re-use. Do not eat, drink or smoke when using this product. Handle in accordance with good industrial hygiene and safety practice. Regular

cleaning of equipment, work area and clothing is recommended.

## **SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**

#### Information on basic physical and chemical properties

Physical state liquid Appearance hazy amber

Odor amine-like Odor threshold No information available

 Property
 Values
 Remarks

 pH
 9.6
 @5%

Melting point / freezing point

Boiling point / boiling range
Flash point

Not Determined
> 100 °C / > 212 °F
Not Determined

Evaporation rate Not Determined Flammability (solid, gas) Not Determined

Flammability Limit in Air

Upper flammability limit: Not Determined Lower flammability limit: Not Determined

Vapor pressure Not Determined Vapor density Not Determined

Relative density 0.970 g/cm3 @15.5°C

Solubility(ies) Emulsifies
Partition coefficient Not Determined
Autoignition temperature Not Determined
Decomposition temperature Not Determined

Kinematic viscosity> 22 cSt @ 40 °CExplosive propertiesNot applicableOxidizing PropertiesNot applicable

Other Information

Viscosity, kinematic (100°C) Not Determined Not Determined

**VOC Content (ASTM E-1868-10)** 113 g/L ASTM E 1868-10

VOC content Not Determined

## **SECTION 10: STABILITY AND REACTIVITY**

#### Reactivity

None under normal use conditions

#### **Chemical stability**

Stable under normal conditions

## Possibility of hazardous reactions

None under normal use conditions

#### Conditions to avoid

Keep away from open flames, hot surfaces and sources of ignition. Heat, flames and sparks.

## Incompatible materials

Strong oxidizing agents. Strong acids. Strong bases.

## Hazardous decomposition products

Incomplete combustion and thermolysis produces potentially toxic gases such as carbon monoxide and carbon dioxide.

## **SECTION 11: TOXICOLOGICAL INFORMATION**

#### Information on likely routes of exposure

**Product Information** There is no data available for this product.

**Inhalation** Based on available data, the classification criteria are not met

Eye contact Irritating to eyes.

Skin contact Irritating to skin; Repeated or prolonged skin contact may cause allergic reactions with

susceptible persons

**Ingestion** Based on available data, the classification criteria are not met

## **Component Information**

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Highly refined, low viscosity mineral	>2000 mg/kg	>2000 mg/kg	
oils/hydrocarbons (Viscosity >7 -			
<20.5 cSt @40°C)			
-			
1-Aminopropan-2-ol	2098 mg/kg (Rat)	1851 mg/kg (Rabbit)	
78-96-6			
2,2',2"-Nitrilotriethanol		> 16 mL/kg (Rat) > 2000 mg/kg (	
102-71-6		Rabbit )	
Neutralised 1-Aminopropan-2-ol	2098 mg/kg (Rat)	1851 mg/kg (Rabbit)	
78-96-6*			

	Glycerol 56-81-5	12600 mg/kg ( Rat )	> 21900 mg/kg ( Rat )	
Ī	Neutralised boric acid 10043-35-3*	3500 mg/kg ( Rat )	> 2000 mg/kg ( Rabbit )	> 0.16 mg/L (Rat) 4 h
Ī	1,2-Benzisothiazol-3(2H)-one 2634-33-5	1020 mg/kg ( Rat )	4115 mg/kg (Rat)	

#### Information on toxicological effects

Symptoms Moderate skin irritation. Repeated or prolonged skin contact may cause skin irritation and/or

dermatitis and sensitization of susceptible persons. Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain, or flushing. Moderately irritating to the eyes.

## Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Irritating to skin.

Serious eye damage/eye irritation Irritating to eyes

**Sensitization** May cause sensitization by skin contact.

Germ cell mutagenicity Based on available data, the classification criteria are not met.

**Carcinogenicity** Based on available data, the classification criteria are not met.

**Reproductive toxicity**Contains a known or suspected reproductive toxin.

Specific target organ toxicity (single Based on available data, the classification criteria are not met.

exposure)

Specific target organ toxicity

(repeated exposure)

Based on available data, the classification criteria are not met.

