

## 1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

### 1.1 Product identifier

**Product name** 6 COMPONENT MIXTURE (CH<sub>4</sub>, C<sub>4</sub>H<sub>8</sub>, H<sub>2</sub>, C<sub>2</sub>H<sub>6</sub>, N<sub>2</sub>, BALANCE C<sub>2</sub>H<sub>4</sub>)  
**Synonym(s)** 1451 - SDS NUMBER • PRODUCT CODES: 177, 288 • SPECIAL GAS MIXTURE

### 1.2 Uses and uses advised against

**Use(s)** CALIBRATION

### 1.3 Details of the supplier of the product

**Supplier name** BOC LIMITED (AUSTRALIA)  
**Address** 10 Julius Avenue, North Ryde, NSW, 2113, AUSTRALIA  
**Telephone** 131 262, (02) 8874 4400  
**Fax** 132 427 (24 hours)  
**Website** <http://www.boc.com.au>

### 1.4 Emergency telephone number(s)

**Emergency** 1800 653 572 (24/7) (Australia only)

## 2. HAZARDS IDENTIFICATION

### 2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO AUSTRALIAN WHS REGULATIONS

**GHS classification(s)** Specific Target Organ Systemic Toxicity (Single Exposure): Category 3  
Flammable Gases: Category 1  
Gases Under Pressure: Compressed gas

### 2.2 Label elements

**Signal word** DANGER

**Pictogram(s)**



**Hazard statement(s)**

H220 Extremely flammable gas.  
H280 Contains gas under pressure; may explode if heated.  
H336 May cause drowsiness or dizziness.

**Prevention statement(s)**

P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.  
P261 Avoid breathing dust/fume/gas/mist/vapours/spray.  
P271 Use only outdoors or in a well-ventilated area.

**Response statement(s)**

P304 + P340 IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.  
P312 Call a POISON CENTER or doctor/physician if you feel unwell.  
P377 Leaking gas fire: Do not extinguish, unless leak can be stopped safely.  
P381 Eliminate all ignition sources if safe to do so.

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P403 + P233 Store in a well-ventilated place. Keep container tightly closed.  
P405 Store locked up.  
P410 + P403 Protect from sunlight. Store in a well-ventilated place.

**Disposal statement(s)**

P501 Dispose of contents/container in accordance with relevant regulations.

**2.3 Other hazards**

Asphyxiant. Effects are proportional to oxygen displacement.

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**3. COMPOSITION/ INFORMATION ON INGREDIENTS**

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**3.1 Substances / Mixtures**

Ingredient	CAS Number	EC Number	Content (v/v)
ETHYLENE	74-85-1	200-815-3	50.5 to 60.3%
ETHANE	74-84-0	200-814-8	5.5%
HYDROGEN	1333-74-0	215-605-7	5%
1-BUTENE	106-98-9	203-449-2	2%
METHANE	74-82-8	200-812-7	0.5%
NITROGEN	7727-37-9	231-783-9	27 to 37%

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**4. FIRST AID MEASURES**

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**4.1 Description of first aid measures**

**Eye** Cold burns: Immediately flush with tepid water or with sterile saline solution. Hold eyelids apart and irrigate for 15 minutes. Seek medical attention.

**Inhalation** If inhaled, remove from contaminated area. To protect rescuer, use an Air-line respirator or Self Contained Breathing Apparatus (SCBA). Be aware of possible explosive atmospheres. Apply artificial respiration if not breathing. Give oxygen if available. For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor.

**Skin** Cold burns: Remove contaminated clothing and gently flush affected areas with warm water (30°C) for 15 minutes. Apply sterile dressing and treat as for a thermal burn. For large burns, immerse in warm water for 15 minutes. DO NOT apply any form of direct heat. Seek immediate medical attention.

**Ingestion** Ingestion is not considered a potential route of exposure.

**First aid facilities** No information provided.

**4.2 Most important symptoms and effects, both acute and delayed**

In high concentrations may cause asphyxiation. May cause drowsiness or dizziness. Direct contact with the liquefied material or escaping compressed gas may cause frostbite injury.

**4.3 Immediate medical attention and special treatment needed**

Treat for asphyxia and cold burns.

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**5. FIRE FIGHTING MEASURES**

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**5.1 Extinguishing media**

Dry agent, carbon dioxide, foam or water fog. Prevent contamination of drains and waterways.

**5.2 Special hazards arising from the substance or mixture**

Extremely flammable. Eliminate all ignition sources including cigarettes, open flames, spark producing switches/tools, heaters, naked lights, pilot lights, mobile phones etc. when handling.

**5.3 Advice for firefighters**

Temperatures in a fire may cause cylinders to rupture and internal pressure relief devices to be activated. Cool cylinders or containers exposed to fire by applying water from a protected location. Do not approach cylinders or containers suspected of being hot. This material is capable of forming explosive mixtures in air.

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**5.4 Hazchem code**

2SE  
2 Fine Water Spray.  
S Risk of violent reaction or explosion. Wear full fire kit and breathing apparatus. Dilute spill and run-off.  
E Evacuation of people in and around the immediate vicinity of the incident should be considered.

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**6. ACCIDENTAL RELEASE MEASURES**

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**6.1 Personal precautions, protective equipment and emergency procedures**

If the cylinder is leaking, evacuate area of personnel. Inform manufacturer/supplier of leak. Wear self-contained breathing apparatus when entering area unless atmosphere is proved to be safe. Ensure adequate air ventilation. Eliminate all sources of ignition. Consider the risk of potentially explosive atmospheres.

**6.2 Environmental precautions**

Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous.

**6.3 Methods of cleaning up**

Carefully move material to a well ventilated remote area, then allow to discharge if safe to do so. Do not attempt to repair leaking valve or cylinder safety devices.

**6.4 Reference to other sections**

See Sections 8 and 13 for exposure controls and disposal.

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**7. HANDLING AND STORAGE**

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**7.1 Precautions for safe handling**

Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Do not drag, drop, slide or roll cylinders. The uncontrolled release of a gas under pressure may cause physical harm. Use a suitable hand truck for cylinder movement.

**7.2 Conditions for safe storage, including any incompatibilities**

Do not store near sources of ignition or incompatible materials. Cylinders should be stored below 45°C in a secure area, upright and restrained to prevent cylinders from falling. Cylinders should also be stored in a dry, well ventilated area constructed of non-combustible material with firm level floor (preferably concrete), away from areas of heavy traffic and emergency exits.

**7.3 Specific end use(s)**

No information provided.

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**8. EXPOSURE CONTROLS / PERSONAL PROTECTION**

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**8.1 Control parameters**

**Exposure standards**

Ingredient	Reference	TWA		STEL	
		ppm	mg/m <sup>3</sup>	ppm	mg/m <sup>3</sup>
Ethane	SWA (AUS)				Asphyxiant
Ethylene	SWA (AUS)				Asphyxiant
Hydrogen	SWA (AUS)				Asphyxiant
Methane	SWA (AUS)				Asphyxiant
Nitrogen	SWA (AUS)				Asphyxiant

**Biological limits**

No biological limit values have been entered for this product.

**8.2 Exposure controls**

**Engineering controls** Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical explosion proof extraction ventilation is recommended. Flammable/explosive vapours may accumulate in poorly ventilated areas. Maintain vapour levels below the recommended exposure standard.

**PPE**

<b>Eye / Face</b>	Wear safety glasses.
<b>Hands</b>	Wear leather or cotton gloves.
<b>Body</b>	Wear coveralls and safety boots.
<b>Respiratory</b>	If spraying, wear Self Contained Breathing Apparatus (SCBA) or an Air-line respirator.



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**9. PHYSICAL AND CHEMICAL PROPERTIES**

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**9.1 Information on basic physical and chemical properties**

<b>Appearance</b>	COLOURLESS GAS
<b>Odour</b>	ODOURLESS
<b>Flammability</b>	EXTREMELY FLAMMABLE
<b>Flash point</b>	NOT AVAILABLE
<b>Boiling point</b>	NOT AVAILABLE
<b>Melting point</b>	NOT AVAILABLE
<b>Evaporation rate</b>	NOT APPLICABLE
<b>pH</b>	NOT APPLICABLE
<b>Vapour density</b>	NOT AVAILABLE
<b>Specific gravity</b>	NOT APPLICABLE
<b>Solubility (water)</b>	0.23 cm <sup>3</sup> /cm <sup>3</sup> (Ethylene)
<b>Vapour pressure</b>	NOT AVAILABLE
<b>Upper explosion limit</b>	NOT AVAILABLE
<b>Lower explosion limit</b>	1.6 % (1-Butene)
<b>Partition coefficient</b>	NOT AVAILABLE
<b>Autoignition temperature</b>	490°C (Ethylene)
<b>Decomposition temperature</b>	NOT AVAILABLE
<b>Viscosity</b>	NOT AVAILABLE
<b>Explosive properties</b>	NOT AVAILABLE
<b>Oxidising properties</b>	NOT AVAILABLE
<b>Odour threshold</b>	NOT AVAILABLE

**9.2 Other information**

<b>Cylinder pressure (when full)</b>	13000 kPa @ 15°C
<b>% Volatiles</b>	100 %

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**10. STABILITY AND REACTIVITY**

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**10.1 Reactivity**

Carefully review all information provided in sections 10.2 to 10.6.

**10.2 Chemical stability**

Stable under recommended conditions of storage.

**10.3 Possibility of hazardous reactions**

Violent polymerisation catalysed by copper above 400°C and 5,400 kPa.

**10.4 Conditions to avoid**

Avoid heat, sparks, open flames and other ignition sources.

**10.5 Incompatible materials**

Explodes spontaneously when mixed with chlorine in sunlight. Reacts vigorously with some oxidising agents.

**10.6 Hazardous decomposition products**

This material will not decompose to form hazardous products other than that already present.

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## 11. TOXICOLOGICAL INFORMATION

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### 11.1 Information on toxicological effects

<b>Acute toxicity</b>	Based on available data, the classification criteria are not met.
<b>Skin</b>	Not classified as a skin irritant. Contact with the liquefied material or escaping compressed gas may cause frostbite injury.
<b>Eye</b>	Not classified as an eye irritant. Contact with the liquefied material or escaping compressed gas may cause frostbite injury.
<b>Sensitization</b>	Not classified as causing skin or respiratory sensitisation.
<b>Mutagenicity</b>	Not classified as a mutagen.
<b>Carcinogenicity</b>	Ethylene is not classifiable as to its carcinogenicity (IARC Group 3).
<b>Reproductive</b>	Not classified as a reproductive toxin.
<b>STOT – single exposure</b>	Asphyxiant. Effects are proportional to oxygen displacement. Single exposure may cause drowsiness or dizziness. Over exposure may result in weakness, fatigue, breathing difficulties and unconsciousness.
<b>STOT – repeated exposure</b>	Not classified as causing organ effects from repeated exposure.
<b>Aspiration</b>	Not classified as causing aspiration.

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## 12. ECOLOGICAL INFORMATION

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### 12.1 Toxicity

No information provided.

### 12.2 Persistence and degradability

No information provided.

### 12.3 Bioaccumulative potential

No information provided.

### 12.4 Mobility in soil

No information provided.

### 12.5 Other adverse effects

No information provided.

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## 13. DISPOSAL CONSIDERATIONS

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### 13.1 Waste treatment methods

<b>Waste disposal</b>	Cylinders should be returned to the manufacturer or supplier for disposal of contents.
<b>Legislation</b>	Dispose of in accordance with relevant local legislation.

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## 14. TRANSPORT INFORMATION

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CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE



**PRODUCT NAME 6 COMPONENT MIXTURE (CH4, C4H8, H2, C2H6, N2, BALANCE C2H4)**

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	1954	1954	1954
14.2 Proper Shipping Name	COMPRESSED GAS, FLAMMABLE, N.O.S. (Contains ethylene)	COMPRESSED GAS, FLAMMABLE, N.O.S. (Contains ethylene)	COMPRESSED GAS, FLAMMABLE, N.O.S. (Contains ethylene)
14.3 Transport hazard class	2.1	2.1	2.1
14.4 Packing Group	None Allocated	None Allocated	None Allocated

**14.5 Environmental hazards** No information provided

**14.6 Special precautions for user**

Hazchem code 2SE  
 GTEPG 2A1  
 EMS F-D, S-U

**Other information** Ensure cylinder is separated from driver and that outlet of relief device is not obstructed.

**15. REGULATORY INFORMATION****15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

**Poison schedule** A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

**Classifications** Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.

The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].

**Hazard codes** F+ Extremely flammable  
 Xn Harmful

**Risk phrases** R12 Extremely Flammable.  
 R67 Vapours may cause drowsiness and dizziness.

**Safety phrases** S9 Keep container in a well ventilated place.  
 S16 Keep away from sources of ignition - No smoking.  
 S33 Take precautionary measures against static discharges.  
 S45 In case of accident or if you feel unwell seek medical advice immediately (show the label where possible).

**Inventory listing(s)** **AUSTRALIA: AICS (Australian Inventory of Chemical Substances)**  
 All components are listed on AICS, or are exempt.

**16. OTHER INFORMATION**

**Additional information** The storage of significant quantities of gas cylinders must comply with AS4332 The storage and handling of gases in cylinders.

APPLICATION METHOD: Gas regulator of suitable pressure and flow rating fitted to cylinder or manifold with low pressure gas distribution to equipment.

**PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:**

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

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**HEALTH EFFECTS FROM EXPOSURE:**

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

**Abbreviations**

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m <sup>3</sup>	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

**Report status**

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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