**Aspiration hazard** Based on available data, the classification criteria are not met.

## **SECTION 12: ECOLOGICAL INFORMATION**

#### **Ecotoxicity**

Toxic to aquatic life with long lasting effects

Chemical name	Algae/aquatic plants	Fish	Crustacea
Neutralised Dicyclohexylamine		62: 96 h Brachydanio rerio mg/L LC50 static	
1-Aminopropan-2-ol	32.7: 72 h Scenedesmus subspicatus mg/L EC50	2520: 96 h Pimephales promelas mg/L LC50 210: 96 h Carassius auratus mg/L LC50 215 - 464: 96 h Leuciscus idus mg/L LC50	108.82: 48 h Daphnia magna mg/L EC50
2,2',2"-Nitrilotriethanol	216: 72 h Desmodesmus subspicatus mg/L EC50 169: 96 h Desmodesmus subspicatus mg/L EC50	10600-13000: 96 h Pimephales promelas mg/L LC50 flow-through 1000: 96 h Pimephales promelas mg/L LC50 static 450-1000: 96 h Lepomis macrochirus mg/L LC50 static	1386: 24 h Daphnia magna mg/L EC50
Neutralised 1-Aminopropan-2-ol	32.7: 72 h Scenedesmus subspicatus mg/L EC50	2520: 96 h Pimephales promelas mg/L LC50 210: 96 h Carassius auratus mg/L LC50	108.82: 48 h Daphnia magna mg/L EC50

		215 - 464: 96 h Leuciscus idus mg/L LC50	
Glycerol		54000: 96 h Oncorhynchus mykiss ml/L LC50	>10000: 24 h Daphnia Magna mg/L EC50
Neutralised boric acid	>28: 72 h Selenastrum capricornutum mg/L EC50	1020: 72 h Carassius auratus mg/L LC50 flow-through 627: 96 h Oncorhynchus tschawytscha mg/L LC50	115 - 153: 48 h Daphnia magna mg/L EC50
1,2-Benzisothiazol-3(2H)-one	0.11: 72 h Selenastrum capricornutum mg/L EC50 0.15: 72 h Desmodesmus subspicatus mg/L EC50	2.18: 96 h Oncorhynchus mykiss mg/L LC50 5.9: 96 h Lepomis macrochirus mg/L LC50	2.94: 48 h Daphnia magna mg/L EC50

Persistence and degradability

The product is not readily biodegradable, but it can be degraded by micro-organisms, it is regarded as being inherently biodegradable.

#### Bioaccumulation

Chemical name	Partition coefficient
Neutralised Dicyclohexylamine 101-83-7*	3.5
1-Aminopropan-2-ol 78-96-6	-0.94
2,2',2"-Nitrilotriethanol 102-71-6	-2.53
Neutralised 1-Aminopropan-2-ol 78-96-6*	-0.94
Glycerol 56-81-5	-1.76
Neutralised boric acid 10043-35-3*	-0.757
1,2-Benzisothiazol-3(2H)-one 2634-33-5	0.4

MobilityNo information available.Other adverse effectsNo information available

## **SECTION 13: DISPOSAL CONSIDERATIONS**

Waste treatment methods

**Waste Disposal Methods** Dispose of in accordance with federal, state and local regulations.

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or

disposal. Observe all label precautions until container is cleaned, reconditioned or

destroyed.

## SECTION 14: TRANSPORT INFORMATION

**DOT** Not Regulated

Remarks This material meets the UN/IMDG criteria as a marine pollutant. Although not required, this

may also be classified as a marine pollutant in the US

TDG Not Regulated

Remarks This material meets the UN/IMDG criteria as a marine pollutant. Although not required, this

may also be classified as a marine pollutant in Canada

<u>IATA</u>

UN/ID no UN3082

Proper shipping name ENVIRONMENTALLY HAZARDOUS SUBSTANCES, LIQUID, N.O.S.

Hazard Class 9
Packing Group III
ERG Code 9L

**Description** UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

(NEUTRALISED DICYCLOHEXYLAMINE, 1,2-BENZISOTHIAZOL-3(2H)-ONE), 9, III

**IMDG** 

UN/ID no UN3082

Proper shipping name ENVIRONMENTALLY HAZARDOUS SUBSTANCES, LIQUID, N.O.S.

Hazard Class 9
Packing Group III
EmS-No F-A, S-F

Vessel Stowage Location Code A

Description UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

(NEUTRALISED DICYCLOHEXYLAMINE, 1,2-BENZISOTHIAZOL-3(2H)-ONE), 9, III,

Marine pollutant

## **SECTION 15: REGULATORY INFORMATION**

## **International Inventories**

Inventory information may be utilizing alternative CAS#s or exemptions beyond those stated within this document For further information, please contact: ProductStewardship@houghtonintl.com

**TSCA** Complies Complies **DSL** Complies **AICS** Does not Comply **PICCS KECL** Does not Comply **IECSC** Complies Complies **ENCS** TCSI Does not Comply **NZIoC** Complies

## Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

AICS - Australian Inventory of Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances
 IECSC - China Inventory of Existing Chemical Substances
 ENCS - Japan Existing and New Chemical Substances
 TCSI - Taiwan National Existing Chemical Inventory

NZIoC - New Zealand Inventory of Chemicals

## U.S. Federal Regulations

#### **SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

#### SARA 311/312 Hazard Categories

- Skin corrosion/irritation
- Respiratory or skin sensitization
- · Serious eye damage/eye irritation

#### **Clean Water Act**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40

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CFR 122.42).

#### **CERCLA**

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this regulation, Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

#### **U.S. State Regulations**

#### **SCAQMD Rule 1144**

The sale or distribution in the SCAQM District of California for metal working fluids or direct-contact lubricants is allowed if EITHER the VOC of the product itself OR the VOC of the diluted product at the point of use is less than the following limits: (1) 75 g VOC/L for metal forming, metal removal, metal treating; (2) 50 g VOC/L for metal protection, direct-contact lubricant. The VOC of this product as sold is: 113 g/L gVOC/L (ASTM E-1868-10)

#### **California Proposition 65**

WARNING: This product contains a chemical(s) known to the State of California to cause cancer and/or birth defects or other reproductive harm.

Chemical name	CAS No	California Prop. 65
Diethanolamine	111-42-2	Carcinogen
1,4-Dioxane	123-91-1	Carcinogen
Ethylene oxide	75-21-8	Carcinogen
		Developmental
		Female Reproductive
		Male Reproductive

#### International Regulations

Ozone-depleting substances (ODS)

Not applicable

#### **Persistent Organic Pollutants**

Not applicable

#### **Chemicals Subject to Prior Informed Consent (PIC)**

Not applicable

## **Other Information**

The highly refined, low viscosity mineral oils/hydrocarbons (Viscosity >7 - <20.5 cSt @40°C) contains one or more substance with the following CAS/EC numbers/REACH registration numbers:

Chemical name	CAS No
Distillates (petroleum), straight-run middle	64741-44-2
Distillates (petroleum), heavy hydrocracked	64741-76-0
Distillates (petroleum), solvent-refined heavy paraffinic	64741-88-4
Distillates (petroleum), solvent-refined light paraffinic	64741-89-5
Residual oils (petroleum), solvent deasphalted	64741-95-3
Distillates (petroleum), solvent-refined heavy naphthenic	64741-96-4
Residual oils (petroleum), solvent-refined	64742-01-4
Distillates (petroleum), hydrotreated middle	64742-46-7
Distillates (petroleum), hydrotreated middle	64742-46-7
Distillates (petroleum), hydrotreated light	64742-47-8
Distillates (petroleum), hydrotreated heavy naphthenic	64742-52-5
Distillates (petroleum), hydrotreated light naphthenic	64742-53-6
Distillates(petroleum),hydrotreatedheavyparaffinic	64742-54-7
Distillates (petroleum), hydrotreated light paraffinic	64742-55-8
Distillates (petroleum), hydrotreated light paraffinic	64742-55-8
Distillates, petroleum, solvent-dewaxed light paraffinic	64742-56-9

Distillates (petroleum), solvent-dewaxed light paraffinic	64742-56-9
Residual oils (petroleum), hydrotreated	64742-57-0
Lubricating oils (petroleum), hydrotreated spent	64742-58-1
Residual oils (petroleum), solvent-dewaxed	64742-62-7
Distillates (petroleum), solvent-dewaxed heavy, paraffinic	64742-65-0
Paraffin oils (petroleum), catalytic dewaxed light	64742-71-8
Dec-1-ene, homopolymer, hydrogenated	68037-01-4
Lubricating oils (petroleum), C>25, hydrotreated bright stock-based	72623-83-7
Lubricating oils (petroleum), C20-50, hydrotreated neutral oil-based,	72623-85-9
high-viscosity	
Lubricating oils (petroleum), C15-30, hydrotreated neutral oil-based	72623-86-0
Lubricating oils (petroleum), C20-C50, hydrotreated neutral oil-based	72623-87-1
Lubricating oils	74869-22-0
White mineral oil (petroleum)	8042-47-5
C18-C50 branched, cyclic and linear hydrocarbons – Distillates	848301-69-9
Hydrocarbons, C14-C19, isoalkanes, cyclics, <2% aromatics	NOT AVAILABLE

## **SECTION 16: OTHER INFORMATION**

Key or legend to abbreviations and acronyms used in the safety data sheet

STOT SE - Specific target organ systemic toxicity (Single exposure) STOT RE - Specific target organ systemic toxicity (repeated exposure)

VOC - Volatile organic compounds

NIOSH IDLH: Immediately Dangerous to Life or Health

Revision Date 09-01-2019

Revision Note Company Logo

**Disclaimer** 

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet**